



INSTALLATION INSTRUCTIONS FOR PART 99-5718

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APPLICATIONS **FORD TAURUS 2000 - 2003**

99-5718

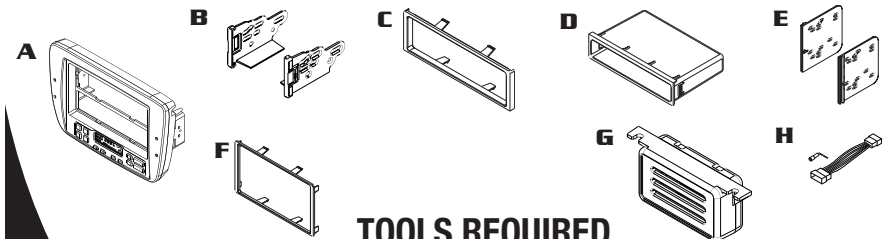
KIT FEATURES

- ISO & DIN Head Unit Provision w/ Pocket
- DDIN Head unit provisions
- Integrated auto climate controls and display
- Painted Scratch Resistant Matte Black



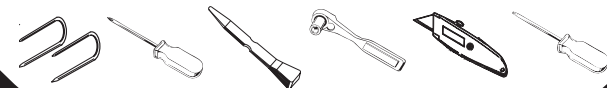
KIT COMPONENTS

- A) Radio Housing • B) ISO Brackets • C) ISO Trim Plate • D) Pocket
- E) DDIN Brackets • F) DDIN Trim Plate • G) In-Car Temp Sensor Housing • H) Harness Extension



TOOLS REQUIRED

- Radio Removal Tool (Metra Part #86-5618) • Phillips Screwdriver
- Panel Removal Tool • Socket Set • Cutting Tool or File • T10 Torx Screwdriver



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99-5718

NOTES

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- **FORD TAURUS 2000 - 2003 2**

• **FORD TAURUS 2000 - 2003 3-6**

***NOTE: Refer Also to the instructions included with the aftermarket radio.**



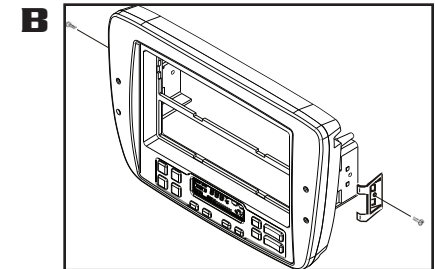
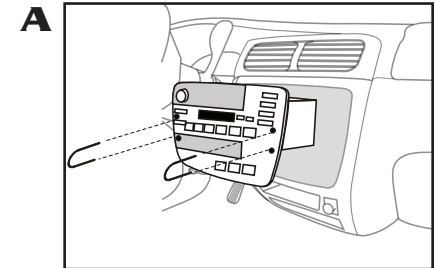
ME
CP
mobile electronics
certification program

Metra recommends MECP certified technicians

NOTES

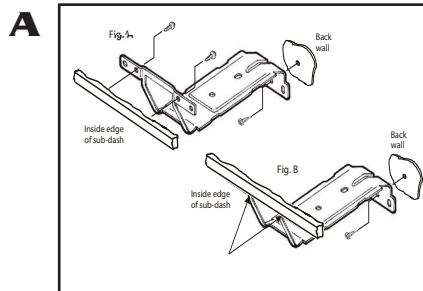
FORD TAURUS 2000- 2003

- 1** Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2** Using Metra's 86-5618, pull the factory radio/climate control panel from the dash. (Fig. A)
- 3** Disconnect the audio system connectors, blower motor switch connector, vacuum hose harness, a/c damper door switch connector, and potentiometer connector. Remove the panel.
- 4** Remove (2) torx-head screws securing the mounting clips to the sides of the factory radio/climate control panel and remove the clips. (Fig. B)
- 5** Mount the clips to the Integrated Mounting Kit with the same torx-head screws.



FORD TAURUS 2000- 2003

- 1** Remove the In-Car temp sensor housing from the back of the factory control panel. Insert into the included In-Car temp sensor housing and mount the assembly under the dash.
- 2** Remove the factory rear support in the sub-dash. (Fig. A)

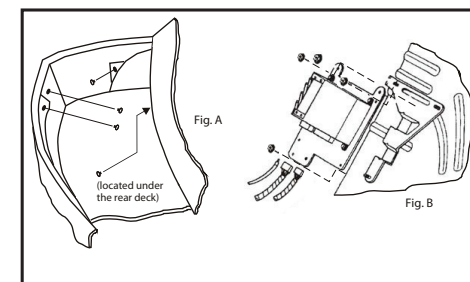


Continue to Kit Assembly

FORD TAURUS 2000- 2003

AUDIO WIRING

Open the trunk, remove (4) pop-clips from the driver's side trunk liner and remove the liner. (see Fig. A) locate the factory tuner on the wall of the trunk and disconnect the speaker and antenna plugs (it is NOT necessary to remove the tuner). (see Fig. B). Plug the 70-5715 into the unit speaker plug and the antenna extension lead into the unit antenna plug. Slide the extension harness through the space in the back seat between the seat back and seat bottom. Unclip the rocker trim, tuck the extension harness under the carpet and stretch the harness to the back of the dash. (Replace the rocker trim when completed). Splice the speaker leads on the extension harness into the rear of the aftermarket head unit. Plug the factory wiring harnesses into the switch connectors (previously mounted in step #2) and audio connectors on the back of the Integrated Mounting Kit.



FORD TAURUS 2000- 2003

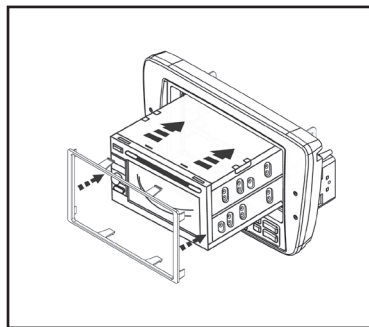
DDIN/STACKED ISO DIN HEAD UNIT PROVISION

..... Continued from Pg.5

- 5** Snap the double DIN trim plate into the radio housing. (Fig. B)

Continue to "Audio Wiring".....

B

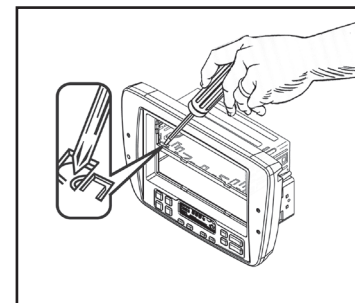


FORD TAURUS 2000- 2003

DIN HEAD UNIT PROVISION

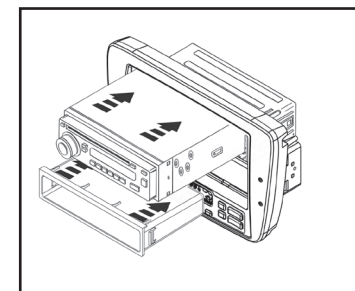
- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapters (included) from Metra and AXCESS to integrate your new radio. Re-connect the negative battery terminal and test the unit for proper operation.

A



- 2** Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down. (Fig. A)

B



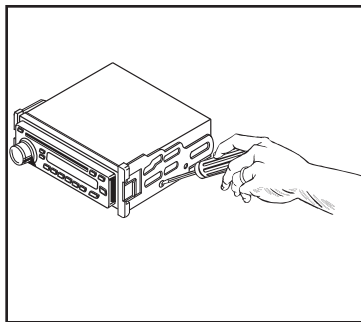
- 3** Snap the pocket into the bottom opening of the radio housing. (Fig. B)

- 4** Slide the aftermarket head unit into the cage and secure. (Fig. B)

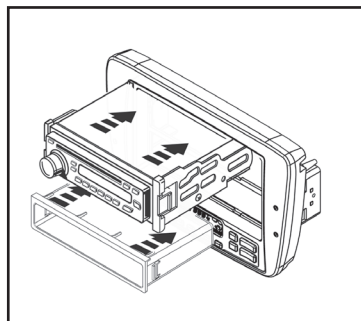
Continue to "Audio Wiring"....

FORD TAURUS 2000- 2003 ISO DIN HEAD UNIT PROVISION

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapters (included) from Metra and AXXESS to integrate your new radio. Reconnect the negative battery terminal and test the unit for proper operation.

A


- 2** Mount the ISO Brackets to the head unit with the screws supplied with the unit. (Fig. A)

B


- 3** Snap the pocket into the bottom opening of the radio housing. (Fig. B)

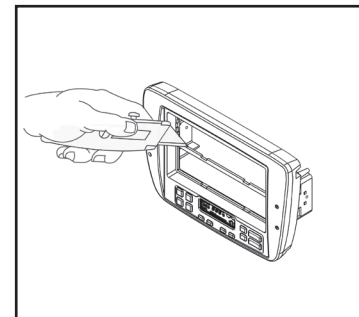
- 4** Slide the head unit into the radio opening until the side clips engage. (Fig. B)

- 5** Snap the Trim plate into the Radio Housing.

Continue to "Audio Wiring"....

FORD TAURUS 2000- 2003 DDIN/STACKED ISO DIN HEAD UNIT PROVISION

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapters (included) from Metra and AXXESS to integrate your new radio. Reconnect the negative battery terminal and test the unit for proper operation.

A


- 2** Cut and remove the center bar from the radio housing. (Fig.A)

- 3** Snap the Double DIN brackets to the inside edge of the Double DIN trim plate.

- 4** Slide the Double DIN head unit or stacked ISO head units into the bracket/radio housing assembly and secure the Double DIN head unit or stacked ISO head units to the assembly using the screws supplied with the radio. (Fig. B)

Continued on Pg. 6