



## Installation instructions for part 99-5719

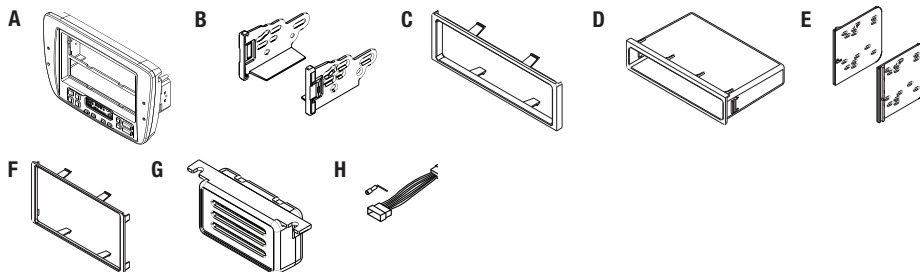
# Ford Taurus 2004 - 2007 99-5719

### KIT FEATURES

- DIN radio provision with pocket
- ISO DIN radio provision with pocket
- Double DIN radio provision
- Integrated auto climate controls and display
- Integrated passenger airbag light
- **Painted scratch resistant matte black**

### KIT COMPONENTS

- A) Radio Housing • B) ISO Brackets • C) ISO Trim Plate • D) Pocket • E) DDIN Brackets
- F) DDIN Trim Plate • G) In-Car Temp Sensor Housing • H) Harness Extension



### WIRING & ANTENNA CONNECTIONS (sold separately)

- Wiring Harness: • Included
- Antenna Adapter: • Included

### Table of Contents

Dash Disassembly .....	2
Kit Preparation .....	2
Kit Assembly .....	2-3
Connections To Be Made .....	4

### TOOLS REQUIRED

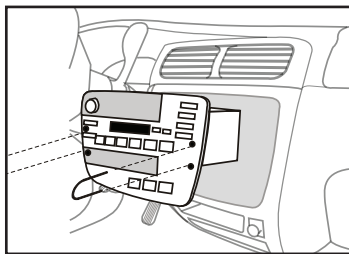
- Radio removal tool (Metra part #86-5618)
- Phillips screwdriver • Panel removal tool
- Socket set • Cutting tool or file
- T10 torx screwdriver

**CAUTION:** Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

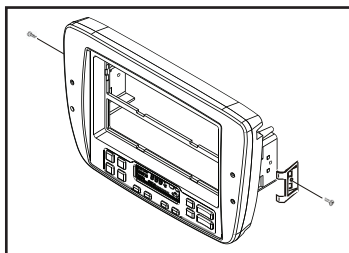
**NOTE:** Refer to the instructions included with the aftermarket radio.

## Dash Disassembly

1. Using Metra's 86-5618, pull the factory radio/climate control panel from the dash. (Figure A)
2. Disconnect the audio system connectors, blower motor switch connector, vacuum hose harness, a/c damper door switch connector, and potentiometer connector. Remove the panel.
3. Remove (2) torx-head screws securing the mounting clips to the sides of the factory radio/climate control panel and remove the clips. (Figure B)
4. Mount the clips to the Integrated Mounting Kit with the same torx-head screws.



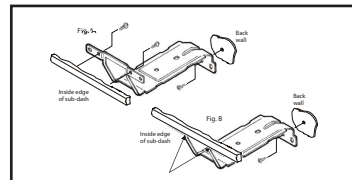
(Figure A)



(Figure B)

## Kit Preparation

1. Remove the In-Car temp sensor housing from the back of the factory control panel. Insert into the included In-Car temp sensor housing and mount the assembly under the dash.
2. Remove the factory rear support in the sub-dash. (Figure A)

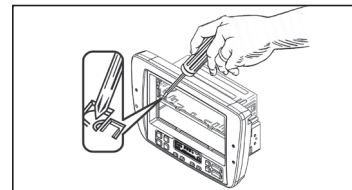


(Figure A)

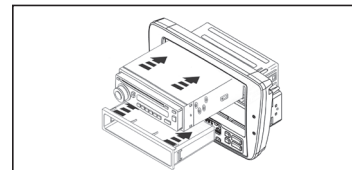
## Kit Assembly

### DIN radio provision with pocket

1. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the radio for proper operation.
2. Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down. (Figure A)
3. Snap the pocket into the bottom opening of the radio housing. (Figure B)
4. Slide the aftermarket head unit into the cage and secure. (Figure B)



(Figure A)



(Figure B)

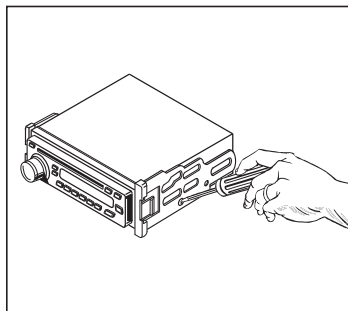
*Continue to Connections to be made*

## Kit Assembly

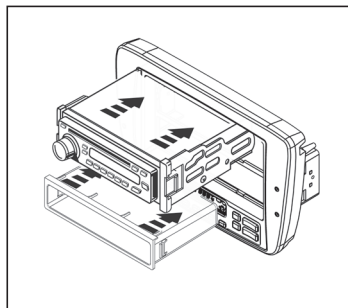
### ISO DIN radio provision with pocket

1. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the unit for proper operation.
2. Mount the ISO Brackets to the head unit with the screws supplied with the unit. (Figure A)
3. Snap the pocket into the bottom opening of the radio housing. (Figure B)
4. Slide the head unit into the radio opening until the side clips engage. (Figure B)
5. Snap the Trim plate into the Radio Housing.

*Continue to Connections to be made*



(Figure A)

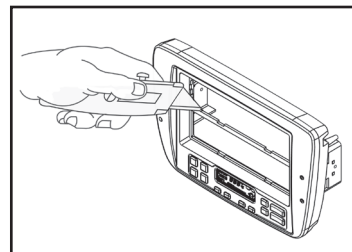


(Figure B)

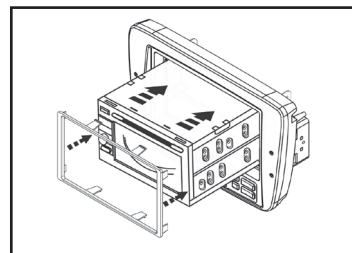
### Double DIN radio provision

1. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the unit for proper operation.
2. Cut and remove the center bar from the radio housing. (Figure A)
3. Snap the Double DIN brackets to the inside edge of the Double DIN trim plate.
4. Slide the Double DIN head unit or stacked ISO head units into the bracket/radio housing assembly and secure the Double DIN head unit or stacked ISO head units to the assembly using the screws supplied with the radio. (Figure B)
4. Snap the double DIN trim plate into the radio housing. (Figure B)

*Continue to Connections to be made*



(Figure A)



(Figure B)

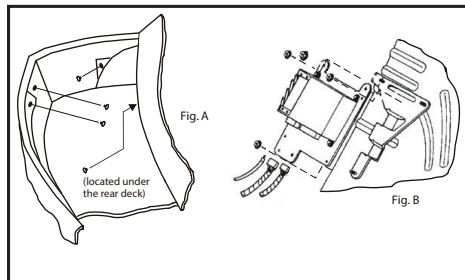


99-5719



## Connections To Be Made

Open the trunk, remove (4) pop-clips from the driver's side trunk liner and remove the liner. (see Fig. A) Locate the factory tuner on the wall of the trunk and disconnect the speaker and antenna plugs (it is NOT necessary to remove the tuner). (see Figure B). Plug the 70-5715 into the unit speaker plug and the antenna extension lead into the unit antenna plug. Slide the extension harness through the space in the back seat between the seat back and seat bottom. Unclip the rocker trim, tuck the extension harness under the carpet and stretch the harness to the back of the dash. (Replace the rocker trim when completed). Splice the speaker leads on the extension harness into the rear of the aftermarket head unit. Plug the factory wiring harnesses into the switch connectors (previously mounted in step #2) and audio connectors on the back of the Integrated Mounting Kit.



### KNOWLEDGE IS POWER

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certified technicians**