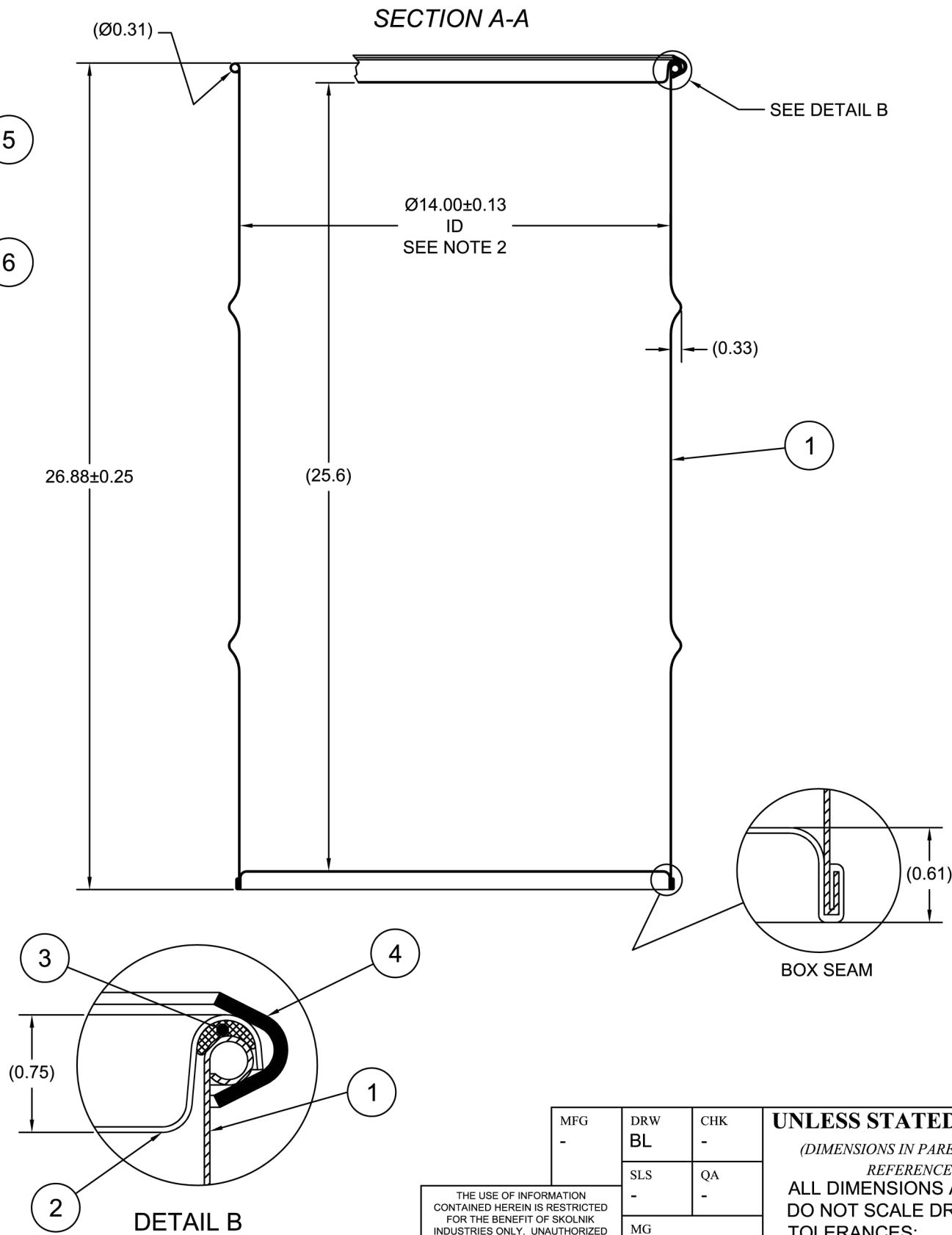


UN NUMBER EMBOSSED ON BOTTOM OF DRUM  
½" CHARACTERS READING:  
UN/1A2/X200/S/YR  
UN/1A2/Y1.5/150/YR  
0.9 \* 304  
(YR = YEAR OF MANUFACTURE)



TARE WEIGHT:  
17 LBS

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MFG  
-  
DRW  
BL  
SLS  
-  
CHK  
-  
QA  
-  
MG  
-  
FILE CREATED IN  
AutoCAD 2002

UNLESS STATED OTHERWISE  
(DIMENSIONS IN PARENTHESIS ARE FOR  
REFERENCE ONLY!!!)  
ALL DIMENSIONS ARE IN INCHES  
DO NOT SCALE DRAWING  
TOLERANCES:  
FRACTIONS ±1/4  
X° ± 3°  
X.X ± 0.2  
X.XX ± 0.10  
X.XXX ± 0.030

DESCRIPTION  
16 GALLON OPEN HEAD DRUM  
0.9 - 0.9 - 0.9 304SS  
1A2/X200/S & 1A2/Y1.5/150

PART NUM..  
8ST1604

ECN # or INIT	REV	DESCRIPTION	DATE
	A	RELEASE	11-JUN-2012
OE-001	A1	CORRECTED VIEWS	14-JUN-2012
OE-001	A2	CLERICAL ERROR	16-APR-2013
OE-001	A3	CLERICAL ERROR	18-APR-2013
OE-013	A4	REVISED HOOP PROFILE	22-APR-2013
OE-001	A5	CLERICAL ERROR	23-APR-2013

#### NOTES:

1. THIS DIMENSION REPRESENTS DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS.
2. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
3. CONSTRUCTION per 49 CFR §178.504 (b)

#### MATERIAL:

1. 304SS PER ASTM A240 OR EQUIVALENT
2. MATERIAL THICKNESS: 0.9mm (0.0319 - 0.0370; 20 GAUGE)
3. BOLT RING CARBON STEEL

#### FINISH:

1. PASSIVATED INNER AND OUTER SURFACE OF BODY WELD

7		UN DURABLE LABEL	1
6	NT5800	5/8-11 UNC HEX JAM NUT	1
5	BT5840	5/8-11UNC X 4in LONG HEX HEAD BOLT	1
4	RBH1413	3 - 16 GAL BOLT RING (HP) 13 GA 5/8 LUG	1
3	GE0503-01	GASKET, EPDM, Ø3/8	1
2	P1409S	COVER, Ø14.00 ID DRUM, 304 SS	1
1		BODY/BOTTOM 16 GALLON DRUM 14.0 ID	1
ITEM	P/N	DESCRIPTION	QTY