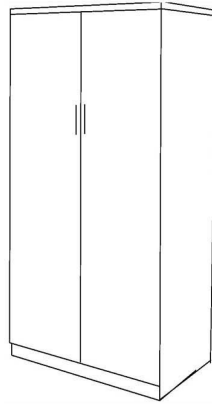


66"H Storage Cabinet Assembly Instructions














Applies Towards:

FL/MJ/ML/WH2051

Tools Needed:

- Phillips Screwdriver
- A Helper

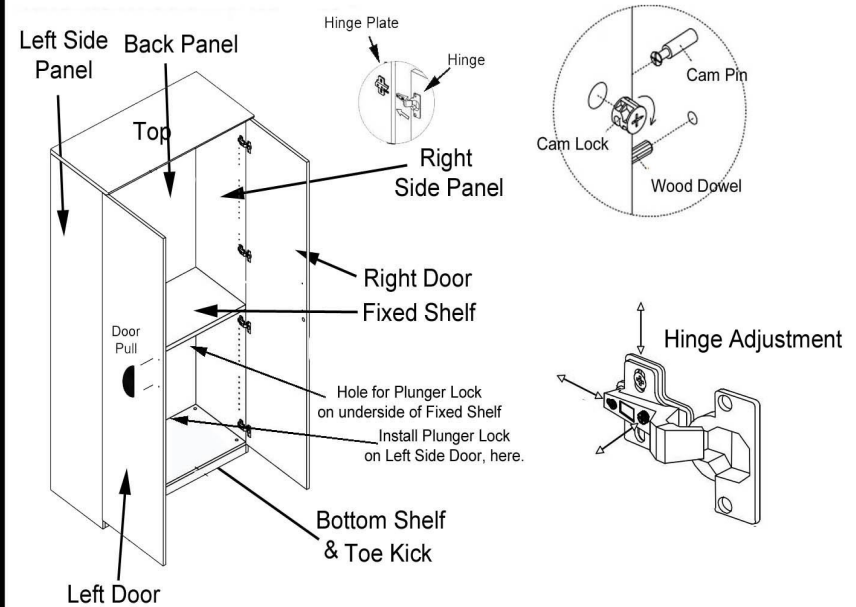
List of Hardware:

 Wood Dowel	 Shelf Pin	 Hinge
 Cam Pin	 Plunger Lock	 Hinge Plate
 Cam Lock	 Leveling Glide	 Lock/Key
 Door Pull	 Shallow Cover	 Deep Cover

Special Note:

Location & number of cam pin, cam lock and dowel holes may vary.

1.) Insert all hardware into both Side Panels, Back Panel, Top, Bottom Shelf and Toe Kick. Then, start with one of the Side Panels. Lay the Side Panel on cardboard or carpet to protect during assembly. Attach Fixed Shelf with the cam lock/pin hardware. Use your screwdriver to twist the round cams to lock the pin.



- 2.) Attach the Bottom Shelf to the Side Panel in same manner. Then attach the Toe Kick to the Bottom Panel.
- 3.) Next, attach the Back Panel to the Side Panel, Fixed Shelf and Bottom Shelf.
- 4.) Now, attach the other Side Panel.
- 5.) Next, insert all Leveling Glides into the bottom of the of the cabinet.
- 6.) Connect Top Surface. Once fixed, turn the cabinet upright with a helper.
- 7.) Insert all shelf pins and mount the Adjustable Height Shelves.
- 8.) Next, attach 8 Hinge Plates. The holes are piloted along the inside of the Side Panels. **DO NOT FULLY TIGHTEN! LEAVE WIGGLE ROOM FOR ADJUSTING LATER ON!**
- 9.) Attach 4 Hinges on each door. Then, connect the doors by sliding the Hinges into the Hinge Plates, then screw down partially.
- 10.) Align doors by using the screws on the Hinge as shown above. Once aligned, fully tighten down Hinge Plates and Hinges.
- 11.) Mount Plunger Lock on Left Side Door with four screws as shown.
- 12.) Attach Door Pulls and Covers over cam locks.

Video on Hinge Door Adjustment available at link:

<http://www.modernofficefurniture.com/office-furniture-assembly-instructions.html>

"How to Adjust Hinges on 4-Door Hutch"

Questions? Please call 1-800-443-5117.

Customer Service available 8:30 - 5:00 Central Time, Monday - Friday