

Metal Disc Base Conference Table Assembly Instructions



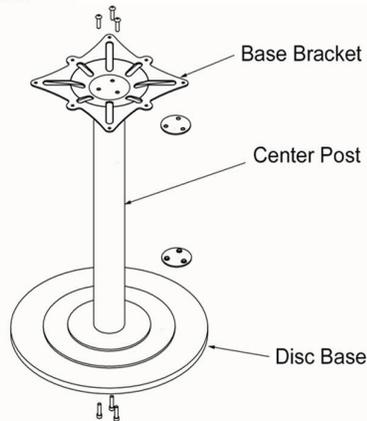
Applies towards:

- Y12842 - Y12852 - Laminate Table Series
- Y12853 - 6' Boat Shaped Laminate Table
- Y12854 - Y12857 - Solid Wood Table Series
- Y12859 - 8' Oval Standing Height Table
- Y12860 - 6' Boat Shaped Standing Height Table

List of Hardware:

Part	Part	Part
 Qty 6	 Qty 8	

Bracket Kit is only included with orders where multiple tops are connecting together.



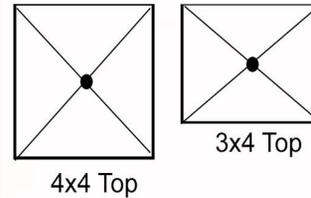
1.) Your first step is to assemble your metal disc base(s). Use the 6 Machine Bolts with the included Allen Wrench to connect the Center Post to the Disc Base and the Base Bracket.

Questions? Please call 1-800-443-5117.

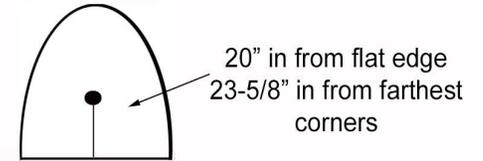
Customer Service available 8:30 - 5:00 Central Time, Monday - Friday

2.) Your next step is to draw on the table top(s) to help you find a center point, to properly attach/center the base on the top. Simply locate any straight edge, or use one of the straight edges of the cardboard packaging your furniture arrived in. Make sure your table tops are face down, metal insert side up.

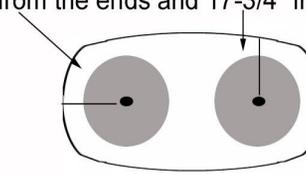
For rectangular tops, with a pencil, draw lines diagonally from corner to corner. Where the lines intersect is your center point.



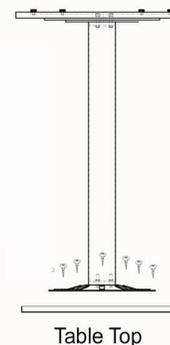
For Oval Tops and Boat-Shaped Tops, we've measured the center point for you.



The Boat-Shaped Table Tops require two disc bases. The center points are 20" in from the ends and 17-3/4" from the sides.



3.) Place each metal disc base over the center point. Using a power screwdriver, screw the 8 self-threading Wood Screws through the holes in the Base Bracket into the table top.



4.) Your last step is to turn the individual table tops/sections over with a helper. For multiple tops that connect together, position the tops in the room where they will be used. After positioned, you can attach the Bracket Kit Plates. Center the Plates from the Bracket Kit over the seams of two tops over the predrilled inserts. Use the Machine Screws to attach.

