

Invisible Oil is a water-based single-component low-odour floor oil that is made from the very best quality ingredients. This means extremely tough protection and gives the wood a matt, untreated appearance when used together with WOCA Invisible Oil Primer. The oil is particularly well-suited for machine polishing of light wood varieties, both untreated and newly-sanded. Invisible Oil is the second stage in a high quality water-based oiling system and should therefore be used together with WOCA Invisible Oil Primer.

- **Gives the floor an untreated appearance**
- **Resistant to liquids such as water, coffee, tea and red wine**
- **Gives the wood a beautiful, breathable 'soft feel' surface**
- **IBR-certified**



Application area

For oiling wooden surfaces that have been primed using Invisible Primer. The Invisible system has been developed for use with light wood varieties, where a high oiling quality and newly-sanded, untreated appearance are required. The range gives the floor a surface that is both comfortable to walk on and soft to the touch. The floor is also left with a soft, water-resistant surface that is easy to clean and maintain.

Work description

Preparation	<p>It is important that the product, the room and the floor are at a temperature between 59°F and 86°F and that air humidity is approx. 50 %. Wood humidity must not exceed 12%. Make sure that the room is well-ventilated for optimal evaporation and drying time. The wood should be primed with Invisible Oil Primer and then sanded with a bordeaux sanding pad or a lacquer sanding pad. Thoroughly vacuum clean the surface afterwards.</p> <p>Always remember to test on a less visible spot to check the compatibility of the surface with the product.</p>
Treatment	<p>Thoroughly shake the container of oil, both before and during use. Containers with different batch numbers should be mixed to avoid color mismatch. Apply Invisible Oil using a short-bristled paint roller in an even coat. Work in small areas of no more than 215 sq. ft. at a time. Leave the oil to soak in for up to 5 minutes. Rub the oil into the wood until the floor appears saturated. Use a buffing machine with a beige or bordeaux pad. Regularly change the buffing pad to prevent the oil from lumping. Remove excess oil with dry, lint-free cotton cloths or pads attached to the polishing machine until the surface no longer appears wet. The surface can be used with caution the following day and is fully hardened after 7 days under normal indoor conditions.</p>
Note	<p>Do not expose the floor to water or other liquids for the first 7 days, while the oil is hardening. After 7 days, we recommend that the surface is treated with Invisible Oil Care to improve the floor's resistance to stains and wear. For optimal cleaning, we recommend WOCA Natural Soap White, which cares for and maintains the surface.</p>

Drying time

Drying time	Minimum 8 hours at 68°F
Light use	24 hours at 68°F
Fully hard	7 days at 68°F

Technical data

Binder	Vegetable oil components
Density	1.00-1.10 g/ml
Solid content	40 %
Shelf life	3 years
Application Temperature	59-86°F
Viscosity	Approx. 50
Coverage	323-430 SF/L, depending on wood type and surface
Colours	Neutral
Gloss	Ultra matt
Cleaning of tools	Warm water
Storage	+ 50-77°F. Store carefully. Keep out of reach of children. Must not be exposed to heat (e.g. sunlight). Store frost-free.
VOC	This product contains max. 95 g VOC/L. Permitted value is 500 g VOC/l [cat.A/i].
Packaging	1 + 2.5 L
Migration test of non-desired materials	EN 71-3:2013
Authorisations	Danish Indoor Climate Labelling, IBR: TVOC28/A+, AgBB Z-157.10-198

Maintenance and related products

Weekly cleaning	Natural Soap White, article no. 511110
Monthly care	Oil Refreshing Soap, article no. 511210
Maintenance	Invisible Oil Care, article no. 525510
Related products	Intensive Wood Cleaner, article no. 551525 Invisible Oil Primer, article no. 526025
Accessories	Paint Roller, 4 mm luv, article no. 88004 Paint roller handle, 25mm, article no. 599650 Telescopic rod, article no. 599651

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