



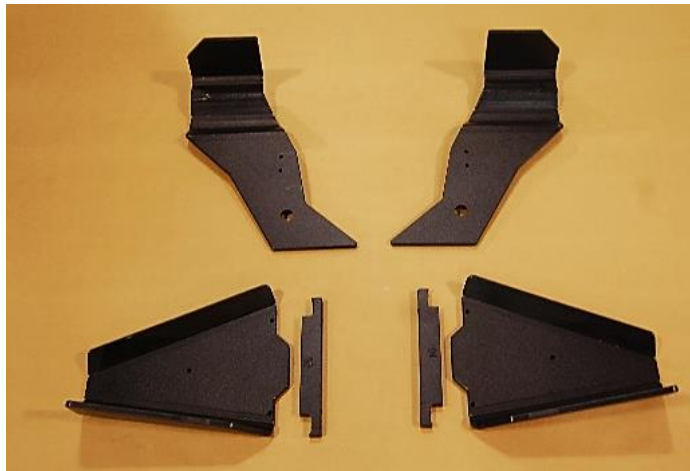
TRAILARMOR.COM
839 HWY 2 CORINTH, MS 38834
(662) 462-4222

Installation Instructions

Trail Armor Can-Am Commander 800 and 1000 iMPact A-Arm Guards fits years 2011-2014 TA011ARMIMP-CAC

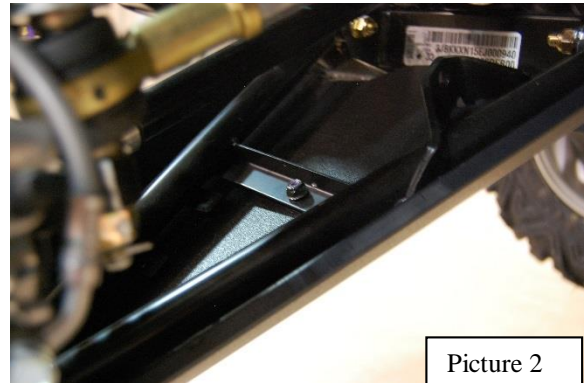
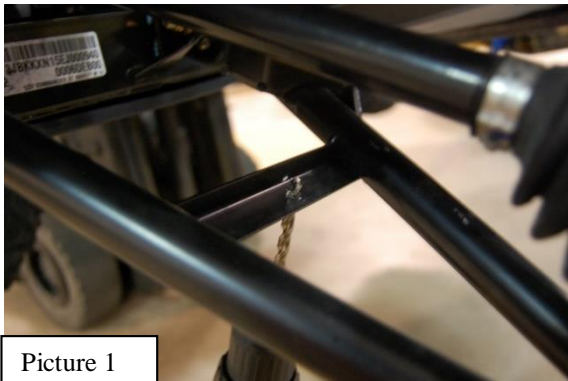
Warnings and Product Liability Disclaimer

This product is intended to be used as a cosmetic accessory under normal equipment operation and should not be depended upon or used as a safety device. Manufacturer assumes no liability for personal injury or equipment damage as the result of use or installation of this accessory. User assumes all risk. User should carefully read all instructions prior to installation. All Trail Armor products are designed, engineered, and fit to new vehicles and their specifications. Damage, modifications, and extreme wear may cause and require modifications to the product and/or your vehicle to insure proper fitment.



FRONT:

- A. To ease installation, remove tires. Using a 1/4" drill bit, drill out the rivets that hold the driver's side OEM guards on. Discard the OEM A-arm guards. Use a 1/4" drill bit to enlarge the hole that is located in the cross brace of the A-arm. See Picture #1. Locate the driver/left A-arm guard engraved CA-C-LF. Insert one supplied 1/4 - 20 x 1" flat head socket cap screw up through the center hole of the A-arm guard and into the previously drilled hole in picture 1. Start 1/4 -20 nylock nut over screw end and loosely tighten. See Picture #2.



- B. Insert two supplied 1/4 -20 x 2 1/2" flat socket cap screws from the underside of the guard through the guard. Locate the supplied plastic mounting strap 10. With the screws held into position, place the plastic mounting strap over the screws from the top side. Tap the plastic mounting strap down onto the inserted screws until you can start the nylock nut on the screw end and finger tighten. **It is very important to start both screws through the mounting strap together before tightening either because the strap will have pressure against the A-Arm.** See Picture # 3.

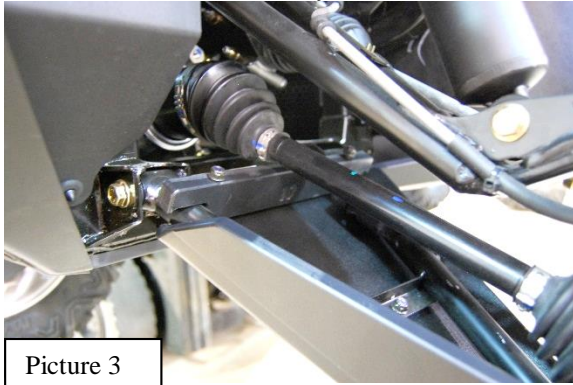


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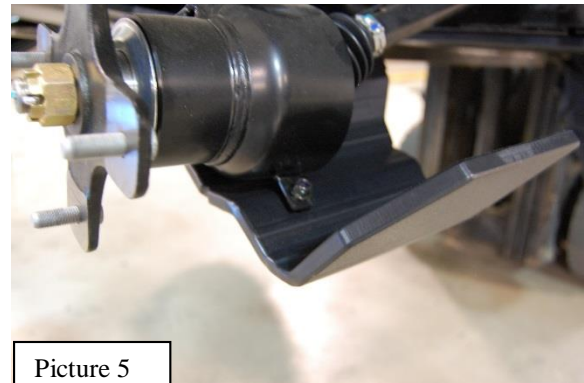
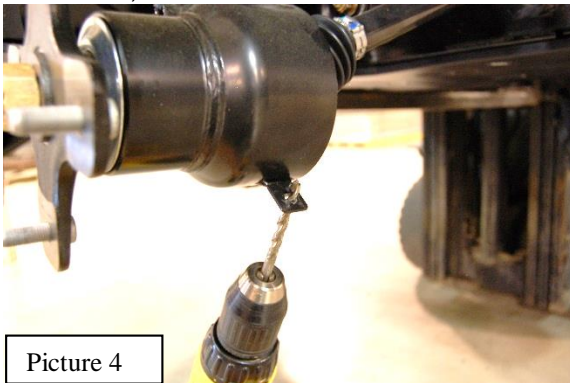
Do not in any way modify these plastic mounting straps. Do not trim or score any edges, any modification in any form will result in part failure and breakage!!!

- C. **Alternate tightening** the nylock nuts on the plastic mounting strap until the strap is secure. The plastic mounting strap will pull into place with the tabs slightly bent with pressure on the tabs. Now, tighten the outer fasteners securely.



Rear:

- D. Drill out rivets that hold the OEM driver's side trailing arm guard on using $\frac{1}{4}$ " drill bit. Discard the OEM guard. Once OEM guard is removed, locate the welded on tab at the rear of the hub assembly. Using a $\frac{1}{4}$ " drill bit, drill out the OEM hole. See Picture #4.



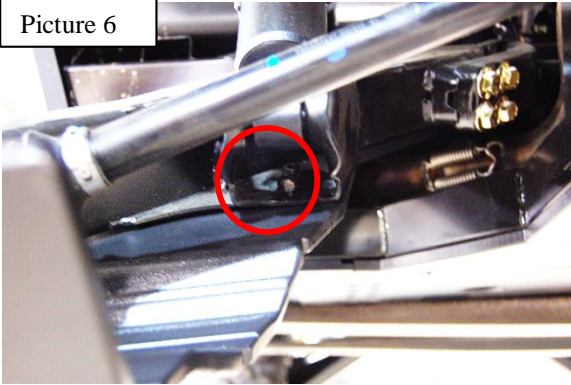
- E. Locate the driver-side trailing arm guard engraved CAC-LR. Insert one supplied $\frac{1}{4}$ - 20 x 1" flat socket cap screw up through the single rear hole of the guard and into the previously drilled hole in Step D. Secure loosely with a $\frac{1}{4}$ -20 nylock nut. See Picture #5. Insert two supplied $\frac{1}{4}$ -20 x 1" flat socket cap screws up through the guard into the predrilled holes located under the shock mount. Insert two $\frac{1}{4}$ -20 nylock nuts over bolt ends and tighten all installed fasteners. See Picture #6. After tightening installed fasteners, locate one supplied 14 x 1" tek screw and bowl washer. Insert it into the bottom side of the trailing arm. Secure with $\frac{1}{4}$ -20 nylock nut. See Picture #7. Repeat this step for installing the other side. **Do not over tighten.**



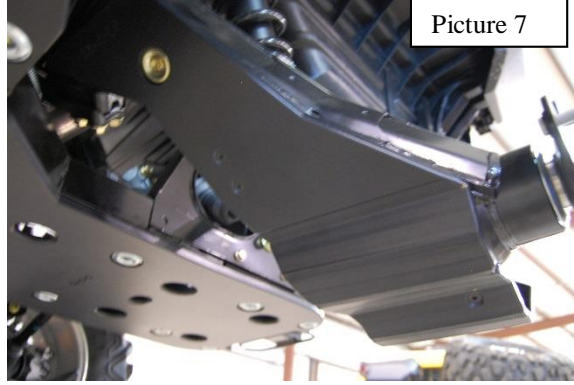
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Installation Instructions

Picture 6



Picture 7



Final Install

Enjoy! Any questions, contact Trail Armor at 662-462-4222