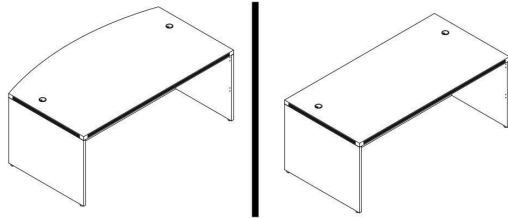


## Desk/Credenza Shell Assembly Instructions



Applies to:

(BK/CH/MJ/ML/MWAL/WH) 2001/2002/2043/2089/3624/7124

### List of Hardware:

Part	Part
 Wood Dowel	 Cap
 Cam Pin	 Leveling Glide
 Cam Lock	 Grommet

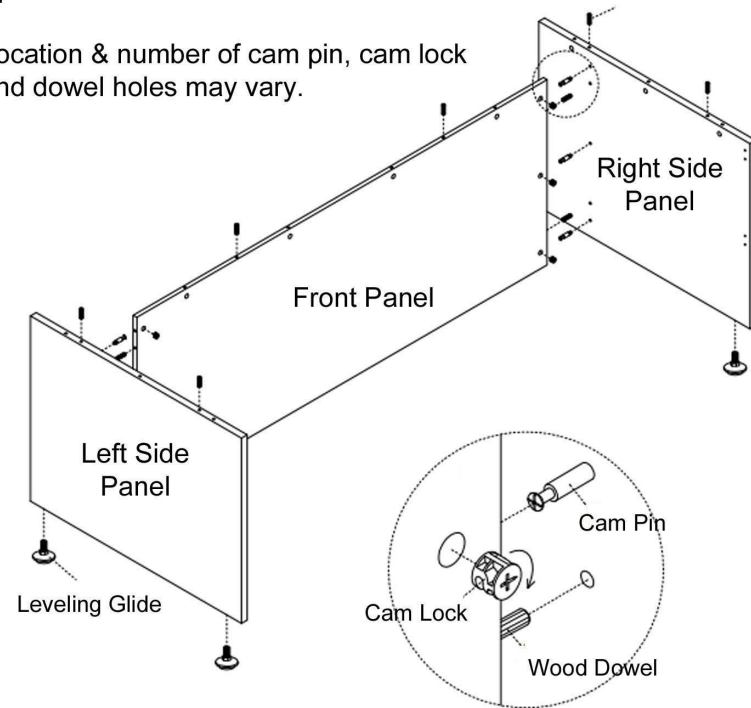
### Tools Needed:

- Phillips Screwdriver
- A helper!

- 1.) Assemble on carpet or cardboard to protect parts during assembly. Assembly will require 2 people for safety.
- 2.) Locate left & right side panels. Screw in the leveling glides by hand. Then, insert wood dowels & cam pins. The wood dowels fit into the slightly larger holes, compared to the cam pin holes
- 3.) Locate front panel and insert all cam locks on the left & right sides. Then, align one of the side panels and connect the panel by inserting the cam pins into the cam locks and the dowels into the corresponding holes. (see diagram on next page). Twist the cam locks with a Phillips Screwdriver to secure.

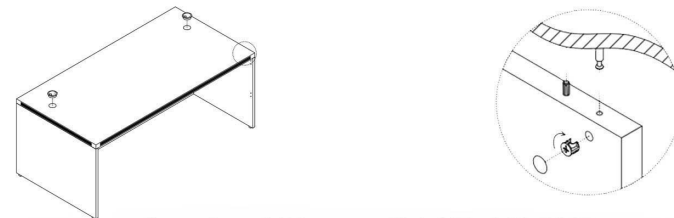
### Special Note:

Location & number of cam pin, cam lock and dowel holes may vary.



4.) Next, insert all cam pins, dowels and cam locks on the top edges of the side panels and front panels. Locate the desktop and with a helper, carefully set the desktop on top of the assembly shown above. Twist cam locks to secure the connection.

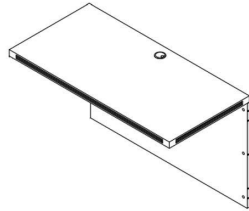
5.) Your last step is to insert the grommet(s) provided into the desktop. Cover the cam locks with the caps provided.



Questions? Please call 1-800-443-5117.






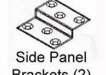





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## Reversible Bridge Assembly Instructions



Applies to:  
**BK/CH/FL/MJ/ML/WH2070**

### List of Hardware:

Part	Part	Part
 Wood Dowel	 Shallow Cover	 Worksurface Bracket
 Cam Pin	 Deep Cover	 Side Panel Brackets (2)
 Cam Lock	 Grommet	 M6 Screw
 Wood Screw		 Leveling Glide

### Tools Needed:

- Phillips Screwdriver
- Power Screwdriver
- A Helper

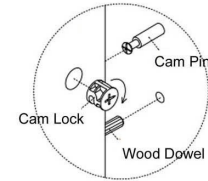
1.) Assemble on carpet or cardboard to protect parts during assembly. Assembly will require 2 people for safety.

2.) Insert all wood dowels, cam pins and cam locks on the Desktop and Side Panel. Then, connect the two panels together by lining up the holes with the dowels & pins. Insert cam pins into holes that align with cam locks. Twist cam locks with a Phillips Screwdriver to secure the connection

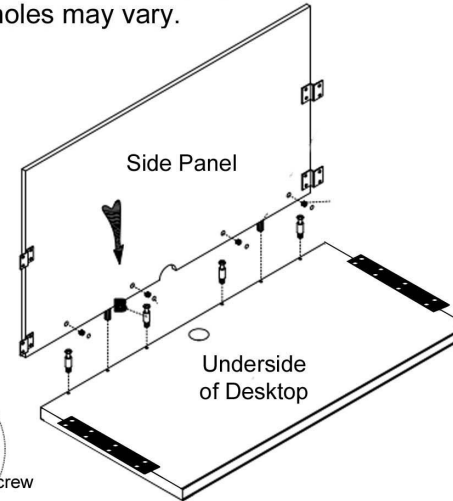
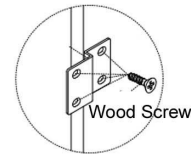
3.) The next step is to attach the bridge between your desks. Locate the 2 Worksurface brackets (they may already be attached on the ends of the Desktop. If not, use the M6 Machine Screws to attach, centered over the edges of the Desktop like shown in drawing.)

### Special Note:

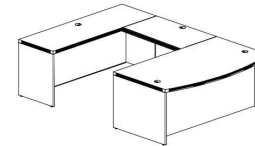
Location & number of cam pin, cam lock and dowel holes may vary.



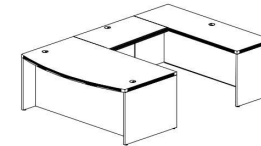
Step 5:  
Offset Bracket



Left Hand Bridge



Right Hand Bridge



4.) Determine if the bridge will go on the left or right side of your desk. With a helper, have one person hold the bridge steady while the other person attaches the Worksurface Brackets to the undersides of the front desk & back credenza.

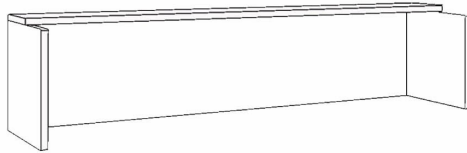
5.) Once installed & leveled, use the wood screws to install the offset side panel brackets. This will further secure the side panel, but is an optional step. A power screwdriver is helpful.

6.) Lastly, insert the grommet into the desktop and use the caps provided to cover the cam locks.

Questions? Please call 1-800-443-5117.





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## 66"W & 71"W White Risers Assembly Instructions



Applies to:  
WH2090, WH2095

### List of Hardware:

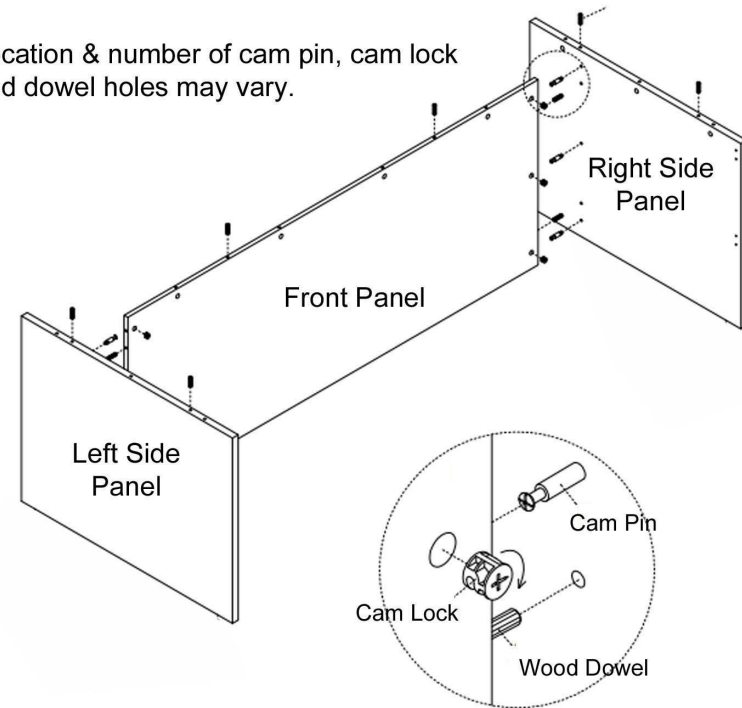
Part	Part
	
Wood Dowel	Cover
	
Cam Pin	Cam Lock

**Tools Needed:**  
-Phillips Screwdriver  
- A helper!

- 1.) Assemble on carpet or cardboard to protect parts during assembly.
- 2.) First attach the Front Panel to one of the Side Panels using the cam lock/pin hardware provided. **DO NOT FULLY TIGHTEN THE CONNECTION!** Leave yourself wiggle room for the coming steps.
- 3.) Repeat process for the other Side Panel.
- 4.) Next, insert any/all wooden dowels, cam locks and pins into the Front Panel and Side Panels to connect the CounterTop. Set Countertop on top of the assembly, over the pins & dowels.
- 5.) Once all parts are connected, tighten down all of the cam locks.

### Special Note:

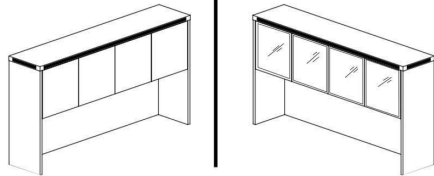
Location & number of cam pin, cam lock and dowel holes may vary.



- 6.) With a helper, carefully lift the assembled Riser onto your desk. Remove the backing of the double sided tape at the bottom of the Side Panels and carefully place the riser down. After 24 hours, the tape will have a firm hold and the riser cannot be removed or budged.
- 7.) Cover any cam locks with white cam lock cover stickers.

Questions? Please call 1-800-443-5117.  
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## 4-Door Hutch Assembly Instructions




Applies to:  
BK/CH/FL/MJ/ML/WH2044  
MJ2025-CHL

Questions? Please call 1-800-443-5117.

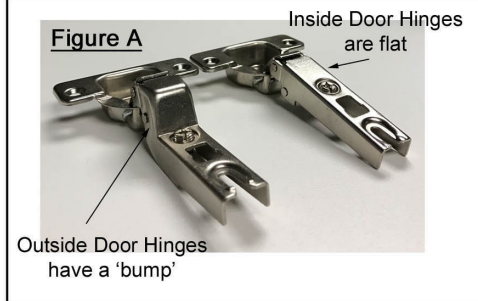
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### List of Hardware:

Part	Part	Part
 Wood Dowel	 Cam Lock Cap	Qty 4  Outside Door Hinge
 Cam Pin		Qty 4  Inside Door Hinge
 Cam Lock	 Grommet	Qty 8  Hinge Plate

### Tools Needed:

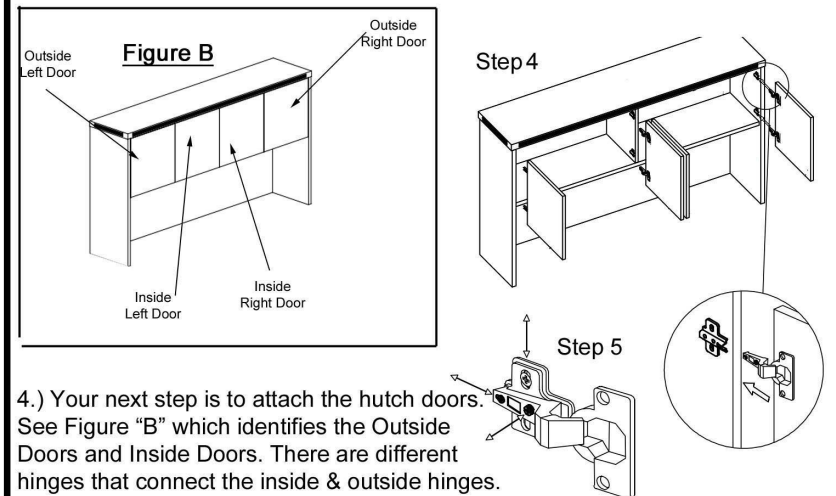
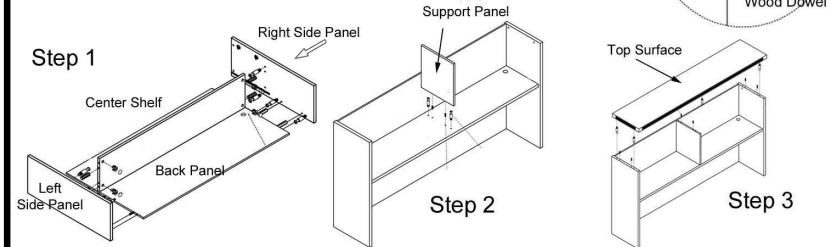
- Phillips Screwdriver
- A Helper



- 1.) Locate the Back Panel, Left & Right Side Panels and Center Shelf. Insert all wooden dowels, cam pins and cam locks. Connect Back Panel to the Center Shelf. Then connect the Left Side Panel, then Right Side Panel. Once all panels are connected, use your screwdriver to twist the cam locks to secure the connections.
- 2.) Connect the Middle Support Panel in same method.
- 3.) Attach Top Surface in same method.
- 4.) Attach all 8 Hinge Plates to the inside walls of the hutch. Use two per door. The holes are piloted. **DO NOT TIGHTEN DOWN THE SCREWS ALL OF THE WAY. LEAVE WIGGLE ROOM!**

### Special Note:

Location & number of cam pin, cam lock and dowel holes may vary.



- 4.) Your next step is to attach the hutch doors. See Figure "B" which identifies the Outside Doors and Inside Doors. There are different hinges that connect the inside & outside hinges. See Figure "A" to help identify. Attach two hinges per door. Use the hinges with the 'bump' on the Outside Left & Right Doors and the flat hinges on the Inside Left & Right Doors. The holes are piloted. Use the screws provided. Once the hinges are attached, slide the hinges over the Hinge Brackets, fitting the screw head of the Hinge Bracket in the slot of the Hinge. Once fitted, slightly tighten the set screw. Now, set your hutch on your desk. Use the double-sided tape to securely adhere to desktop.
- 5.) Next, it is time to adjust the doors so that they properly align. Using your screwdriver, turn the Set Screw on the hinge to adjust the depth and the screws on the hinge plate to move the door up/down.
- 6.) Last step is to install Cam Lock Caps and Grommet cover.

Video on Hinge Door Adjustment available at link:  
<http://www.modernofficefurniture.com/office-furniture-assembly-instructions.html>

"How to Adjust Hinges on 4-Door Hutch"