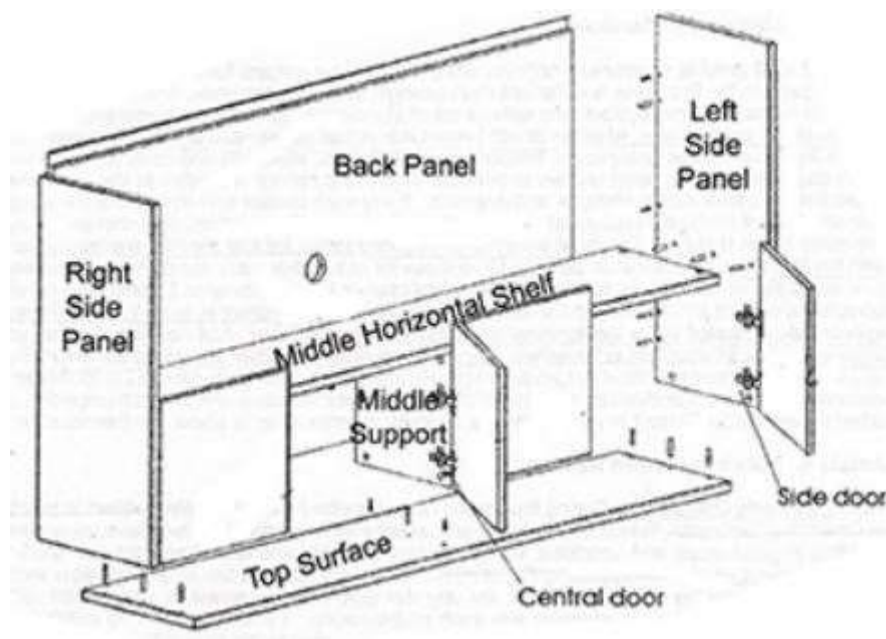


Hutch Assembly Instructions

MJ2044 Cherry Laminate Hutch/ FL2044A Mocha Laminate Glass Door Hutch



- 1.) Hutch should be assembled upside down until the final step of attaching doors.
- 2.) Insert all cam pins and dowels into hutch to and side panels in preparation of assembly. Identify 8 sets of holes approximately 2: from front edge of panels. Do not insert cam pins in these holes as they will be left open for door hinge brackets. Insert all circular camlocks into camlock holes, with the arrow on face of camlock pointing towards the closest edge of the piece where it will attach to the cam pin.
- 3.) Assemble pieces in following order – do not tighten camlocks until all the pieces are in position. It may be necessary to have a helper hold pieces in place while assembling, or partially tightening some of the connections.
 - A – Attach *Left Side Panel to Top Surface*
 - B – Attach *Middle Support to Top Surface*
 - C – Attach *Middle Horizontal Shelf to Left Side Panel and Middle Support*
 - D – Attach *Back Panel to Left Side Panel and Top Surface.* Make sure all camlocks face the rear of the unit so they are not exposed on front of unit.
 - E – Attach *Right Side Panel to Top Surface, Horizontal Center Shelf and Back Panel.* Do so by making connections to top surface first and then tipping side panel pins/dowels into *Horizontal Center Shelf.*
- 4.) Now tighten all connections until firmly in position.
- 5.) Turn unit over and attach to credenza or desk by peeling two-sided tape from underside and placing firmly in position where it will be used. HINT: It is easier to put the unit in place without the doors because the unit may shift while moving, causing the doors to get out of alignment and have to be readjusted.
- 6.) Attached and only partially tighten the 8 “+” shaped hinge brackets to the interior panels of the hutch with the screws provided. Do not tighten these hinge pieces. Leave them loose so that when the hinges are attached there is some play in them so they can align more easily with the door hinges. This will also allow you to raise and lower the doors so they align evenly with the hutch top panel.
- 7.) Attach hinges to doors. IMPORTANT: Set all eight hinges next to each other before attaching. Notice that there are ‘short depth’ hinges and ‘long depth’ hinges. Attach the long depth hinges to the outside doors and the short hinges to the two middle doors.



- 8.) Now tighten interior “+” hinge brackets at desired height so doors are at the same height. Adjust hinge screws to align doors. You will notice that adjusting the fore and aft screws of the hinge adjusts the angle of the doors as needed.