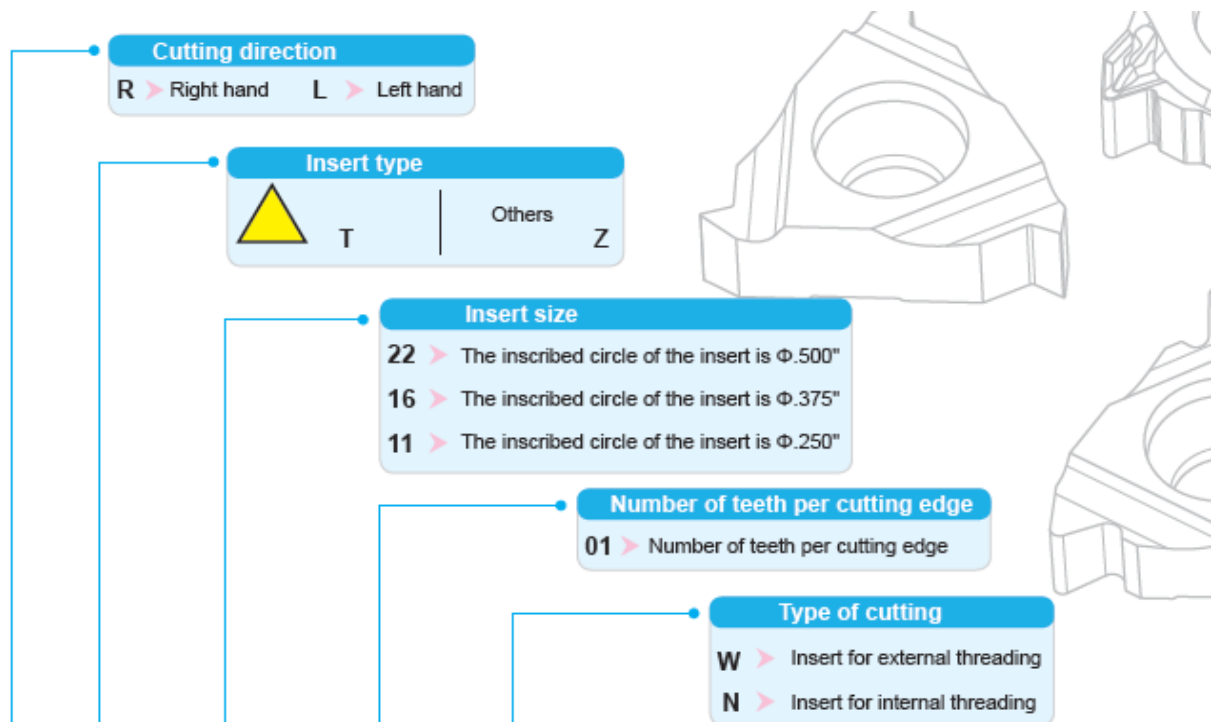


Identification System for Threading Inserts

<https://www.carbidemart.com/thinandtoho.html/thinandtoho.html>



R T 22. 01 W- 2.50 GM (P)

Pitch width

Omni-tooth(Range of pitch indicated in numerals)

inch	TPI
0.014-0.354	72-2

V-tooth(Range of pitch indicated in letters)

	A	AG	G	N	Q
inch	0.019-0.059	0.019-0.118	0.069-0.118	0.138-0.197	0.217-0.236
TPI	48-16	48-8	14-8	7-5	41/2-4

Thread profile

GM	60° ISO metric threads
60	60° general pitch threads
55	55° general pitch threads
W	Whitworth threads
UN	Unified threads(American standard)
BSPT	British standard taper pipe threads
NPT	American standard taper pipe threads
UNJ	American standard aerospace and aviation threads
AC	American ACME
AP	API 60°
RD	API Round

Chip-breakers are indicated by P

(P is omitted when it is metric thread)