

PVD Coated Turning Grade Cross-Reference Table
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			CARBIDE MART (ZCCCT)	SANDVIK	KORLOY	MITSUBISHI	SUMITOMO	TUNGALOY	KYOCERA	KENNAMETAL	SECO	ISCAR
TURNING	P	P10	YBG102			VP10MF		AH710	PR915, PR930	KC5010, KC5510	CP200	IC507
		P20	YBG202	GC1020, GC1025	PC230	VP15TF, VP20MF		AH710, AH330	PR630, PR915 PR930, PR660	KC5025	CP250	IC908, IC928 IC1008, IC1028
		P30	YBG202	GC1025, GC4125		VP15TF, VP20MF		GH330, GH730 AH120, AH330 AH740	PR630, PR660	K7010, K7020 K7235	CP500	IC928, IC1008 IC1028
		P40	YBG302	GC1020, GC2145	PC240	VP15TF, VP20MF		AH120	PR660	K7030	CP500	IC928, IC1008 IC1028
	M	M10	YBG102	GC1005, GC1025		VP10MF	EH510Z, EH10Z		PR915, PR930	KC5010, KC5510	CP200	IC507, IC907
		M20	YBG202	GC1020, GC1025 GC4125	PC9030	VP15TF, VP20MF	EH520Z, EH20Z	GH330, GH730	PR630, PR915 PR930	KC5025, KC5525	CP200, CP500	IC354, IC3028
		M30	YBG302	GC1020, GC2035	PC9030	VP15TF, VP20MF		AH120	PR630, PR660	KC5025, KC5525 KC730	CP500	IC908, IC928 IC1008, IC1028
	K	K10	YBG102		PC205K		EH10Z	GH110, AH110		KC5010, KC5510	CP200	
		K20	YBG202	GC1020	PC215K	VP15TF	EH20Z	AH120		KC7015	CP200, CP250	IC928, IC1008 IC908, IC22
	S	S10	YBG102	GC1005, GC1025		VP05RT, VP10RT	EH510Z, EH10Z	AH120	PR915	KC5410, KC5010	CP200, CP250	

(Note: The table will be updated soon to include new grade YBG205)