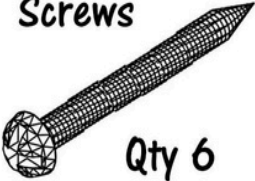
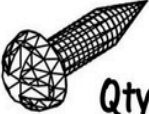
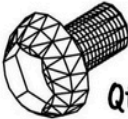
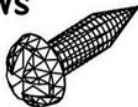
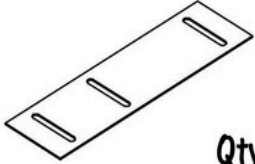
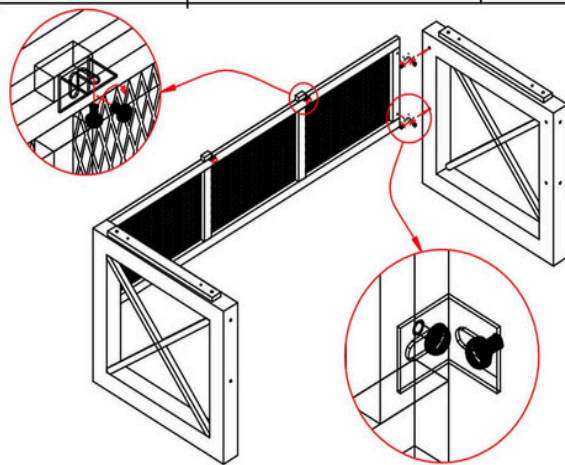




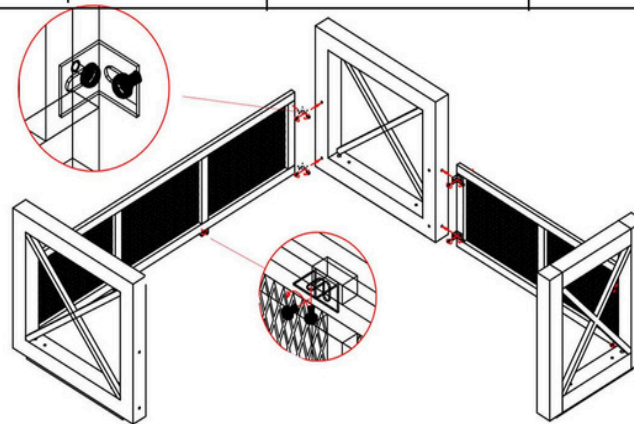
MODERN
OFFICE

Industrial Solid Beech Office Desk Assembly Instructions

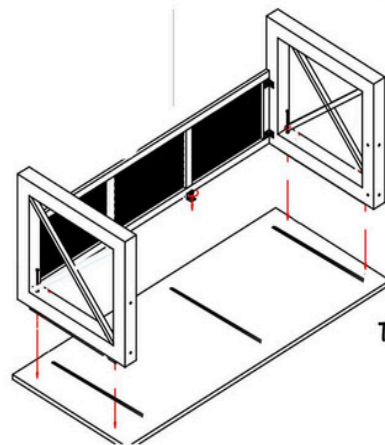
Brackets Qty 6-11	4.5" Wood Screws  Qty 6	1" Wood Screws  Qty 6	Washers  Qty 12	Machine Screws  Qty 10 - 19	.75" Wood Screws  Qty 4-9	Flat Bracket (L-Desks Only)  Qty 1	
6	4	n/a	4	10	2	n/a	Desks Need
11	6	6	12	19	3	1	L-Desks Need



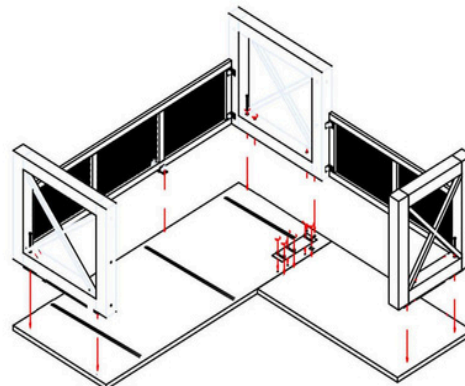
Step 1: With a screwdriver, assemble desk frame with brackets and machine screws.



Step 2: Turn base upside down on underside of wood top. Use 4.5" self-threading wood screws and washers to attach side legs to wood top. Self-threading screws make their own holes. Use outerholes in side legs and a power screwdriver..



Step 3: With a power screwdriver, use the .75" self-threading wood screws to secure modesty panel to underside of wood top.



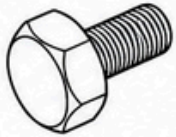
Step 4: With a helper, turn the desk right side up.

Tools You Will Need:

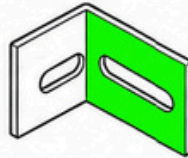
- Screwdriver
- Power Screwdriver
- A Helper

For L-desks: use six, 1" self-threading wood screws and washers to attach Flat Bracket to the main desk and return desk.

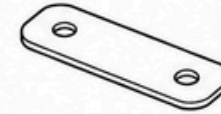
Questions: Call 1-800-443-5117, 8:30-5, Central Time, Mon-Fri



A: M6x16 Bolt
Qty 36



B: L-Shaped Bracket
Qty 8 for straight riser,
17 for L shaped riser



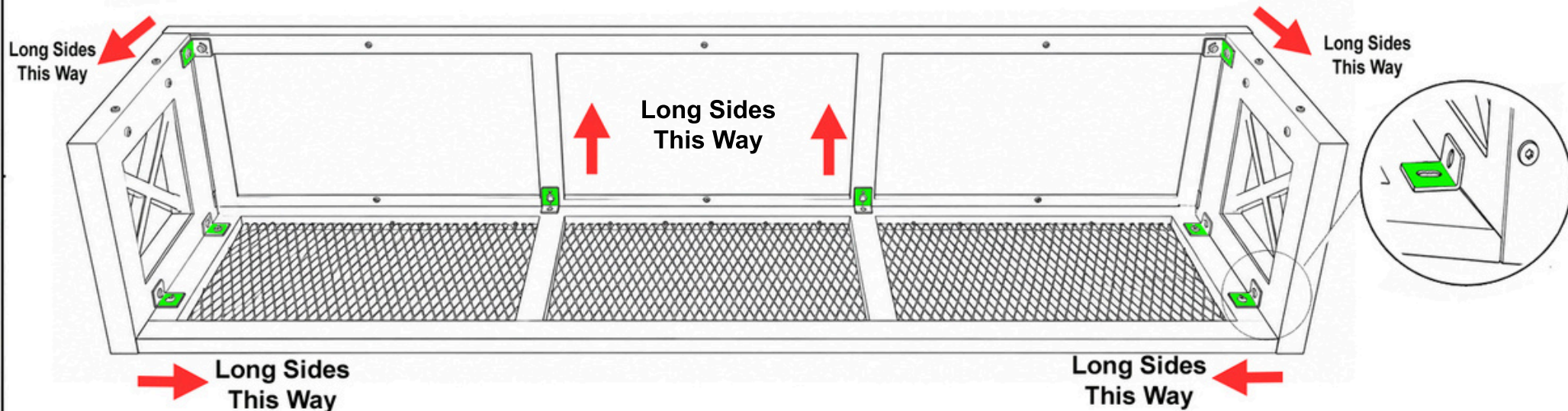
C: Connector Bracket for L Riser:
Included only with L-shaped risers.

Important: The (B) L-Brackets have a short side and a long side (highlighted/shaded above,) Please pay attention to the steps below to ensure proper installation without gaps between panels.

Important: DO NOT FULLY TIGHTEN the (A) BOLTS DURING STEPS 1 - 2! Leave bolts loose to level the riser in Step 3.

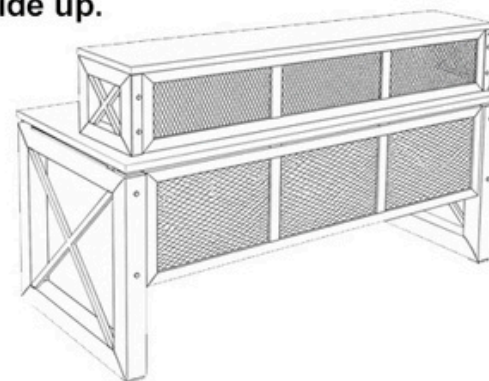
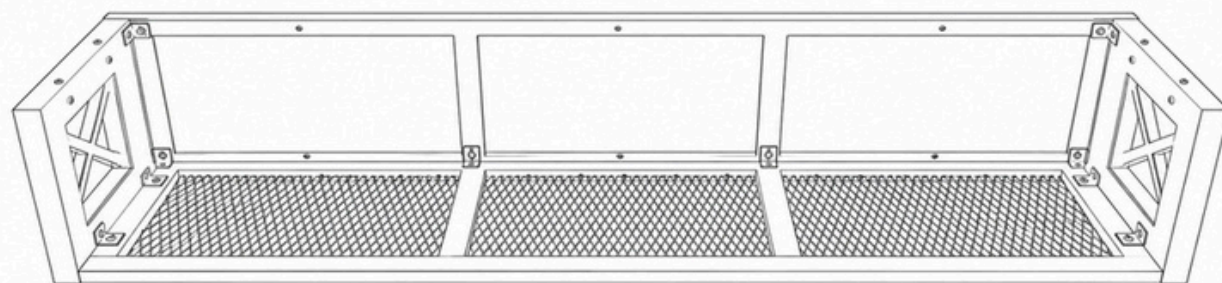
Step 1: Install all of the (B) L-Shaped Brackets using (A) Bolts as shown below in the following order/direction (riser is shown laying on the front panel):

- * On counter top, attach short side of bracket, longer side connects the front panel. Qty 2 (B) L-Brackets used.
- * On mesh front panel, attach the long side of the bracket, shorter side connects the side panels. Qty 4 (B) L-Brackets used.
- * On side panels at the top corners, attach the long side of the bracket, shorter side connects the counter top. Qty 2 (B) L-Brackets used.



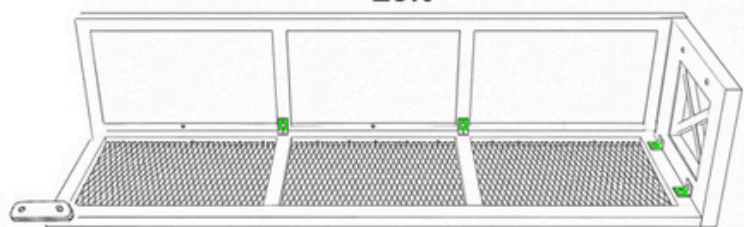
Step 2: Attach the counter top, mesh front panel, left and right side panels using the remaining (A) Bolts. DO NOT FULLY TIGHTEN BOLTS YET!

Step 3 (STRAIGHT DESK INSTRUCTIONS): With a helper, set the riser on your desk right side up. The flat surface of the desk will level the riser. Once level, tighten all of the (A) Bolts.

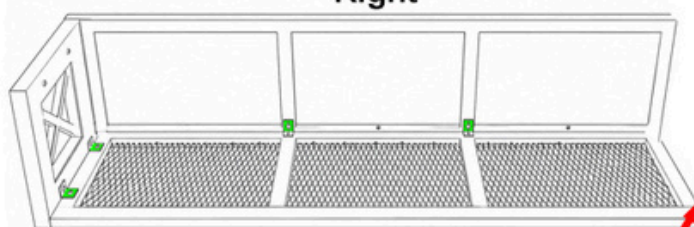


Step 3: (L-SHAPED DESK INSTRUCTIONS): Determine if you need a left or right side riser.

Left



Right



Use instructions listed in Step 1 to determine bracket placement

With a helper, set the riser on your desk right side up. Connect return riser to main riser using the (C) Bracket. The flat surface of the desk will level the riser. Once level, tighten all of the (A) Bolts.

(C) Bracket



Step 4: Use double sided tape included to secure the riser to the desktop. Tape is very sticky and heavy duty! Have at least two people carefully set the riser with the tape on the desk surface to make sure it is attached correctly.