

PVD Coated Milling Grade Cross-Reference Table

- Carbide Mart -

<http://www.carbidemart.com>

			CARBIDE MART (ZCCCT)	SANDVIK	KORLOY	TAEGUTEC	WALTER	MITSUBISHI	SUMITOMO	TUNGALOY	KYOCERA	KENNAMETAL	SECO	ISCAR
Milling	P	P20	YBG202	GC1025	PC230			VP15TF	ACZ310, ACZ330 ACP200		PR630, PR730 PR830, PR660	KC522M, KC525M	F25M	IC950, IC900 IC908, IC910
		P30	YBG302	GC1030	PC3530, PC130	TT7030, TT7070 TT9030	WXM35	VP15TF, VP30RT	ACZ300, ACZ350 ACZ200	GH330, AH330 AH120, AH740	PR630, PR660 PR730, PR830	KC725M	F25M, F30M	IC900, IC928 IC300, IC328
	M	M20	YBG202	GC2030		TT8020, TT9030		VP15TF, VP20RT	ACZ310, EH20Z	GH330	PR630, PR730 PR830, PR660	KC522M, KC525M	F25M	IC900, IC903 IC908, IC928
		M30	YBG302	GC2030	PC9530	TT8030	WXM35	VP15TF, VP20RT VP30RT	ACZ330, ACZ350 EH20Z	AH120	PR630, PR660 PR730, PR830	KC725M, KC735M	F30M, F40M	IC928, IC328
	K	K10	YBG102		PC205K		WXH15, WXM15		ACZ310, ACK200	AH110, GH110	PR510, PR905	KC510M		IC900, IC910
		K20	YBG202, YBG152		PC215K	TT6030		VP15TF, VP20RT	ACZ310, ACK200	AH120	PR510, PR905	KC520M, KC525M		IC910, IC950
	S	S10	YBG102			TT6030		VP15TF		AH120	PR660	KC510M		IC908

(Note: The table will be updated soon to include new grade YBG205)