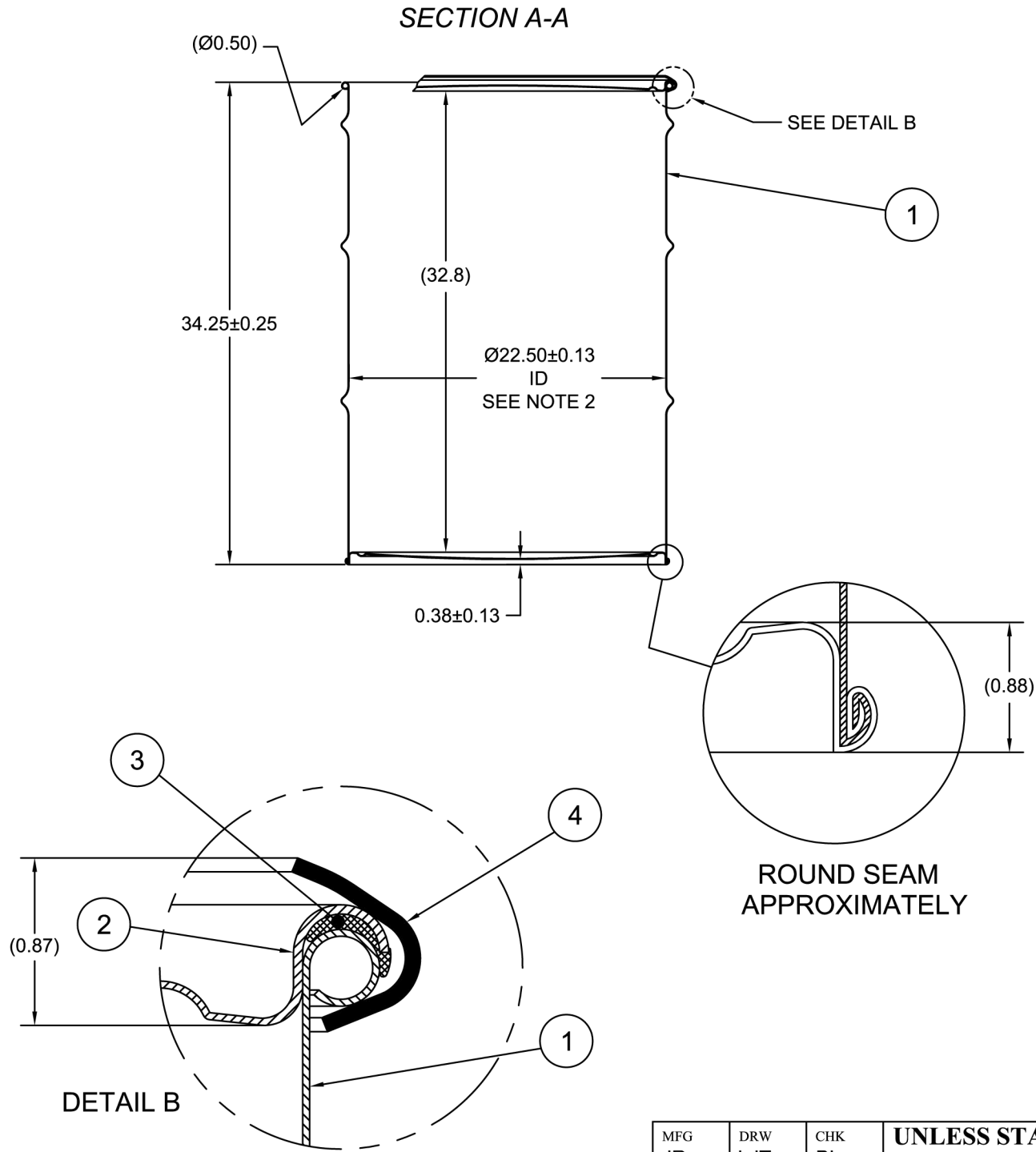
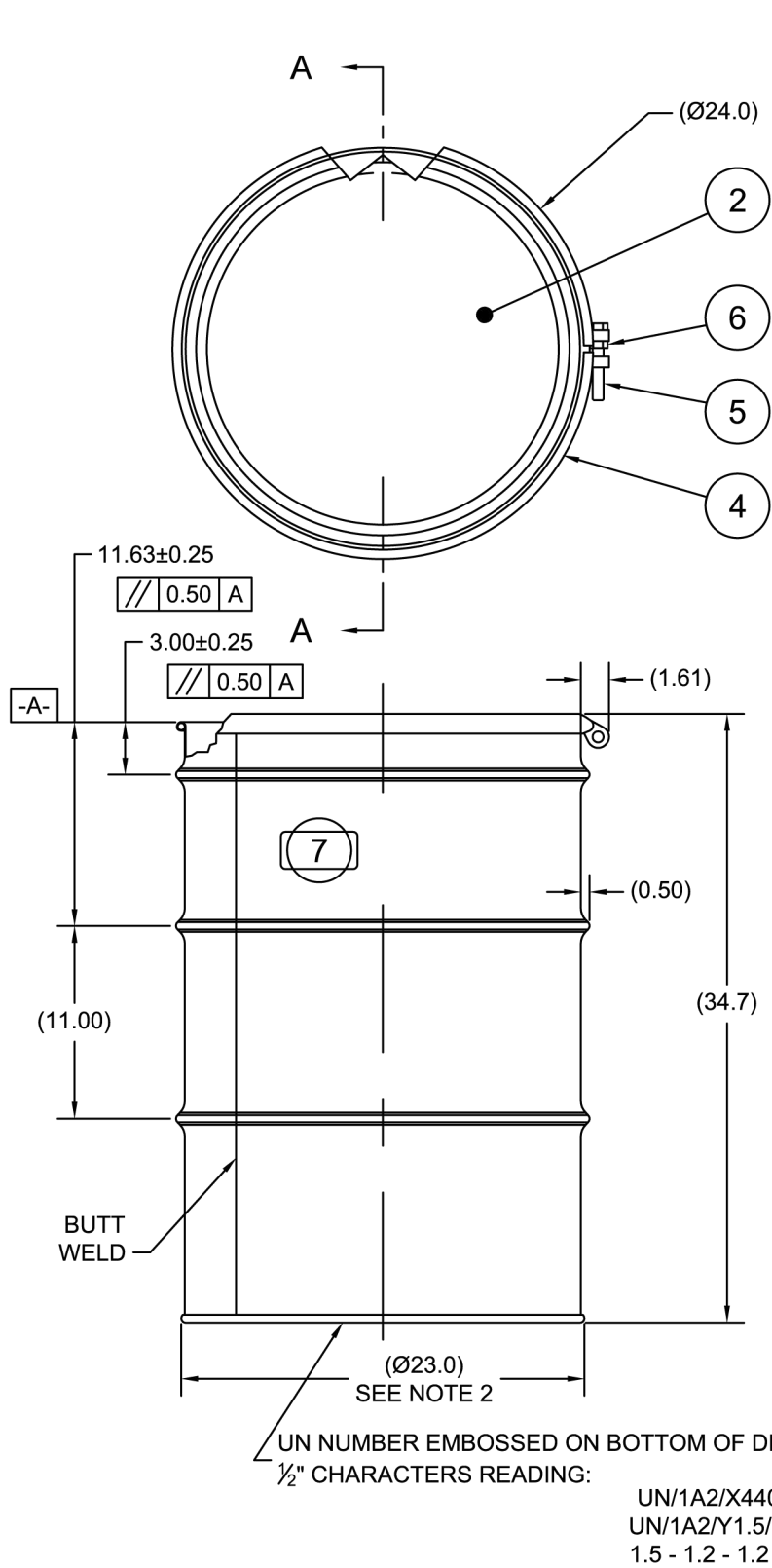


ECN # or INIT	REV	DESCRIPTION	DATE
OE-005	A1	REDRAWN TO AutoCAD	09-APR-2010
OE-001	A2	CLERICAL ERROR	18-APR-2013



NOTES:

1. THIS DIMENSION REPRESENTS DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS
2. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
3. CONSTRUCTION per 49 CFR §178.504 (b)

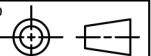
MATERIAL:

1. 304SS PER ASTM A240 OR EQUIVALENT
2. MATERIAL THICKNESS: COVER 1.5mm (0.0543 - 0.0590; 16 GAUGE), BODY/BOTTOM 1.2mm (0.0433 - 0.0480; 18 GAUGE)
3. GASKET MAT'L PER ASTM D1056
4. BOLT RING CARBON STEEL

FINISH:

1. PASSIVATED INNER AND OUTER SURFACE OF BODY WELD SEAM

7		UN DURABLE LABEL	1
6	NT5800	5/8-11UNC HEX JAM NUT	1
5	BT5840	5/8-11UNC X 4in LONG HEX HED BOLT	1
4	RBH2212	BOLT RING (HP) 55G 12GA 5/8 LUG	1
3	GE5500	GASKET IN-COVER D EPDM	1
2	P2215S	COVER 22.5 ID	1
1		BODY/BOTTOM 55 GALLON DRUM 22.5 ID	1
ITEM	P/N	DESCRIPTION	QTY

		MFG JR	DRW LJT	CHK BL	UNLESS STATED OTHERWISE  (DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY!!!) ALL DIMENSIONS ARE IN INCHES DO NOT SCALE DRAWING TOLERANCES: FRACTIONS ±1/4			
		SLS DR	QA MD					
		APR G. Petersen						
THE USE OF INFORMATION CONTAINED HEREIN IS RESTRICTED FOR THE BENEFIT OF SKOLNIK INDUSTRIES ONLY. UNAUTHORIZED USE OR DISCLOSURE, COPYING OR OTHERWISE REPRODUCING (IN ANY MANNER) ANY PORTION OF THIS DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF AN AUTHORIZED OFFICIAL OF SKOLNIK INDUSTRIES IS STRICTLY PROHIBITED.		FILE CREATED IN AutoCAD 2002		3 <sup>RD</sup> 	X° ± 3° X.X ± 0.2 X.XX ± 0.10 X.XXX ± 0.030	DESCRIPTION 55 GALLON OPEN HEAD DRUM 1.5 - 1.2 - 1.2 304SS 1A2/X440/S & 1A2/Y1.5/150		
						REL. DATE	PART NUM. / FILENAME 8ST5502	REV