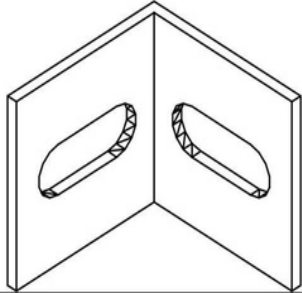


Industrial Desk Assembly Instructions

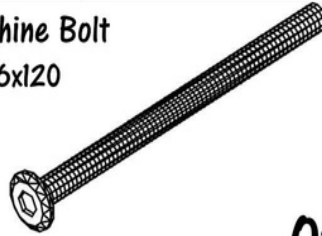
Questions: Call 1-800-443-5117, 8:30-5, Central Time, Mon-Fri

L-Shaped
Bracket



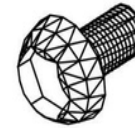
Qty 6

Machine Bolt
M6x120



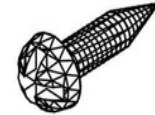
Qty 4

Machine Bolt
M6x16



Qty 10

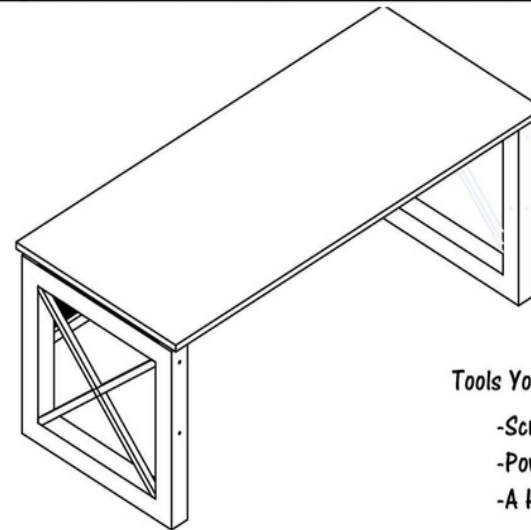
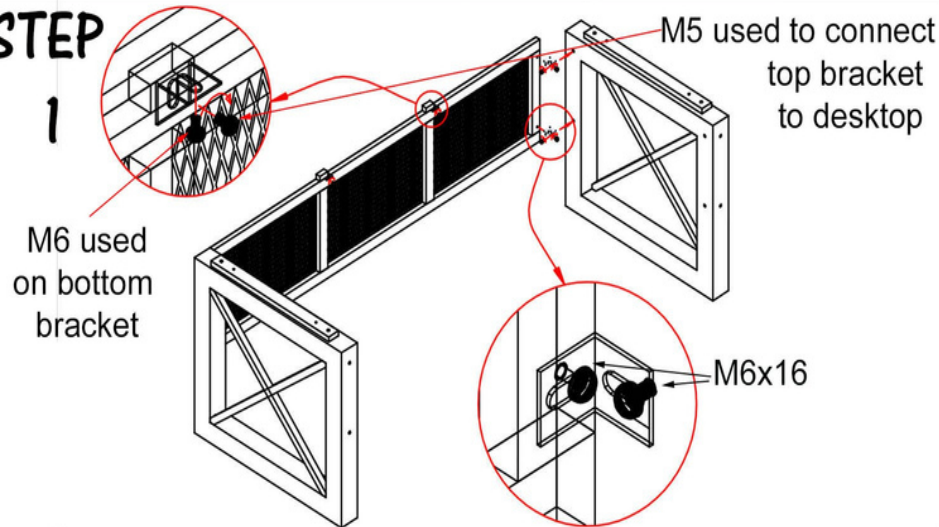
Self-Threading Wood Screw
M5x20



Qty 2

STEP

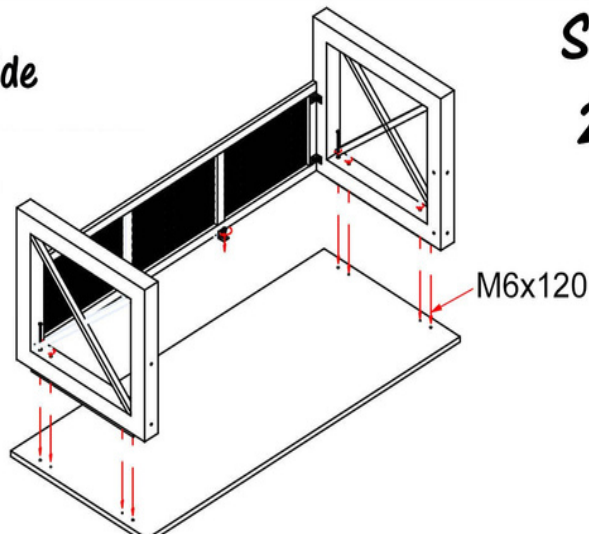
1



Tools You Will Need:

- Screwdriver
- Power Screwdriver
- A Helper

Assemble upside
down

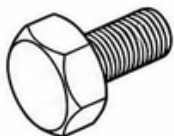


STEP
2-3

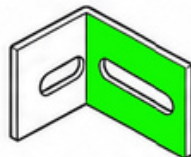
Step 1) With a screwdriver, assemble the desk frame with the L-Shaped Brackets and M6x16 machine bolts.

Step 2) Use the M6x120 machine bolts to attach the desktop to the metal frame.

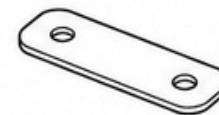
Step 3) Use the M5 Self-Threading Wood Screws and a Power Screwdriver to attach the top of the L-Brackets on the modesty panel to the desktop. The self-threading screws make their own holes as you drill.



A: M6x16 Bolt
Qty 36



B: L-Shaped Bracket
Qty 8 for straight riser,
17 for L shaped riser



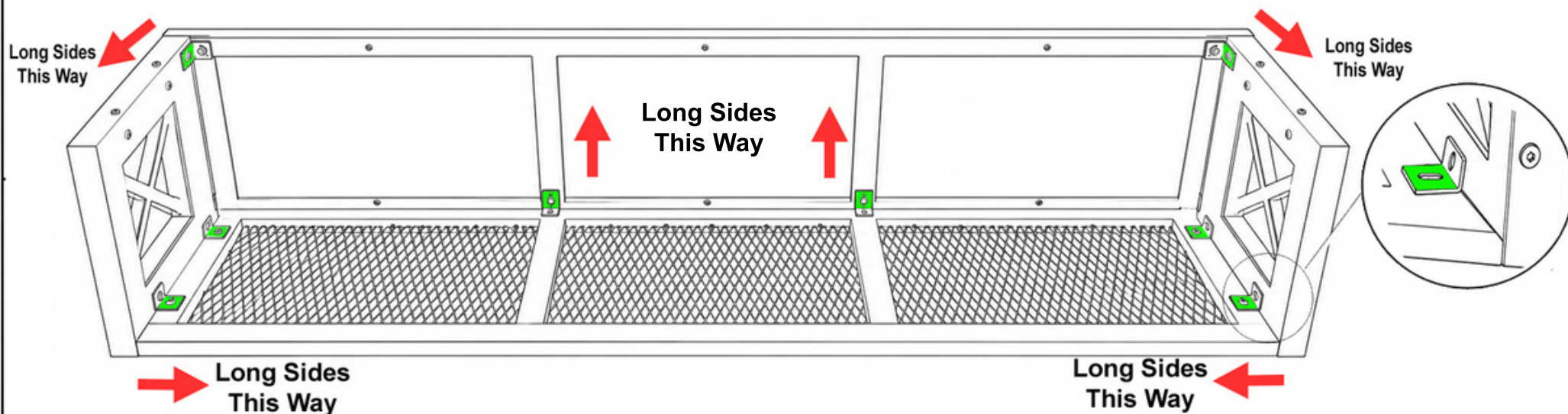
C: Connector Bracket for L Riser:
Included only with L-shaped risers.

Important: The (B) L-Brackets have a short side and a long side (highlighted/shaded above,) Please pay attention to the steps below to ensure proper installation without gaps between panels.

Important: DO NOT FULLY TIGHTEN the (A) BOLTS DURING STEPS 1 - 2! Leave bolts loose to level the riser in Step 3.

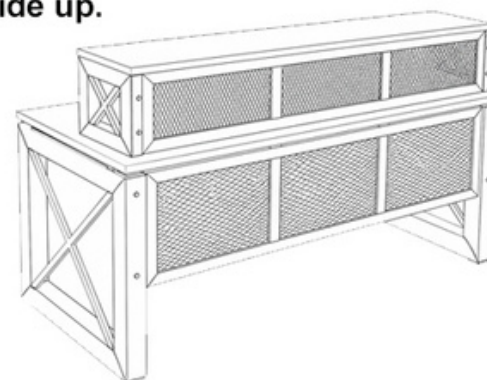
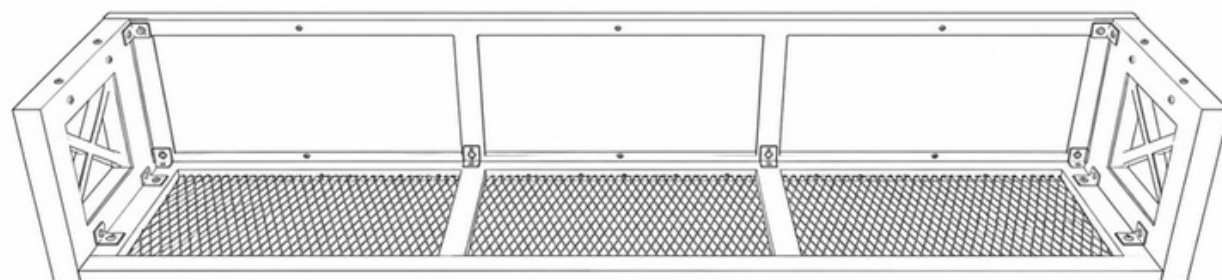
Step 1: Install all of the (B) L-Shaped Brackets using (A) Bolts as shown below in the following order/direction (riser is shown laying on the front panel):

- * On counter top, attach short side of bracket, longer side connects the front panel. Qty 2 (B) L-Brackets used.
- * On mesh front panel, attach the long side of the bracket, shorter side connects the side panels. Qty 4 (B) L-Brackets used.
- * On side panels at the top corners, attach the long side of the bracket, shorter side connects the counter top. Qty 2 (B) L-Brackets used.



Step 2: Attach the counter top, mesh front panel, left and right side panels using the remaining (A) Bolts. DO NOT FULLY TIGHTEN BOLTS YET!

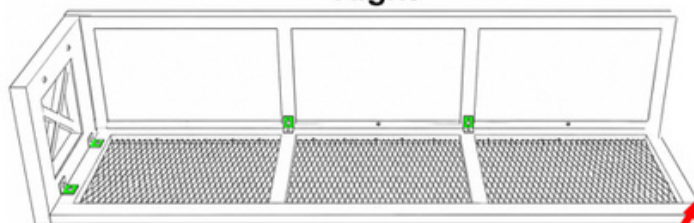
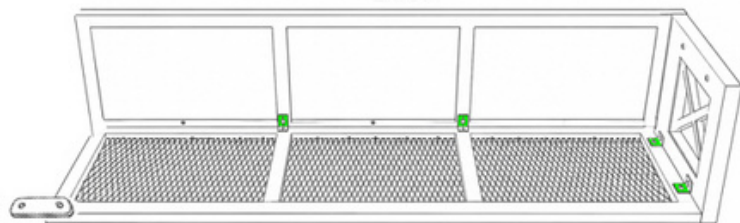
Step 3 (STRAIGHT DESK INSTRUCTIONS): With a helper, set the riser on your desk right side up. The flat surface of the desk will level the riser. Once level, tighten all of the (A) Bolts.



Step 3: (L-SHAPED DESK INSTRUCTIONS): Determine if you need a left or right side riser.

Left

Right



Use instructions listed in Step 1 to determine bracket placement

With a helper, set the riser on your desk right side up. Connect return riser to main riser using the (C) Bracket. The flat surface of the desk will level the riser. Once level, tighten all of the (A) Bolts.

(C) Bracket



Step 4: Use double sided tape included to secure the riser to the desktop. Tape is very sticky and heavy duty! Have at least two people carefully set the riser with the tape on the desk surface to make sure it is attached correctly.