

## Polaris General Rear Bumper

### Extreme Metal Products # 13096

#### Directions Polaris General Rear Bumper

##### Hardware:

$\frac{5}{16}$ "-18 X 3 $\frac{1}{2}$ " Hex Bolt	(4)
$\frac{5}{16}$ "-18 Flange Nylon Lock Nut	(4)
$\frac{3}{4}$ "-16 X 1" Carriage Bolt	(6)
$\frac{3}{4}$ "-16 Flanged Nylon Lock Nut	(6)
Logo Sticker	(1)

##### Tools Required:

15mm Socket & Wrench

$\frac{9}{16}$ " Socket & Wrench

$\frac{1}{2}$ " Socket & Wrench

Ratchet

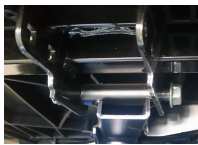
\*\*\*Leave Nuts & Bolts Loose Until Bumper Is In Place\*\*\*

##### Preparation:

- 1) Loosen the nuts from the two bolts that secure the bed to the frame.

##### Mounting Rear Bumper:

- 1) Doing one side at a time, carefully slide the bolt that connects the bed to the frame over about  $\frac{3}{4}$ ".
- 2) Place mounting bracket in place and slide the two  $\frac{5}{16}$ "-18 X 3  $\frac{1}{2}$ " hex bolts into place securing with the  $\frac{5}{16}$ "-18 flange nylon lock nut.
- 3) Following steps 1 & 2 do the same for opposite side.
- 4) Place rear bumper on the mounting brackets and secure with the six  $\frac{3}{4}$ "-16 X 1" carriage bolts and  $\frac{3}{4}$ "-16 flanged nylon lock nuts.
- 5) Once everything is in place starting at the bumper tighten all bolts and nuts.
- 6) Enjoy the trails.



**EXTREME**  
METAL PRODUCTS

**WWW.EXTREMEMETALPRODUCTS.COM**