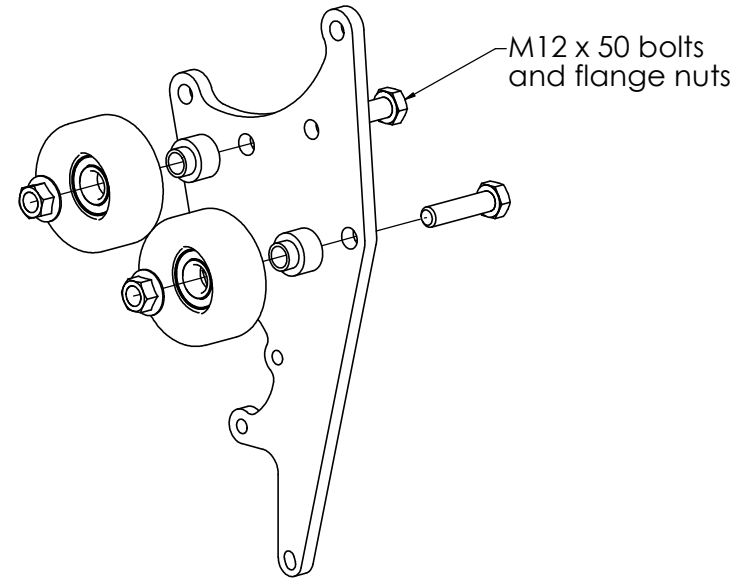


K10463 Alt/PS Bracket-LT truck engines (L83, L86, and similar)

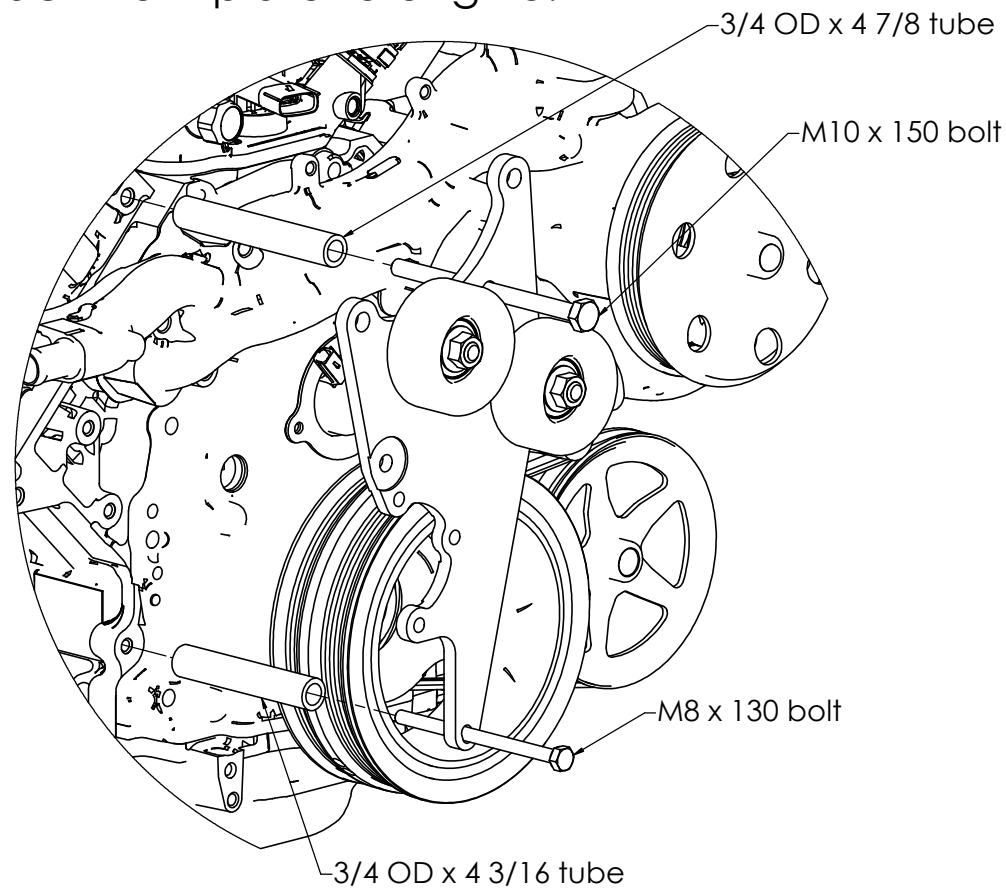


1. Attach idlers to front plate.

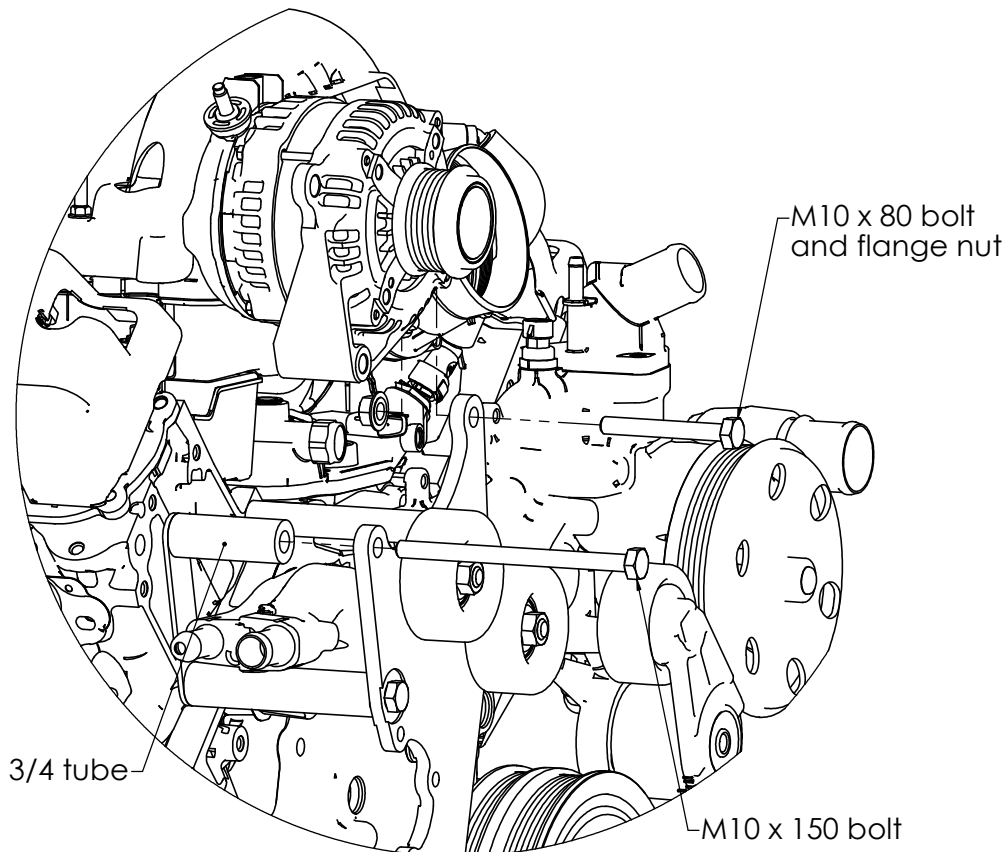
Note: leave all bolts finger tight until step 5.



2. Attach front plate to engine.



4. Install alternator.



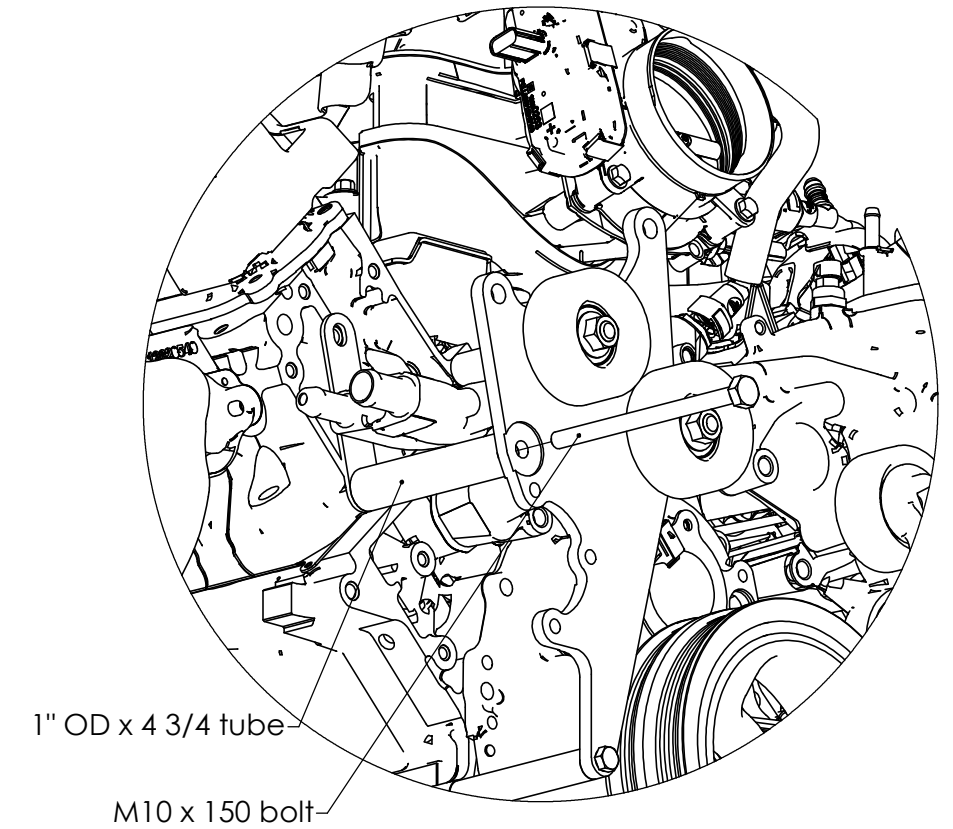
5. Tighten bolts

Tighten 10mm bolts and nuts to 37 ft-lbs
Tighten 12mm bolts and nuts to 50 ft-lbs.

6. Install power steering pump.

Use M8x25 or M8x75 bolts and nuts as required to fit various pumps.
Tighten 8mm bolts and nuts to 15ft-lbs.

3. Attach rear plate to engine.



6. Install belt.

Use Gates K060910 or equivalent belt.

