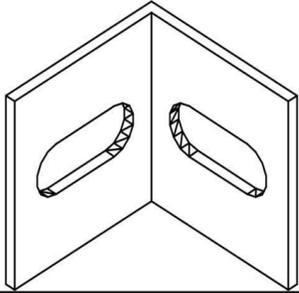


Industrial Desk Assembly Instructions

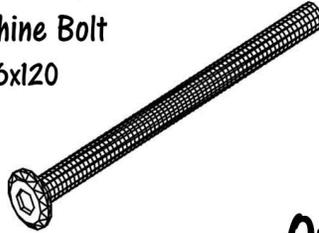
Questions: Call 1-800-443-5117, 8:30-5, Central Time, Mon-Fri

L-Shaped
Bracket



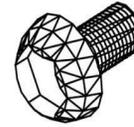
Qty 6

Machine Bolt
M6x120



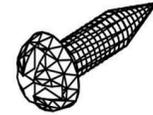
Qty 4

Machine Bolt
M6x16



Qty 10

Self-Threading Wood Screw
M5x20

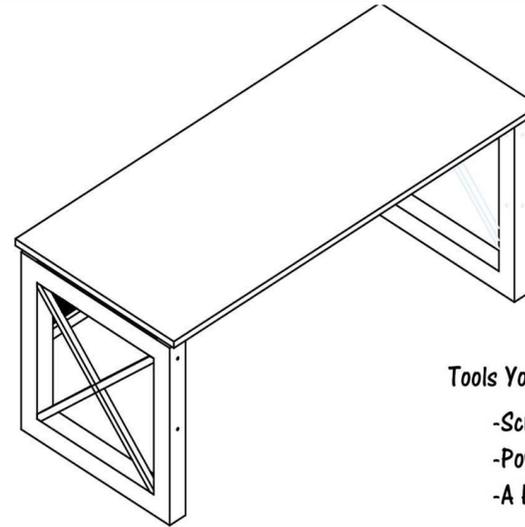
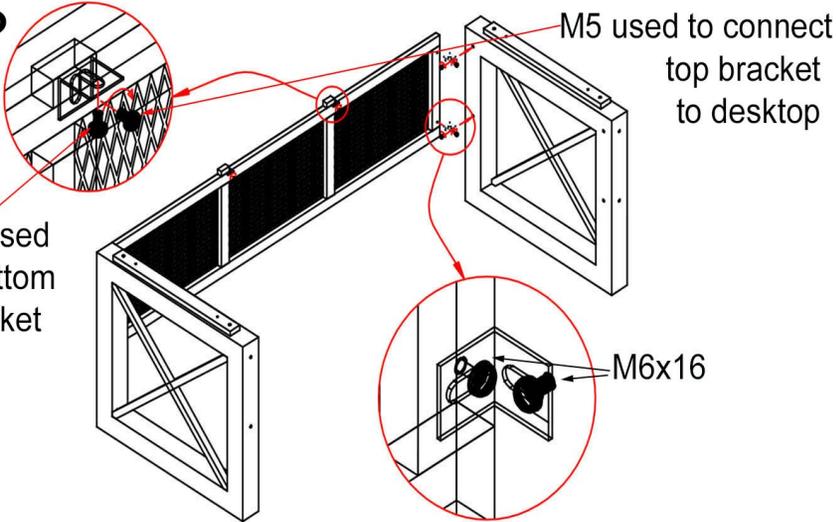


Qty 2

STEP

1

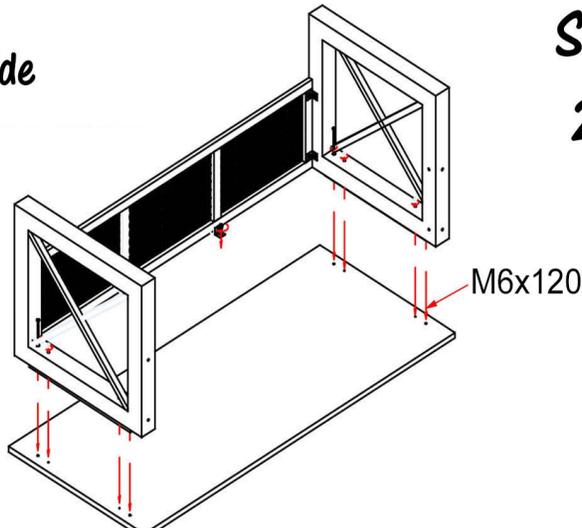
M6 used
on bottom
bracket



Tools You Will Need:

- Screwdriver
- Power Screwdriver
- A Helper

Assemble upside
down



STEP
2-3

Step 1) With a screwdriver, assemble the desk frame with the L-Shaped Brackets and M6x16 machine bolts.

Step 2) Use the M6x120 machine bolts to attach the desktop to the metal frame.

Step 3) Use the M5 Self-Threading Wood Screws and a Power Screwdriver to attach the top of the L-Brackets on the modesty panel to the desktop. The self-threading screws make their own holes as you drill.