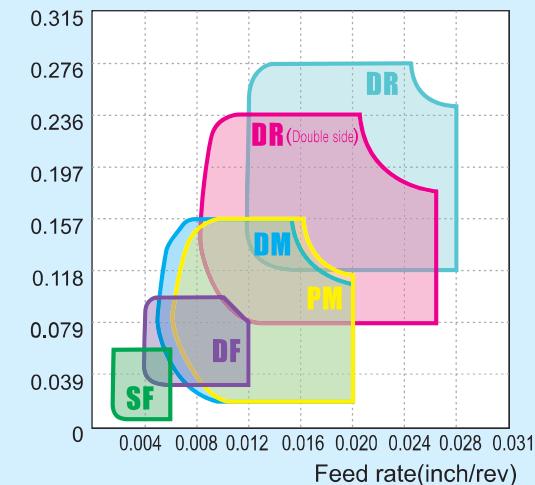


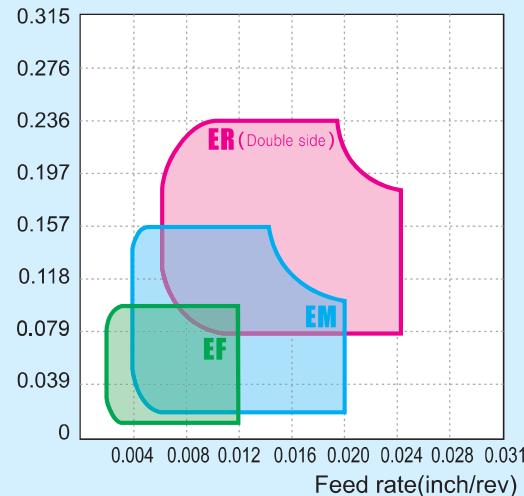
Main chip breaking range reference for general turning inserts

Cutting depth(inch)



► Workpiece material: 45# steel

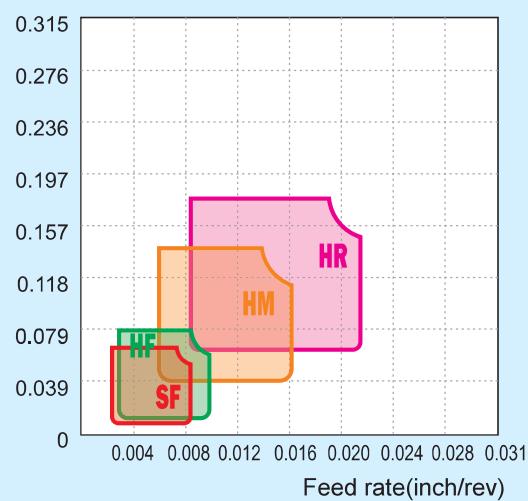
Cutting depth(inch)



► Workpiece material: stainless steel (Austenitic 321)

Positive inserts

Cutting depth(inch)



► Workpiece material: 45# steel

Cutting depth(inch)



► Workpiece material: stainless steel (Austenitic 321)