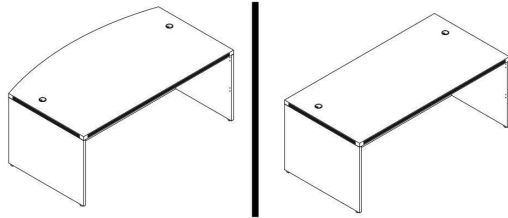


## Desk/Credenza Shell Assembly Instructions



Applies to:

(BK/CH/MJ/ML/MWAL/WH) 2001/2002/2043/2089/3624/7124

### List of Hardware:

| Part  | Part   |
|---|--|
| <br>Wood Dowel | <br>Cap             |
| <br>Cam Pin   | <br>Leveling Glide |
| <br>Cam Lock | <br>Grommet       |

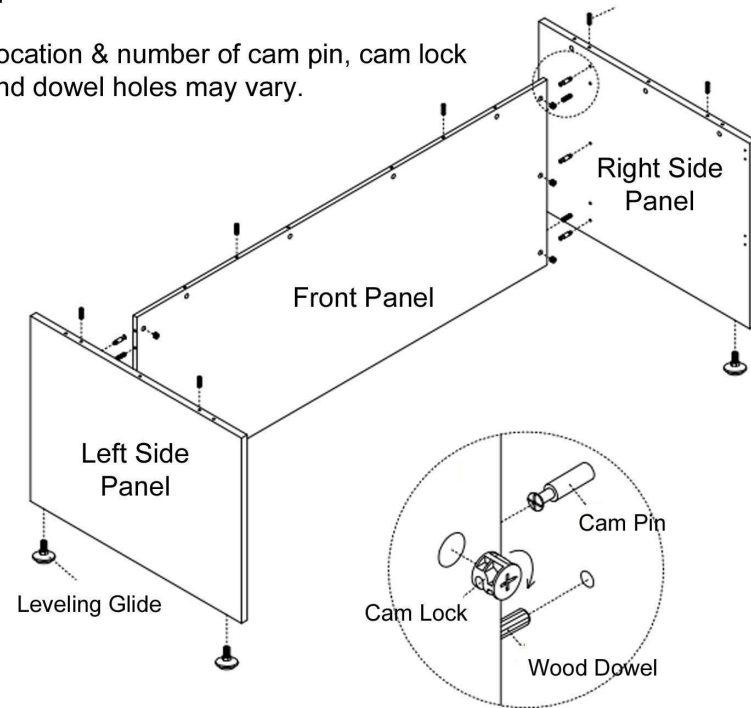
### Tools Needed:

- Phillips Screwdriver
- A helper!

- 1.) Assemble on carpet or cardboard to protect parts during assembly. Assembly will require 2 people for safety.
- 2.) Locate left & right side panels. Screw in the leveling glides by hand. Then, insert wood dowels & cam pins. The wood dowels fit into the slightly larger holes, compared to the cam pin holes
- 3.) Locate front panel and insert all cam locks on the left & right sides. Then, align one of the side panels and connect the panel by inserting the cam pins into the cam locks and the dowels into the corresponding holes. (see diagram on next page). Twist the cam locks with a Phillips Screwdriver to secure.

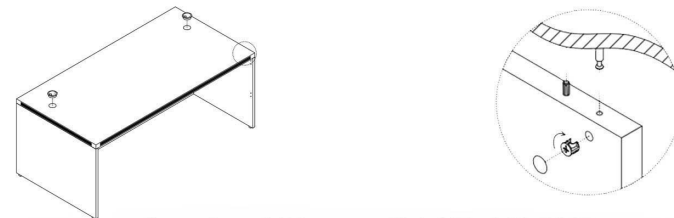
### Special Note:

Location & number of cam pin, cam lock and dowel holes may vary.



- 4.) Next, insert all cam pins, dowels and cam locks on the top edges of the side panels and front panels. Locate the desktop and with a helper, carefully set the desktop on top of the assembly shown above. Twist cam locks to secure the connection.

- 5.) Your last step is to insert the grommet(s) provided into the desktop. Cover the cam locks with the caps provided.



Questions? Please call 1-800-443-5117.

Customer Service available 8:30 - 5:00 Central Time, Monday - Friday












Reversible Curved Bridge Assembly Instructions



Applies to:

BK/CH/FL/MJ/ML/MWAL/WH2070CD

List of Hardware:

| Part  | Part   | Part   |
|---|--|--|
| <br>Wood Dowel   | <br>Shallow Cover | <br>Worksurface Bracket     |
| <br>Cam Pin      | <br>Deep Cover    | <br>Side Panel Brackets (2) |
| <br>Cam Lock   | <br>Grommet     | <br>M6 Screw              |
| <br>Wood Screw |  | <br>Leveling Glide        |

Tools Needed:

- Phillips Screwdriver
- Power Screwdriver
- A Helper

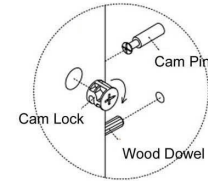
1.) Assemble on carpet or cardboard to protect parts during assembly. Assembly will require 2 people for safety.

2.) Insert all wood dowels, cam pins and cam locks on the Desktop and Side Panel. Then, connect the two panels together by lining up the holes with the dowels & pins. Insert cam pins into holes that align with cam locks. Twist cam locks with a Phillips Screwdriver to secure the connection

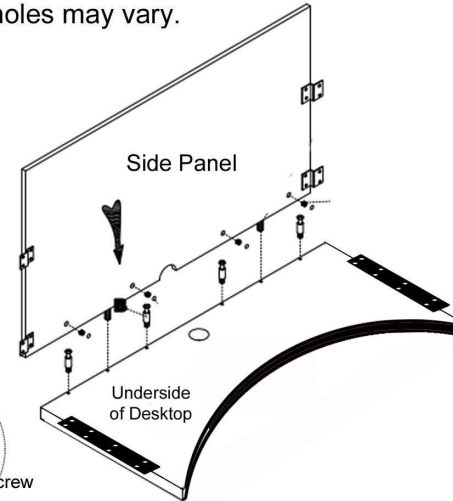
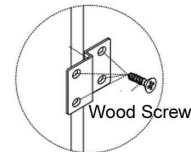
3.) The next step is to attach the bridge between your desks. Locate the 2 Worksurface brackets (they may already be attached on the ends of the Desktop. If not, use the M6 Machine Screws to attach, centered over the edges of the Desktop like shown in drawing.)

Special Note:

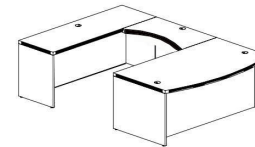
Location & number of cam pin, cam lock and dowel holes may vary.



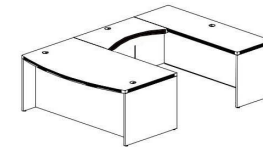
Step 5:  
Offset Bracket



Left Hand Bridge



Right Hand Bridge



4.) Determine if the bridge will go on the left or right side of your desk. With a helper, have one person hold the bridge steady while the other person attaches the Worksurface Brackets to the undersides of the front desk & back credenza.

5.) Once installed & leveled, use the wood screws to install the offset side panel brackets. This will further secure the side panel, but is an optional step. A power screwdriver is helpful.

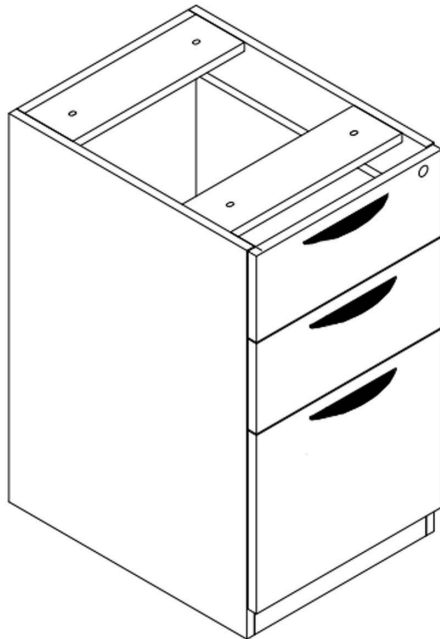
6.) Lastly, insert the grommet into the desktop and use the caps provided to cover the cam locks.

Questions? Please call 1-800-443-5117.




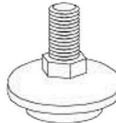
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## Box/Box/File Desk Pedestal Assembly Instructions

Applies towards:  
BK/CH/FL/MJ/ML/WH2066



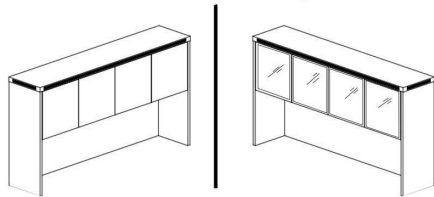
### List of Hardware:

| Part   | Part   |
|--|--|
| <br>4 Large Bolts | <br>3 Drawer Pulls<br>with screws |
| <br>1 set of keys | <br>4 Leveling<br>Glides          |

- 1.) Install 4 leveling glides.
- 2.) Use the screws to attach drawer pulls.
- 3.) To install under desk, remove the top box drawer (or top two box drawers) by locating the black tabs inside of the left & right drawer slides. Push down on one and push up on the other. This will release the drawer from the slides. Use 4 large bolts to connect to threaded holes on underside of desk. Once done, simply insert drawers back into the slides. They will snap in place.

Questions? Please call 1-800-443-5117.  
Customer Service available 8:30 - 5:00 Central Time, Monday - Friday

## 4-Door Hutch Assembly Instructions











Applies to:  
BK/CH/FL/MJ/ML/WH2044  
MJ2025-CHL

Questions? Please call 1-800-443-5117.

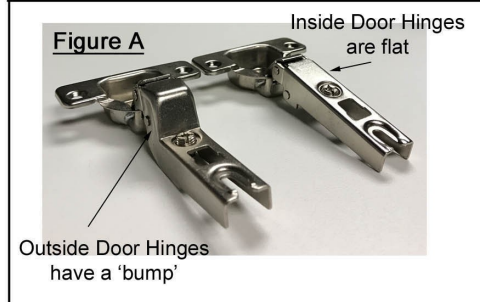
Customer Service available 8:30 - 5:00 Central Time, Monday - Friday

### List of Hardware:

| Part  | Part  | Part   |
|---|---|--|
|    |    | Qty 4<br>   |
|    |   | Qty 4<br>   |
|  |  | Qty 8<br> |

### Tools Needed:

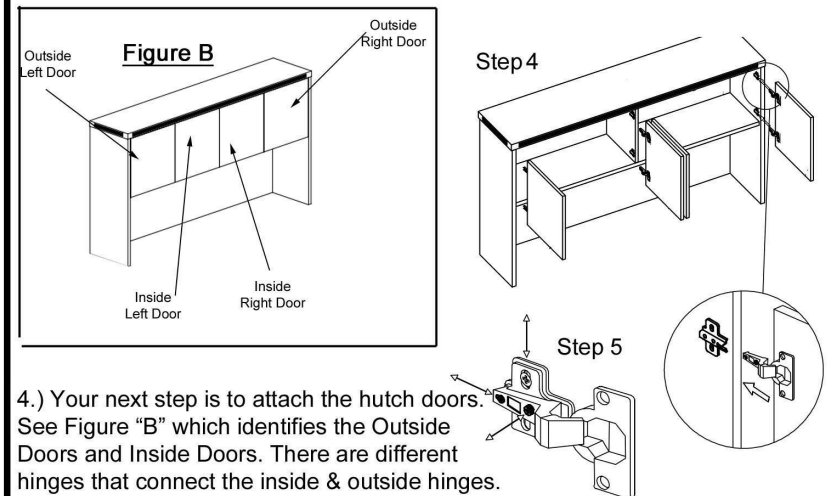
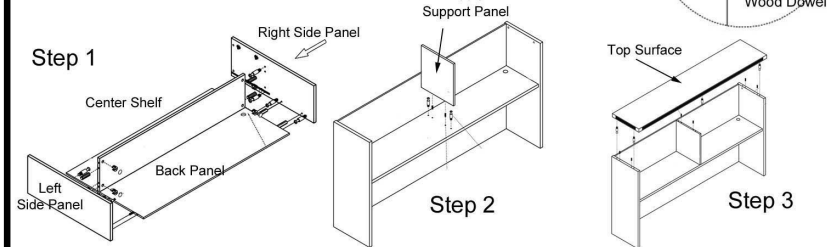
- Phillips Screwdriver
- A Helper



- 1.) Locate the Back Panel, Left & Right Side Panels and Center Shelf. Insert all wooden dowels, cam pins and cam locks. Connect Back Panel to the Center Shelf. Then connect the Left Side Panel, then Right Side Panel. Once all panels are connected, use your screwdriver to twist the cam locks to secure the connections.
- 2.) Connect the Middle Support Panel in same method.
- 3.) Attach Top Surface in same method.
- 4.) Attach all 8 Hinge Plates to the inside walls of the hutch. Use two per door. The holes are piloted. **DO NOT TIGHTEN DOWN THE SCREWS ALL OF THE WAY. LEAVE WIGGLE ROOM!**

### Special Note:

Location & number of cam pin, cam lock and dowel holes may vary.



- 4.) Your next step is to attach the hutch doors. See Figure "B" which identifies the Outside Doors and Inside Doors. There are different hinges that connect the inside & outside hinges. See Figure "A" to help identify. Attach two hinges per door. Use the hinges with the 'bump' on the Outside Left & Right Doors and the flat hinges on the Inside Left & Right Doors. The holes are piloted. Use the screws provided. Once the hinges are attached, slide the hinges over the Hinge Brackets, fitting the screw head of the Hinge Bracket in the slot of the Hinge. Once fitted, slightly tighten the set screw. Now, set your hutch on your desk. Use the double-sided tape to securely adhere to desktop.
- 5.) Next, it is time to adjust the doors so that they properly align. Using your screwdriver, turn the Set Screw on the hinge to adjust the depth and the screws on the hinge plate to move the door up/down.
- 6.) Last step is to install Cam Lock Caps and Grommet cover.

Video on Hinge Door Adjustment available at link:  
<http://www.modernofficefurniture.com/office-furniture-assembly-instructions.html>

"How to Adjust Hinges on 4-Door Hutch"