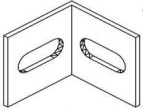
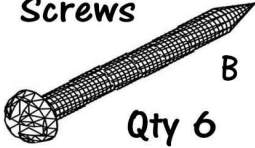
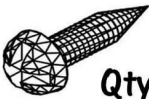
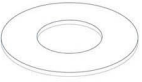
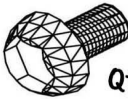
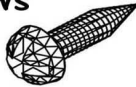
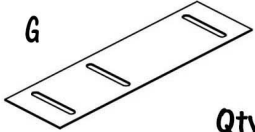
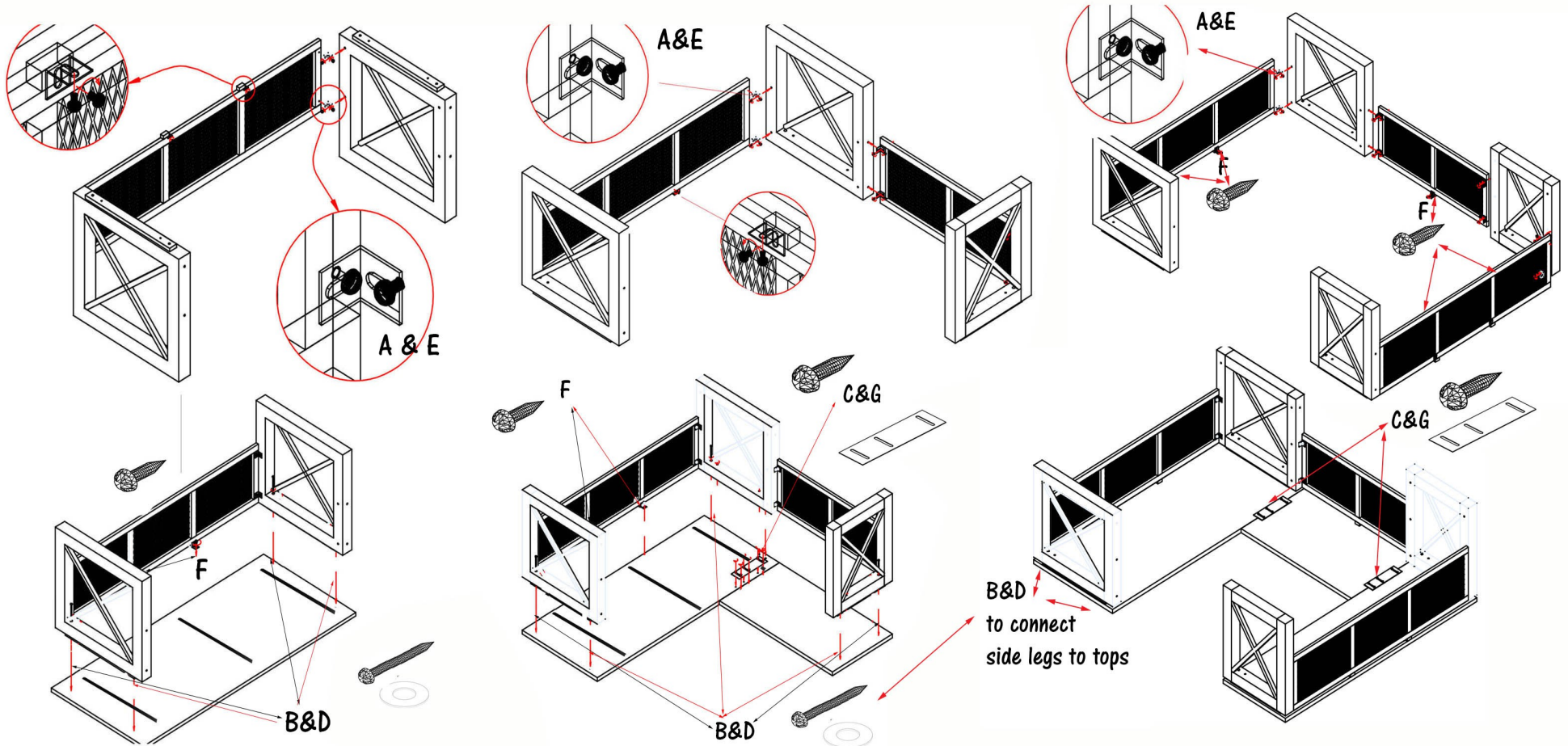




MODERN
OFFICE

Industrial Solid Beech Office Desk Assembly Instructions

Brackets Qty 6-11  A	4.5" Wood Screws  B Qty 6	1" Wood Screws  C Qty 6	Washers  D Qty 12	Machine Screws  E Qty 10 - 19	.75" Wood Screws  F Qty 4-9	Flat Bracket (L-Desks Only)  G Qty 1	
6	4	n/a	4	10	2	n/a	Desks Need
11	6	6	12	19	3	1	L-Desks Need
17	6	12	24	24	5	2	U-Desks Need





MODERN
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Industrial Solid Beech Office Desk Assembly Instructions

Tools You Will Need: A Screwdriver, Power Screwdriver and a Helper. (Allen Wrenches included already for Machine Bolts)

For Desks:

Tip: Assembly on carpet or cardboard for protection during assembly.

- 1) Assemble the desk frame right side up. Then, once assembled, flip upside down to attach the desk top.
- 2) Use a Power Screwdriver to install Wood Screws and Washers. These screws are self-threading so you will be making your own holes.
- 3) Once attached, with a helper, turn desk right side up.

For L-Desks:

- 1) Assemble the main desk frame and the return desk frame independently. You will attach them together as your last step.
- 2) Determine if you want a left return or right return and assemble desk frames upside down. (Left return shown upside down on front page)
- 3) Use a Power Screwdriver to install the Wood Screws and Washers that connect the desk frames to the desk tops.
These screws are self-threading so you will be making your own holes.
- 4) Once the tops are attached, turn the desks right side up. Then, connect the two halves of the desk together by installing the Flat Bracket and attaching the metal modesty panel of the return desk to the leg of the main desk.

For U-Desks:

- 1) Assemble the main desk frame and the back desk frame independently. You will attach them together as your last step.
- 2) Determine if you want a left bridge or right bridge and assemble desk frames upside down. (Left bridge shown upside down on front page).
For the bridge, install the A - Brackets with the E Screws onto the modesty panel.
- 3) Use a Power Screwdriver to install the Wood Screws and Washers that connect the desk frames to the desk tops.
These screws are self-threading so you will be making your own holes.
- 4) Once the tops are attached to the front and back desks, turn the desks right side up. Then, install the bridge by connecting two flat brackets. Then, attach the bridge modesty panel to the legs of the front and back desks.

Questions? Call Modern Office Customer Service
at 1-800-443-5117
Open Mon-Fri, 8:30 - 5PM, Central Time