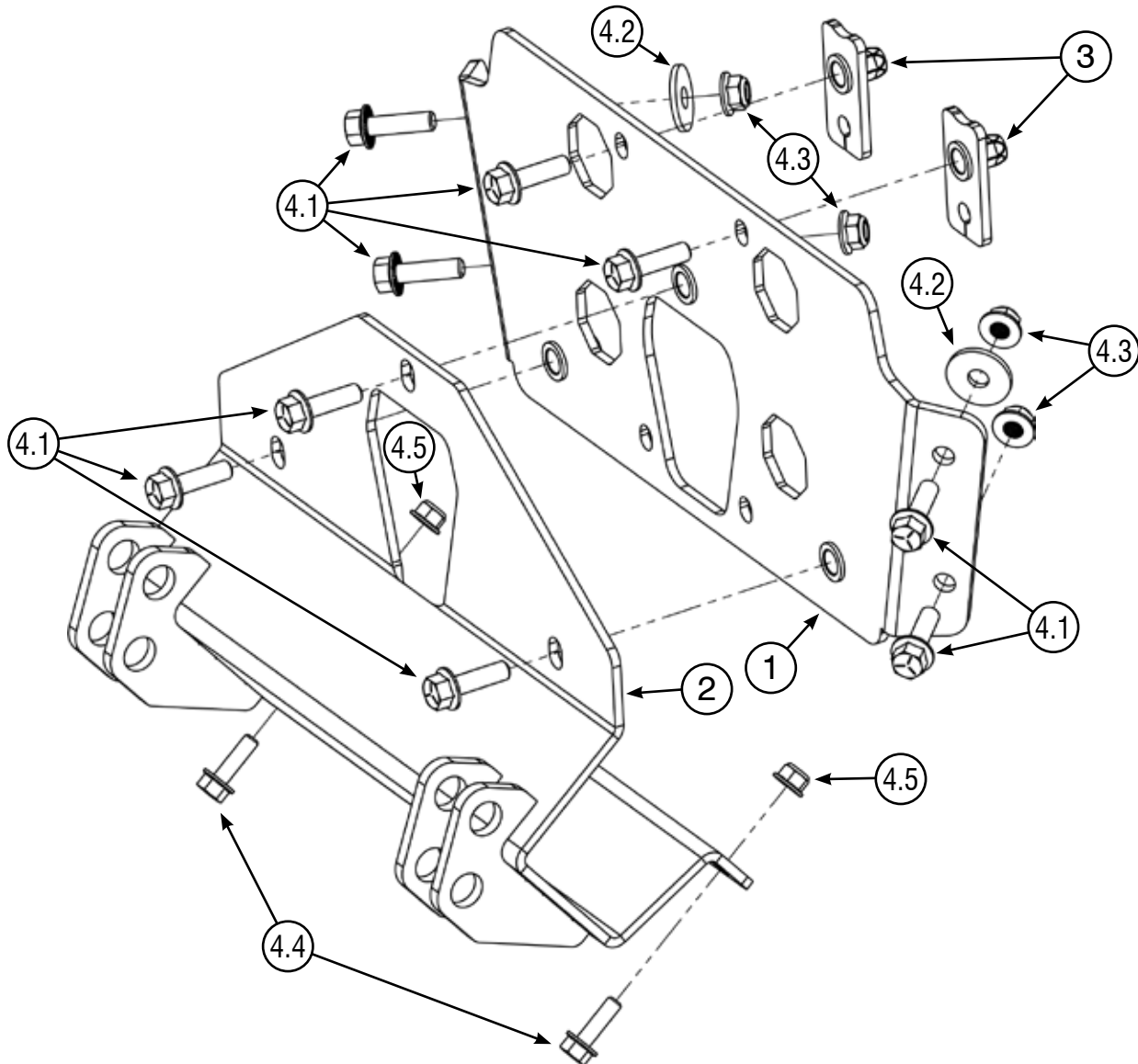


DEFENDER HD11 - 2 PIECE

Plow Mount

PART #106750 Rev A



Kit Components:

Item #	Qty.	Description	Item #	Qty.	Description
1	1	Frame Mount (106753)	4.2	2	3/8" Fender Washer (.125" Thick)
2	1	Seasonal Plow Mount (106751)	4.3	4	3/8"-16 Hex Nut Flange Nylock
3	2	Nut Plate (105783-R)	4.4	2	5/16"-18 X 1.00" Hex Bolt Flange
4	1	Hardware Kit (HK-460)	4.5	2	5/16"-18 Hex Nut Flange Nylock
4.1	9	3/8"-16 X 1.25" Hex Bolt Flange			



INSTALLATION INSTRUCTIONS

Notice

Torque bolts to ANSI Specs (or OEM specs if applicable), unless otherwise stated. After the first use and at the start of each season, check torque.

Note: Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

Installation Instructions

1. Locate the factory holes **(A)** on the front bulkhead of the machine. If needed, drill out holes **(A)** using a 13/32" drill bit. See **Figure 1**.
2. Align the Frame Mount **(1)** against the machine's bulkhead. Loosely install Bolts **(4.1)** by going through the top outside holes on the Frame Mount **(1)**, then through the oval-shaped holes **(B)** in the bulkhead. Loosely install Washers **(4.2)** and Nuts **(4.3)**. See **Figures 1 and 2**.
3. Insert Bolts **(4.1)** through the Frame Mount **(1)** and into the drilled holes **(A)** from **Step 1**. Loosely secure each bolt into the Nut Plates **(3)** positioned behind the bulkhead. See **Figures 1 and 2**. For positioning the Nut Plates **(3)**, see note below.

*Note: Insert the Nut Plates **(3)** through the opening **(C)** at the front of the bulkhead. Align the Nut Plates by reaching through the hex-shaped holes **(D)** on each side of the bolts. See **Figure 1**.*

4. Once Nut Plates **(3)** are started, tighten Bolts **(4.1)** at location **(A)** first, then tighten outer Bolts **(4.1)**, Washers **(4.2)**, and Nuts **(4.3)** at location **(B)**. See **Figures 1 and 2**.
5. Locate the lower holes **(E)** on the Frame Mount **(1)**. Using these holes as a template, drill through the bulkhead with a 13/32" drill bit. Install Bolts **(4.1)** through the new holes and secure with Nuts **(4.3)**. See **Figures 2 and 4**.
6. Position the Seasonal Plow Mount **(2)** onto the Frame Mount **(1)**. Loosely install Bolts **(4.1)** into the pre-installed HD Rivnuts on the Frame Mount. See **Figures 3 and 4**.
7. Install Bolts **(4.4)** through the bottom of the Plow Mount **(2)** and into the matching holes **(F)** on the underside of the frame. Secure using Nuts **(4.5)**. See **Figures 1 and 3**.
8. With all hardware started, tighten all bolts and nuts evenly.
9. For maximum ground clearance, remove the Seasonal Plow Mount **(2)** when not in use during plowing season.

