



















# Converge Easy Flip Training Table Assembly Instructions



Parts List:

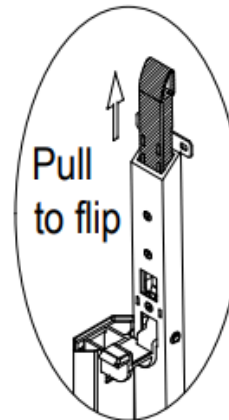
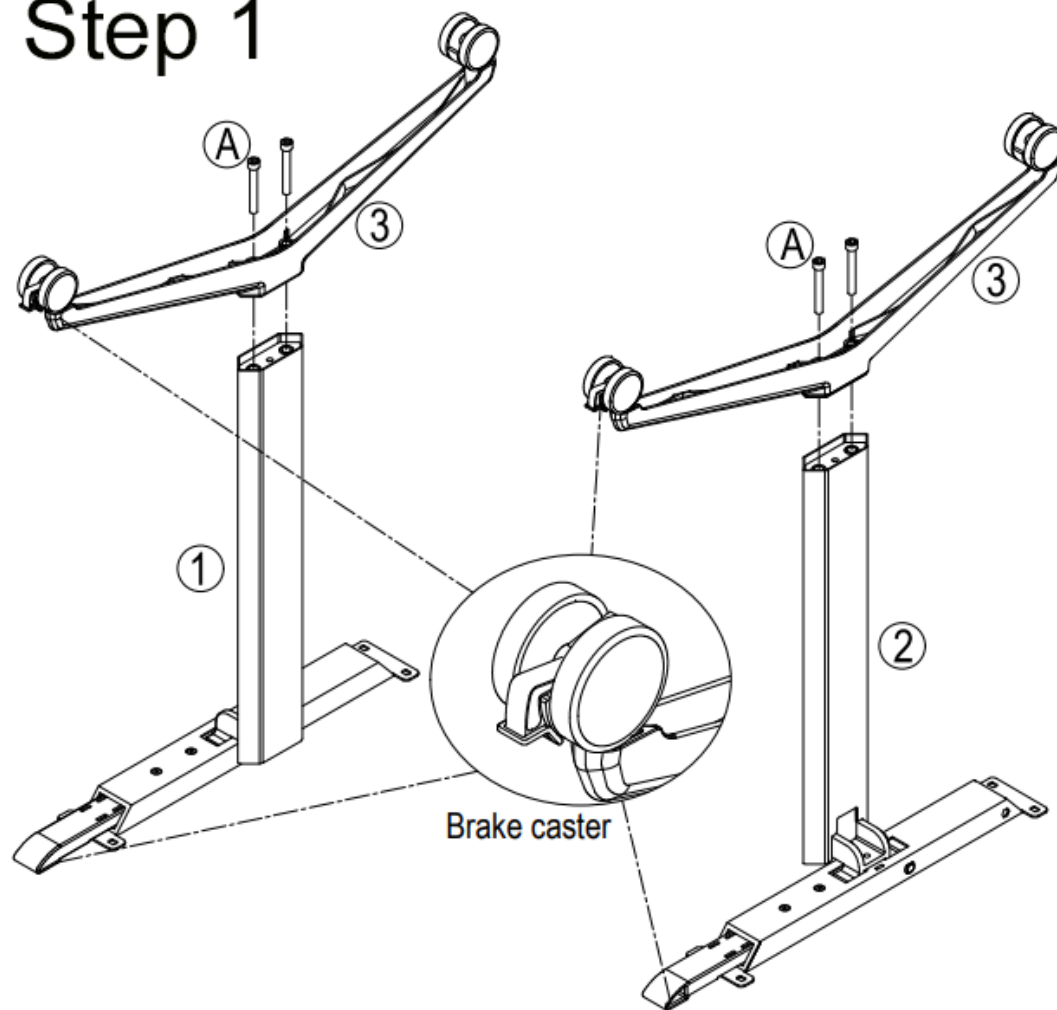
 L	 R	 x2	 x1	 L	 R	 x1	 L	 R
① x1	② x1	③ x2	④ x1	⑤ x1	⑥ x1	⑦ x1	⑧ x1	⑨ x1


Hardware List:

A Qty 6	B Qty 4	C Qty 1	D Qty 1	E Qty 2	F Qty 2	G Qty 8
						
M8x60	M6x12	Small Wrench	Large Wrench	Plate	Cap	Self-Tapping Screws

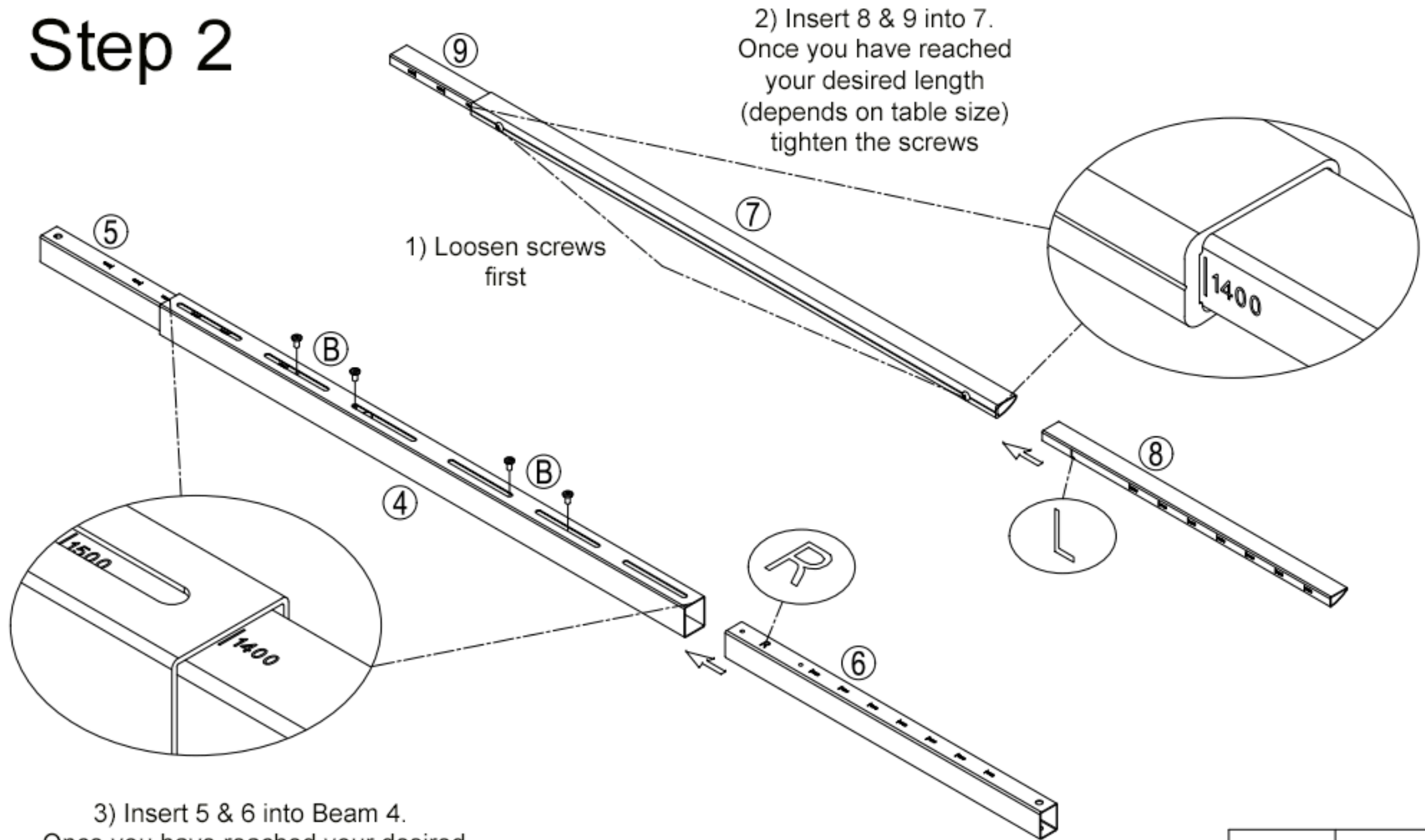
Base Assembly:

# Step 1



	
Ax4	Dx1



# Step 2



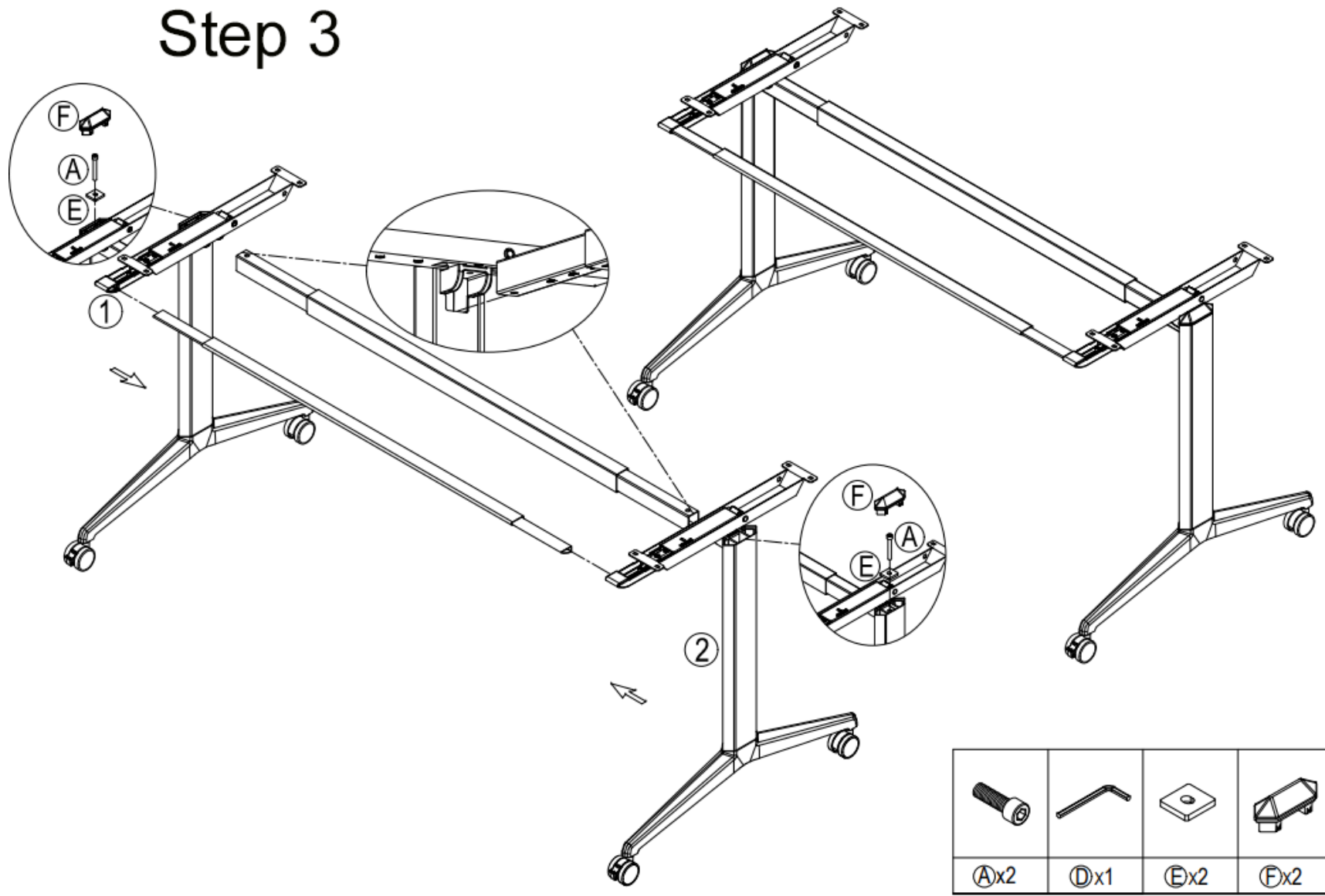
1) Loosen screws first

2) Insert 8 & 9 into 7.  
Once you have reached  
your desired length  
(depends on table size)  
tighten the screws

3) Insert 5 & 6 into Beam 4.  
Once you have reached  
your desired  
length (depends on table size)  
tighten the screws

	
<b>B</b> x4	<b>C</b> x1

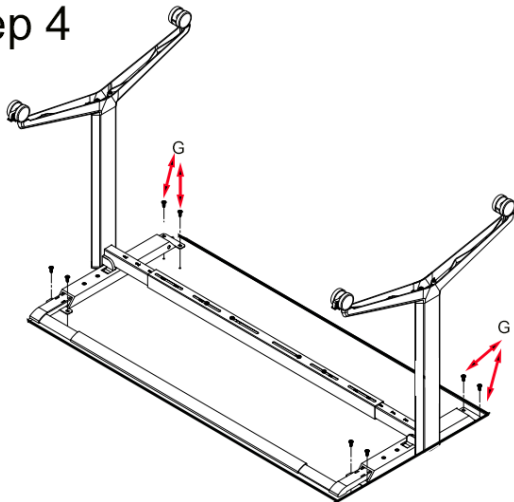
# Step 3



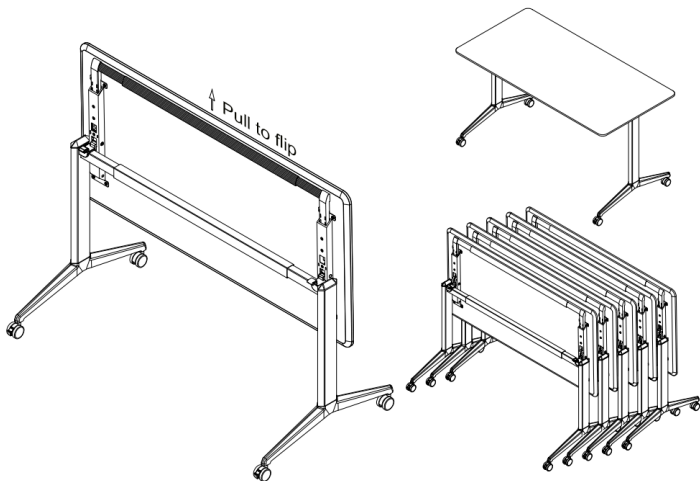
**Special Note:** The laminate table tops you received are multi-purpose, meaning, they are used throughout many furniture series. Due to this, you will notice pre-drilled inserts on the underside of the table tops. Please disregard those holes as they are for a different series. Use the self-tapping wood screws provided and a power screwdriver to make your own holes and attach the top to the flip top table base.

## Determining Base Top Alignment

### Step 4



Lay the table top upside down on a carpeted or other scratch-free surface, Extend the base to the full width of the table top so the outer edge of the leg aligns with the outer edge of the table. When determining front to back placement, align the flip release handle with the front edge of the table. This will provide uniformity as well as an easy to access flip release.



Questions? Call Customer Service at 1-800-443-5117 or email us at [CustomerSvc@ModernOfficeFurniture.com](mailto:CustomerSvc@ModernOfficeFurniture.com)  
8:30 - 5:00 PM, Central Time, Monday - Friday