

PARTS BULLETIN

Subject: BLACK LEATHER STEERING WHEEL KIT

Models Affected: ALL 1996 AND NEWER MODEL YEAR H1 MODELS

A Black Leather Steering Wheel Kit PN 5746060 is available through the DCS. The steering wheel features cut-out spokes, sewn-on black leather grip and a center horn button. The kit includes a steering wheel, a horn contact assembly, installation instructions, and all the necessary mounting hardware.

INSTALLATION TIME

The recommended installation time for the The Black Leather Steering Wheel is 0.5 hours and is paid by the customer.

WARRANTY

The Black Leather Steering Wheel Kit is covered under the provisions of the warranty policy. For purposes of ensuring that the subject HUMMER Approved Accessory is covered by the appropriate warranty, use the DCS and the following labor operation code to register the sale of this item. An administrative allowance of 0.1 hour will be paid for registering the sale. Labor operation 051313.

INSTALLATION INSTRUCTIONS FOR THE BLACK LEATHER STEERING WHEEL KIT PN 5746060

The following parts are contained in kit PN 5746060

ITEM	DESCRIPTION	PART NUMBER	QTY
1.	Installation Instructions	5746073	1
2.	Horn Brush Contact	6016500	1
3.	Screw	6017428	1
4.	Steering Wheel (black leather)	S.I.K.	1

PROCEDURE FOR 1996-2003 VEHICLES

1. Remove the three screws securing the center trim cover front half to the rear half and remove the front trim cover half from the wheel (See Figure 1).

Note: Make sure the steering wheel is aligned in the straight driving position before it is removed. The new steering wheel does not have a keyed spline and can be installed with the steering wheel off center.

2. Remove the nut securing the steering wheel to the steering column and remove the steering wheel.

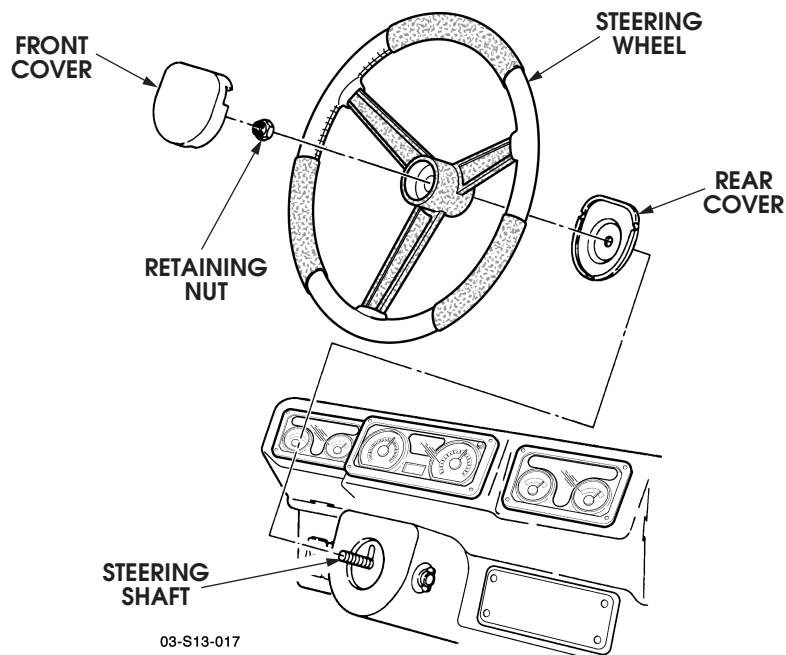


Figure 1: Steering wheel removal for 1996-2003 vehicles.

3. Lower the driver side close out panel.
4. Remove the screws securing the steering column upper shroud to the lower shroud and remove the shrouds.

5. Disconnect the original horn switch (turn signal stalk) connector from the horn harness (See Figure 2).
6. Install the new horn brush contact and harness in the brush plate and secure with the screw provided.

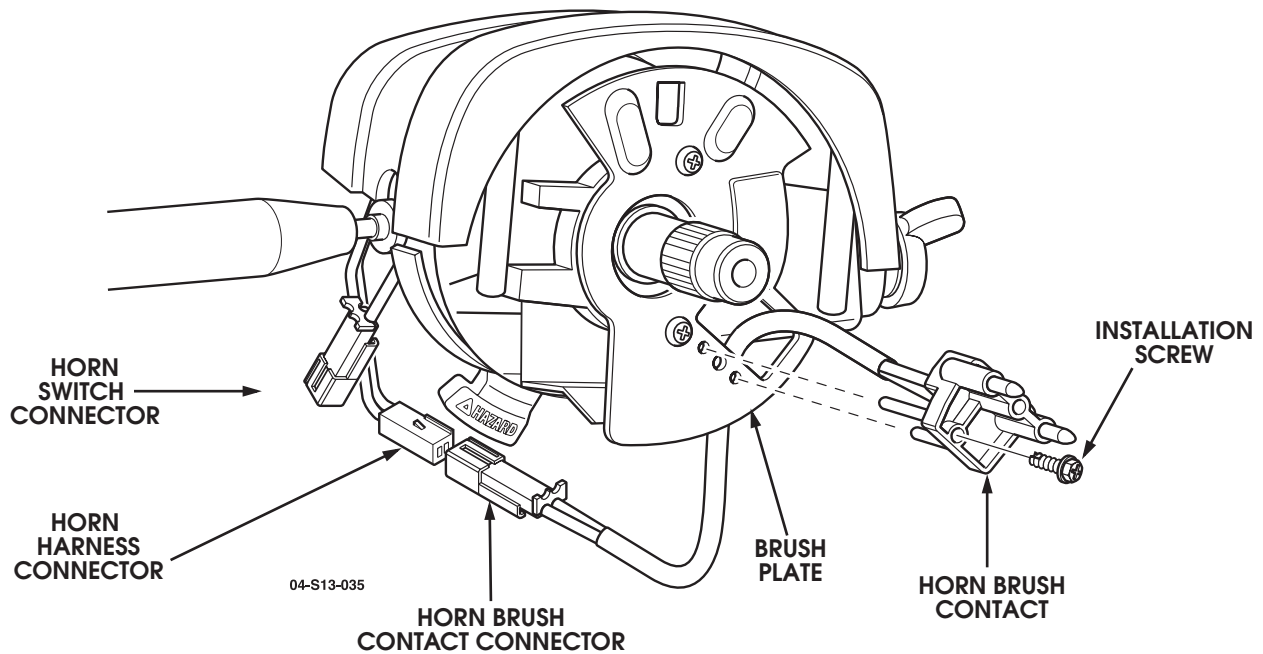


Figure 2: Steering column.

7. Connect the horn brush contact connector to the horn harness connector.
8. Install the new steering wheel and tighten the nut to 35 lb.-ft (47 N•m) (See Figure 3).
9. Plug the horn button wires in and install the button.
10. Check for proper horn operation.
11. Install the upper and the lower steering column shrouds.
12. Install the close out panel.
13. Remove the horn sticker from the original horn switch (turn signal stalk).
- 14. Road test with caution to verify that the steering wheel is securely fastened and is aligned correctly.**

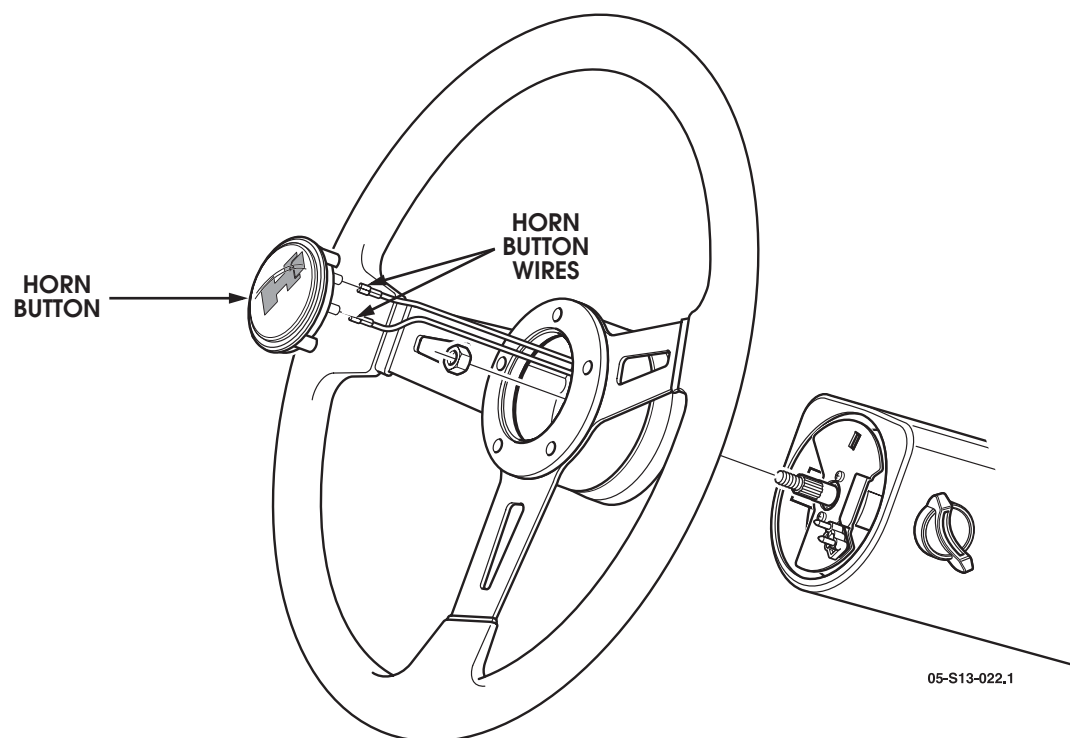


Figure 3: Steering wheel and horn button.

PROCEDURE FOR 2004 AND NEWER VEHICLES

1. Remove the horn button by pulling it out of the steering wheel with your fingers (See Figure 1).
2. Disconnect both of the wire leads to the horn button.

Note: Make sure the steering wheel is aligned in the straight driving position before it is removed. The new steering wheel does not have a keyed spline and can be installed with the steering wheel off center.

3. Remove the nut securing the steering wheel to the steering column and remove the steering wheel.

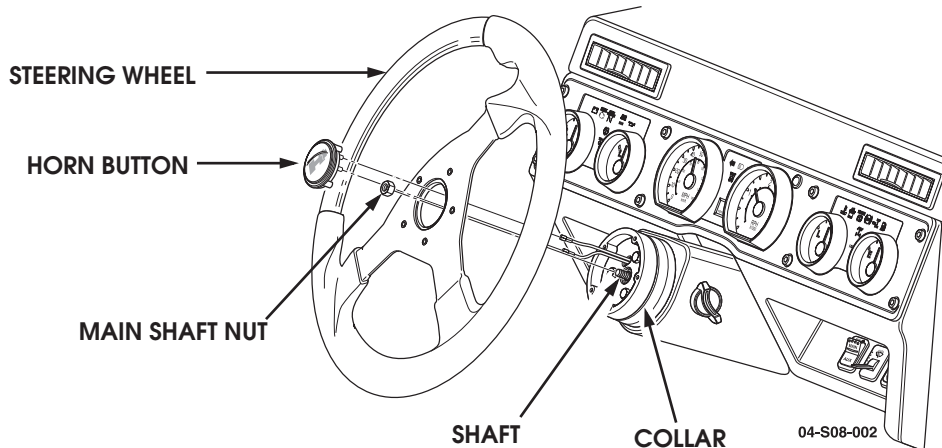


Figure 1: Steering wheel removal for 2004 and newer vehicles.

4. Disconnect the horn brush connector from the horn harness connector. Discard the old horn brush contact and harness (See Figure 2).

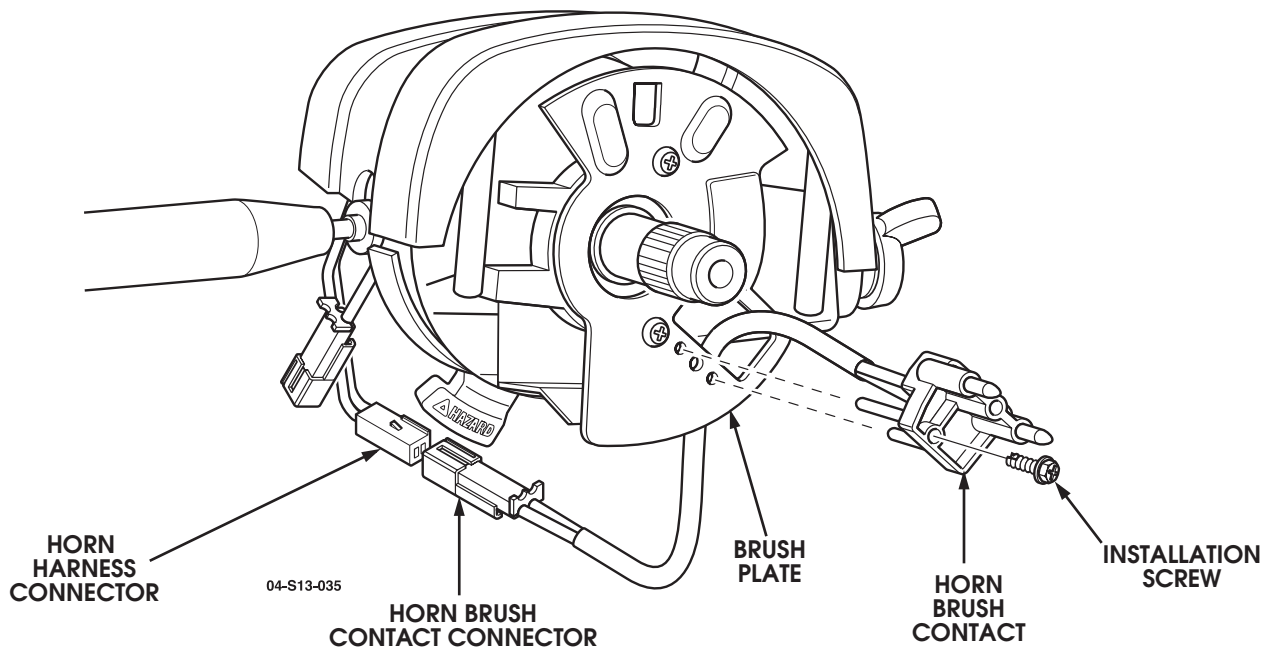


Figure 2: Steering column.

5. Install the new horn brush contact and harness in the brush plate and secure with the screw provided.
6. Connect the horn brush contact connector to the horn harness connector.
7. Install the new steering wheel and tighten the nut to 35 lb-ft (47 N•m).
8. Plug the horn button wires in and install the button (See Figure 3).
9. Check for proper horn operation.
10. **Road test with caution to verify that the steering wheel is securely fastened and is aligned correctly.**

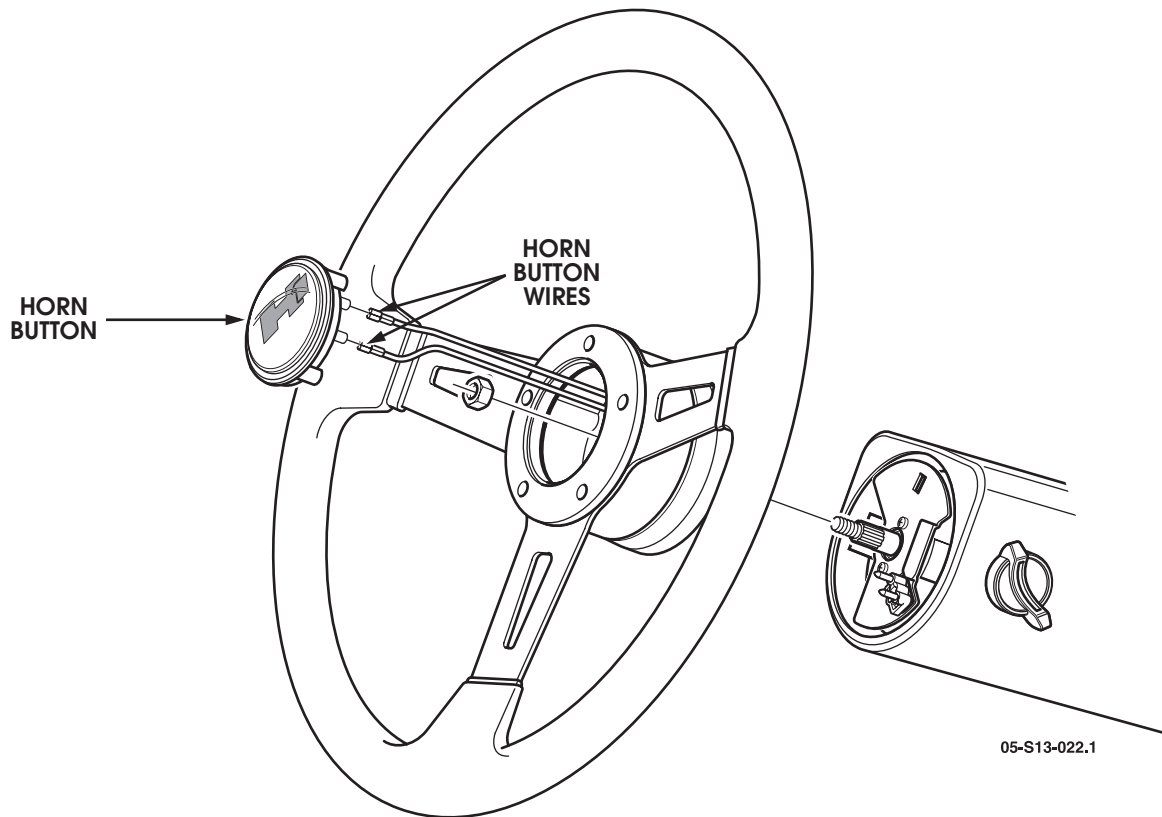


Figure 3: Steering wheel and horn button.