

**CSR PERFORMANCE PRODUCTS**

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INSTALLATION INSTRUCTIONS FOR SUPER-SHIELD P/N #836 TORQUEFLITE 727 BIG BLOCK

NOTE:

Casting tabs and stock linkage bolthole must be cut in order for the Super-Shield to fit properly over the transmission case. The dipstick tube may need to be relocated just to the right with a small bracket.

- 1.) Remove the four top bellhousing bolts and the existing dipstick tube.
- 2.) Make sure the bushings are in the shield.
- 3.) When installing the Super-Shield, place the metal retaining brackets on the outside of the shield. Pass the four bolts (provided) through the retaining bracket, into the shield bushing, through the transmission, and into the engine block. Tighten the bolts evenly.
- 4.) Install belt bracket on the driver's side. This bracket is to keep the belt square and off of the neutral switch. Stock pans may require spacers or washers under the bracket.
- 5.) Safety/ Retaining Belt is to go through the bracket and around the pan. Make sure the belt is tightened securely. Tie or pin up excess belt.
DO NOT REMOVE BELT FROM SHIELD.

CAUTION
DO NOT CUT OR
ALTER THIS SHIELD

MUST USE
Safety/Retainer
Belt

