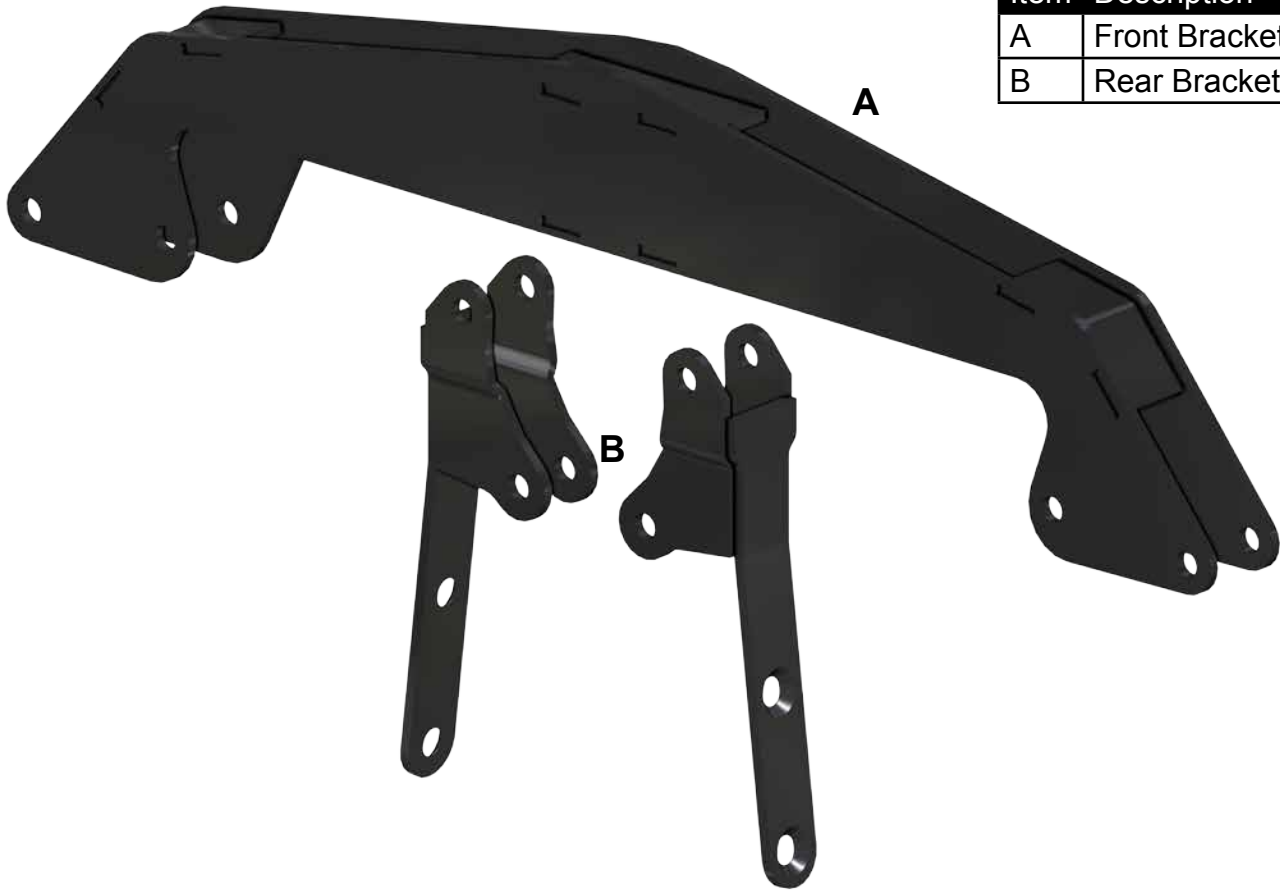


INSTALLATION INSTRUCTIONS
5" Long Travel Kit: for Arctic Cat® Wildcat Trail

Item	Description	Qty
A	Front Bracket	1
B	Rear Bracket	2



Liability Statement

(kit contents continue on following pages)

SuperATV's® products are designed to best fit user's ATV/UTV under stock conditions. Adding, modifying, or fabricating any factory or aftermarket parts will void any warranty provided by SuperATV® and is not recommended. SuperATV's® products could interfere with other aftermarket accessories. If user has aftermarket products on machine, contact SuperATV® to verify that they will work together.

Although SuperATV® has thousands of satisfied customers, user should be aware that installing lift kits, long travel, or suspension kits, tires, etc. will change the ride of machine and may increase maintenance and part wear. Operating any off-road machine while, or after, consuming alcohol and/or drugs increases risk of bodily harm or death. No warranty or representation is made as to this product's ability to protect user from severe injury or death. SuperATV® urges operators and occupants to wear a helmet and appropriate riding gear at all times.

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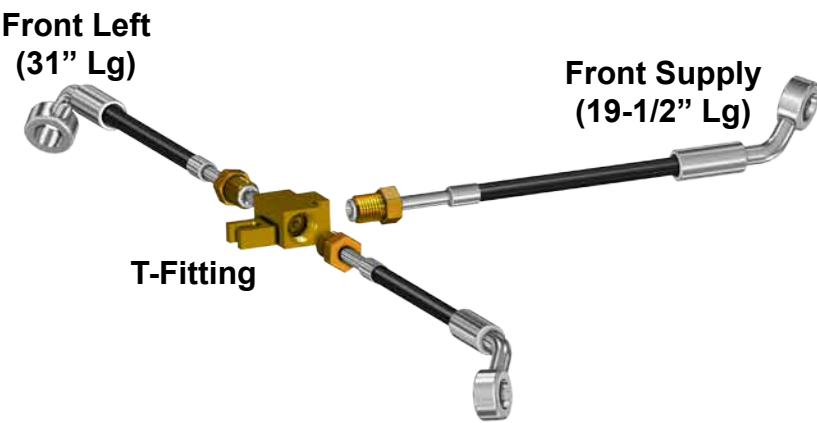
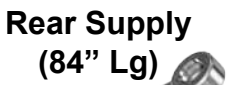
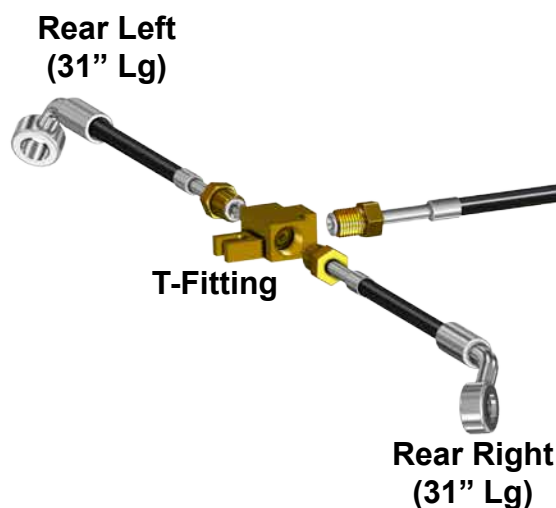




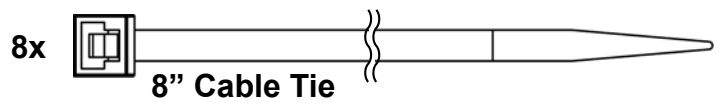
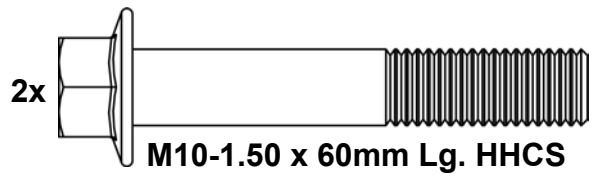
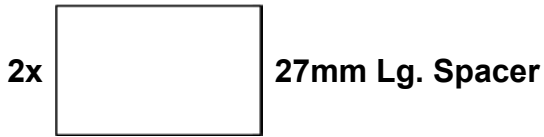
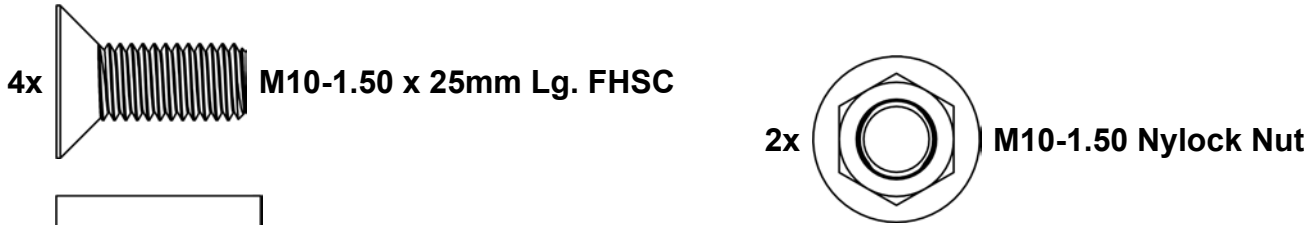
Tie Rod Kit



Brake Line Kit



(kit contents continued)



Remove Cargo Box if present. Cargo Box cannot be used with this application.

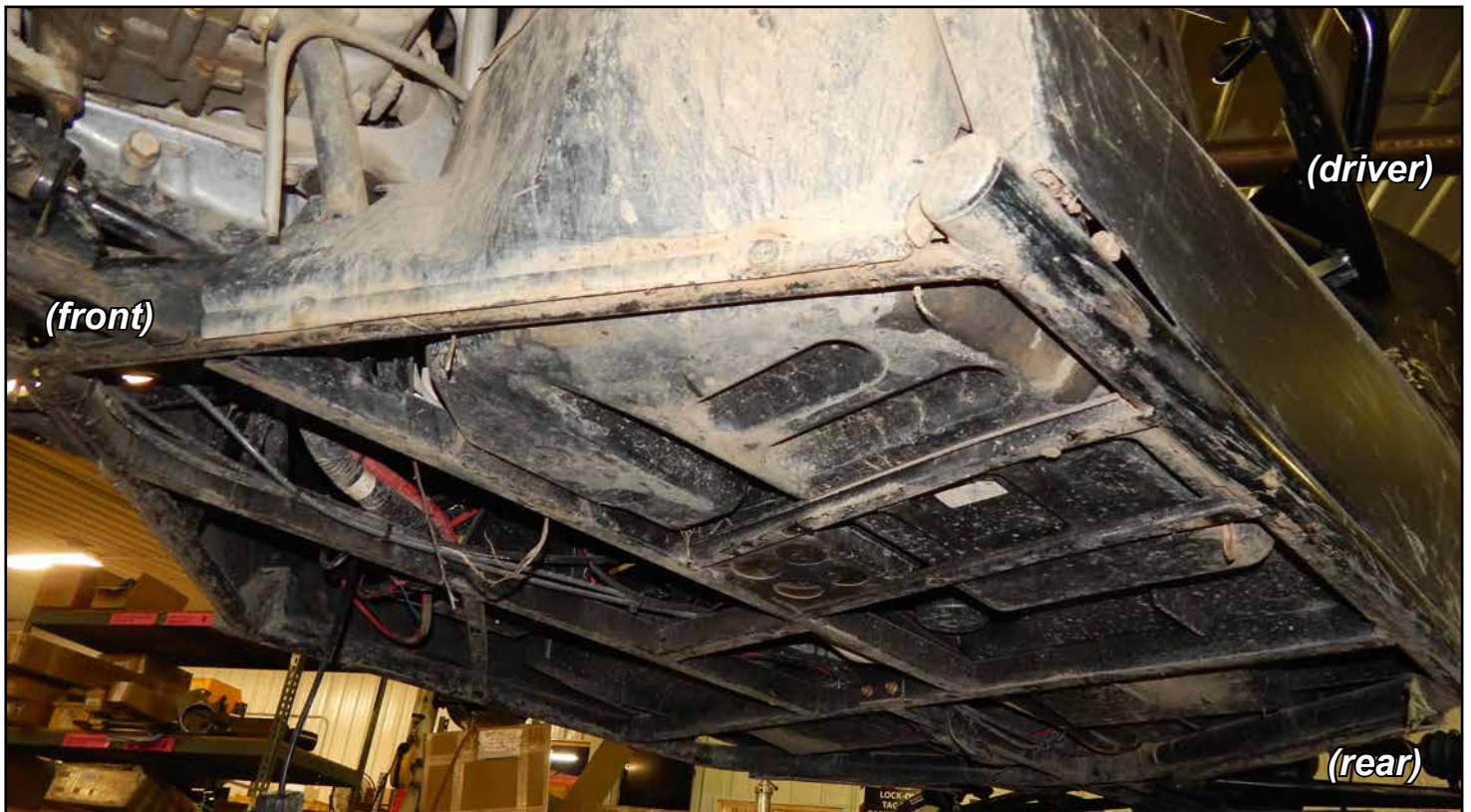


Front Removal: *Keep all components removed from machine.*

- Raise front of machine off ground, secure on jack stands, remove Hood and Wheels.
- Remove Shocks from machine.
- Remove Tie Rods from Spindles and Rack and Pinion.
- Remove Tie Rod Ends from Tie Rods.
- Remove Knuckles from A-Arms.
- Remove Axles from machine.
- Remove A-Arms from machine.
- Remove Brake Lines.

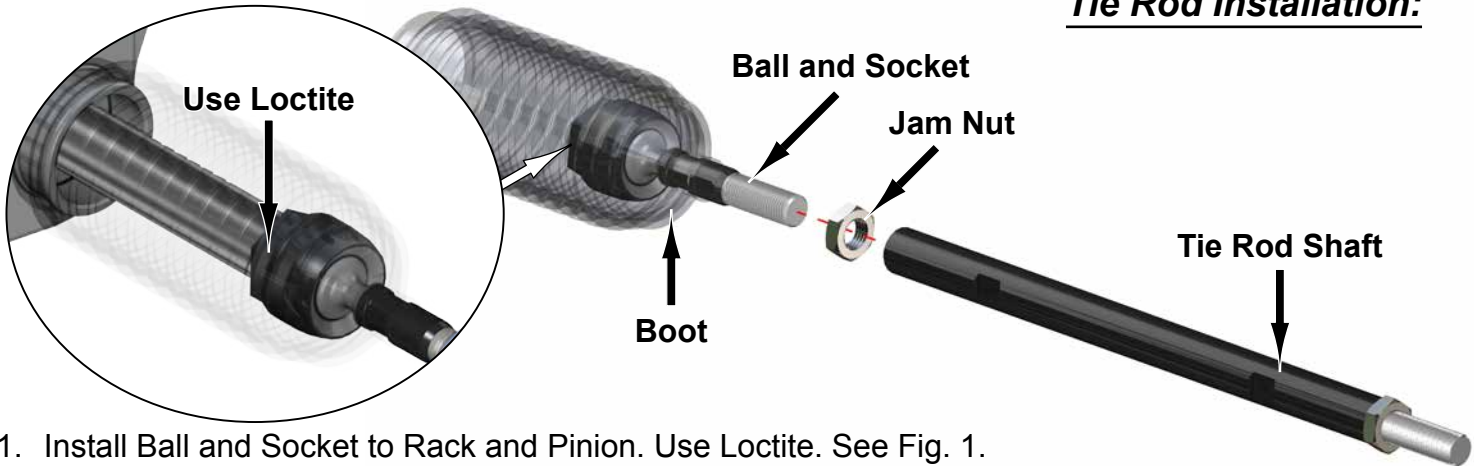


Skid Plate must be removed to install provided Rear Brake Lines.



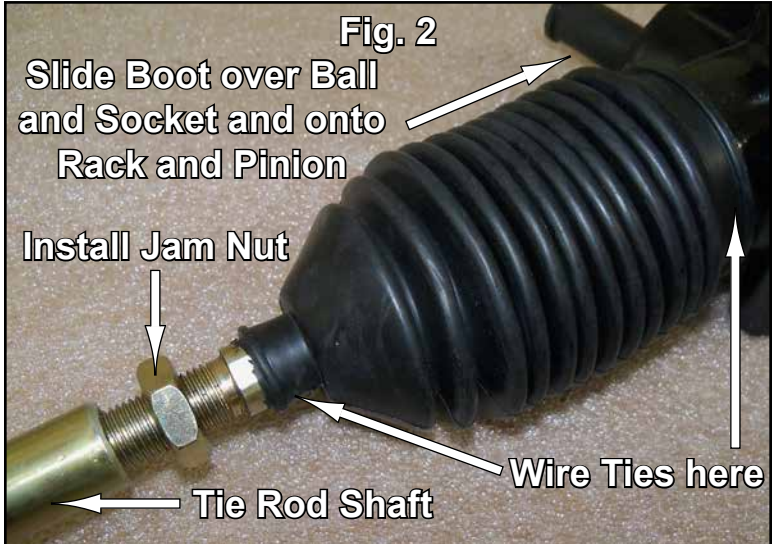
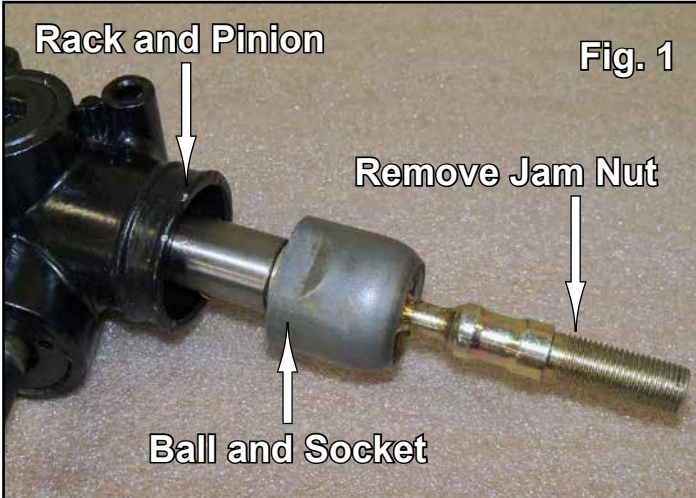
When installing new Brake Lines, follow stock Brake Line routing and secure with provided Cable Ties. Reinstall Skid Plates upon completion.

Tie Rod Installation:



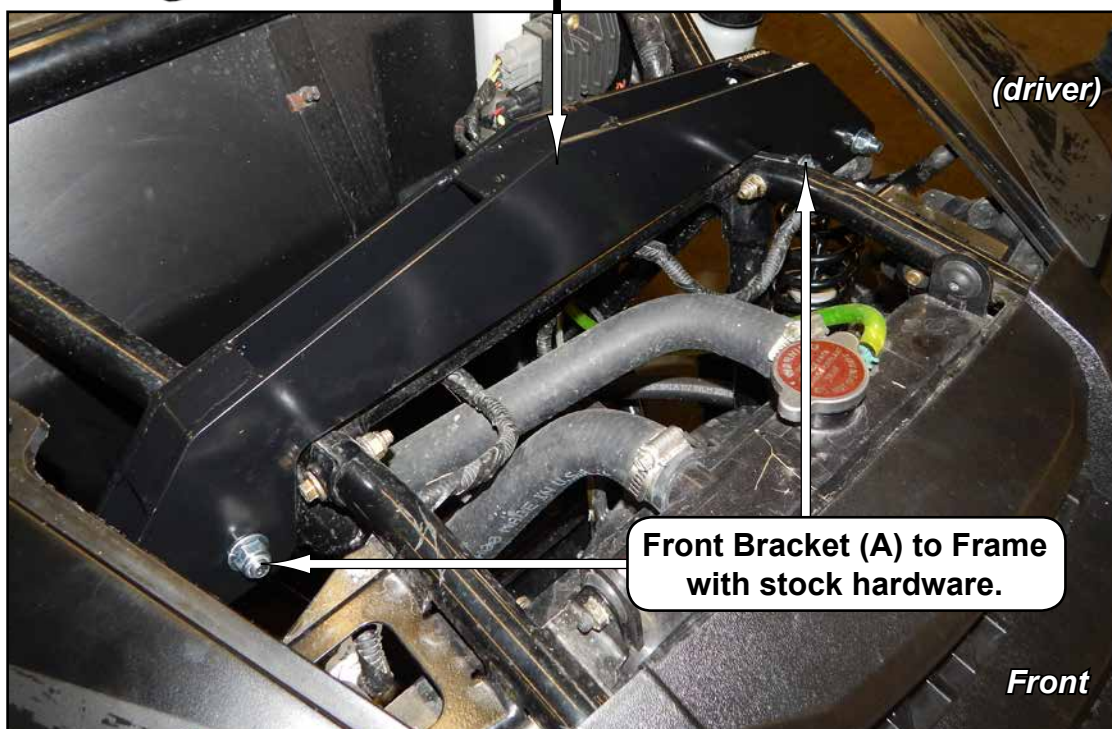
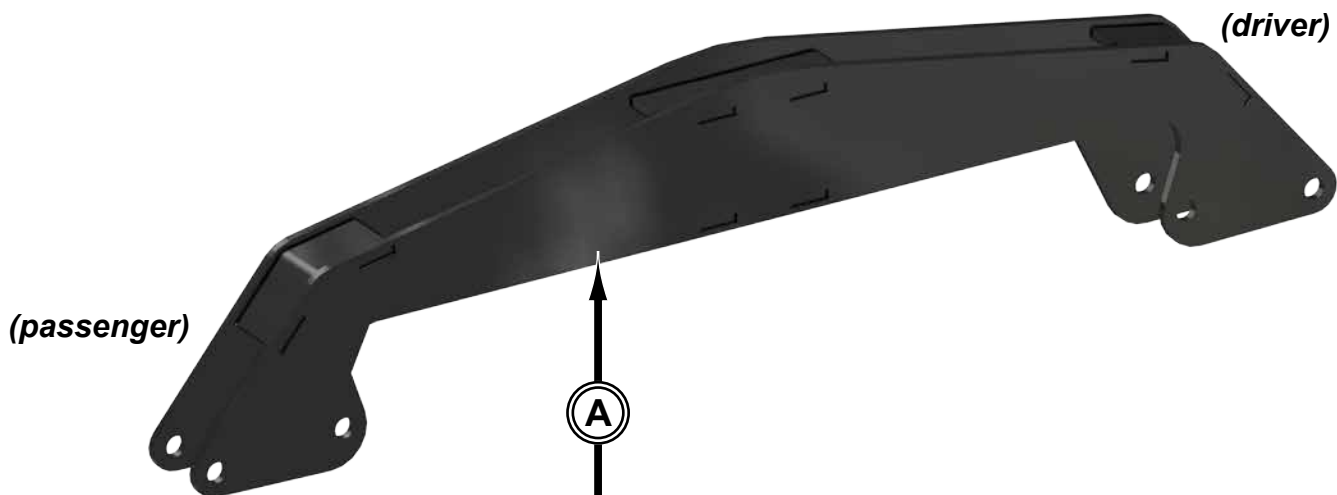
1. Install Ball and Socket to Rack and Pinion. Use Loctite. See Fig. 1.
2. Remove, and keep, Jam Nut from Ball and Socket. See Fig. 1.
3. Install Boot as shown in Fig. 2. Use a lubricant to ease installation.
4. Reinstall Jam Nut and install Tie Rod Shaft to Ball and Socket. See Fig. 2.
5. Secure Rubber Boot with Wire Ties. See Fig. 2.
6. Secure stock Tie Rod End to Tie Rod Shaft
7. Secure stock Tie Rod End to Spindle with stock hardware.
8. Repeat steps for opposite side.

(Rack and Pinion shown off machine for clarity)



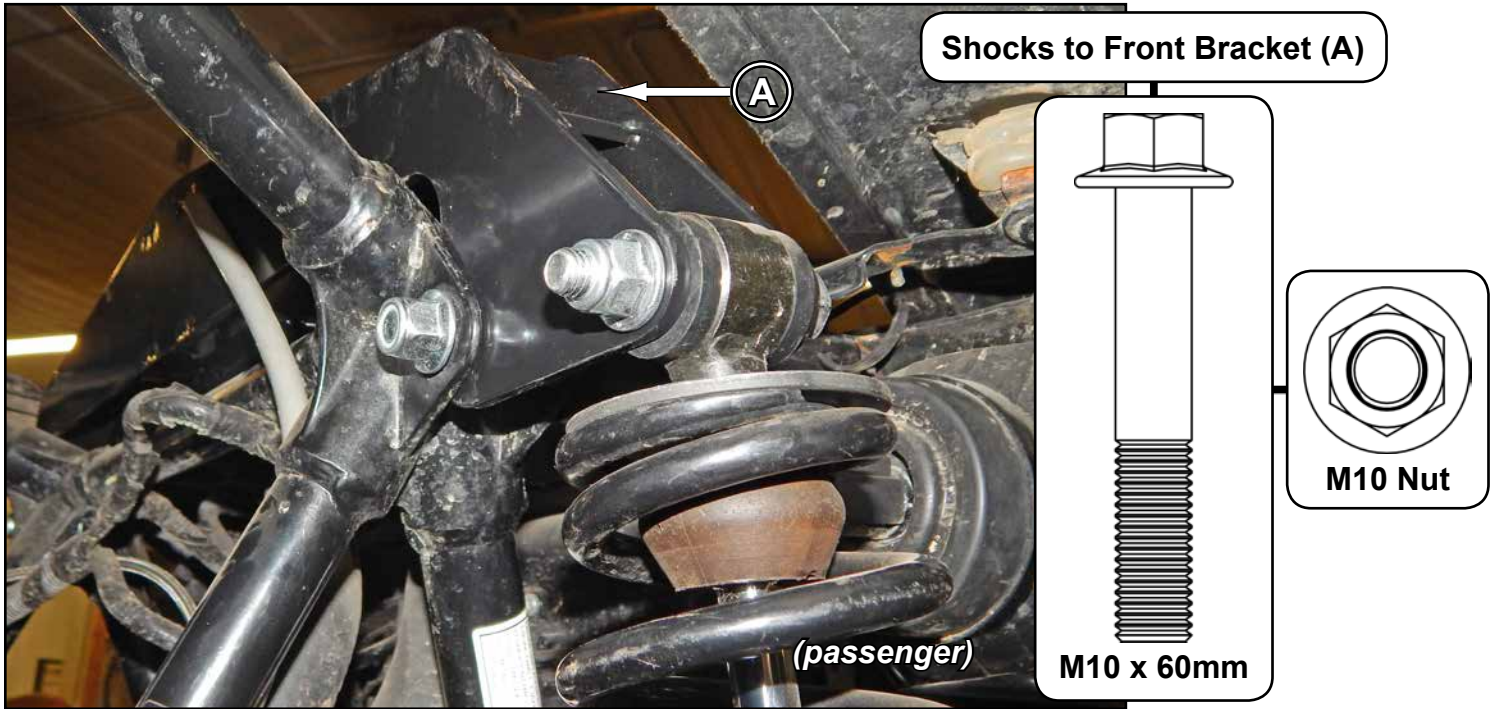
Front Install: Do not tighten hardware completely unless noted.

- Install Front Bracket (A) and 27mm Lg. Spacers to Frame with hardware shown.

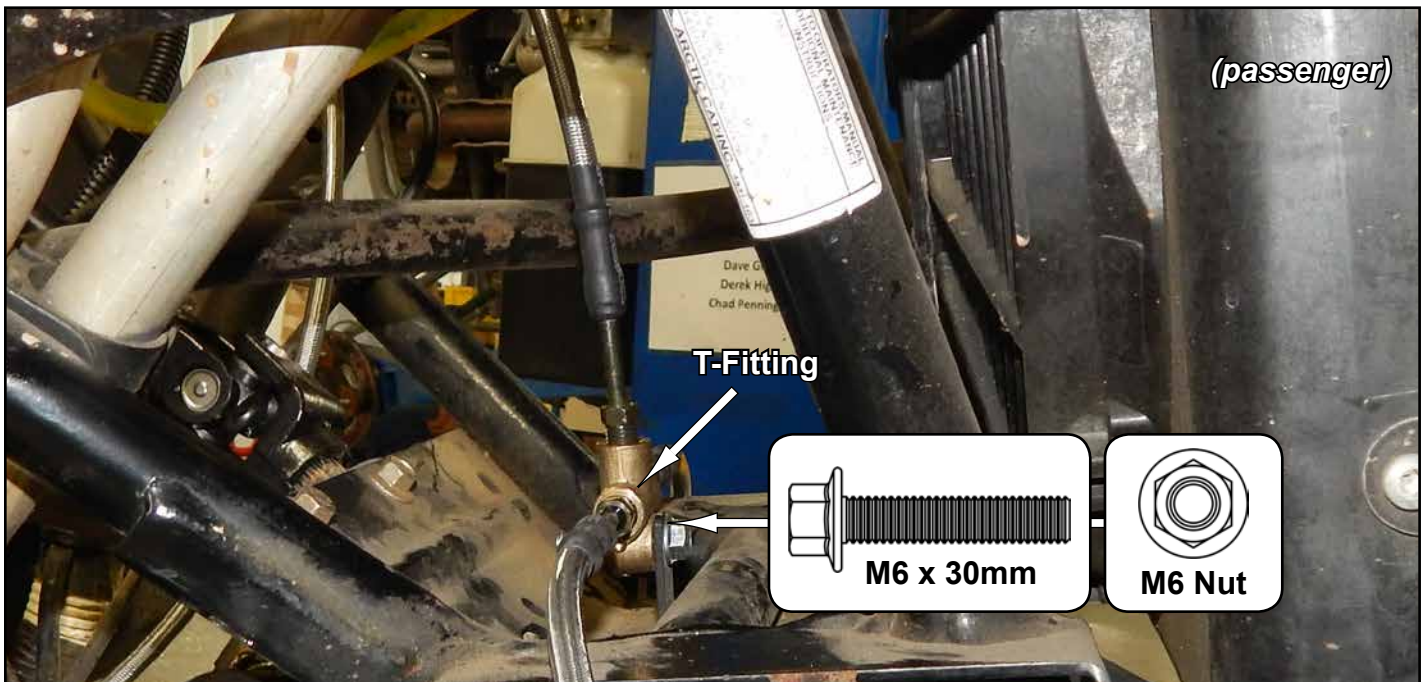


Front Install continued: Do not tighten hardware completely unless noted.

- Install Shocks to Front Bracket (A) with hardware shown.

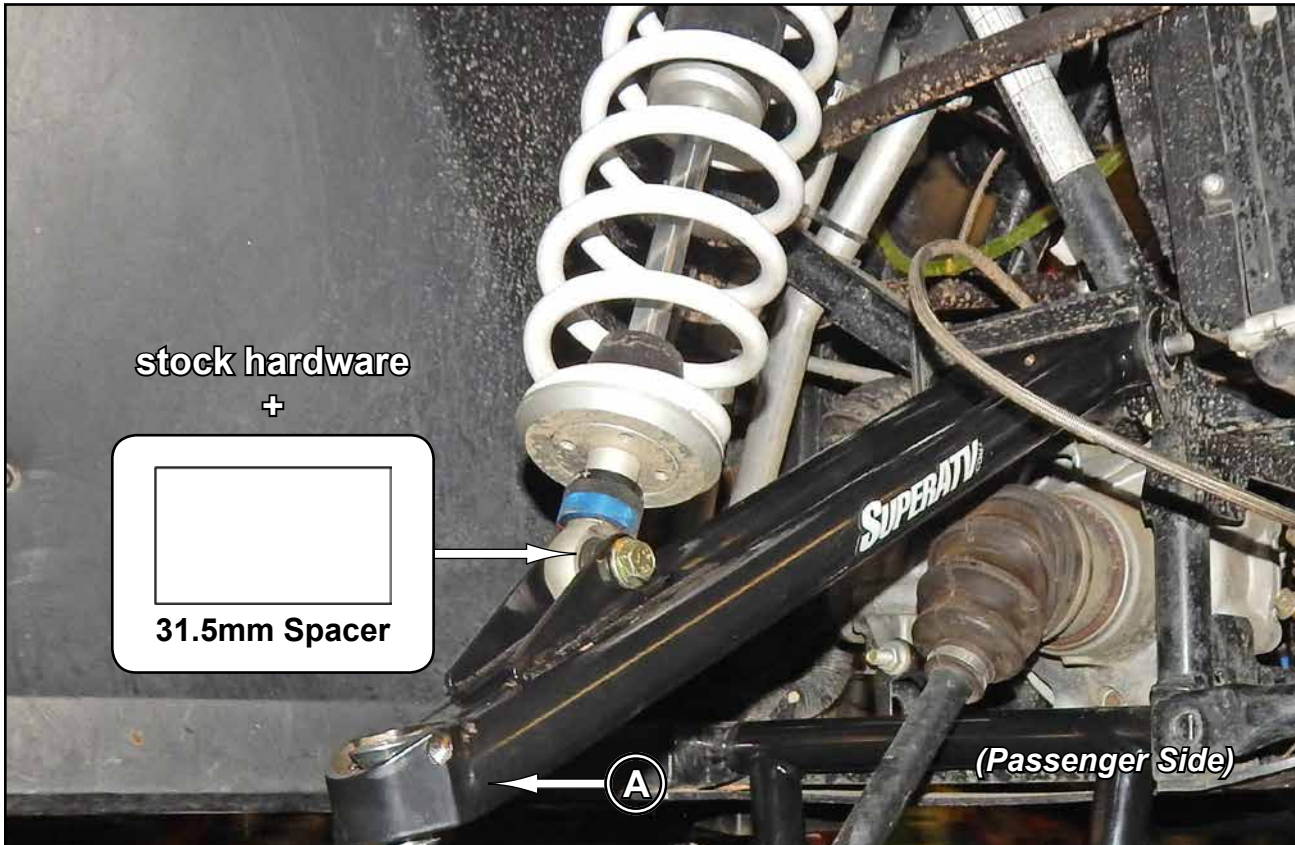


- Install new Front Axles.
- Install new Front A-Arms; see IN-AA-AC-TS-HC
- Install new Front Brake Lines.
- Secure T-Fitting with hardware shown.



Front Install continued: Do not tighten hardware completely unless noted.

-Secure Shocks to A-Arms with hardware shown.



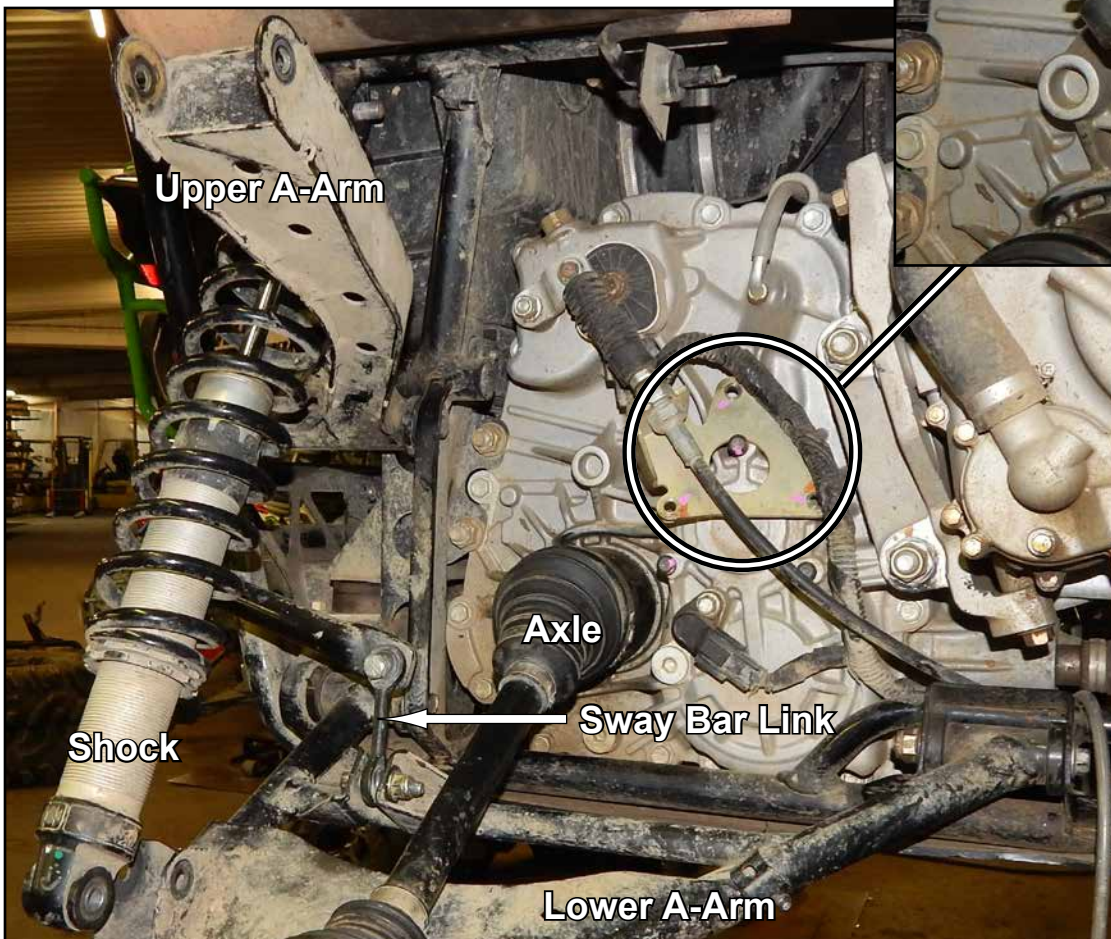
-Tighten all hardware completely.

Rear Removal: *Keep all components removed from machine.*

- Raise rear of machine off ground, secure on jack stands, and remove Wheels.
- Remove Shocks from machine.
- Remove Brake Lines.
- Remove Knuckles from A-Arms.
- Remove Axles from machine.
- Remove Sway Bar Link from Lower A-Arms.
- In order to get Upper A-Arm Bolt out of Frame, remove Shift Linkage Bracket.
- Remove A-Arms from machine.
- Remove Muffler and Heat Shield.

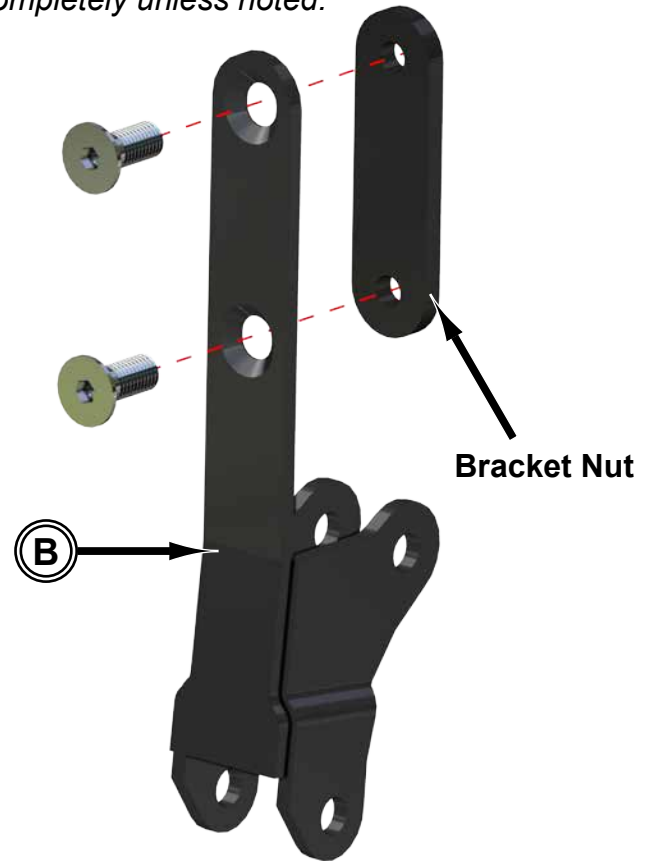


(passenger side shown)

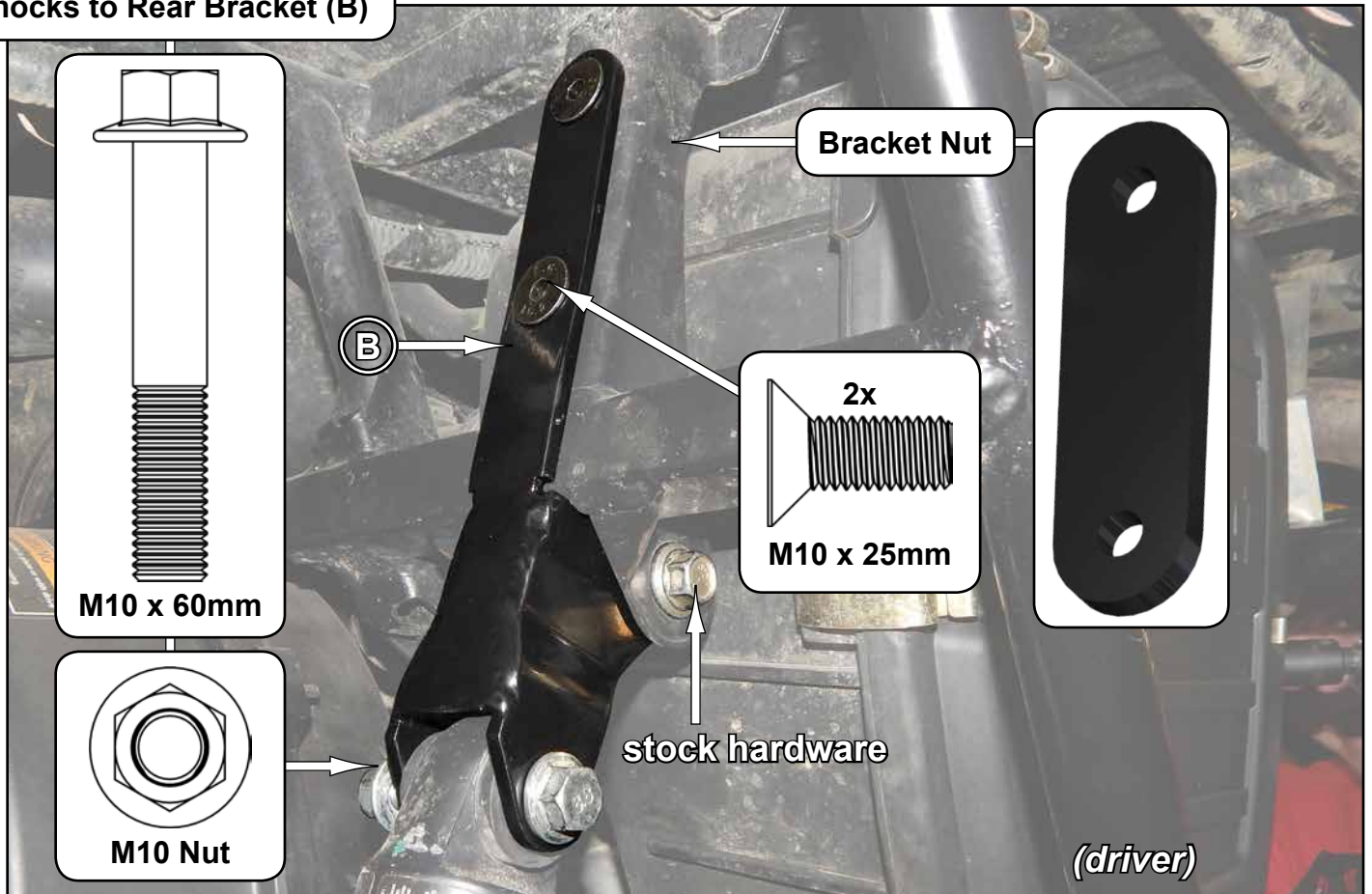


Rear Brackets (B) Install: Do not tighten hardware completely unless noted.

- Install Rear Brackets (B) to Frame with hardware shown.
- Install new Rear Axles.
- Install new Rear A-Arms; **see IN-AA-AC-TS-R-HC.**
- Install Shocks to Rear Bracket (B) with hardware shown.

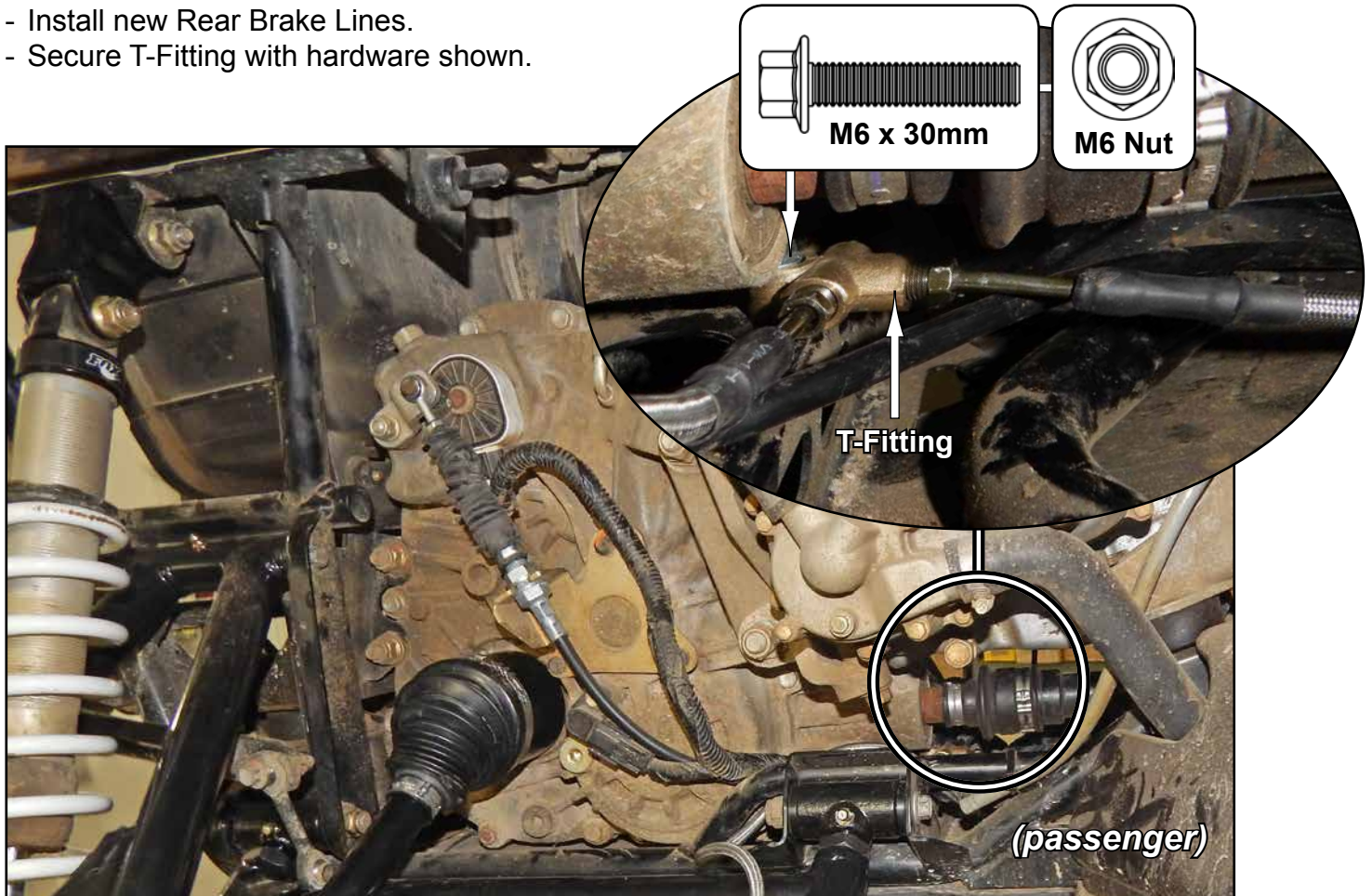


Shocks to Rear Bracket (B)

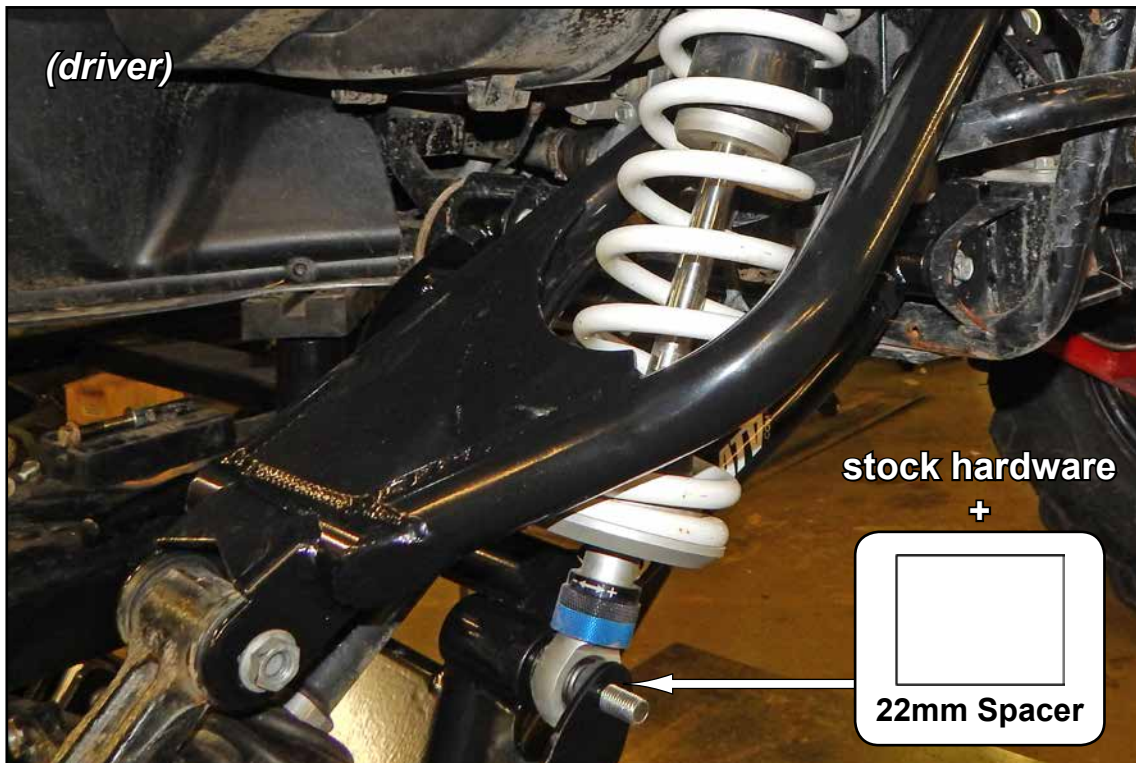


Rear Install continued: Do not tighten hardware completely unless noted.

- Install new Rear Brake Lines.
- Secure T-Fitting with hardware shown.

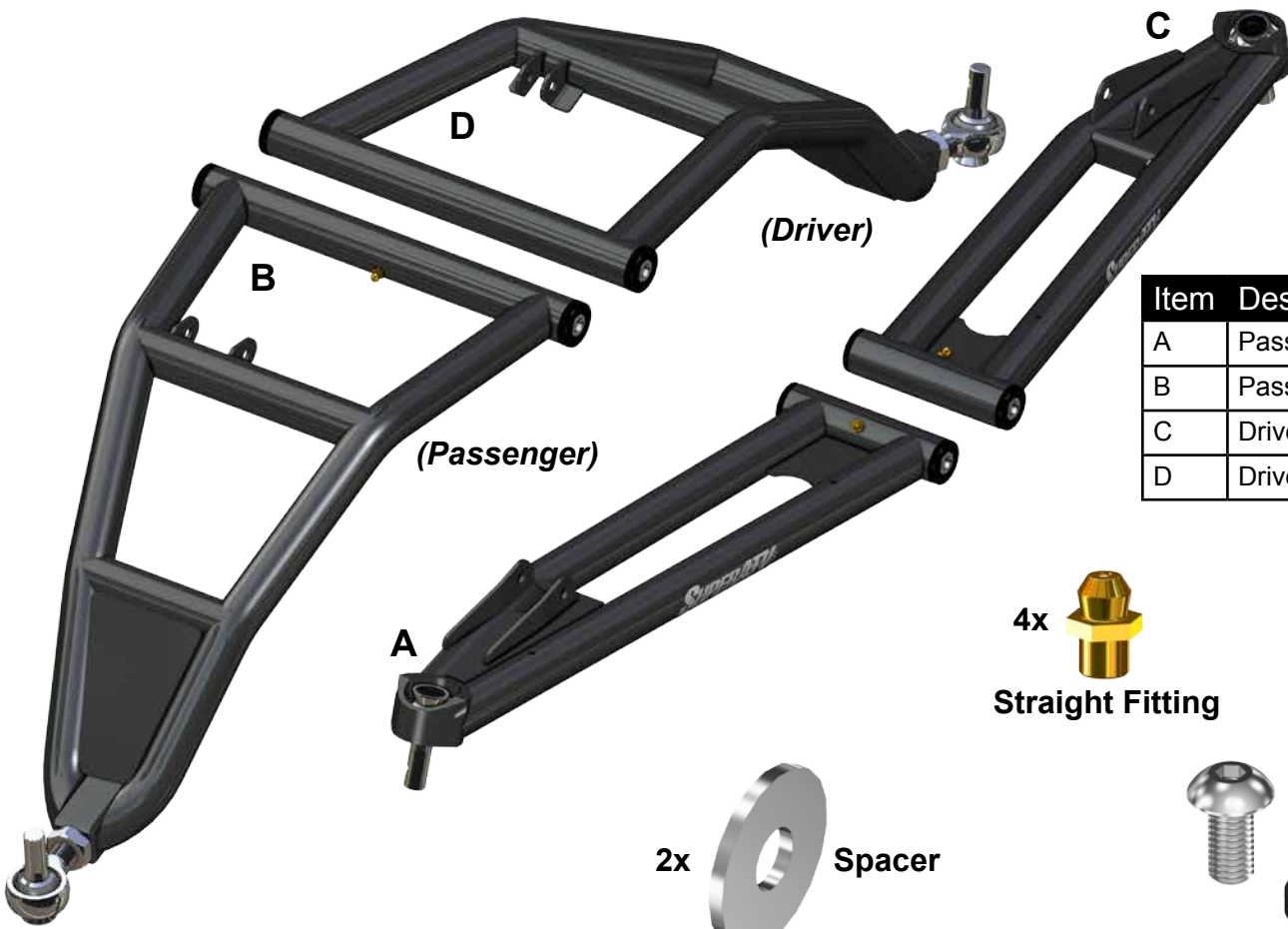


- Secure Shocks to A-Arms with hardware shown.

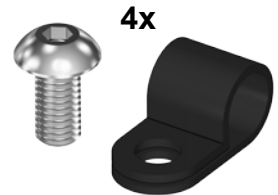


- Tighten all hardware completely.

INSTALLATION INSTRUCTIONS
Front High Clearance A-Arms:
 for Arctic Cat Trail Sport

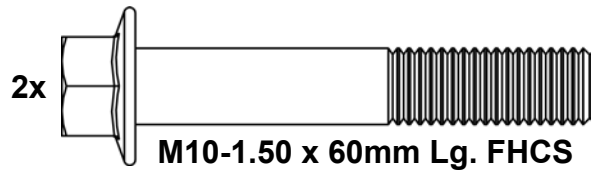


Item	Description
A	Passenger Upper
B	Passenger Lower
C	Driver Upper
D	Driver Lower



Use with models equipped with JRi shocks

Brake Line Clip and hardware



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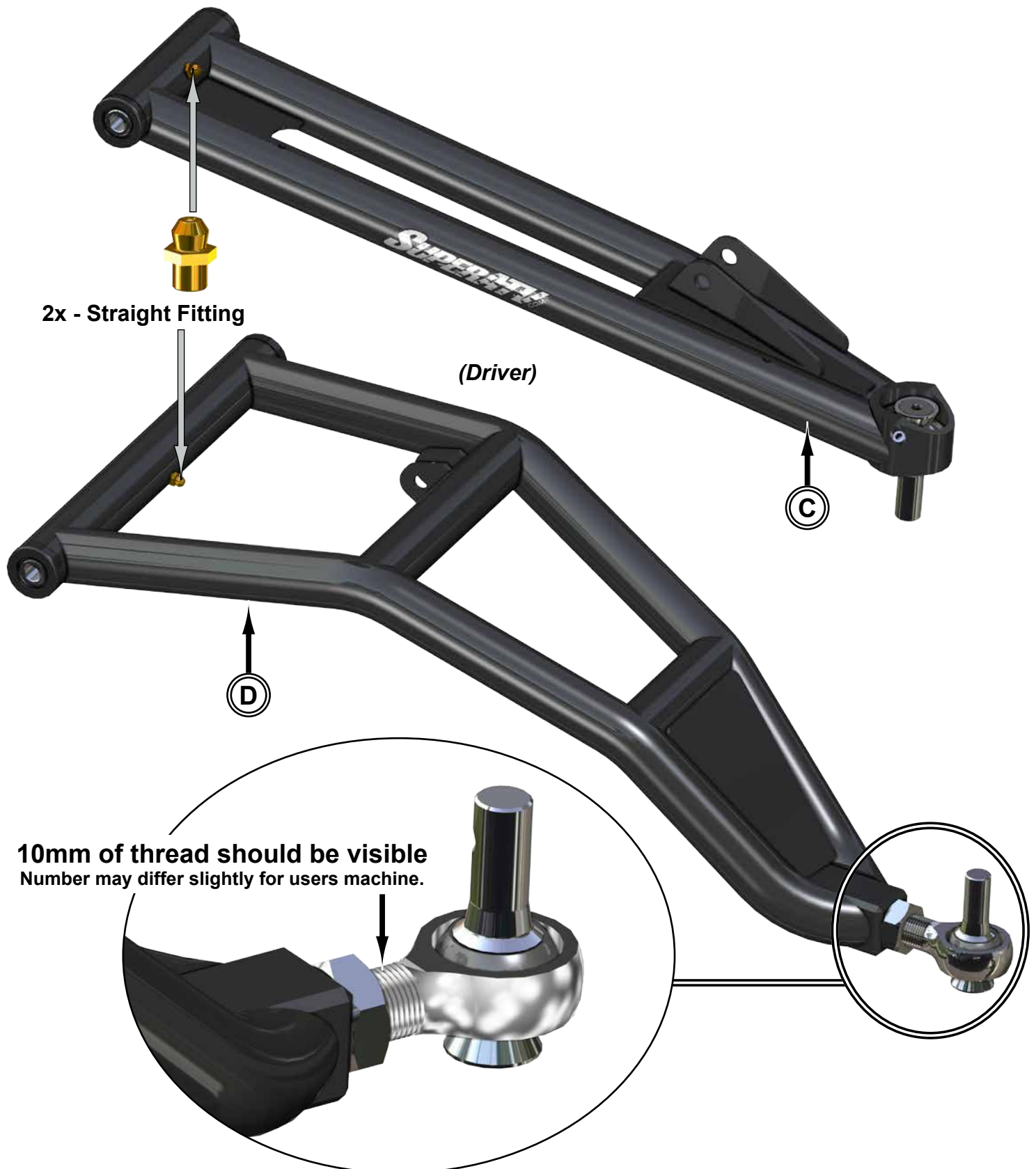
Read instructions and view illustrations before beginning.

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A-Arm Prep: set aside when complete

- Install Straight Fittings into A-Arms and adjust as shown.
- Repeat for opposite A-Arms.

 **2017 models must remove installed Upper A-Arm Bushings and Sleeves and replace with Bushings and Sleeves provided in hardware kit.**

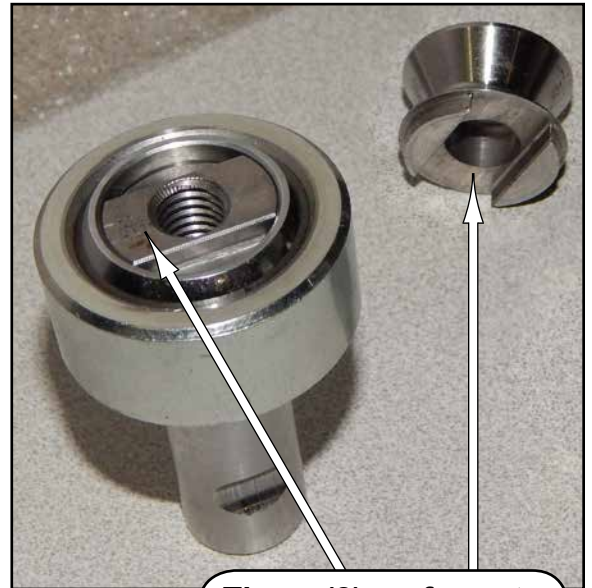


Uniball installation details:

- Bolts are factory equipped with a self-locking bond.
- If bolts are removed:
 - remove all bonding material from threads.
 - apply new thread locker.
- Reinstall and torque to 42 ft/lbs.

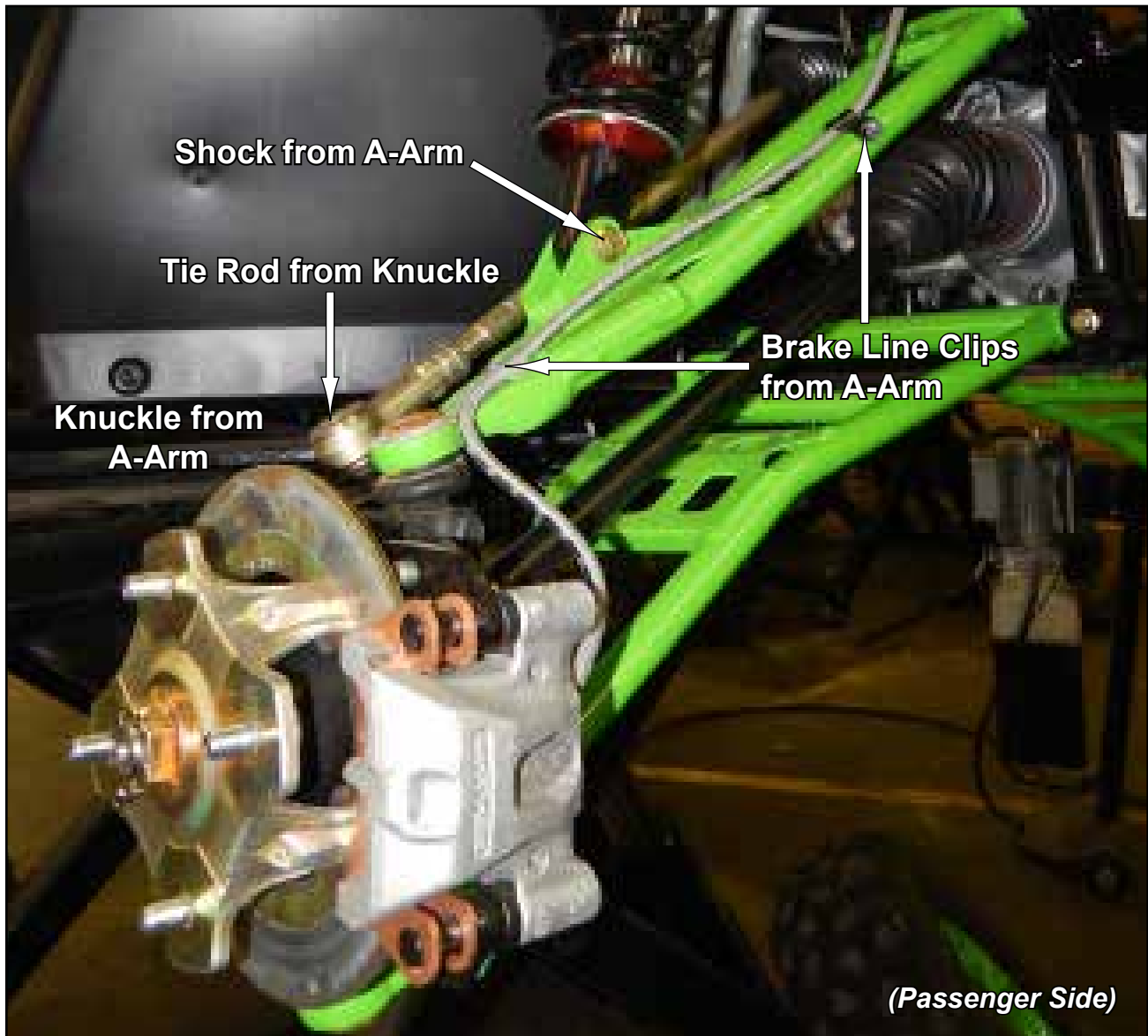


- If set screws are removed:
 - remove all bonding material from threads.
 - apply new thread locker.
- Reinstall and torque to 25 in/lbs.

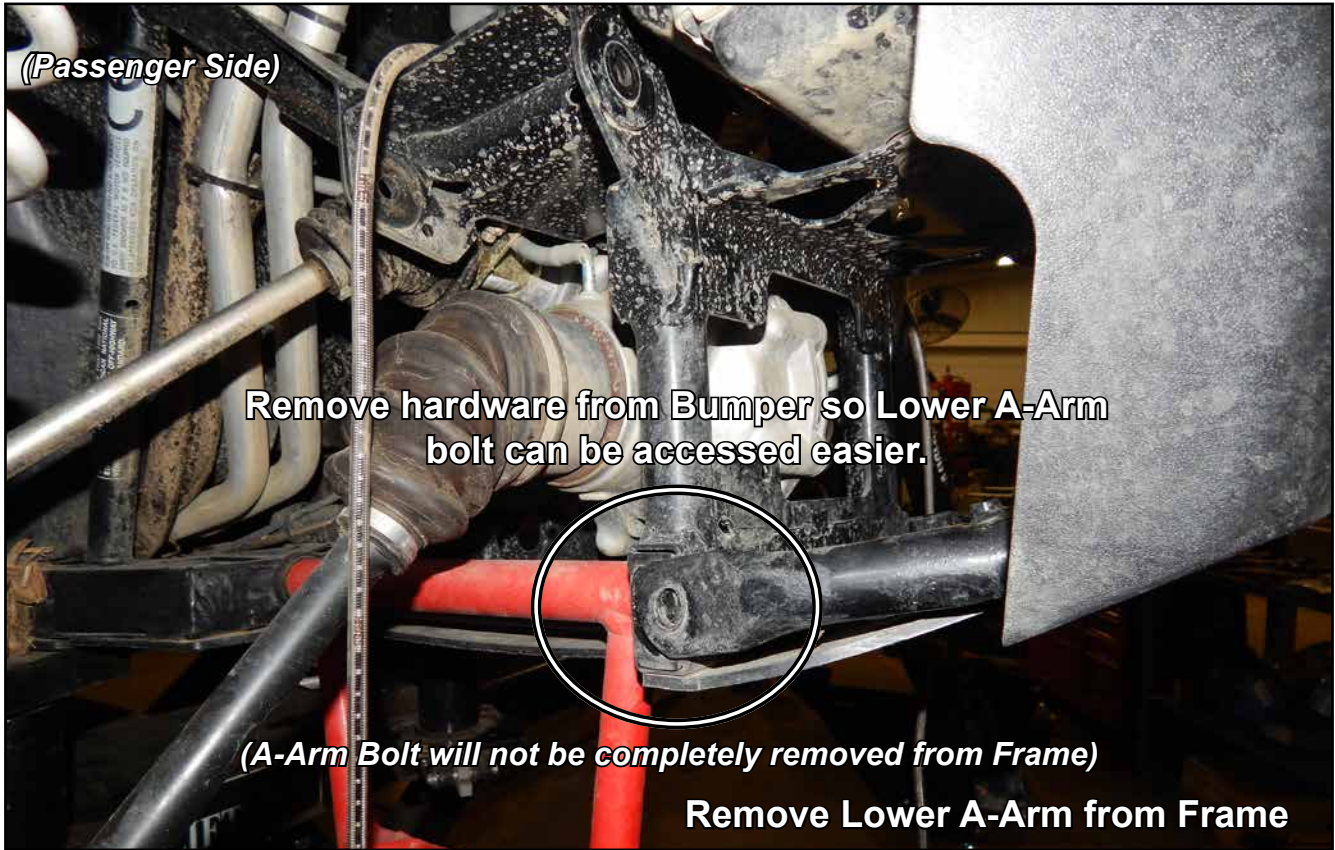


Components are shown out of A-Arm for clarity only

Front components shown must be removed; *Keep all components removed from machine.*



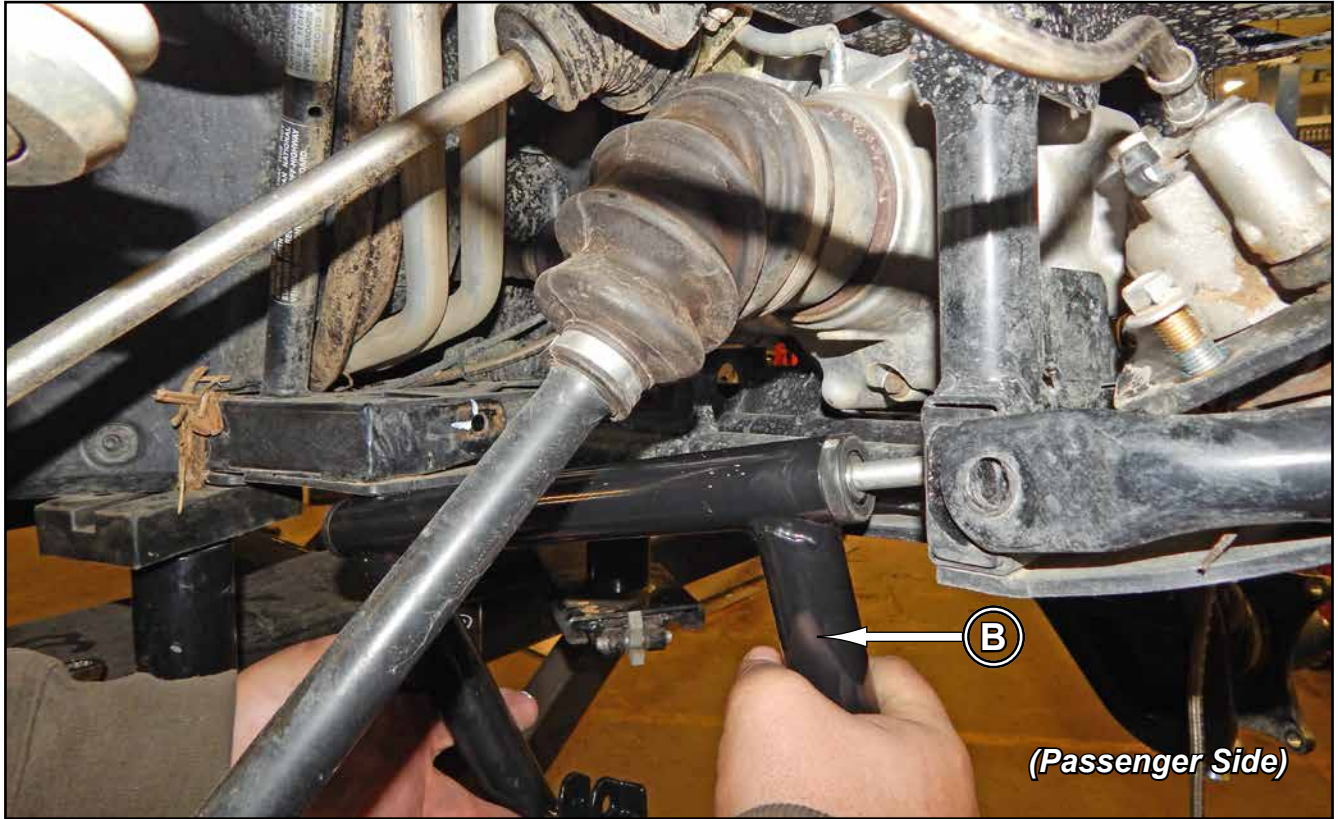
Front components removal continued:



Repeat steps for opposite side

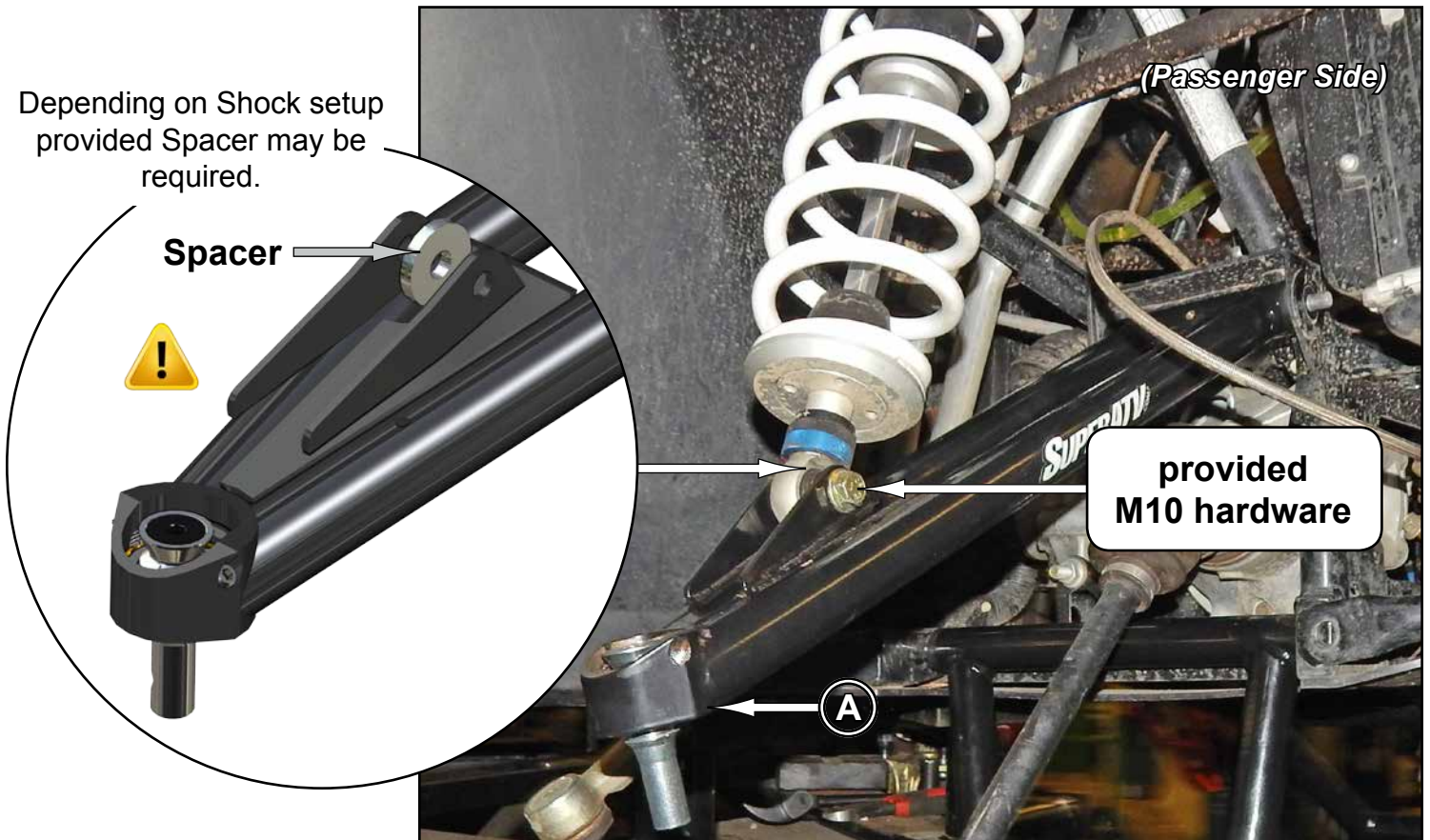
Installation: *Do not tighten hardware completely unless noted.*

- Install Lower A-Arm (B) to Frame with stock hardware. SuperATV recommends using thread lock on Nuts.

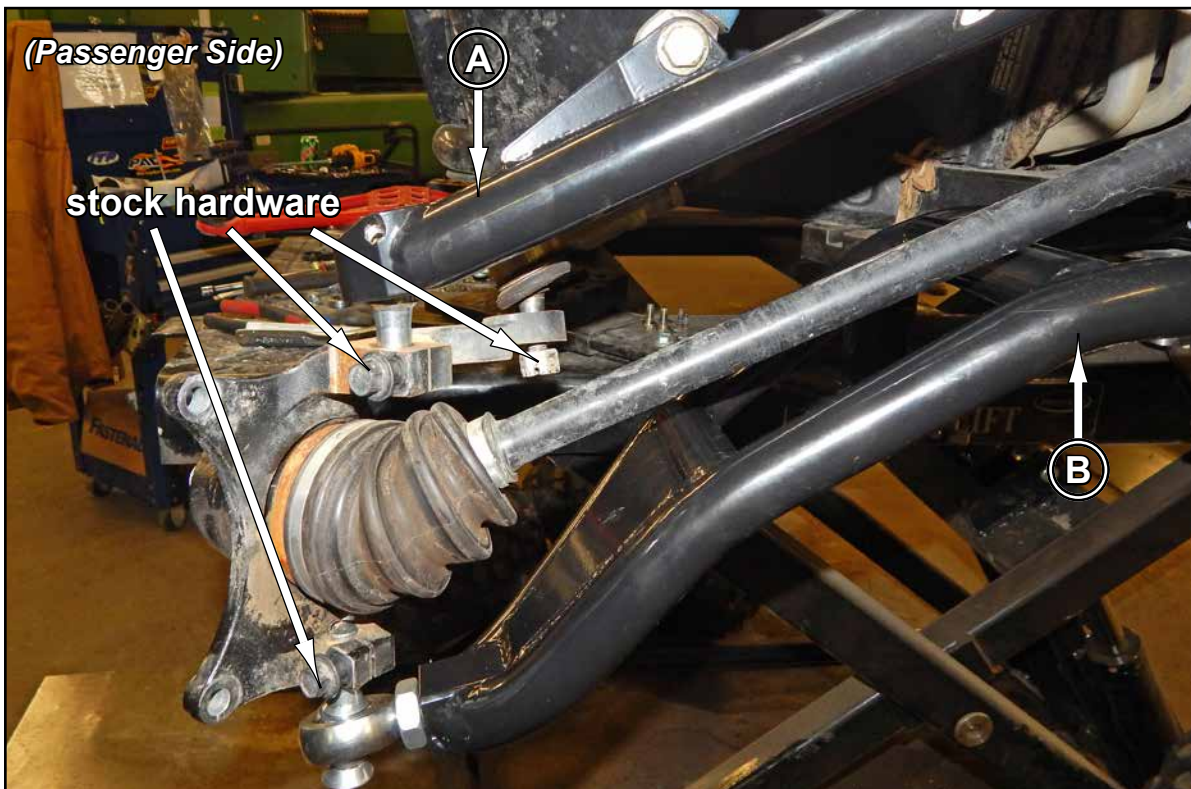


Installation continued:

- Install Upper A-Arm (A) to Frame with stock hardware. SuperATV recommends using thread lock on Nuts.
- Install Shock to Upper A-Arm (A) with provided M10 hardware.



- Install Knuckle to A-Arms (A-B) with stock hardware.
- Install Tie Rod to Knuckle with stock hardware.



Tighten all hardware completely and repeat steps for opposite side.

A-Arms installation continued:

- Install remaining stock components with stock hardware.
- Secure Brake Lines with provided Clips and hardware.
- Reinstall stock Bumper hardware.



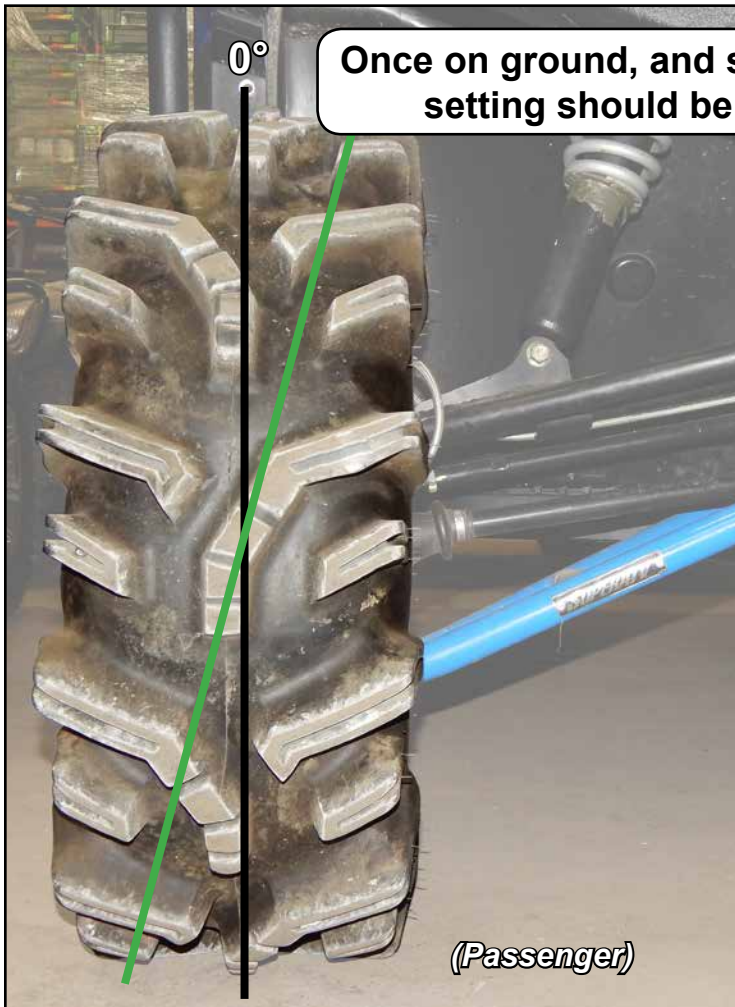
CAMBER



Perform adjustments in small increments.



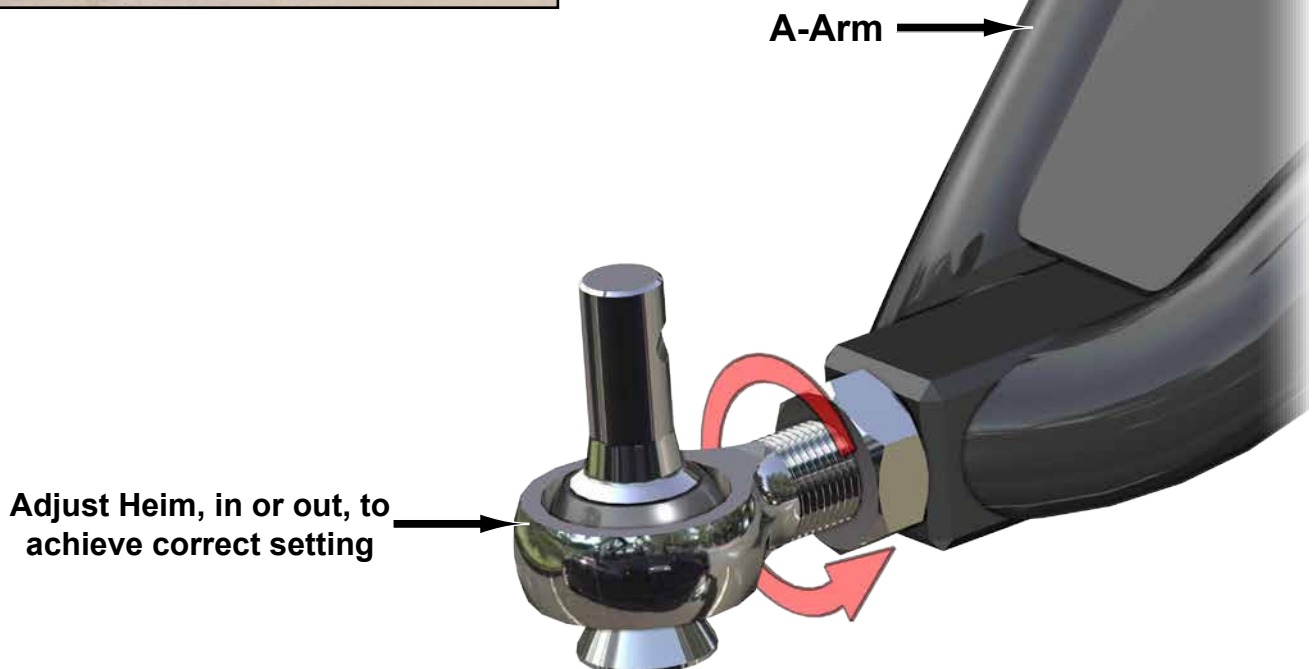
Adjustments are to be made after all suspension components have been completely assembled.
Tires must not be in contact with ground when making adjustments.



Once on ground, and suspension is settled,
setting should be: negative 1° - 2°

(Passenger)

1. Raise machine so that tires are off ground.
 2. Turn Pivot Blocks to adjust camber.
 3. Lower machine and settle suspension components by rolling machine back and forth several feet at a time.
 4. Check settings and make small adjustments as needed.
- Each time an adjustment is made, machine must be rolled back and forth to settle suspension components.



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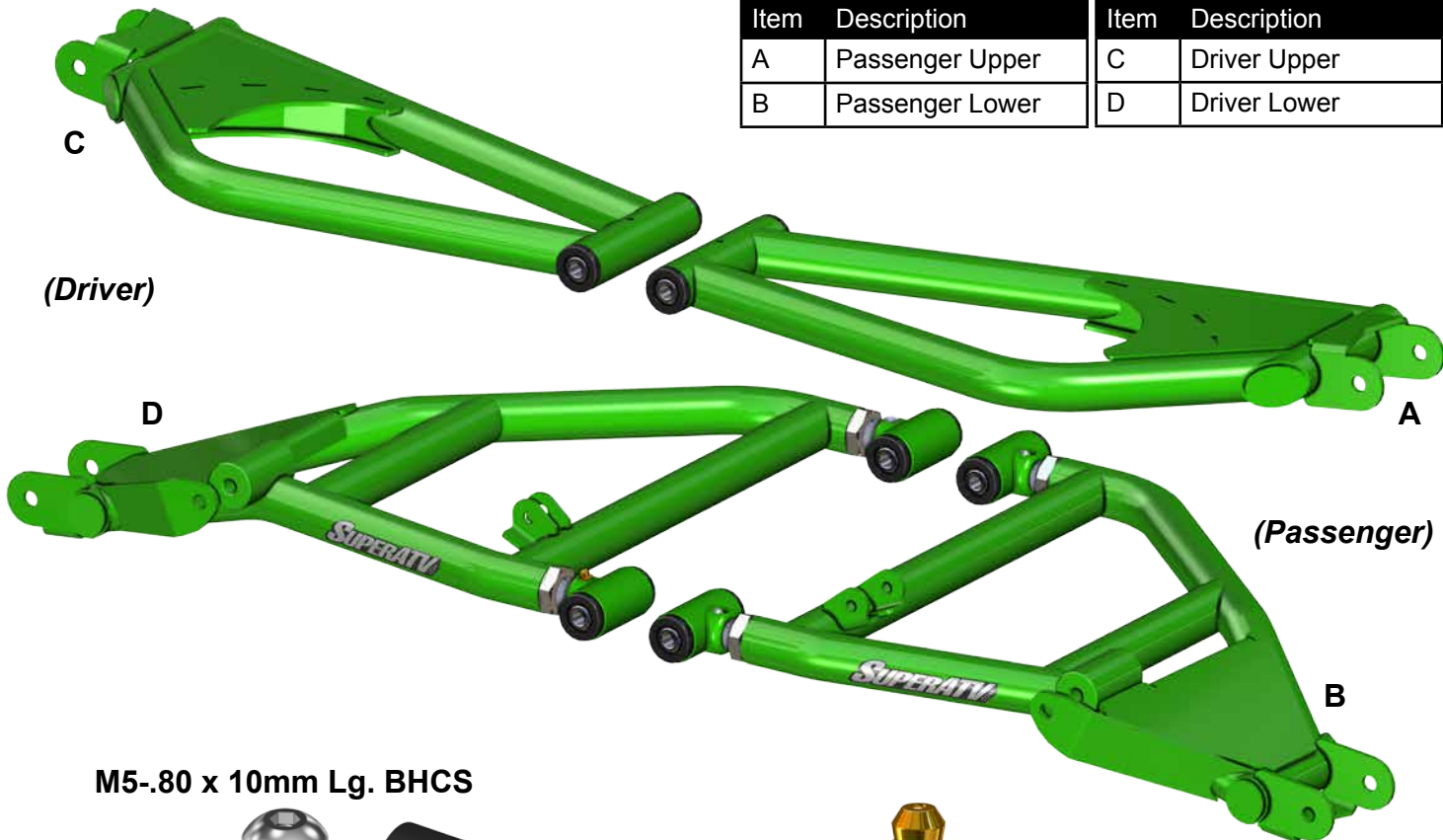
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INSTALLATION INSTRUCTIONS
Rear High Clearance A-Arms:
 for Arctic Cat Trail Sport

Item	Description	Item	Description
A	Passenger Upper	C	Driver Upper
B	Passenger Lower	D	Driver Lower



M5-.80 x 10mm Lg. BHCS

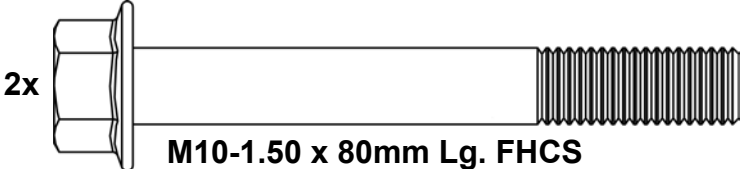


(2 each)

Brake Line Clip



6 x Straight Fitting



2x

M10-1.50 x 80mm Lg. FHCS



2x

M10-1.50 Nylock Nut

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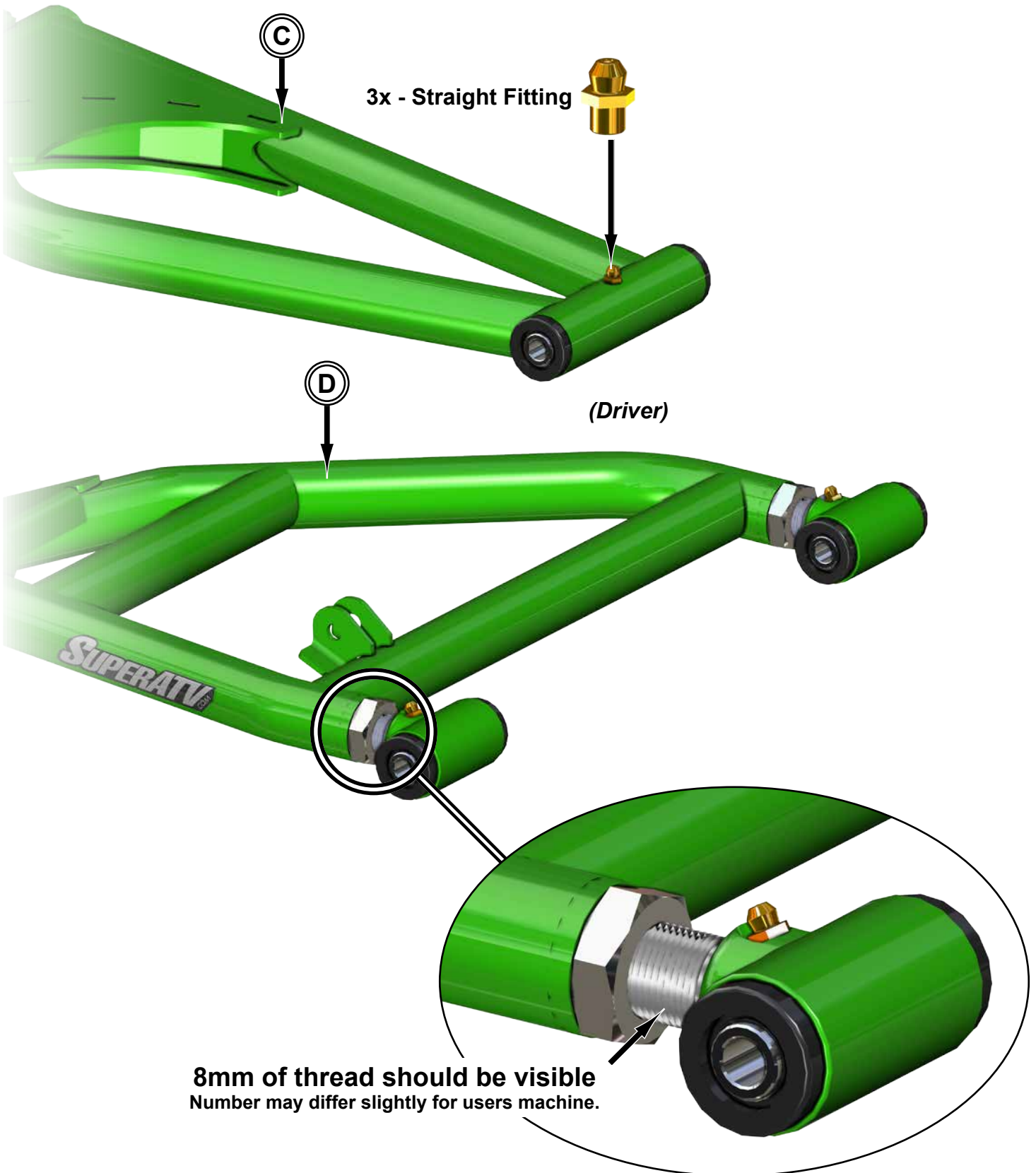
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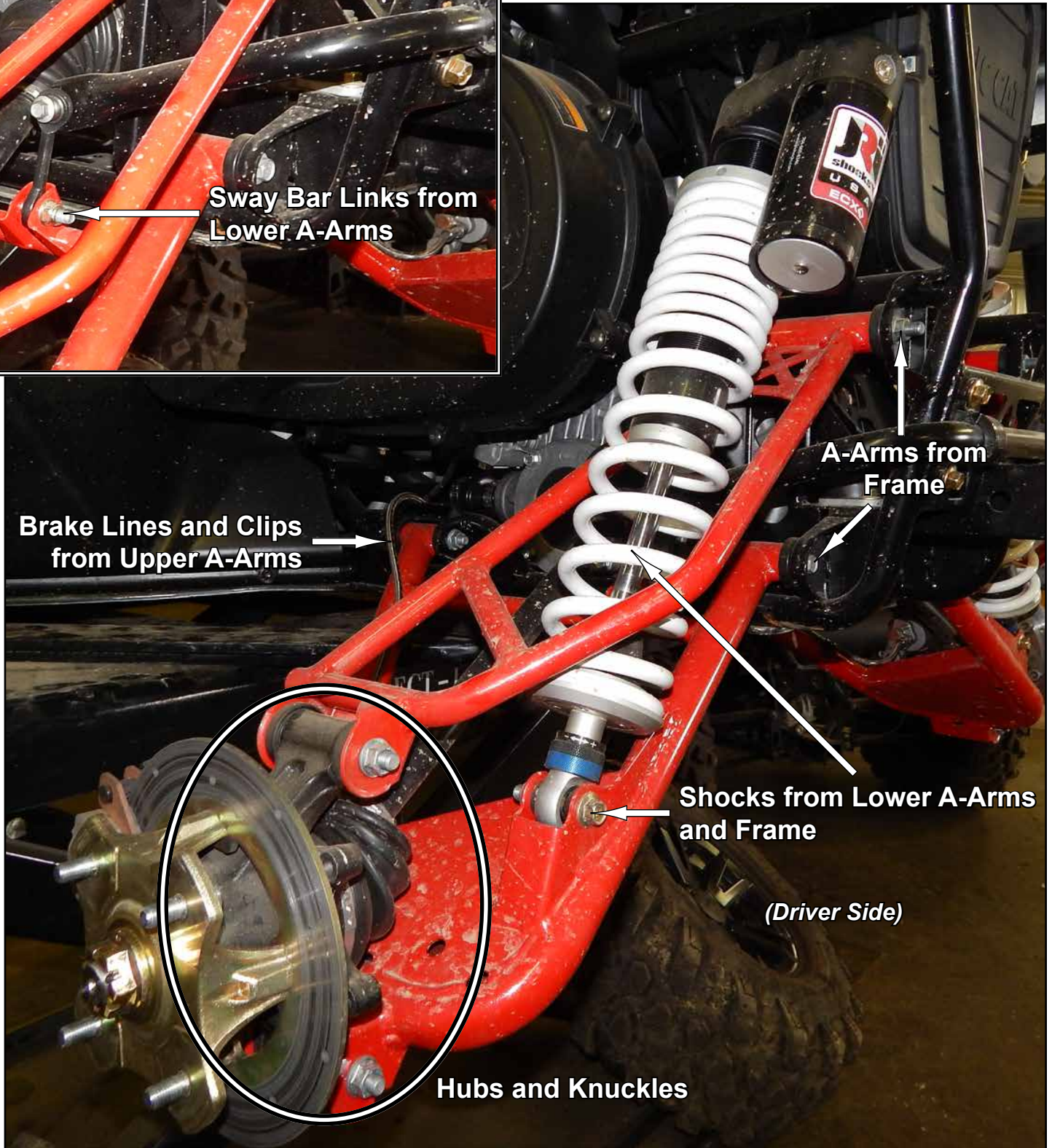
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A-Arm Prep: set aside when complete

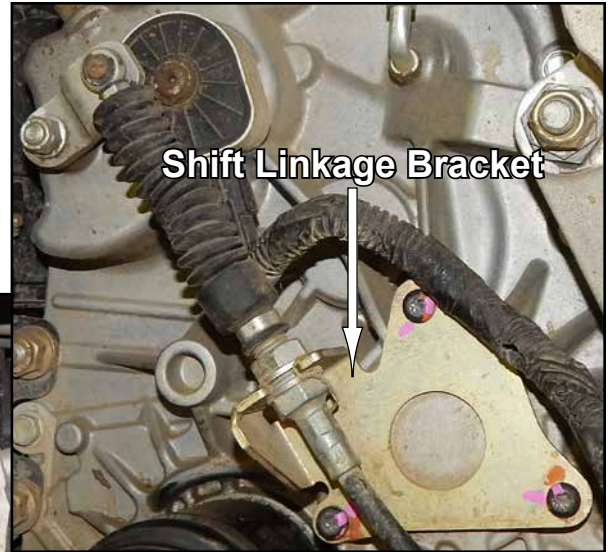
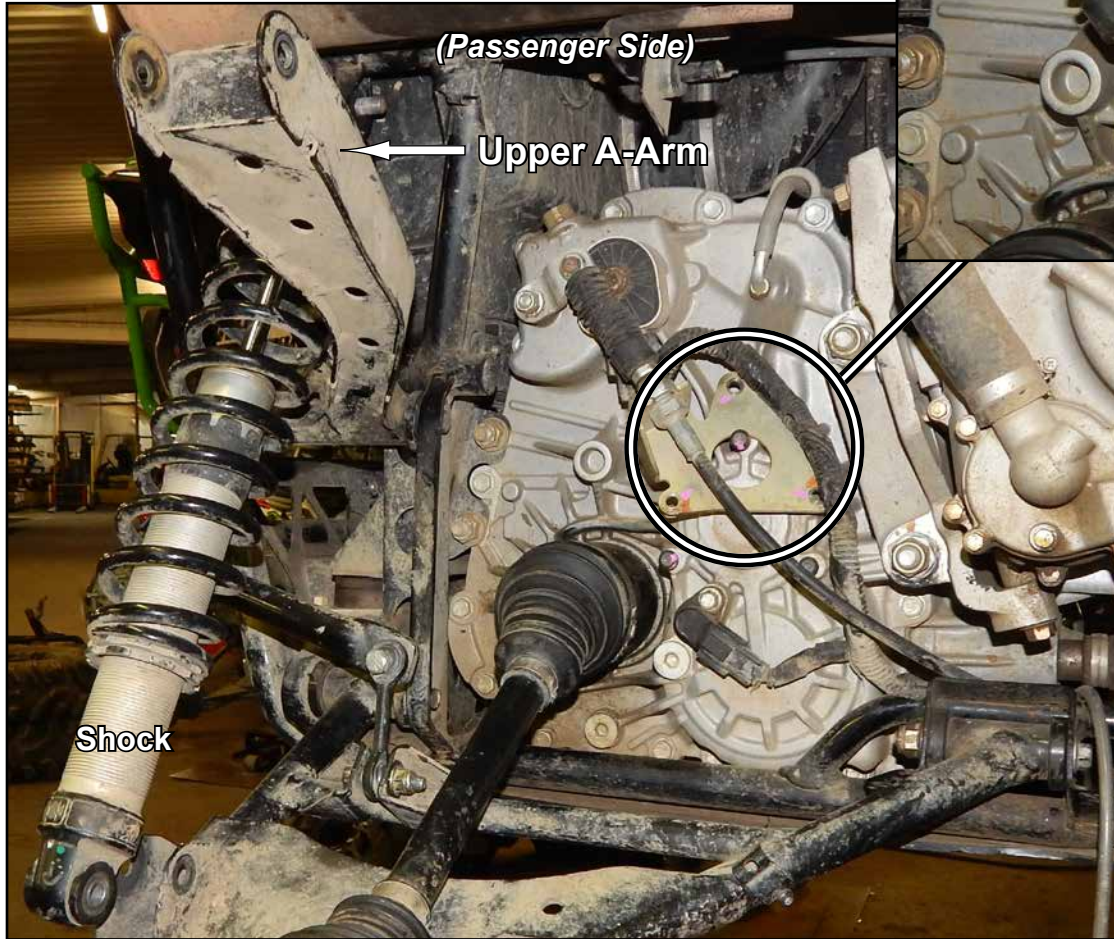
- Install Straight Fittings into A-Arms and adjust Pivot Blocks as shown.
- Repeat for opposite A-Arms.



Components shown must be removed; Keep all components removed from machine.

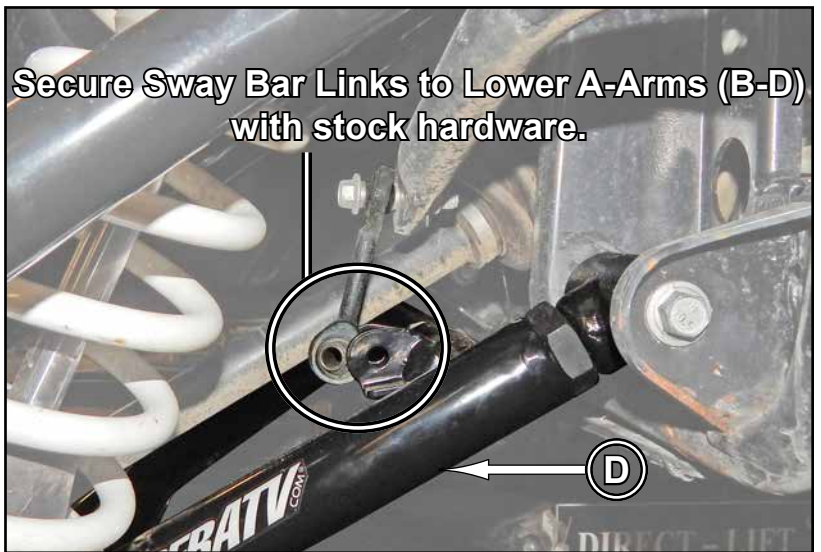
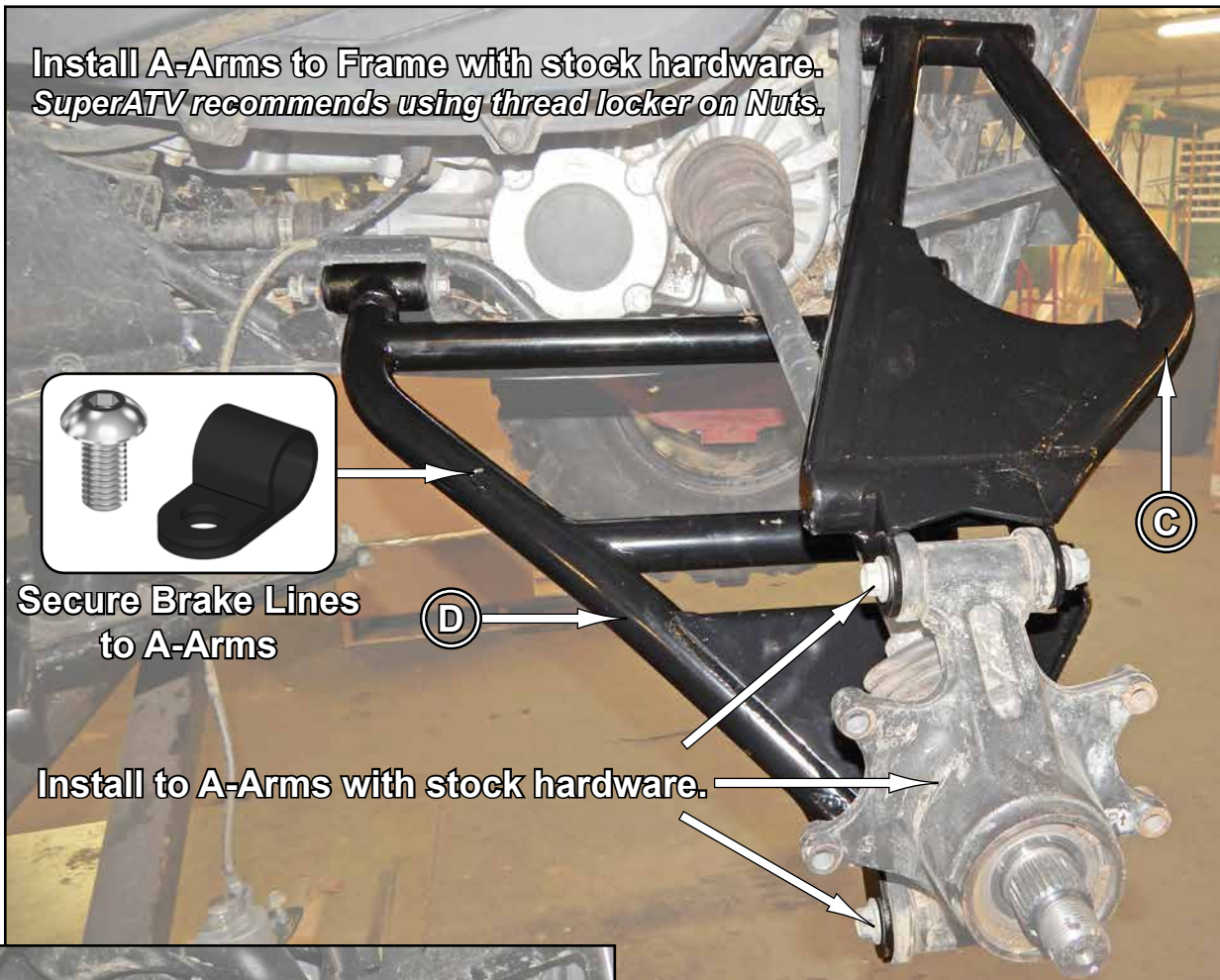


PASSENGER SIDE ONLY: Unbolt Shift Linkage Bracket to access Upper A-Arm hardware.

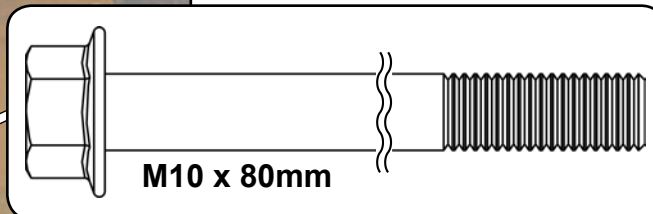


A-Arms installation: driver side shown.

Install A-Arms to Frame with stock hardware.
SuperATV recommends using thread locker on Nuts.



- Install Shock to Lower A-Arm with hardware shown.
- Secure Shock to Frame with stock hardware.
- Repeat for opposite side.



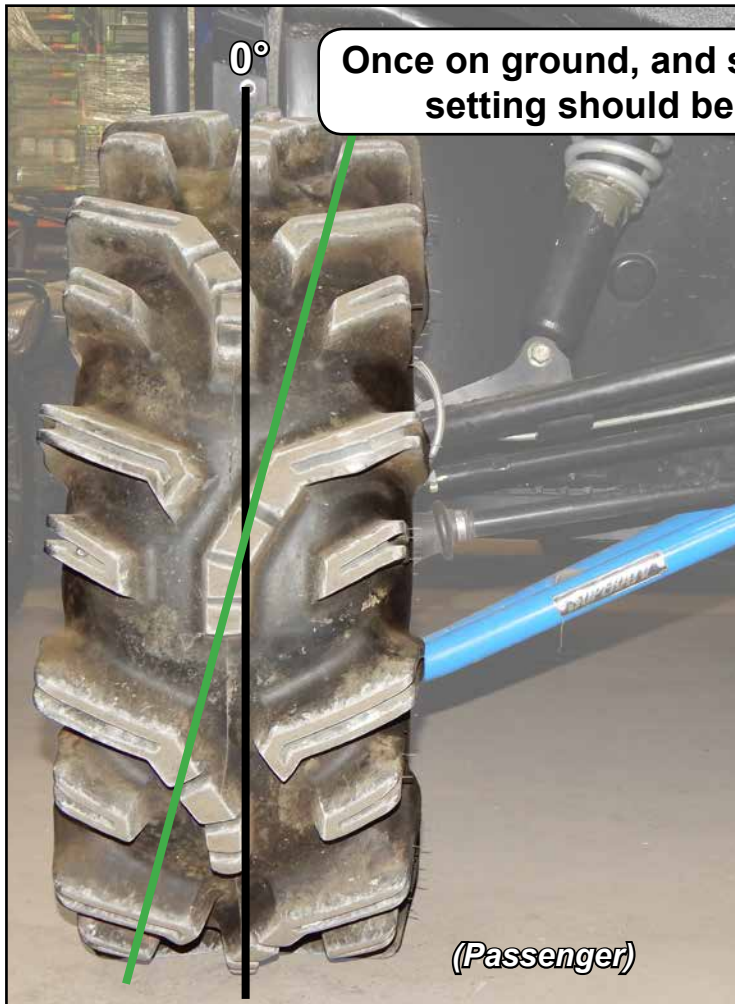
CAMBER



Perform adjustments in small increments.

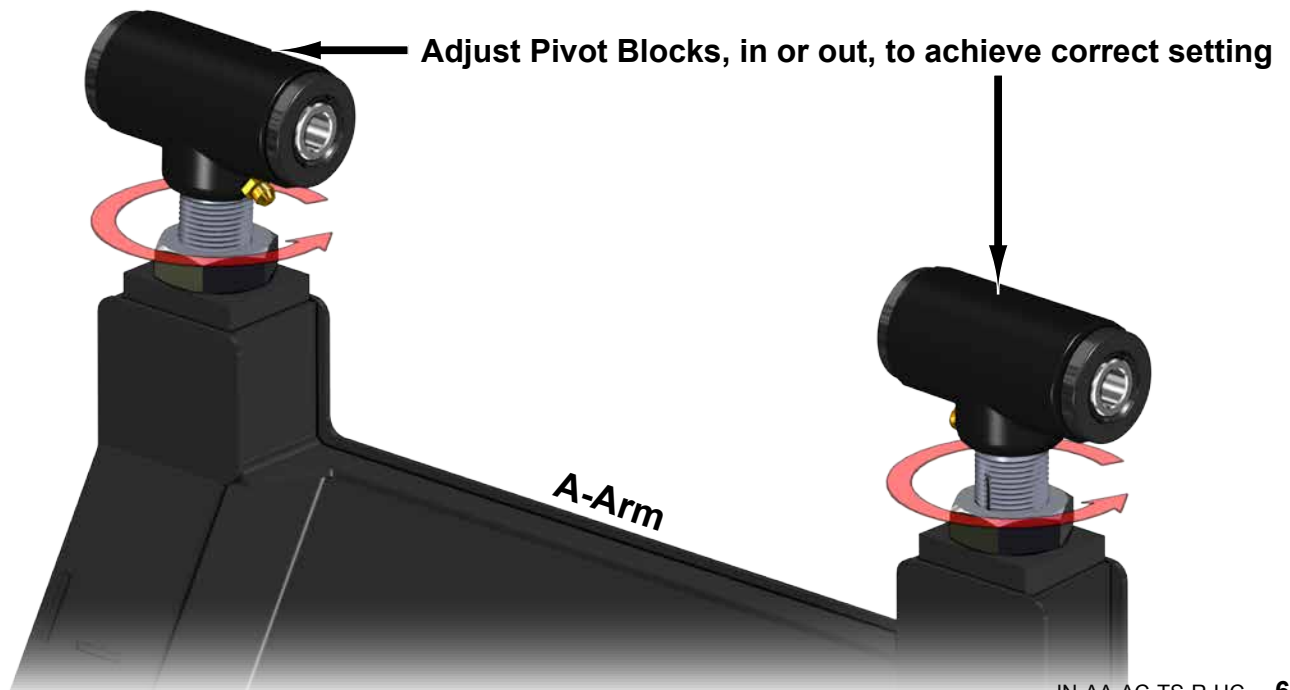


Adjustments are to be made after all suspension components have been completely assembled.
Tires must not be in contact with ground when making adjustments.



Once on ground, and suspension is settled,
setting should be: negative 1° - 2°

1. Raise machine so that tires are off ground.
 2. Turn Pivot Blocks to adjust camber.
 3. Lower machine and settle suspension components by rolling machine back and forth several feet at a time.
 4. Check settings and make small adjustments as needed.
- Each time an adjustment is made, machine must be rolled back and forth to settle suspension components.



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