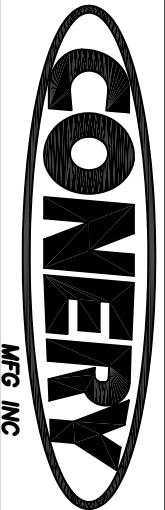


SECTION A-A

NOTE: ZINC PLATING TO BE EVEN AND FREE OF FLAKING.
TYPICAL DRAFT ANGLE IS 1°, UNLESS OTHERWISE SPECIFIED.
ALL UNMARKED FILETS AND RADII ARE $\frac{1}{32}$.
CASTING TO BE FREE OF SAND STICKERS, POROSITY,
AND DEFORMATIONS.

| CHANGES | | TOLERANCES | DRAWN BY | DATE |
|---------|--|--------------|----------|------|
| F | | DECIMALS | | |
| E | | .xxx = ±.005 | | |
| D | | .xx = ±.010 | | |
| C | | FRACTIONAL | | |
| B | | x/x = ±.1/64 | | |
| A | | ANGLES | | |
| | | x° = ±1/2° | | |

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| WEIGHT, FLOAT BACK HALF | |
|----------------------------|--------------|
| SCALE: | PART NO. |
| FULL | FLOAT WEIGHT |