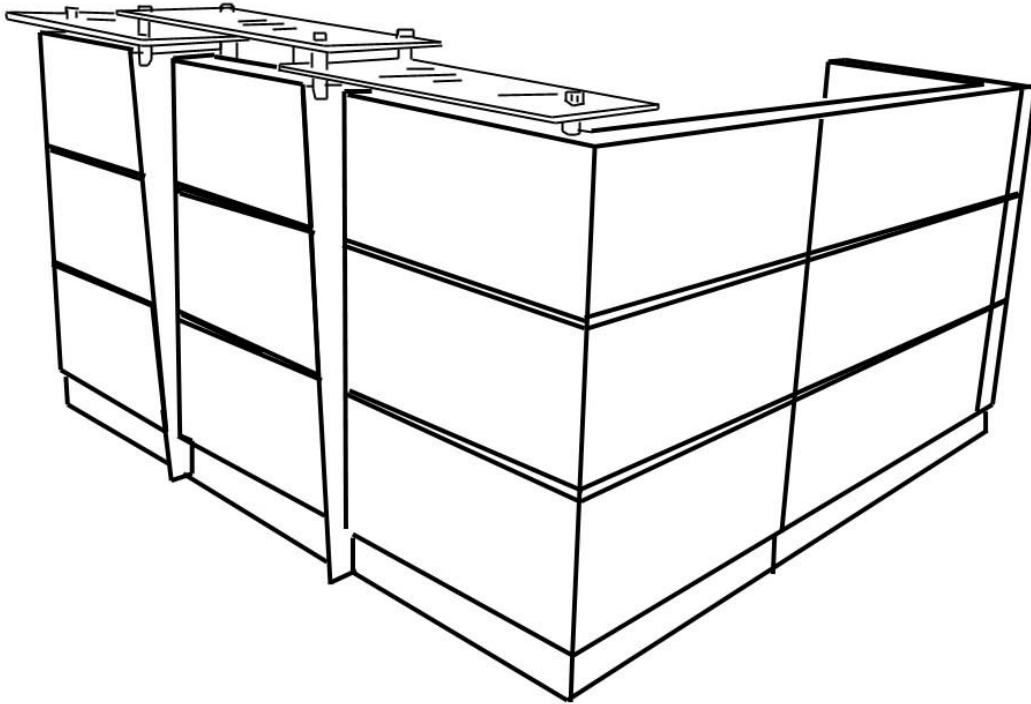


***Glasstop Reception L-Desk
Assembly Instructions***



SAFETY TIPS

IMPORTANT!
PLEASE READ & FOLLOW INSTRUCTIONS
COMPLETELY FOR PROPER ASSEMBLY

Before beginning assembly, uncarton each piece and place on a smooth, carpeted surface to prevent scratching. You will want to assemble as close as possible to where the desk will be used since this piece is extremely heavy, large and difficult to move when assembled. Individual components are also very heavy and may require two people to hold and position components while fastening together for safety. This is a unique hand-made piece of furniture so evidence of handtool and hand workmanship may be found.



CAUTION

As with all heavy items, please be careful when moving, lifting or carrying the parts of this desk. Pinch points may occur during assembly, so please watch your fingers.

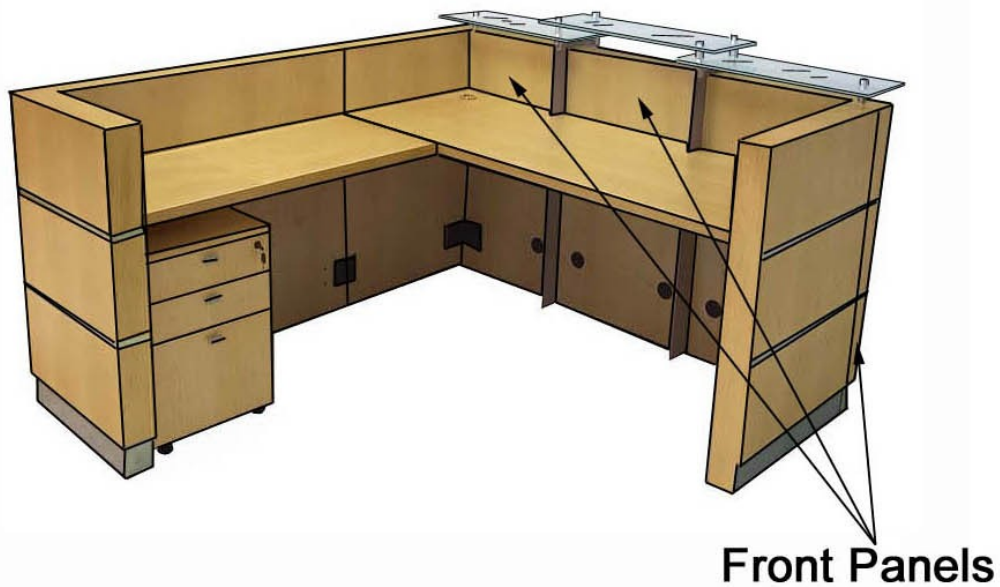
Tools Required:

Phillips Screwdriver
Rubber Mallet
Pliers
Socket Wrench

Main Desk Instructions

Step 1

Identify front desk panels from side panels. Front panels are wedge-shaped, tapering at the bottom. Side Panels are rectangular.



Step 2



Lay work surface on back edge as shown with left & right side laying on unfinished edge. Attach 2 Cam Pins and 2 Dowels to each side panel where it attaches to work surface.



Step 3:

Slide work surface into place and turn round cam locks to lock work surface to left and right sides.

Step 4:

With one person on each end, turn the desk upright.

Step 5:

Now, attach the left or right front panel using 4 cam pins, 4 cam locks and 4 dowels. Tighten to front of desk work surface and leg.



Step 6:

Next, place one of two steel slab dividers into position. Put 3" threaded rods through the steel slab and into the 3" diameter cutouts in front panel. Threaded rods will slide all the way into the holes of front panel until top is flush with steel slab divider.



Threaded Rod

Steel Divider

Threaded
Rods



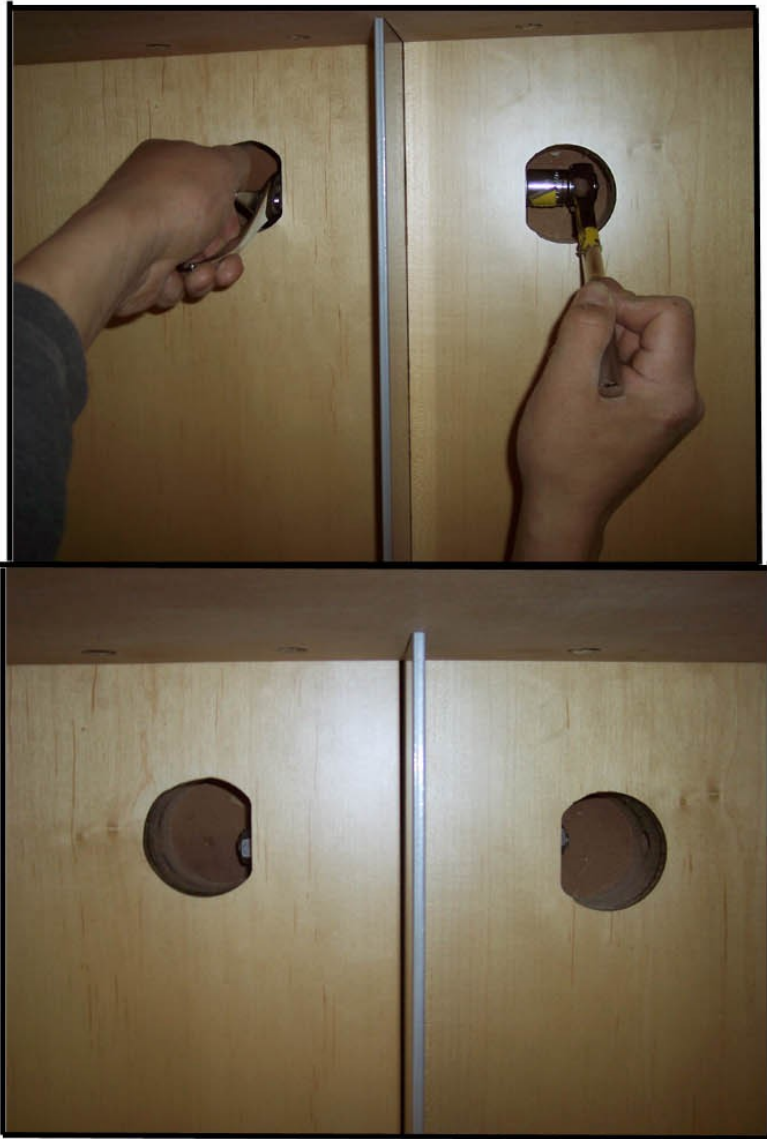
Step 7:

Now, attach the middle front panel in the same manner using 2 cam pins, 2 cam locks and 2 dowels.



Step 8:

Slide threaded rods back through panel into opposite panel. Using pliers and a socket wrench, tighten washer and nut on each end of the threaded rods to tighten front panels and steel divider together.



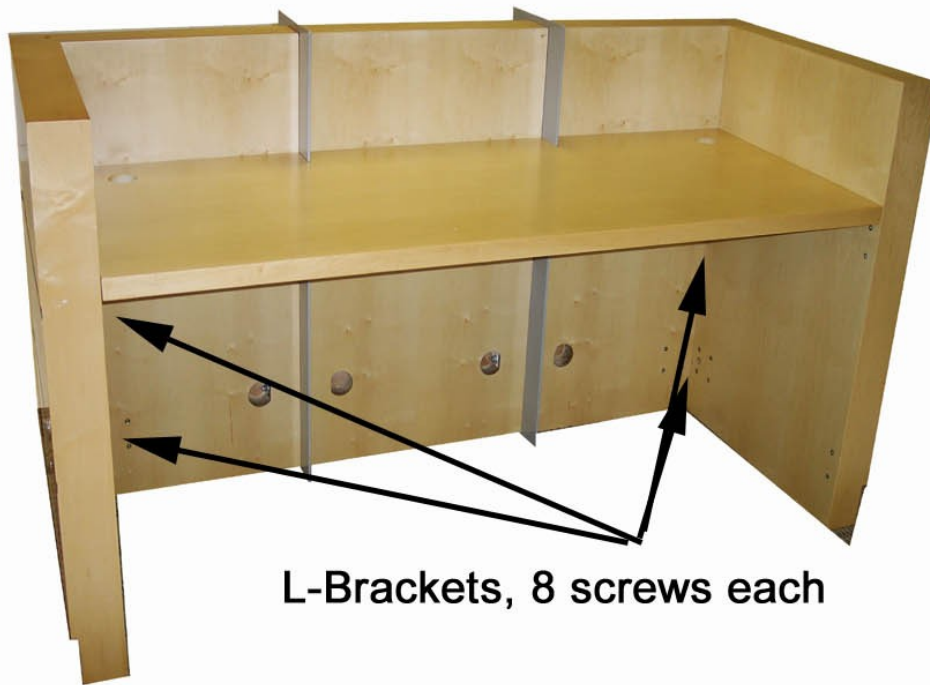
Step 9:

Proceed in same manner to attach final side front panel with cam pins, cam locks, dowels and threaded rods.



Step 10:

Attach 4 of the heavy L-Shaped brackets to the left and right legs as shown, using 32 flat head screws.



L-Brackets, 8 screws each

Step 11:

Snap 8 plastic covers over 3" cutouts on interior side of desk.



Return Desk Instructions

The return section of the desk has holes drilled for easy connection to either right or left hand sides.

Step 12:

Begin by attaching back panel to side panel of main desk, using dowels and cams as in previous assembly. Use two large flat brackets between back panel and main desk side for panel strength.

Step 13:

Next, attach work surface by using cam locks and 2 small flat brackets that will connect between the main work surface and the return work surface.



Step 14:

Last, attach the end panel of the return by aligning cam pins and dowels into proper holes. Use 2 Large L-Shaped Brackets & 16 screws between side panel and back panel of desk for support.



Attaching Glass Counter

Have desk in final position before attaching glass.

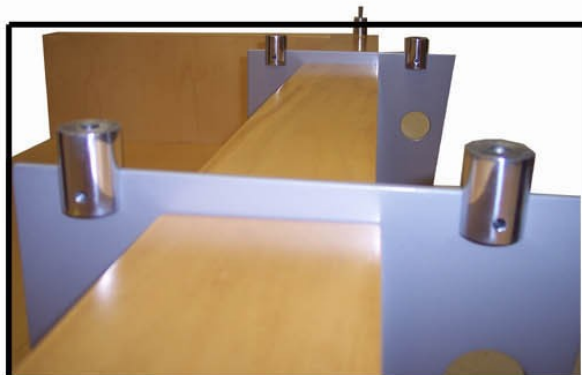
Step 15:

Screw in 2 small threaded rods into chrome cylinders and screw into small, preinstalled inserts in work surface.



Step 16:

Next, set on 4 slotted chrome cylinders. Use 2, 1-1/4" threaded rods into 2 outside cylinders.



Step 17:

Screw in 2 small threaded rods into chrome cylinders and screw into small, preinstalled inserts in work surface.

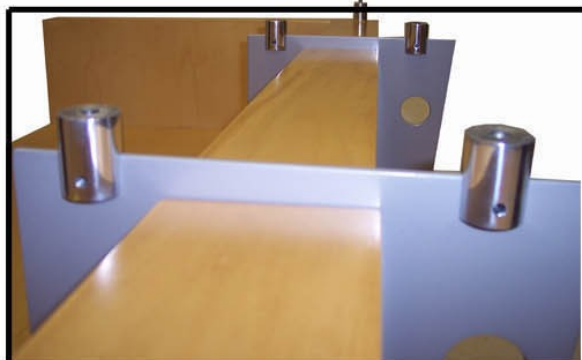


Step 18:

Next, set on 4 slotted chrome cylinders over steel posts

Step 19:

Screw 4, 3" threaded rods into slotted chrome cylinders.
Use 2, 1-1/4" threaded rods into 2 outside cylinders.



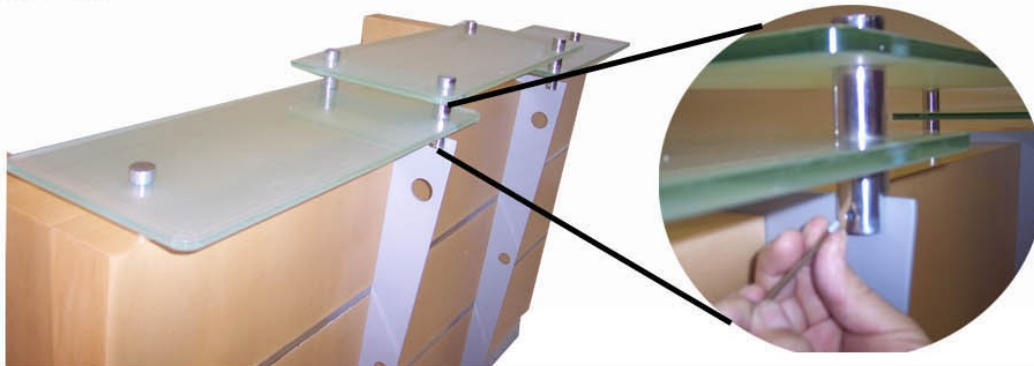
Step 20:

Place left and right outside glass counters over threaded rods (outside has 3 holes in glass). Smooth glass side should be facing up.



Step 21:

Place 4 cylinders over 3" threaded posts. Position center glass counter over threaded posts. Set screws can be attached on floating chrome columns if desired.



Step 22:

Screw on six chrome caps to complete.

