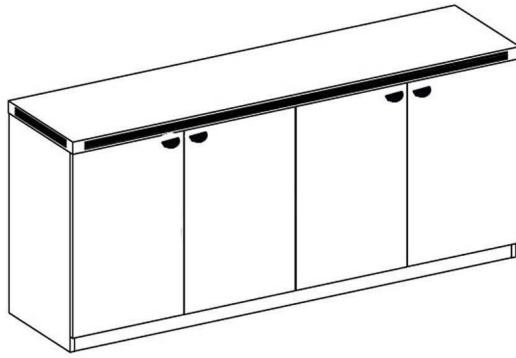


4-Door Cabinet Assembly Instructions



Applies Towards:

BK/CH/FL/MJ/ML/WH2051A





Tools Needed:

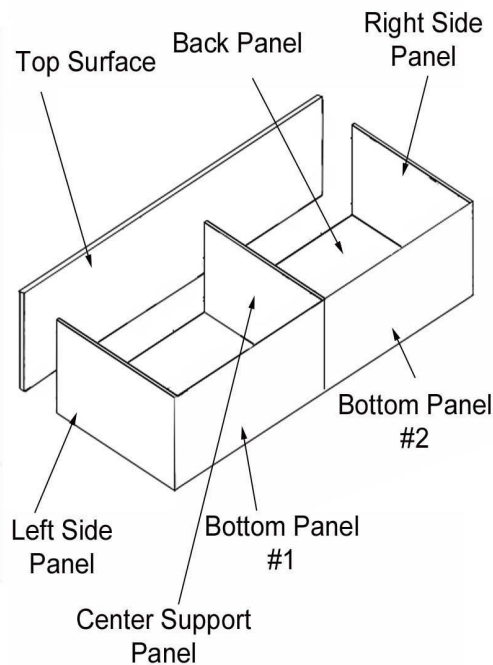
- Phillips Screwdriver
- A Helper

Special Note:

Location & number of cam pin, cam lock and dowel holes may vary.

List of Hardware:

		
Wood Dowel	Shelf Pin	Hinge
		
Cam Pin	Plunger Lock	Hinge Plate
		
Cam Lock	Leveling Glide	Lock/Key
		
Door Pull	Shallow Cover	Deep Cover



1.) Lay out all of the panels on a carpeted surface or on cardboard to protect during assembly. Insert all cam pins, cam locks and dowels into holes. Insert all 6 leveling glides into the Left & Right Side Panels and Center Support Panel.

2.) Attach the Center Support Panel to the Back Panel first, twisting the cam locks down with a Phillips Screwdriver to secure the connection.

3.) Next, attach Bottom Panel #1 and the Left Side Panel to Back Panel and Center Support Panel. You may need a helper to hold panels while another attaches.

4.) Repeat the process for Bottom Panel #2 and Right Side Panel.

5.) Attach Top Surface. The shell of the credenza is now complete. With a helper, carefully turn the unit upright.

6.) Insert 4 shelf pins per side and set the Shelves on top of the pins.

7.) Connect door pulls to the doors with screws provided, two screws per pull.

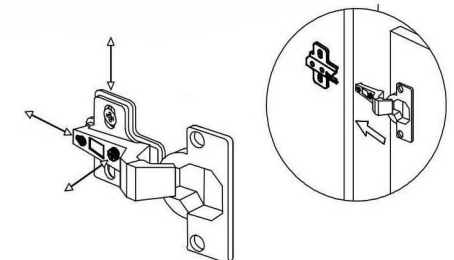
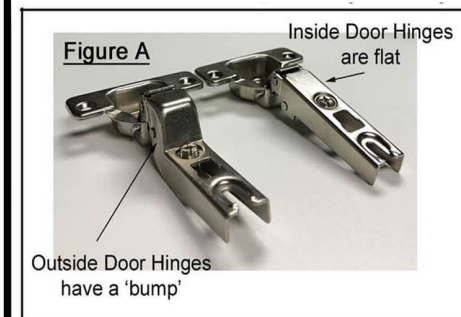
8.) Next, connect all 8 Hinge Plates to the inside of the credenza. The holes for are piloted. **DO NOT TIGHTEN ALL OF THE WAY YET!** Leave wiggle room for the upcoming steps.

9.) Attach the hinges to the doors. The inside doors will use the 'flat' hinges. The outer doors will have the hinges with the 'bump'. Once all are attached, slide the hinges onto the hinge plates inside the credenza and connect the hinges with the screws.

10.) The next step is to align the doors. Using your screwdriver, turn the set screw on the hinge to adjust the depth and the screws on the hinge plate to move the door up/down. Once aligned, you can tighten the hinges plates down all of the way.

11.) Insert covers over cam locks.

12.) Install Plunger Locks on each Left Side Door. Align the locks so that the plunger will insert into predrilled hole on underside of top surface when activated. Install Locks into right side doors using screws provided.



Questions? Please call 1-800-443-5117.

Customer Service available 8:30 - 5:00 Central Time, Monday - Friday