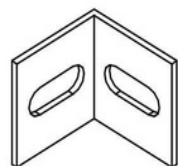


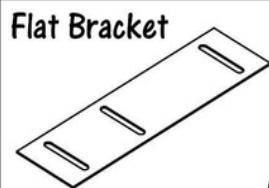
Industrial L-Desk Assembly Instructions

Questions: Call 1-800-443-5117, 8:30-5, Central Time, Mon-Fri



L-Bracket

Qty 11



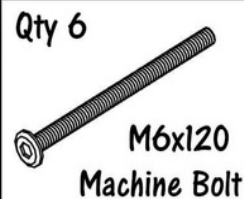
Flat Bracket

Qty 1



Qty 3

M5x20
Self-Threading
Wood Screw



Qty 6

M6x120
Machine Bolt



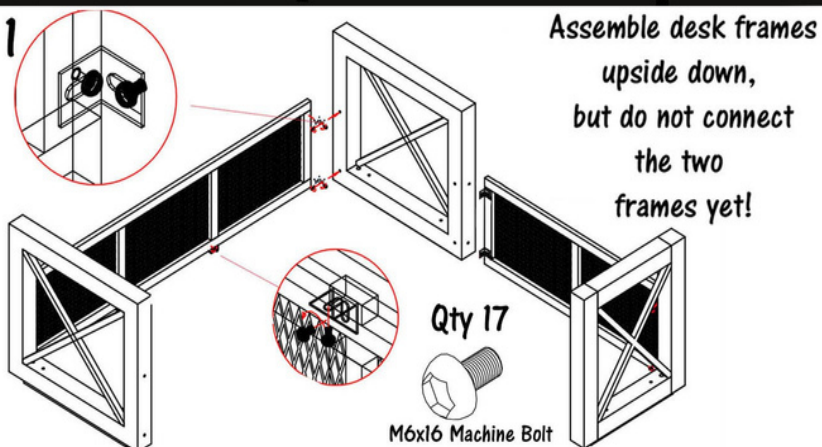
Qty 25

M6x16 Machine Bolt

Tools You Will Need:

- Screwdriver
- Power Screwdriver
- A Helper

Step 1

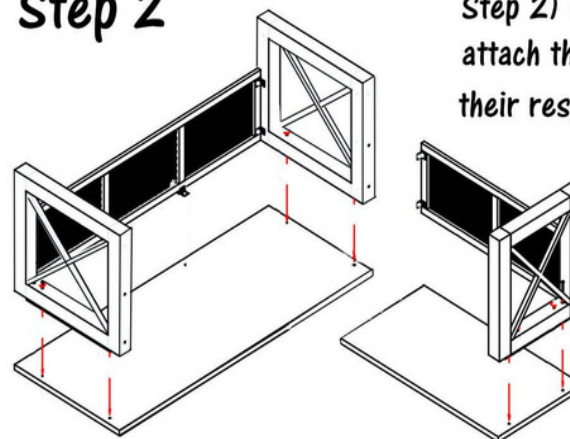


Assemble desk frames
upside down,
but do not connect
the two
frames yet!

Qty 17
M6x16 Machine Bolt

Step 1) Determine if you want a Left or Right Return. A Left Return is shown above. Assemble the main desk and return desk frames independently, using a screwdriver.

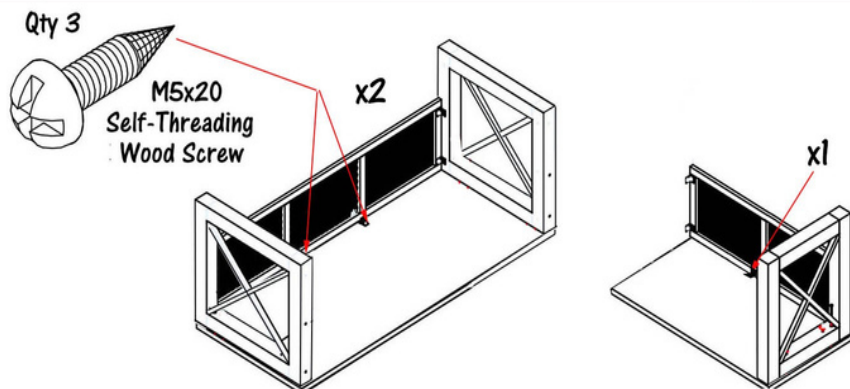
Step 2



Step 2) Using the M6x120 machine bolts, attach the the worksurfaces to their respective desk frames.

Qty 6
M6x120
Machine Bolt

Qty 3



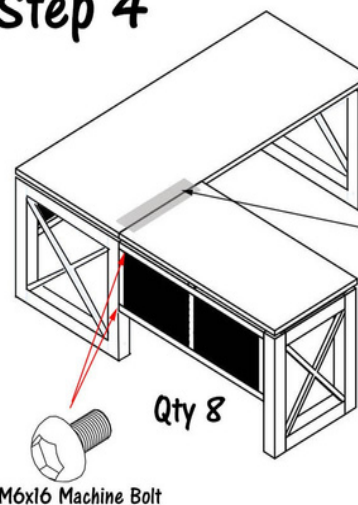
M5x20
Self-Threading
Wood Screw

x2

x1

Step 3). Using the M5x20 Self-Threading Wood Screws and a Power Screwdriver, attach the modesty panels to their respective worksurfaces. The screws are self-threading, so you will make your own holes.

Step 4

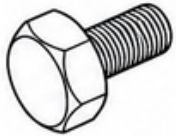


Qty 8

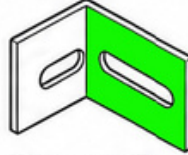
M6x16 Machine Bolt

Step 4) With a helper, turn both desk sections over, right side up. Then, attach the return desk to the main desk using two M6x16 Bolts. Also, attach the Flat Bracket over the seam of the two desk sections using six M6x16 Bolts.

Flat Bracket will attach to the underside, over the seam of the two worksurfaces.



A: M6x16 Bolt
Qty 36



B: L-Shaped Bracket
Qty 8 for straight riser,
17 for L shaped riser



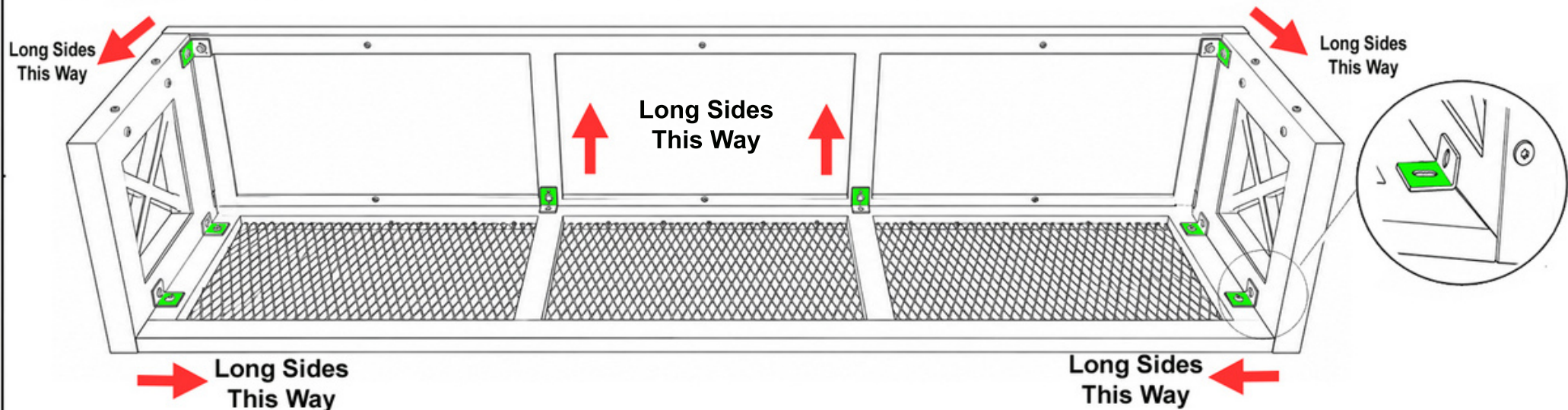
C: Connector Bracket for L Riser:
Included only with L-shaped risers.

Important: The (B) L-Brackets have a short side and a long side (highlighted/shaded above,) Please pay attention to the steps below to ensure proper installation without gaps between panels.

Important: DO NOT FULLY TIGHTEN the (A) BOLTS DURING STEPS 1 - 2! Leave bolts loose to level the riser in Step 3.

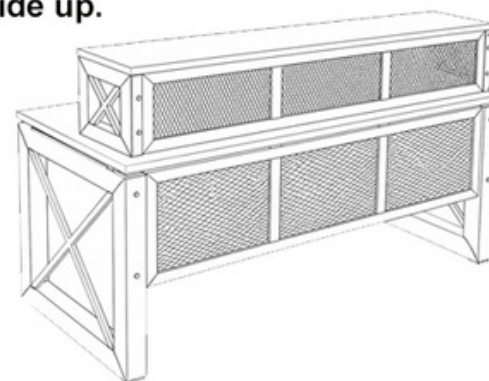
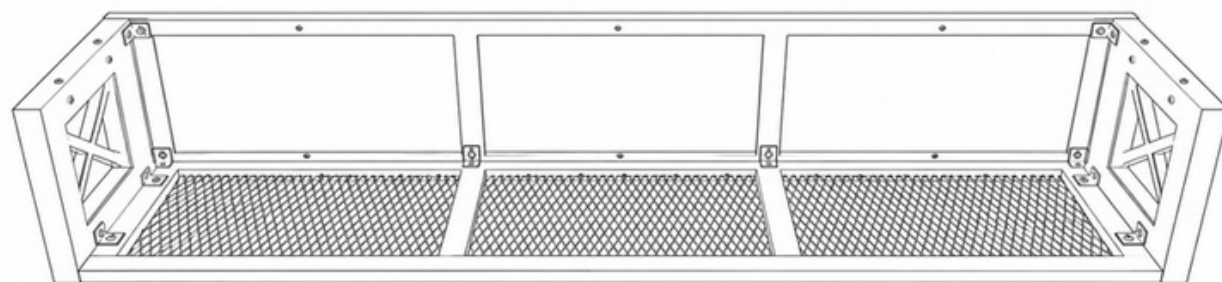
Step 1: Install all of the (B) L-Shaped Brackets using (A) Bolts as shown below in the following order/direction (riser is shown laying on the front panel):

- * On counter top, attach short side of bracket, longer side connects the front panel. Qty 2 (B) L-Brackets used.
- * On mesh front panel, attach the long side of the bracket, shorter side connects the side panels. Qty 4 (B) L-Brackets used.
- * On side panels at the top corners, attach the long side of the bracket, shorter side connects the counter top. Qty 2 (B) L-Brackets used.



Step 2: Attach the counter top, mesh front panel, left and right side panels using the remaining (A) Bolts. DO NOT FULLY TIGHTEN BOLTS YET!

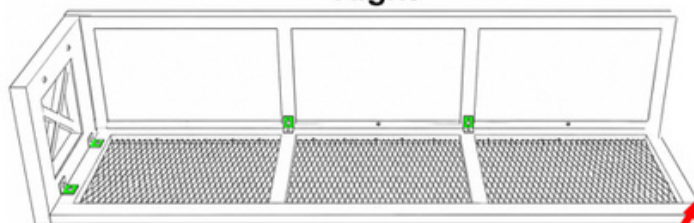
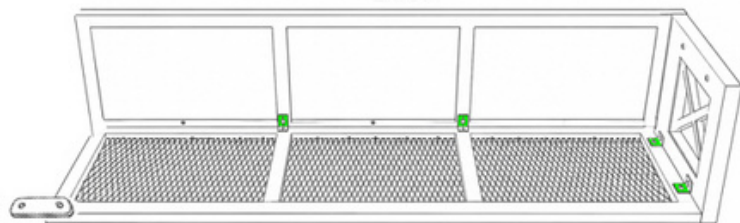
Step 3 (STRAIGHT DESK INSTRUCTIONS): With a helper, set the riser on your desk right side up. The flat surface of the desk will level the riser. Once level, tighten all of the (A) Bolts.



Step 3: (L-SHAPED DESK INSTRUCTIONS): Determine if you need a left or right side riser.

Left

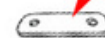
Right



Use instructions listed in Step 1 to determine bracket placement

With a helper, set the riser on your desk right side up.
Connect return riser to main riser using the (C) Bracket.
The flat surface of the desk will level the riser. Once level,
tighten all of the (A) Bolts.

(C) Bracket



Step 4: Use double sided tape included to secure the riser to the desktop. Tape is very sticky and heavy duty!
Have at least two people carefully set the riser with the tape on the desk surface to make sure it is attached correctly.

