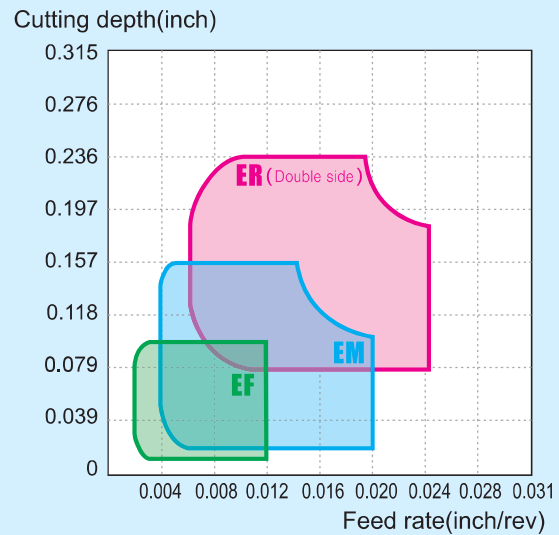
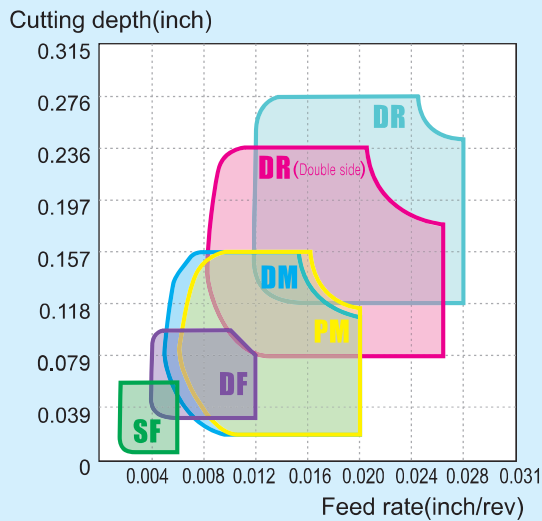


Main chip breaking range reference for general turning inserts

Negative inserts



Positive inserts

