

Y11152/SJ-600-1 - Modern Classic Beam Seating Assembly Instructions - Single Seater



Step 1.) Insert both Legs into the Beam. The side of the Beam that has the larger holes will face down, the side with the smaller holes will face up. (Fig.1)

Step 2.) Insert two (A) Bolts through the underside of the Leg and through the Beam.

Step 3.) Locate both Side Frames. The prongs on the Frames should point towards each other when attached correctly. The prongs hold in the Seat & Backrest. Insert one (B) Nut over the hole of the bracket under the Frame (Fig. 2). Then, set the Frame on top of the beam, while inserting the top of (A) Bolt through the bracket & nut as shown. Use the Large Allen Wrench to partially tighten down the (A) Bolt. **DO NOT FULLY TIGHTEN!** Leave this somewhat loose for wiggle room for the next steps. Last, repeat this process for the other Side Frame (Fig. 3)

Step 4.) Next, locate your Backrest and Seat. The Seat will have a sharper curve on one end, compared to the backrest. Insert the Backrest into the prongs as shown (Fig. 4.). Then attach the seat in the same way.

Step 5.) Inside the box containing the beam are two long black rods. Insert one rod through the Side Frame, through the Backrest and into the other Side Frame (Fig. 5). Then insert the rod through the frames & Seat.

Step 6.) Next, insert two (C) Bolts into the Side Frames. Use the Small Allen Wrench to tighten (Fig. 6)

Step 7.) Once the Seat & Backrest are attached, you can fully tighten down the (A) Bolts.

Step 8.) Remove the conditioner on the Seat & Backrest with dish soap and water. Adjust leveling glides to even out chair if needed.



Fig. 1



Fig. 2

Hardware Included:



Large & Small
Allen Wrenches



Fig. 3



Fig. 4



Fig. 5



Fig. 6



Y11153 & Y11154/SJ-600-3 or -4 - Modern Classic Beam Seating Instructions - 3 & 4 Seater

Step 1.) Start by locating the left & right Legs. Each Leg will have a brass nut on the threaded post. Remove. Then, insert the threaded post of each leg into the holes of the Beam. The side of the Beam that has the larger holes will face down, the side with the smaller holes face up. On the 3-Seater, the holes for the legs will be about 4-5" in from the outside edges of the Beam. On the 4-Seater, the holes will be about 12" from the outside edges. Once the posts of the legs are through the holes, screw down the brass nut on top to secure. (Fig. 1)



Fig. 1

Step 2.) Next, you will be attaching the first set of Chair Frames. Locate one End Frame (Frame with armrest) and one Center Frame (Frame without armrest). The prongs on the Frames should point towards each other when attached correctly. The prongs hold in the Seat & Backrest. First, insert two (A) Bolts into two (B) Chrome Posts. Then, insert each through the first two sets holes on the underside of the Beam. Next, Insert one (C) Nut over the hole of each bracket under the Chair Frame. Then, set the Frame on top of the beam while inserting the top of (A) Bolts through the brackets and (C) Nuts as shown (Fig. 2). Use the Large Allen Wrench to partially tighten down the (A) Bolts (Fig. 3). **DO NOT FULLY TIGHTEN!** Leave this somewhat loose for wiggle room for the next steps. Repeat this process to attach all of the other frames.



Fig. 2

Step 3.) Now, locate all Backrests and Seats. The Seats will have a sharper curve on one end, compared to the backrests. Insert your first Backrest & Seat into the prongs, then attach the rest in the same manner.

Step 4.) Inside the box containing the Beam are two long black rods. Insert one rod through the End Frame, through all of the Backrests and into the other End Frame. (Fig. 5). Insert the other rod through all of the Seats as well, in the same manner. *You may find a mallet or hammer is helpful to tap the rod through.*

Step 5.) Once all Backrests and Seats have the rods inserted, screw down all of the (A) Bolts. Then, insert the four (D) bolts into the tops and bottoms of the two End Frames. (Fig. 6) Use the Small Allen Wrench to tighten.

Step 6.) Remove the conditioner on the Backrests and Seats with dish soap and water. Adjust leveling glides to even out the unit if needed.

Tools Needed: A helper & a mallet or hammer

Hardware Included:



A,B,C & D - 3-Seaters will come with 4 each
4-Seaters will come with 5 each (as shown in picture above)

Black rods for seats & backs - 3-Seaters will come with 3 sets 4-Seaters will come with 4 sets.



Fig. 3



Fig. 4.



Fig 5.



Fig 6.