



INSTALLATION INSTRUCTIONS FOR PART 99-8209

APPLICATIONS

Scion

xA	2004-2006
xB	2004-up
tC	2005-2010
xD	2008-up

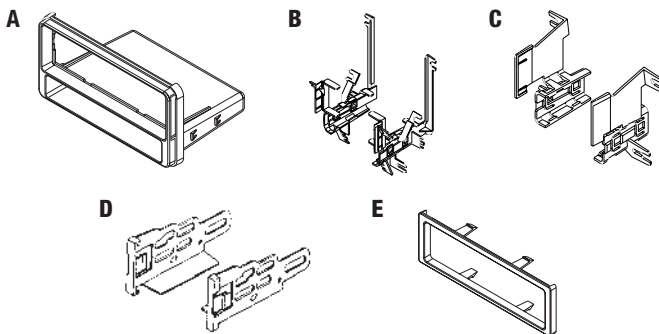
99-8209

KIT FEATURES

- DIN radio provision with pocket
- ISO mount radio provision with pocket

KIT COMPONENTS

- A) Radio housing • B) Bracket set 1 • C) Bracket set 2 • D) ISO Snap-in brackets
- E) Trim plate

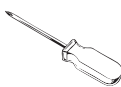
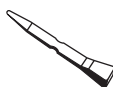


WIRING & ANTENNA CONNECTIONS (sold separately)

Wire harness: 70-1761 Toyota harness 1987-up
Antenna adapter: Not required

TOOLS REQUIRED

- Panel removal tool • Phillips screwdriver • Socket wrench



METRA. THE WORLD'S BEST KITS.™



1-800-221-0932



metraonline.com

© COPYRIGHT 2004-2011 METRA ELECTRONICS CORPORATION

REV. 3/21/12



99-8209

Table of Contents

Dash Disassembly

– Scion xA 2004-2006	3
– Scion xB 2004-2007	4
– Scion xB 2008-up	5
– Scion tC 2005-2010.....	6
– Scion xD 2008-up	7

Kit Assembly

– DIN radio provision with pocket.....	8
– ISO mount radio provision with pocket	9

CAUTION: Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

Note: Refer to the instructions included with the aftermarket radio.



KNOWLEDGE IS POWER

Enhance your installation and fabrication skills by enrolling in the most recognized and respected mobile electronics school in our industry. Log onto www.installerinstitute.com or call 800-354-6782 for more information and take steps toward a better tomorrow.

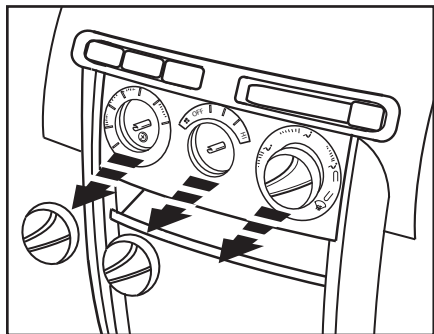


**Metra recommends MECP
certified technicians**

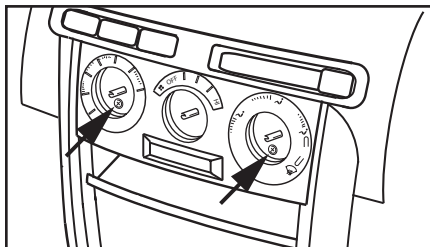
Scion xA 2004-2006

1. Pull outward on the (3) climate control knobs and remove. (Figure A)
2. Remove (2) Phillips screws from behind the outer two climate knobs. (Figure B)
3. Unsnap and remove the trim pieces on each side of the climate control/ashtray/pocket assembly. (Figure C)
4. Remove (2) Phillips screws from the bottom of the climate control/radio trim panel and unsnap and remove the entire panel. (Figure D)
5. Remove (4) 10 mm bolts securing the radio. Unplug and remove the radio. (Figure E)

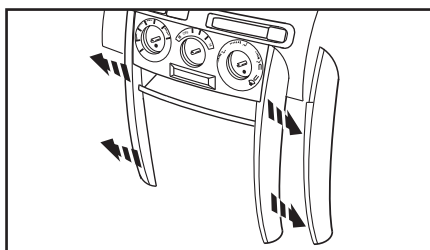
Continue to kit assembly



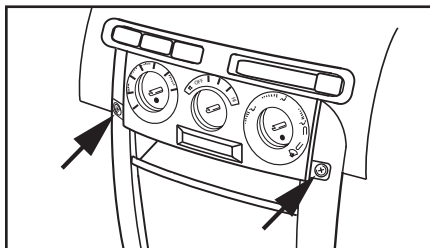
(Figure A)



(Figure B)



(Figure C)



(Figure D)

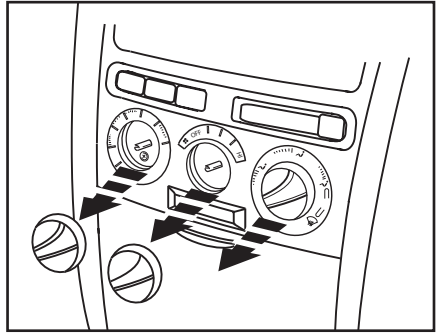


(Figure E)

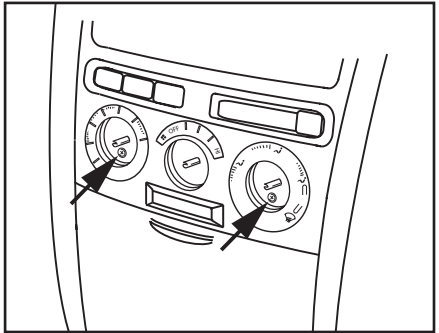
Scion xB 2004-2007

1. Pull outward on the (3) climate control knobs and remove. (Figure A)
2. Remove (2) Phillips screws from behind the outer (2) knobs. (Figure B)
3. Unsnap and remove the entire panel surrounding the climate controls and the radio. (Figure C)
4. Remove (4) 10 mm bolts securing the radio. Unplug and remove the radio.

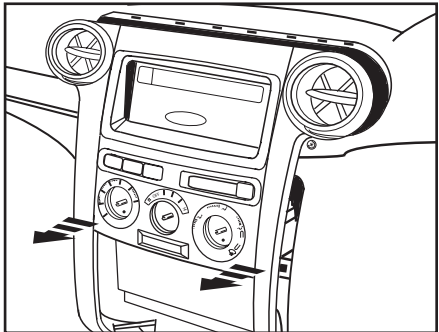
Continue to kit assembly



(Figure A)



(Figure B)



(Figure C)

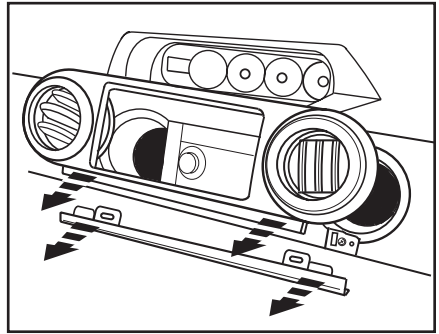


Dash Disassembly 99-8209

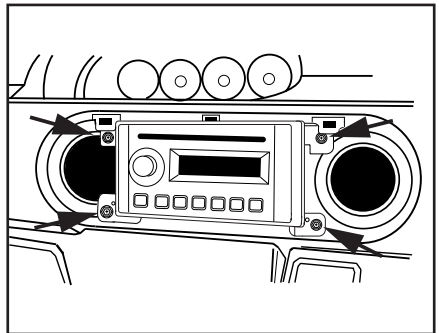
Scion xB 2008-up

1. Unclip and remove the trim panel around the radio including the A/C vents. (Figure A)
2. Unclip and remove the trim panel at the bottom edge of the dash cavity. (Figure A)
3. Remove (4) 10 mm bolts securing the radio. Unplug and remove the radio. (Figure B)

Continue to kit assembly



(Figure A)

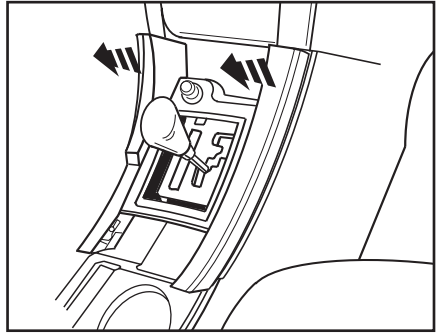


(Figure B)

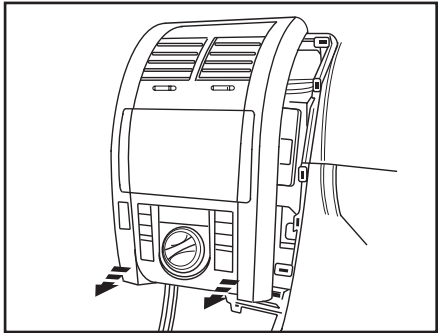
Scion tC 2005-2010

1. Unsnap trim from around shifter, not necessary to completely remove. (Figure A)
2. Unsnap and remove panel from around radio, including climate controls and radio door. (Figure B)
3. Remove (2) 10 mm nuts from the top mounting locations and (2) Phillips screws from the bottom mounting locations to remove the radio. (Figure C)

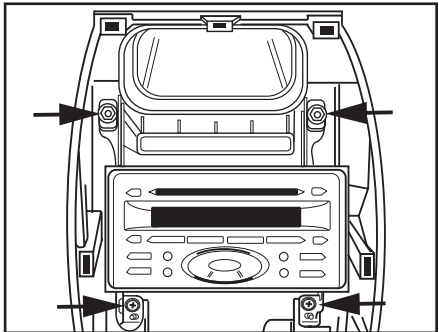
Continue to kit assembly



(Figure A)



(Figure B)

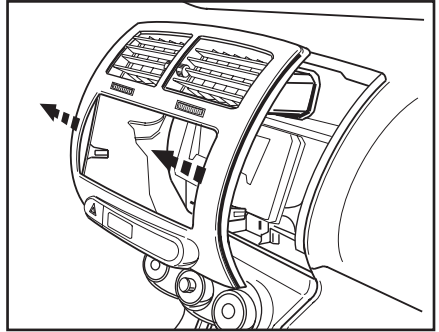


(Figure C)

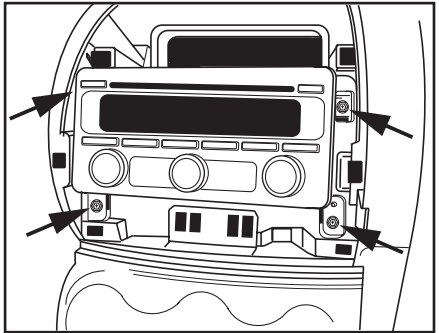
Scion xD 2008-up

1. Unclip radio trim panel. Unplug and remove panel. (Figure A)
2. Remove (4) Phillips screws securing the radio. Unplug and remove radio. (Figure B)
3. Remove factory brackets from radio. Retain brackets for use during kit assembly. (Figure C)

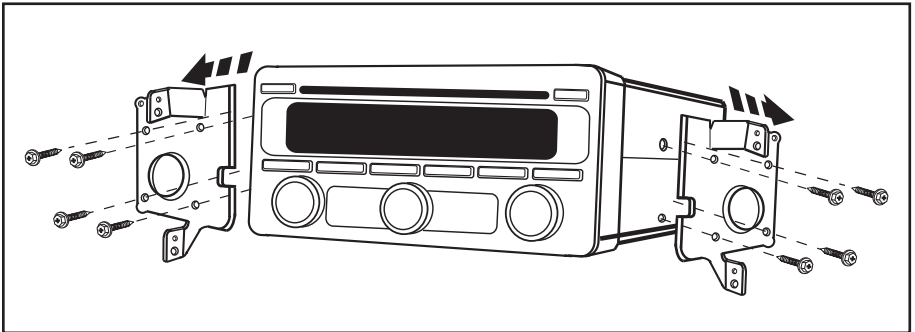
Continue to kit assembly



(Figure A)



(Figure B)



(Figure C)



Kit Assembly 99-8209

DIN radio provision with pocket

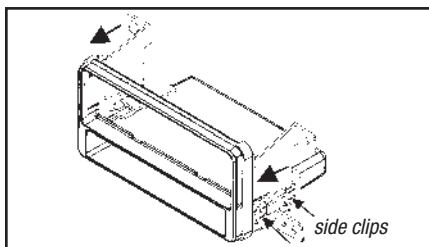
1. Slide the Mounting Brackets onto the sides of the Radio Housing until the side clips engage. (Figure A)

Note: Use Bracket Set 1 for xA, xB, and tC. Use Bracket Set 2 for the 2008 xB and xD.

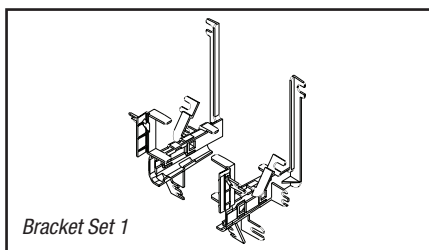
2. For Bracket Set 1 cut and remove all mounting tabs except the tabs being used for your application. (Figure B)

Note: Tabs are marked xA, xB and tC. For Bracket Set 2 skip to step 3.

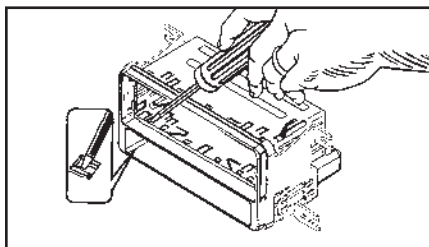
3. Slide the DIN cage into the Radio housing and secure by bending the metal locking tabs outward. (Figure C)
4. Slide the aftermarket radio into the cage until it snaps into place. (Figure D)
5. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
6. Reassemble dash in reverse order of disassembly.



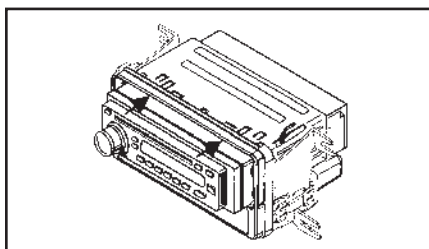
(Figure A)



(Figure B)



(Figure C)



(Figure D)



Kit Assembly 99-8209

ISO mount radio provision with pocket

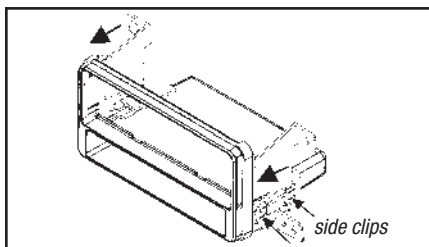
1. Slide the Mounting Brackets onto the sides of the Radio Housing until the side clips engage. (Figure A)

Note: Use Bracket Set 1 for xA, xB, and tC Use Bracket Set 2 for the 2008 xB and xD.

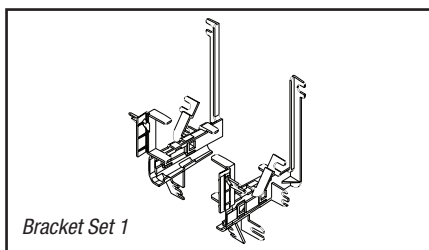
2. For Bracket Set 1 cut and remove all mounting tabs except the tabs being used for your application. (Figure B)

Note: Tabs are marked xA, xB and tC. For Bracket Set 2 skip to step 3.

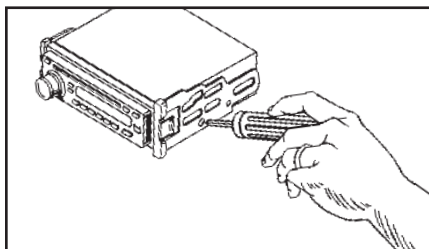
3. Mount the ISO Brackets to the radio using the screws supplied with the radio. (Figure C)
4. Slide the aftermarket radio into the cage until it snaps into place. (Figure D)
5. Snap the Trim Plate onto the front of the Radio Housing. (Figure D)
6. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the unit for proper operation.
7. Reassemble dash in reverse order of disassembly.



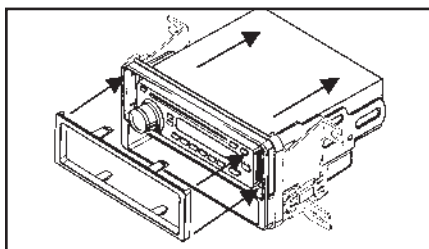
(Figure A)



(Figure B)



(Figure C)



(Figure D)





Notes

[illegible]



INSTALLATION INSTRUCTIONS FOR PART 99-8209

REV. 3/21/12



1-800-221-0932



metraonline.com

© COPYRIGHT 2004-2011 METRA ELECTRONICS CORPORATION

METRA. THE WORLD'S BEST KITS.™



INSTRUCCIONES DE INSTALACIÓN PARA LA PIEZA 99-8209

APLICACIONES

Scion

xA	2004-2006
xB	2004 y mas
tC	2005-2010
xD	2008 y mas

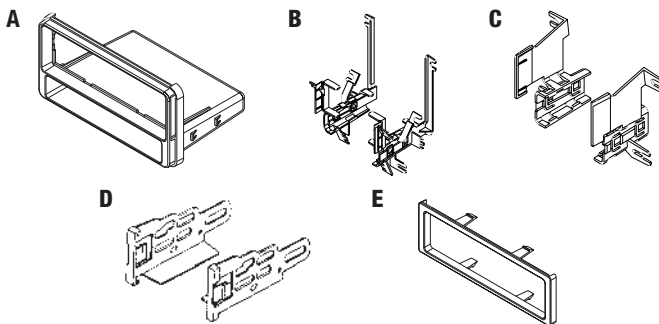
99-8209

CARACTERÍSTICAS DEL KIT

- Provisión de radio DIN con bolsillo
- Provisión de radio de montaje ISO con bolsillo

COMPONENTES DEL KIT

- A) Carcasa del radio • B) Conjunto de soportes 1 • C) Conjunto de soportes 2
- D) Soportes a presión ISO • E) Placa de moldura

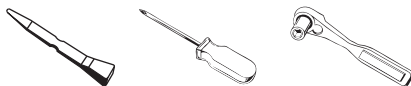


CABLEADO Y CONEXIONES DE ANTENA (se venden por separado)

Arnés de cableado: 70-1761 - Arnés Toyota 1987 y más recientes
Adaptador de antena: No se requiere

HERRAMIENTAS REQUERIDAS

- Herramienta de remoción de panel • Destornillador Phillips
- Herramienta toma de corriente



METRA. THE WORLD'S BEST KITS.™



1-800-221-0932



metraonline.com

© COPYRIGHT 2004-2011 METRA ELECTRONICS CORPORATION

REV. 3/21/12



99-8209

Indice

Desmontaje del tablero

– Scion xA 2004-2006	3
– Scion xB 2004-2007	4
– Scion xB 2008 y más recientes	5
– Scion tC 2005-2010	6
– Scion xD 2008 y más recientes	7

Ensamble del kit

– Provisión de radio DIN con bolsillo	8
– Provisión de radio de montaje ISO con bolsillo	9

PRECAUCIÓN: Metra recomienda desconectar el terminal negativo de la batería antes de comenzar cualquier instalación. Todos los accesorios, interruptores y, especialmente, las luces indicadoras de airbag deben estar enchufados antes de volver a conectar la batería o comenzar el ciclo de ignición.

Nota: Remítase a las instrucciones incluidas con el radio de posventa.



EL CONOCIMIENTO ES PODER

Mejore sus habilidades de instalación y fabricación inscribiéndose en la escuela de dispositivos electrónicos móviles más reconocida y respetada de nuestra industria. Regístrese en www.installerinstitute.com o llame al 800-354-6782 para obtener más información y avance hacia un futuro mejor.



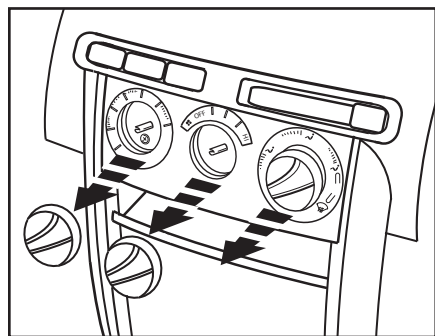
Metra recomienda técnicos con certificación del Programa de Certificación en Electrónica Móvil (Mobile Electronics Certification Program, MECP).

Desmontaje del tablero 99-8209

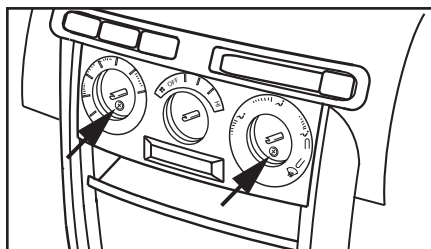
Scion xA 2004-2006

1. Jale hacia afuera las (3) perillas de control de clima y quítelas. (Figura A)
2. Quite los (2) tornillos Phillips de la parte de atrás de las dos perillas exteriores del clima. (Figura B)
3. Suelte a presión y quite las piezas de moldura de cada lado del ensamble del control de clima/cenicero/bolsillo. (Figura C)
4. Quite los (2) tornillos Phillips de la parte inferior del panel del control de clima/radio y luego suelte a presión y quite todo el panel. (Figura D)
5. Quite los (4) pernos de 10 mm que sostienen el radio. Desconecte y quite el radio. (Figura E)

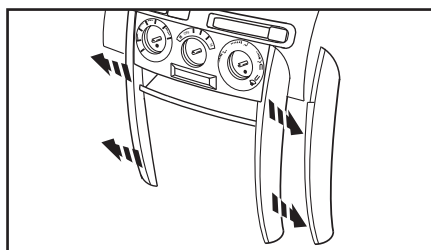
Continuará al ensamble del kit



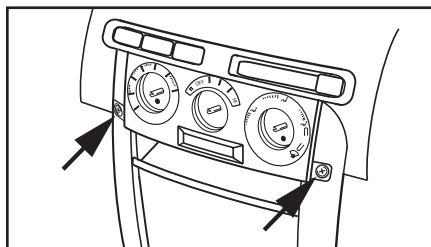
(Figura A)



(Figura B)



(Figura C)



(Figura D)

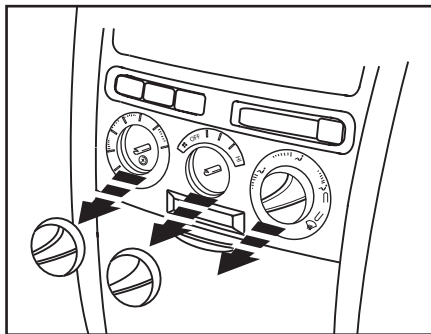


(Figura E)

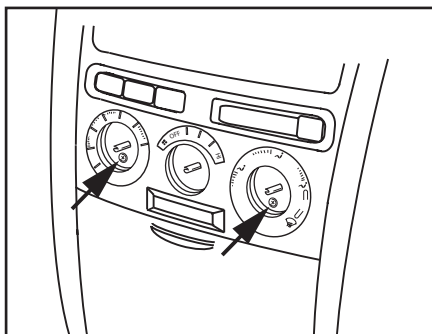
Scion xB 2004-2007

1. Jale hacia afuera las (3) perillas de control de clima y quítelas. (Figura A)
2. Quite los (2) tornillos Phillips de la parte de atrás de las perillas exteriores (2). (Figura B)
3. Suelte a presión y quite todo el panel que rodea el radio y los controles del clima y aire acondicionado. (Figura C)
4. Quite los (4) pernos de 10 mm que sostienen el radio. Desconecte y quite el radio.

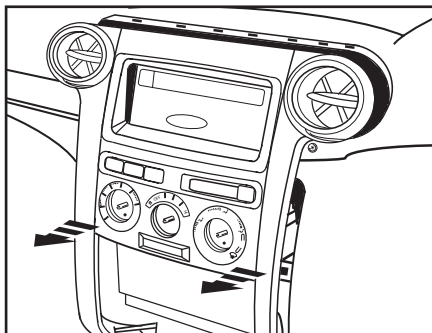
Continuará al ensamble del kit



(Figura A)



(Figura B)

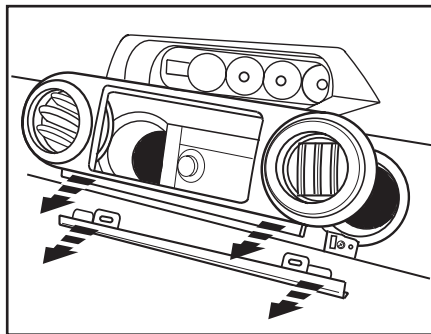


(Figura C)

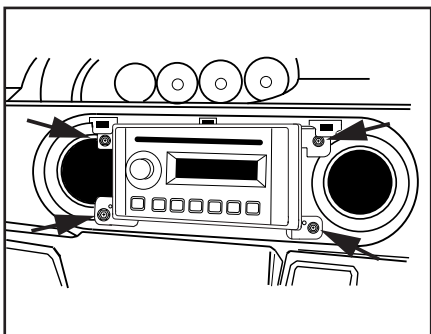
Scion xB 2008 y más recientes

1. Desenganche y quite el panel de moldura que rodea el radio, incluyendo las rejillas del aire acondicionado. (Figura A)
2. Desenganche y quite el panel de moldura del borde inferior de la cavidad del tablero. (Figura A)
3. Quite los (4) pernos de 10 mm que sostienen el radio. Desconecte y quite el radio. (Figura B)

Continuará al ensamble del kit



(Figura A)

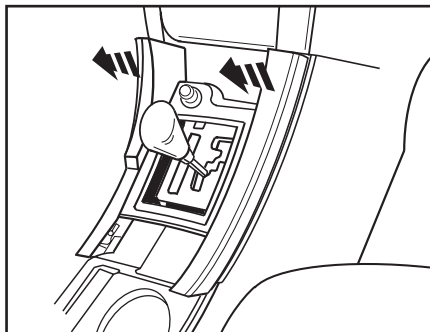


(Figura B)

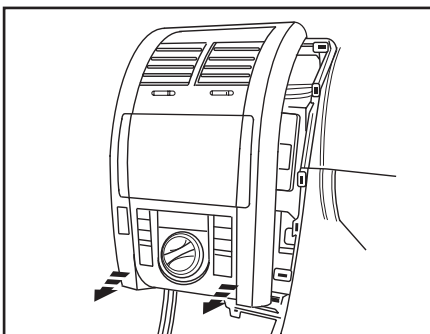
Scion tC 2005-2010

1. Suelte a presión la moldura que rodea la palanca de velocidades (no es necesario quitarla por completo). (Figura A)
2. Suelte a presión y quite el panel que rodea el radio, incluyendo los controles del clima y la puerta del radio. (Figura B)
3. Quite (2) tuercas de 10 mm de las ubicaciones superiores de montaje y (2) tornillos Phillips de las ubicaciones inferiores de montaje y quite el radio. (Figura C)

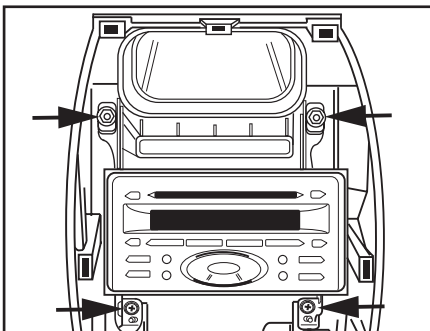
Continuará al ensamble del kit



(Figura A)



(Figura B)

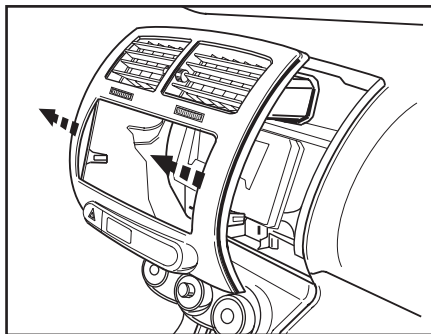


(Figura C)

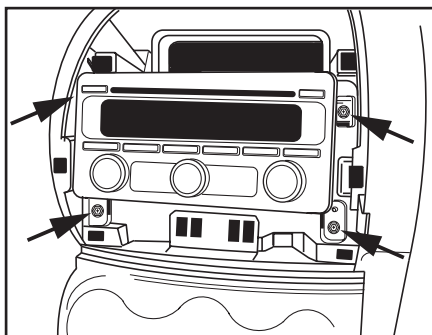
Scion xD 2008 y más recientes

1. Desenganche el panel de moldura del radio. Desconecte y retire el panel. (Figura A)
2. Retire los (4) tornillos Phillips que sostienen el radio. Desconecte y retire el radio. (Figura B)
3. Quite los soportes de fábrica del radio. Guarde los soportes para usarlos al ensamblar el kit. (Figura C)

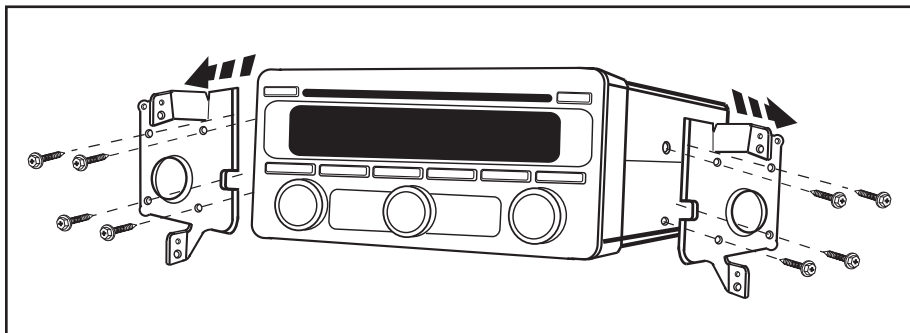
Continuará al ensamble del kit



(Figura A)



(Figura B)



(Figura C)

Provisión de radio DIN con bolsillo

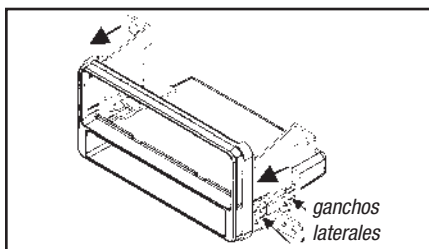
1. Deslice los soportes de montaje sobre los lados de la carcasa del radio hasta que se enganchen los ganchos laterales. (Figura A)

Nota: Use el conjunto de soportes 1 para xA, xB y tC. Use el conjunto de soportes 2 para el xB y xD 2008 y más recientes.

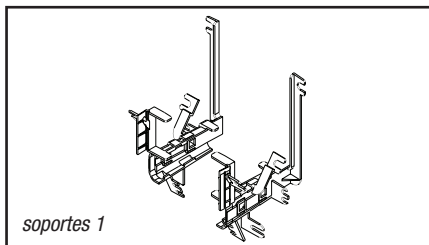
2. Para el conjunto de soportes 1, corte y quite todas las pestañas de montaje, excepto las pestañas que se usen para su aplicación. (Figura B)

Nota: Las pestañas están marcadas xA, xB y tC. Para el conjunto de soportes 2, pase al paso 3.

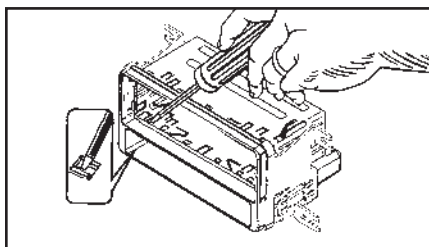
3. Deslice la reja DIN en la carcasa del radio y sujétela doblando hacia afuera las pestañas de metal. (Figura C)
4. Deslice el radio de mercado secundario en la reja hasta que entre a presión. (Figura D)
5. Ubique el arnés del cableado de fábrica en el tablero. Metra recomienda usar el adaptador de acoplamiento adecuado de Metra o AXCESS. Vuelva a conectar el terminal negativo de la batería y pruebe la unidad para verificar que funcione correctamente.
6. Vuelva a montar el tablero en forma inversa al desmontaje.



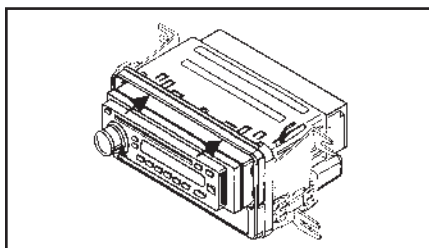
(Figura A)



(Figura B)



(Figura C)



(Figura D)

Provisión de radio de montaje ISO con bolsillo

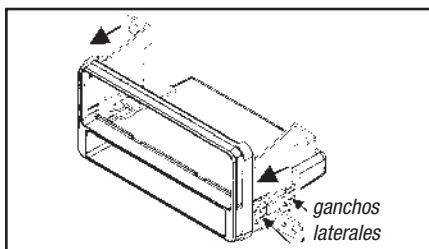
1. Deslice los soportes de montaje sobre los lados de la carcasa del radio hasta que se enganchen los ganchos laterales. (Figura A)

Nota: Use el conjunto de soportes 1 para xA, xB y tC. Use el conjunto de soportes 2 para el xB y xD 2008 y más recientes.

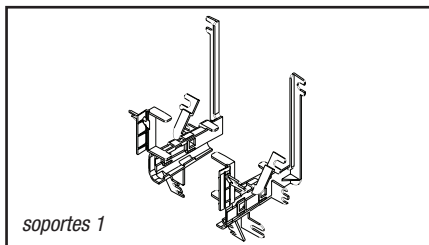
2. Para el conjunto de soportes 1, corte y quite todas las pestañas de montaje, excepto las pestañas que se usen para su aplicación. (Figura B)

Nota: Las pestañas están marcadas xA, xB y tC. Para el conjunto de soportes 2, pase al paso 3.

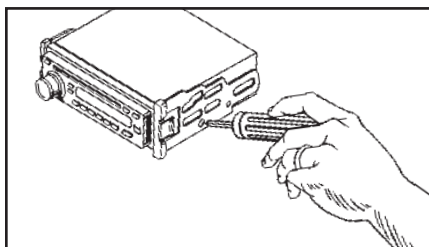
3. Monte los soportes ISO en el radio con los tornillos que vienen con el radio. (Figura C)
4. Deslice el radio en la carcasa hasta que entre a presión. (Figura D)
5. Coloque a presión la placa de la moldura al frente de la carcasa del radio. (Figura D)
6. Ubique el arnés del cableado de fábrica en el tablero. Metra recomienda usar el adaptador de acoplamiento adecuado de Metra o AXCESS. Vuelva a conectar el terminal negativo de la batería y pruebe la unidad para verificar que funcione correctamente.
7. Vuelva a montar el tablero en forma inversa al desmontaje.



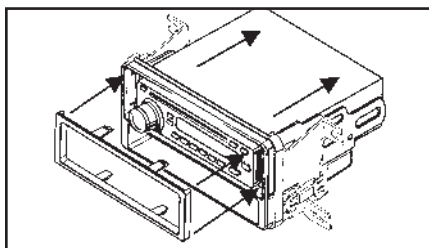
(Figura A)



(Figura B)



(Figura C)



(Figura D)



Notas



Notas

This image shows a single sheet of white paper with horizontal blue ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



INSTRUCCIONES DE INSTALACIÓN PARA LA PIEZA 99-8209

REV. 3/21/12



1-800-221-0932



metraonline.com

© COPYRIGHT 2004-2011 METRA ELECTRONICS CORPORATION

METRA. THE WORLD'S BEST KITS.™