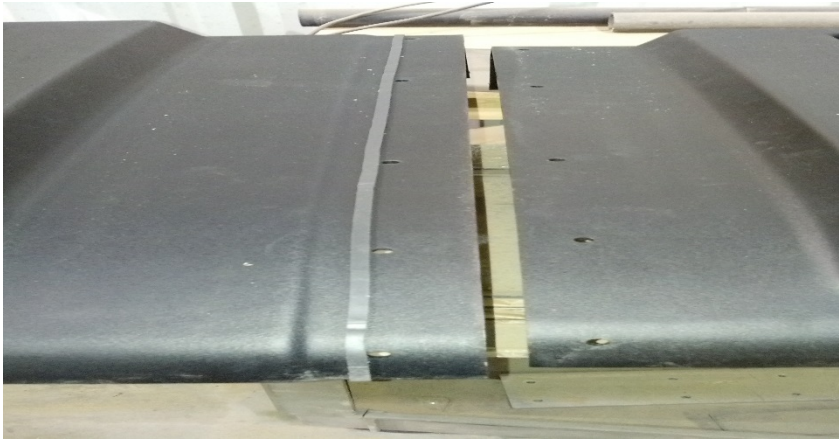


Pioneer 700 Roof Installation Instructions

Qty.	Desc.	Tools Required
4	1.625" P clamps	7/16" Socket
1	1.5" emt conduit clamp	Ratchet
2	2 hole black spacer blocks	7/16" Wrench
2	¼"-20x2.5" Bolts	
6	¼"-20x.750" Bolts	
4	¼"-28x1" Bolts	
6	¼" USS Washers	
14	¼" SAE Washers	
8	¼"-20 Cap Nuts	
4	¼"-28 Nylock Nuts	
1	¼" x 1/8" Roll of Foam	

1. Remove two roof halves from packaging and set on flat working surface.
2. Install seal place the Adhesive Foam Seal on the lower overlapping section of roof and trim to length



3. Place roof sections together and secure one to the other with ¼"-20x ¾" long bolts through the top side with a ¼" SAE flat washer on top and bottom and the ¼"-20 acorn nut on the bottom side of the roof. This works best starting from the middle outwards. (Leave out the 3 and 4 bolts from the front. These holes are for a mounting bracket.)

4. Place the roof on the Vehicle, Install P clamps around rollbar where the 4 mounting holes are, and loosely secure four corners with 4 $\frac{1}{4}$ "-28x1" long bolts, $\frac{1}{4}$ " x 1" USS flat washer, $\frac{1}{4}$ "-28 nylock nut.



5. Install 2 spacer Blocks between rollbar and roof, 2 $\frac{1}{4}$ "-20x2.5" bolts with $\frac{1}{4}$ " USS washers on top side of roof through 3rd and 4th holes, 1.5" emt clamp around rollbar and secure with $\frac{1}{4}$ "-20 nylocks



6. Tighten all mounting bolts