# Y13837

# Xdustrial Series 71"W x 107"D Executive Black Metal Frame U-Shaped Desk w/ Electric Lift Bridge & Hutch Assembly Instructions

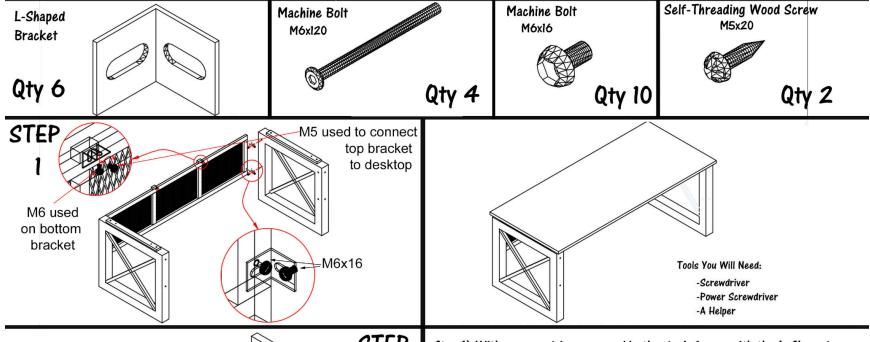


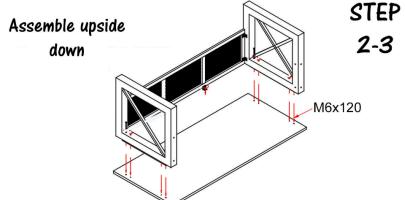
Questions? Customer Service is available 8:30-5, Central Time, Monday-Friday. Call 800-443-5117 or email CustomerSvc@ModernOfficeFurniture.com



# **Xdustrial Desk Assembly Instructions**

Questions: Call 1-800-443-5117, 8:30-5, Central Time, Mon-Fri



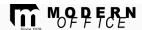


Step 1) With a screwdriver, assemble the desk frame with the L-Shaped Brackets and M6x16 machine bolts.

Step 2) Use the M6x120 machine bolts to attach the desktop to the metal frame.

Steo 3) Use the M5 Self-Threading Wood Screws and a Power Screwdriver to attach the top of the L-Brackets on the modesty panel to the desktop. The self-threading screws make their own holes as you drill.

To attach the laminate bridge surface to the electric lift, you will be using the included wood screws. These are included with the electric lift frame. You will be drilling your own holes with this step. Please disregard the inserts in the 48"x24" surface, they do not pertain to the electric lift frame. See instructions below for assembling frame & attaching the surface.

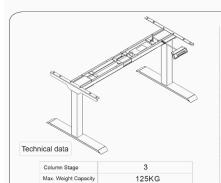


Height Range

Width Range

# Item No.: ET223-BLACK

Installation guide



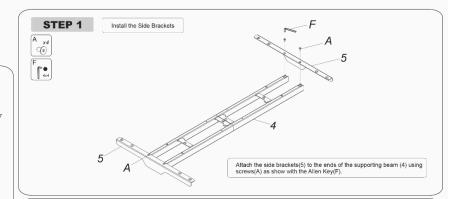
580-1230mm

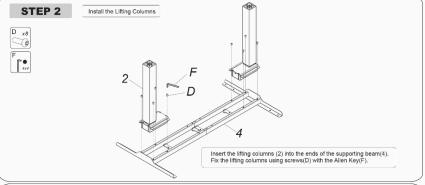
1100-1900mm

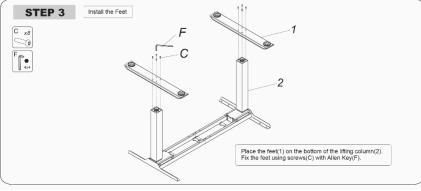
Accessory	lis

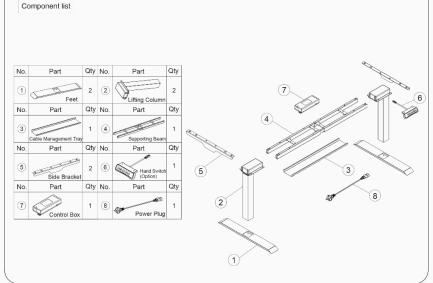
Attention: The drawings below are for guidance only and they may differ slightly from the product and fittings received. Please contact our customer service department should you have any queries.

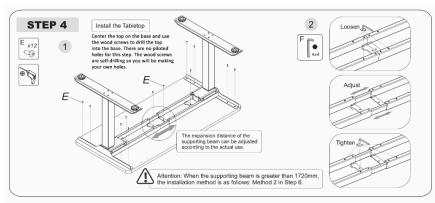
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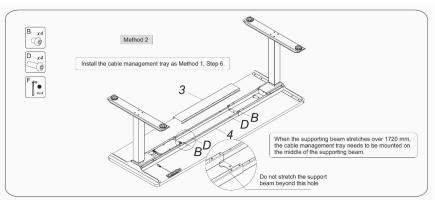


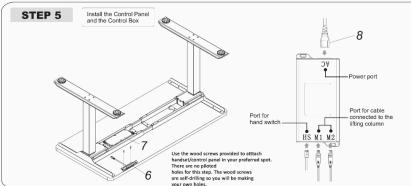


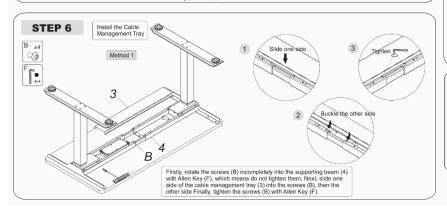












### Common fault treatment

The following tips will help you detected and eliminate the common fault and error. If the fault you met is not listed below, please contact with your supplier. Only themanufacturer and professionals are capable for investigating and correcting those fault and error.

Fault phenomenon	Method	
No response while long pressing down arrow after connected with	1. Check if all the cables be connected well	
a power supply	2. Contact your supplier or dealer	
No response while pressing up arrow/down arrow after	1. Check if all the cables be connected well	
connected with a power supply	2. Contact your supplier or dealer	
	Check if overloaded, max loading: 125kg:	
Rising in a low speed	2. Contact your supplier or dealer	
The motor not move as instructed	Contact your supplier or dealer	
Co down but not no we	1.Reposition	
Go down but not go up	2.Contact your supplier or dealer	
Downward sliding	Check if overloaded, max loading: 125kg;	
Downward sliding	2 Contact your supplier or dealer	
Frequently Reposition	Check if overloaded, max loading: 125kg;	
rrequently Reposition	2. Contact your supplier or dealer	
Overwork	Restart after suspend for 18mins while connecting with power;	
(Duty cycle: Max 2min on/18min OFF)	Contact your supplier or dealer;	
Not enough up&down height	Press "M"and "3" together for 3 seconds or more, after hearing continuous beeping for twice it will restore factory settings	
	2.Contact your supplier or dealer	

# Attention

- 1. Power supply: AC100V-240V.50/60Hz
- 2. Service Environment: 0.40%3. Unplug the power plug before cleaning, wipe the dust on surface with slight wet dishcloth when cleaning, be careful not to let the drops into the internal parts, not loose the connector.
- 4. The electric box contains electronic components, metals, plastics, wires etc., so
- 4. The electric box contains electronic components, medias, plastics, wires etc., so dispose of it in accordance with each country's environmental legislation, not the general household waste.
  5. Check carefully to ensure correct and complete assembly before using.
  6. Be familiar with all functions and program settings of the product before first use.
  7. Children are forbidden to play on the product because of unforseen action when playing, so any dangerous consequences caused by this improper action will not be on.
  8. Sight noise caused by the Viribbed belt or trake system due to structure will not be on.
  9. Corroelve or abrasive materials are forbidden to clean the equipment. Must ensure that the cleaner used will not pollute the environment.
  10. This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or fact of experience and

- 10. This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a sole way and understand the hazards involved. Children shall not play with the appliance are used to a sole of the appliance of the a

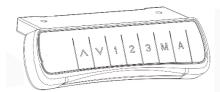


This marking indicates that this product should not be disposed with other household wastes. To prevent possible harm to the environment or human health from uncontrolled waste disposal recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmental safe recycling.

Questions? Please call 1-800-443-5117. Customer Service available 8:30 - 5:00 Central Time, Monday - Friday

# Handset Operation Guide

# 1. Product Outline





# Questions? Call 1-800-443-5117 Mon-Fri, 8:30-5PM CT

# 2. Product Specification

Button introduction: There are seven buttons that "▲", "▼", "1", "2", "3", "M", "A"

- (1) "▲": Adjust the desk upwards
- (2) "▼": Adjust the desk downwards
- (3) "1": Position 1, first height position saved by the user
- (4) "2": Position 2, second height position saved by the user
- (5) "3": Position 3, third height position saved by the user
- (6) "M": Height memory function
- (7) "A": Alert button to remind users changing posture

# 3. Operating Instructions

- Height Adjustable Function:
  - Press the "▲" or "▼" button to adjust the height. The LED display shows the current height.
- Height Memory Function:
  - a. Press UP or DOWN button and adjust the height to the desired height. Press "M" to save the height, and the screen will display "5-";
  - Press "1", "2", or "3" then, that is, save the height to the corresponding position 1 or 2 or 3, which will show in the display screen as "5-1", "5-2", or "5-3";
  - b. Press "1", "2" and "3" button directly to automatically adjust the memory height you saved.

- Reminder Function:
  - a. Press REMINDER button "A" to activate the function. The LED display shows "∰" or "on".
    b. Two seconds later, press the "▲" or "▼" button to adjust the reminder time only when the display screen flashes. The default time of the reminder is 45 minutes, which is shown as "[45". Then press any button to save the time setup, or wait 5 seconds and system will save the time setup automatically. During the countdown, any operation will lead to a repeat starting of the timer. When the countdown finishes, display screen will show "[∰" the buzzer will be active with a 10-second "DiDi...DiDi..."tone.

    C. Within the 10-second reminder buzz, press any button to reactivate the time.
  - c. Within the 10-second reminder buzz, press any button to reactivate the time countdown that is set up in (b) step. If no operation during the 10-second reminder buzz, there will be another reminder buzz after 5 minutes. No operation during the second buzz will turn off the Long-Time Sitting Reminder.
  - d. Press and hold the "A" button for three seconds to turn off the Long-Time Sitting Reminder. The LED display shows " []FF " or "oFF ".
- Anti-collision sensitivity adjustment optional features:
  - a. Press and hold the "▲" "▼" button for 5 seconds at the same time to switch the sensitivity. Switch one level for 1 time and divide it into 4 levels (A-3, A-2, A-1, A-0); b. The display shows "ℜ-0", the anti-collision function is off; the display shows "ℜ-1", low sensitivity; Display shows "ℜ-2", medium sensitivity; display shows "ℜ-3", high sensitivity:
  - c. During height adjustment, when tabletop comes in contact with another object, it instantly stops and reverses to avoid damage.
  - d. Press and hold the "▲" "▼" button for 5 seconds at the same time. If the display does not display the above code, there is no anti-collision function.
- Troubleshooting:
  - a. When the LED display shows "ℜŞſ" or "rŞŁ", long press the "▼" button, the standing desk runs to the lowest or highest position and then runs in reverse until it stops, at this time the display shows the height number, release the "▼" button, after the reset, the desk can be used normally;
  - b. When it doesn't work and the LED shows "E01" or "E02", please retry 18 minutes later.
  - c. If the "▼" button doesn't work, please check the cable connection and then cut off the power for at least 10 seconds. Reconnect to the power, showing "#5f" or "r5t" and then long press the "▼" button to start the reset process.
  - d. If you perform the above operations, the desk still does not work properly, please contact customer service.

## Waste disposal



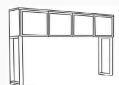


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TrendSpaces Desk Series

Hutch Assembly Instructions for Y11873 U-Desk with Hutch, Y11133 Wall Mounted Hutch & Y11134 Desk Mounted Hutch



# List of Hardware:

Part	Part	Part
Wood Dowel	Cam Lock Cap	Outside Door Hinge
Cam Pin	Machine Screw	Oty 4 Inside Door Hinge
Cam Lock		Qty 8  Hinge Plate

Attach panels using wood dowels, cam locks and cam pins in the order shown below. LEAVE CAM LOCKS LOOSE DURING ASSEMBLY

1.) Identify the parts of the hutch using Fig 1.

Assemble on cardboard or carpet to protect

CAM LOCKS LOOSE DURING ASSEMBLY.
FULLY TIGHTEN WHEN ALL PARTS
CONNECTED:

2.) Assemble upside down like shown in Fig 1.

- A Attach Left Side Panel to Top Surface.
- B Attach Middle Support to Top Surface.
- C Attach Right Side Panel to Top Surface.
- D Attach Back Panel to Top Surface, Side Panels and Middle Support.
- E Attach Bottom Shelf.

parts during assembly.

3.) You will notice the Back Panel has a preinstalled brace. This is for if you plan to mount your hutch on your wall. There is wood brace included with your hutch that should be installed onto your wall, into your wall studs, with the angled side facing "up".

The preinstalled brace will fit into the wall brace.

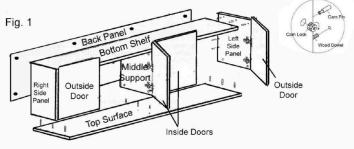


# Tools Needed:

- -Allen Wrench included (to connect bolts)
- -Power Screwdriver
- -A Helper



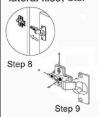
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Special note: wall mounting hardware is not included. Due the the variety in wall and stud material, there is no universal screw that will work with all wall/studs. Customers to supply own hardware to mount brace.

If you plan to attach the hutch to the desk, go to Step 4. If you plan to mount to the wall, go to Step 6.

- 4.) Attach hutch legs to the bottom of the hutch using the machine screws, 4 per side.
- 5.) Next, attach your hutch to its final destination, whether on a credenza for a U-desk or on top of lateral files or open storage units. Use the machine bolts to attach the hutch legs to the pre-drilled inserts on top of the credenza worksurface or lateral files, etc.



- 6.) Once the hutch is positioned and will no longer need to be moved, it is time to attach the doors. Connect all 8 hinge plates to the inside side panels using the screws provided. LEAVE HINGE PLATES LOOSE!
- 7.) Next, locate all of the hinges sort out the 'inside door' hinges from the 'outside door' hinges. They look slightly different. See Fig 2. below. The doors are all made the same.
- 8.) Attach 2 hinges per door. Use the hinges with the 'bump' on the outside left & right doors and the flat hinges on the inside left & right doors. Once hinges are attached, slide the doors/hinges over the hinge plates, fitting the screw head of the hinge plate into the slot of the hinge. Once fitted, tighten the set screw.



9.) Align the hutch doors by using your screwdriver to adjust the set screw to adjust the depth and screws on the hinge plates to move the door up/down. Once aligned,

Video on Hinge Door Adjustment available at link: http://www.modernofficefurniture.com/office-furniture-assembly-instructions.html "How to Adjust Hinges on 4-Door Hutch" Questions? Please call 1-800-443-5117. Customer Service available 8:30 - 5:00 CT Monday - Friday