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DANGER! Sirens produce extremely loud emergency warning tones! Exposure to these tones without proper and adequate hearing protection, could cause ear damage and/or hearing loss! The Occupational Safety & Health Administration (www.osha.gov) provides information necessary to determine safe exposure times in Occupational Noise Exposure Section 1910.95. Until you have determined the safe exposure times for your specific application, operators and anyone else in the immediate vicinity should be required to wear an approved hearing protection device. FAILURE TO FOLLOW THIS RECOMMENDATION COULD CAUSE HEARING LOSS!

Safety First

This document provides all the necessary information to allow your Whelen product to be properly and safely installed. Before beginning the installation and/or operation of your new product, the installation technician and operator must read this manual completely. Important information is contained herein that could prevent serious injury or damage.

- Proper installation of this product requires the installer to have a good understanding of automotive electronics, systems and procedures.
- Failure to use specified installation parts and/or hardware will void the product warranty!
- If mounting this product requires drilling holes, the installer MUST be sure that no vehicle components or other
 vital parts could be damaged by the drilling process. Check both sides of the mounting surface before drilling
 begins. Also de-burr any holes and remove any metal shards or remnants. Install grommets into all wire
 passage holes.
- If this manual states that this product may be mounted with suction cups, magnets, tape or Velcro®, clean the mounting surface with a 50/50 mix of isopropyl alcohol and water and dry thoroughly.
- Do not install this product or route any wires in the deployment area of your air bag. Equipment mounted or located in the air bag deployment area will damage or reduce the effectiveness of the air bag, or become a projectile that could cause serious personal injury or death. Refer to your vehicle owner's manual for the air bag deployment area. The User/Installer assumes full responsibility to determine proper mounting location, based on providing ultimate safety to all passengers inside the vehicle.
- For this product to operate at optimum efficiency, a good electrical connection to chassis ground must be made. The recommended procedure requires the product ground wire to be connected directly to the NEGATIVE (-) battery post.
- If this product uses a remote device to activate or control this product, make sure this control is located in an
 area that allows both the vehicle and the control to be operated safely in any driving condition. DO NOT
 ATTEMPT TO ACTIVATE OR CONTROL THIS DEVICE IN A HAZARDOUS DRIVING SITUATION.
- It is recommended that these instructions be stored in a safe place and referred to when performing maintenance and/or reinstallation of this product.
- FAILURE TO FOLLOW THESE SAFETY PRECAUTIONS AND INSTRUCTIONS COULD RESULT IN DAMAGE TO THE PRODUCT OR VEHICLE AND/OR SERIOUS INJURY TO YOU AND YOUR PASSENGERS!



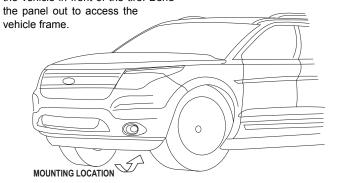


For warranty information regarding this product, visit www.whelen.com/warranty

Bracket/Speaker Assembly:

The bracket will mount to the vehicle frame just in front of the front tire, on the drivers side.

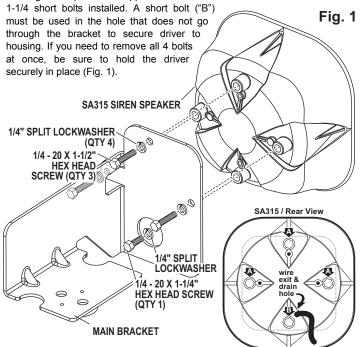
Remove the bolts securing the protective plastic panel located underneath the vehicle in front of the tire. Bend



Mounting the SA315 to the Main Bracket:

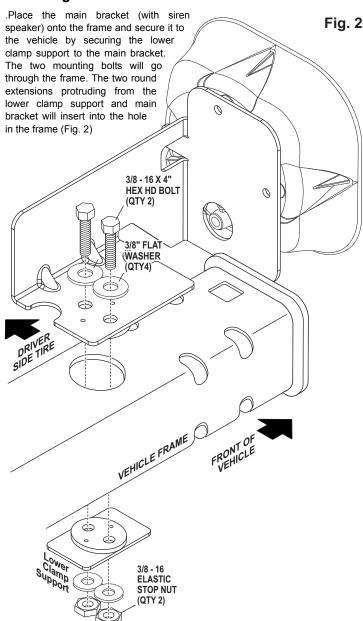
Secure the SA315 siren speaker to the main bracket using the supplied mounting hardware. follow the instructions in figure 1 for mounting bolt location.

The SA315 siren speaker mounting kit comes with three 1/4-20 X 1-1/2 mounting bolts. The longer bolts are necessary to go through the mounting bracket, the siren housing and into the siren driver. The long bolts ("A") will be used in 3 of the 4 mounting holes securing the siren driver to the speaker housing. Your speaker is shipped with two 1/4-20 X



IMPORTANT: For drainage purposes, the speaker must be oriented so that the wire passage hole is in the "6 o'clock" position (closest to the road). This is the drain hole for the siren. Improper mounting will result in premature driver failure and void the product warranty.

Mounting to Vehicle Frame:



Extend the WHITE (positive) and BLACK (negative) speaker wires to your siren amplifier and refer to the amplifiers instructions for connections. Re-secure the protective plastic panel to the vehicle and installation is complete.