

cast letters



CAST LETTERS

For the perfect combination of durability, beauty and economy, choose letters and logos made of cast metal.

We make true sand-cast letters and logos by pouring molten metal into sand molds, a process that's particularly suited for:

- Letters with depths greater than $\frac{1}{2}$ "
- Letters as small as $\frac{3}{8}$ " high
- Multiple sets
- Prismatic letters

Cast letters can be affixed to nearly any surface, and they come in two metals — bronze or aluminum — in a variety of finishes. Select from our wide array of standard fonts or let us create custom letters in virtually any style, using your digital files.



Huntley
Natural Gas Exploration
912

CAST LETTER SPECIFICATIONS

3.1

ADVANTAGES OF METAL LETTERS

Metal letters don't break. They won't fade like plastic letters, and they project an image of permanence and elegance that can't be matched.

1. CHOOSE MATERIAL & FINISH

BRONZE

100% Post-Consumer
Minimum of 87% Copper



Satin Bronze



Polished Bronze



Chrome Plated
Bronze



Light Oxidized
Bronze



Medium Oxidized
Bronze



Dark Oxidized
Bronze

ALUMINUM

Aluminum Association
Alloy Designation C443.2



Satin Aluminum



Polished Aluminum



Painted Aluminum



PRISMATIC LETTERS

Many cast letter styles can be converted to a prismatic face. A variety of other shapes and textures can also be applied to cast letter faces.

Prismatic letters are often tied to tradition. Their quality and permanence are especially well suited to hotels, law firms and corporations.

May not be appropriate for all letter styles.
Not recommended for letter sizes under 1½" in height.



Cast Bronze Prismatic Letter • High Polish Finish
Diamond Shield® Coating

CAST LETTER SPECIFICATIONS

3.1

Custom cast letters come in the same metals with the same finishes and mounting methods as our standard letters.

2. CHOOSE COLOR (PAINTED ALUMINUM ONLY)

- A. Dark Bronze M-313
- B. Medium Bronze M-312
- C. Light Bronze M-311
- D. Black
- E. Dark Brown
- F. Golden Bronze M-40
- G. Dark Grey M-9
- H. Medium Grey M-8
- I. Light Grey M-5
- J. Beige M-65
- K. Cream M-71
- L. Ivory M-58
- M. Dark Blue M-28
- N. Medium Blue M-25
- O. Light Blue M-20
- P. Maroon M-118
- Q. Dark Red M-115
- R. Red M-107
- S. Green M-38
- T. Orange M-102
- U. White

Custom Colors Also Available

Custom-matched color \$110 additional (minimum) charge. Submit PMS color matching system numerical designation.





MOST POPULAR

3. CHOOSE MOUNTING METHOD

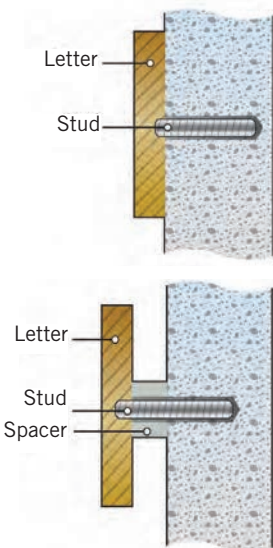
Standard Hardware and Templates

Prices include hardware, drilling and tapping and templates. Aluminum studs 3" long and spacers up to 1" are standard.

Call for additional options.

Stainless Steel Stud Pricing

- 2" to 8" capital height
Add \$3 per letter
- 9" to 16" capital height
Add \$3.50 per letter
- Over 16" capital height
Add \$5.50 per letter



Flush Mount with Studs

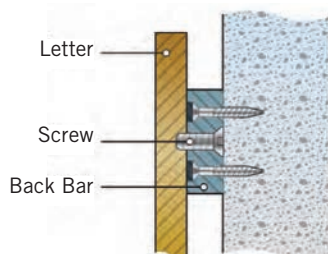
Recommended for concealed flush mounting to solid walls. 3" and larger are drilled and tapped for studs. Letters from 1" to under 3" are provided flat-backed for adhesive mounting, but can be drilled and tapped. Standard brass and aluminum stud lengths are 2½" and 3".

Projected Mount with Studs and Spacers

Aluminum spacers help to level the front surfaces of letters mounted to uneven wall surfaces and keep dirt, water and ice from accumulating behind letters.

Standard spacer lengths:
¼", ⅜", ½", ¾" and 1"

ADDITIONAL MOUNTING OPTION



Back Bar Mount Letters

Most effective on irregular wall surfaces. Pre-mounted to an aluminum bar, and generally painted to match the background of the mounting surface.

Add 25% to total cost of all letters



Medium Oxidized Bronze Prismatic Number
Satin Finish • Diamond Shield® Coating



Cast Aluminum Letter • Painted Medium Blue
Diamond Shield® Coating

GROUP 1 LETTER STYLES & PRICING

Helvetica Italic

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890



Cap Height	1	1 1/2	2	3	4	6	8	10	12
Avg. Width	1 3/16	1 7/32	1 5/8	2 7/16	3 1/4	5	6 1/2	8 1/8	10
Stroke Width	1/8	3/16	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	1/2	1/2

Helvetica Medium

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890



*Also available in 3/8, 1/2, 5/8, 3/4

Cap Height*	1	1 1/2	2	3	4	6	8	10	12	14	16	18	20	24
Avg. Width	7/8	1 3/8	1 3/4	2 5/8	3 1/2	5 1/4	7	8 3/4	10 1/2	12 1/4	14	15 3/4	17 1/2	21
Stroke Width	3/16	5/16	3/8	5/8	7/8	1 13/16	1 5/8	2	2 1/2	2 27/32	3 1/4	3 21/32	4 1/16	4 7/8
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	1/2	1/2	3/4	3/4	1	1 1/4	1 1/2

Helvetica Regular

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890



Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	7/8	1 3/8	1 3/4	2 5/8	3 1/2	5 1/4	7	8 3/4	10 1/2	12 1/2	14
Stroke Width	1/8	3/16	5/16	7/16	1/2	13/16	1	1 1/4	1 3/4	1 31/32	2 1/4
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	1/2	1/2	3/4	3/4

Times New Roman

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890



Cap Height	1	1 1/2	2	3	4	5	6	8	10	12	14	16
Avg. Width	1	1 9/16	2	3 1/8	4 1/4	5 1/4	6 1/4	8 3/8	10 3/8	12 1/2	12 13/64	13 61/64
Stroke Width	5/32	7/32	5/16	7/16	5/8	3/4	13/16	1 1/4	1 9/16	1 7/8	2 3/16	2 1/2
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	3/8	1/2	1/2	1/2

BRONZE

ALUMINUM

SIZE

Cap Height

1"
1 1/2"
2"
3"
4"
5"
6"
8"
10"
12"
14"
16"
18"
20"
24"

Satin Bronze	Oxidized or Polished Bronze	Chrome-Plated Bronze	Satin Aluminum	Painted Aluminum	Polished Aluminum
\$20	\$24	\$30	\$12	\$14	\$14
22	26	32	14	16	16
28	32	40	20	22	22
50	58	74	24	26	—
54	62	80	28	30	—
72	82	102	32	36	—
82	94	116	36	40	—
114	130	164	42	46	—
152	174	218	58	64	—
182	210	260	76	84	—
218	—	—	92	100	—
262	—	—	112	122	—
392	—	—	144	158	—
480	—	—	178	196	—
628	—	—	222	244	—



SUBTRACT 25%
FOR LOWER CASE



SUBTRACT 75% FOR
PUNCTUATION

GROUP 2 LETTER STYLES

Americana

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

A

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	1 1/4	1 11/16	2 1/2	3 3/4	5	7 1/2	10	12 1/2	15	17 1/2	20
Stroke Width	1/8	3/16	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	1 3/4	2
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2

Century Bold

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

R

Cap Height	2	3	4	6	8	10	12
Avg. Width	1 9/16	2 1/2	4 1/4	4 7/8	6 1/4	8	9 5/8
Stroke Width	3/8	9/16	3/4	1 1/16	1 1/2	1 7/8	2 1/4
Depth	1/4	1/4	1/4	3/8	3/8	3/8	1/2

Clarendon
Condensed

ABCDEFGHIJKLMNOPQRSTUVWXYZ &

Lower case and numbers not available.

E

Cap Height	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	1 5/32	1 9/16	2 5/16	3 1/8	4 5/8	6 1/4	7 13/16	9 1/4	10 15/16	1 1/2
Stroke Width	1/8	3/16	1/4	3/16	1	1 1/4	1 5/8	1 7/8	2 13/16	2 1/2
Depth	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2

Garamond
Regular

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

P

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	1 5/32	1 15/64	2 5/16	3 15/32	4 5/8	6 15/16	9 1/4	11 9/16	13 7/8	16 3/16	18 1/2
Stroke Width	1/8	3/16	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	1 3/4	2
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2

Garamond
Bold

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

N

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	1 7/32	1 53/64	2 7/16	3 21/32	4 7/8	7 5/16	9 3/4	12 3/16	14 5/8	17 1/16	19 1/2
Stroke Width	1/8	1/8	3/8	1/2	5/8	1	1 3/8	1 3/4	2	2 13/16	2 3/4
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2

Goudy Bold

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

K

Cap Height	2	3	4	6	8	10	12
Avg. Width	1 5/8	2 5/8	4 1/4	4 3/4	6 1/4	7 7/8	9 3/8
Stroke Width	3/8	1/2	5/8	1	1 5/16	1 11/16	2
Depth	1/4	3/8	5/8	5/8	3/4	3/4	7/8

GROUP 2 LETTER STYLES CONTINUED

Kabel

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890

K

Lower case not available.

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	25/32	1 11/64	1 9/16	2 11/32	3 1/8	4 11/16	6 1/4	4 13/16	9 3/8	10 15/16	12 1/2
Stroke Width	1/8	3/16	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	1 3/4	2
Depth	1/4	1/4	1/4	3/8	3/8	1/2	1/2	1/2	3/4	3/4	3/4

Optima

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

N

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	7/8	1 5/16	1 3/4	2 5/8	3 1/2	5 1/4	7	8 3/4	10 1/2	12 1/4	14
Stroke Width	1/8	3/16	1/4	3/16	1/2	3/4	7/8	1 1/8	1 1/4	1 7/32	1 3/4
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2

Optima
Semi-Bold

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

W

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	7/8	1 5/16	1 3/4	2 5/8	3 1/2	5 1/4	7	8 3/4	10 1/2	12 1/4	14
Stroke Width	1/4	3/8	1/2	3/4	7/8	1 3/8	1 7/8	2 3/8	2 13/16	3 9/32	3 3/4
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2

Palatino

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

T

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	1 1/16	1 19/32	2 1/8	3 3/16	4 1/4	6 3/8	8 1/2	10 5/8	12 3/4	14 7/8	17
Stroke Width	1/8	3/16	3/16	1/4	7/16	2 1/32	7/8	1 1/16	1 5/16	1 17/32	1 3/4
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2

Palatino
Semi-Bold

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

P

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	1 1/16	1 19/32	2 1/8	3 3/16	4 1/4	6 3/8	8 1/2	10 5/8	12 3/4	14 7/8	17
Stroke Width	1/4	5/16	1 1/16	5/8	1 3/16	1 13/16	1 5/8	2 1/8	2 7/16	2 7/32	3 1/4
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2



SUBTRACT 25%
FOR LOWER CASE



SUBTRACT 75% FOR
PUNCTUATION

Roman Classic

M

ABCDEFGHIJKLMNOPQRSTUVWXYZ 8
1234567890

Lower case not available.

Cap Height*	1 1/2	1 3/4	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	12
Avg. Width	1 3/16	1 9/32	1 1/2	1 27/32	2 3/16	2 7/8	3 1/4	3 1/2	3 3/4	4 1/8	4 1/2	5 3/8	6	7	7 1/4	9 1/2
Stroke Width	3/16	7/32	1/4	9/32	3/8	7/16	1/2	9/16	5/8	13/16	3/4	13/16	1	1 1/16	1 1/8	1 1/4
Depth**	1/8	1/8	1/8	1/8	1/8	5/16	5/16	3/8	3/8	3/8	7/16	7/16	7/16	7/16	7/16	1/2

*Also available in 3/8, 1/2, 5/8, 3/4, 7/8, 1, 1 1/4. **1 1/2, 2, 2 1/2 and 3 letters also available in 1/4 depths. Specify thickness preferred when ordering.

Runic

R

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890

Lower case not available.

Cap Height*	1	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/2	4
Avg. Width	25/32	29/32	1 3/32	1 3/8	1 1/2	1 9/16	1 5/8	1 3/4	1 27/32	2 3/16	2 1/2
Stroke Width	5/32	5/32	3/16	3/16	7/32	1/4	9/32	9/32	5/16	5/16	11/32
Depth**	3/32	1/8	1/8	1/8	1/8	1/8	1/8	1/8	5/32	3/16	3/16

*Also available in 3/8, 1/2, 5/8, 3/4, 7/8. **1 1/2, 2, 2 1/2 and 3 letters also available in 1/4 depths. Specify thickness preferred when ordering.

Sans Serif

B

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890

Cap Height*	3/4	1	1 1/2	2	2 1/2	3	4	5	6	8	10	12
Avg. Width	1/2	19/32	27/32	1 9/16	1 3/4	2	2 5/8	3 5/16	4	5 5/16	6 3/8	8
Stroke Width	1/16	3/32	1/8	7/32	1/4	9/32	5/16	11/32	3/8	13/32	7/16	15/32
Depth**	3/16	7/32	9/32	13/32	1/2	9/16	11/16	13/16	1	1 1/4	1 1/2	1 3/4

*Also available in 3/8, 1/2, 5/8, 7/8, 1 1/4. **1 1/2, 2, 2 1/2 and 3 letters also available in 1/4 depths. Specify thickness preferred when ordering.

GROUP 2 LETTER PRICING

SIZE Cap Height	BRONZE			ALUMINUM		
	Satin Bronze	Oxidized or Polished Bronze	Chrome-Plated Bronze	Satin Aluminum	Painted Aluminum	Polished Aluminum
1"	\$20	\$24	\$30	\$12	\$14	\$14
1 1/2"	22	26	32	14	16	16
2"	30	34	42	16	18	22
3"	54	62	80	24	26	—
4"	58	66	84	28	30	—
6"	92	106	132	36	40	—
8"	130	150	186	48	52	—
10"	158	180	226	60	66	—
12"	188	218	270	74	82	—
14"	248	—	—	94	104	—
16"	318	—	—	116	128	—

GROUP 2 LETTER STYLES CONTINUED

Univers 55



ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	3 1/32	1 7/16	1 15/16	2 7/8	3 7/8	5 3/4	7 3/4	9 9/16	11 1/2	13 9/16	15 1/2
Stroke Width	1/8	3/16	1/4	7/16	9/16	7/8	5/8	13/16	1 1/4	1 9/16	1 7/8
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2

Univers 65



ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	7/8	1 5/16	1 3/4	2 5/8	3 1/2	5 1/4	7	8 3/4	10 1/2	12 1/4	14
Stroke Width	3/16	5/16	3/8	9/16	13/16	1 1/8	1 5/8	2	2 3/8	2 27/32	3 1/4
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2

Univers 67



ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	2 1/32	6 3/64	1 5/16	1 31/32	2 5/8	3 15/16	4 1/4	6 9/16	7 7/8	9 3/16	10 1/2
Stroke Width	3/16	5/16	7/16	5/8	13/16	1 1/8	1 5/8	2	2 7/16	2 27/32	3 1/4
Depth	3/16	3/16	3/16	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2

GROUP 2 LETTER PRICING

SIZE
Cap Height

1"
1 1/2"
2"
3"
4"
6"
8"
10"
12"
14"
16"

BRONZE

	Satin Bronze	Oxidized or Polished Bronze	Chrome-Plated Bronze	Satin Aluminum	Painted Aluminum	Polished Aluminum
1"	\$20	\$24	\$30	\$12	\$14	\$14
1 1/2"	22	26	32	14	16	16
2"	30	34	42	16	18	22
3"	54	62	80	24	26	—
4"	58	66	84	28	30	—
6"	92	106	132	36	40	—
8"	130	150	186	48	52	—
10"	158	180	226	60	66	—
12"	188	218	270	74	82	—
14"	248	—	—	94	104	—
16"	318	—	—	116	128	—

ALUMINUM



SUBTRACT 25%
FOR LOWER CASE



SUBTRACT 75% FOR
PUNCTUATION

GROUP 3 LETTER STYLES

Clarendon
Bold

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890**

B

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	1 1/4	2	3	4	5	8	10	13	16	17 1/2	20
Stroke Width	1/4	3/8	1/2	3/4	1	1 1/2	2	2 1/2	3	3 1/2	4
Depth	3/16	1/4	5/16	3/8	1/2	1/2	3/4	3/4	3/4	1	1

Craw
Clarendon
Profile

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
1234567890**

Lower case not available.

M

Cap Height	1 1/2	2	3	4	6	8	10	12
Avg. Width	2	3	4	5	8	10	13	16
Stroke Width	3/8	1/2	3/4	1	1 1/2	2	2 1/2	3
Depth	1/4	5/16	5/16	1/2	1/2	3/4	3/4	3/4

In this variation of Clarendon, letter outlines are raised and faces are recessed.
Raised areas are satin-finished, while recessed faces may be painted.

Deep Ribbon

ABCDEFGHIJKLMNOPQRSTUVWXYZ

Lower case and numbers
not available.

G

Cap Height	2	4	6	8	10	12
Avg. Width	1 3/4	2 3/4	4 1/8	5 1/8	7	8
Stroke Width	3/16	1/2	1/2	3/4	3/4	3/4
Depth	3/4	1	1 1/2	1 7/8	2	2 1/4

Microgramma
Extended

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890**

R

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	1 1/2	2 1/4	3	4 1/2	6	9	12	15	18	21	24
Stroke Width	1/8	3/16	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	1 3/4	2
Depth	1/4	1/4	1/4	1/4	3/8	3/8	3/8	1/2	1/2	3/4	3/4

Microgramma
Bold
Extended

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890**

S

Cap Height	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	1 1/2	2 1/4	3	4 1/2	6	9	12	15	18	21	24
Stroke Width	5/16	1/2	41/64	13/16	1 1/4	1 7/8	2 9/16	3 1/8	3 1/4	4 31/64	5 1/8
Depth	1/4	1/4	1/4	1/4	3/8	3/8	3/8	1/2	1/2	3/4	3/4

Clarendon
Medium

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
abcdefghijklmnopqrstuvwxyz 1234567890**

C

Cap Height*	1	1 1/2	2	3	4	6	8	10	12	14	16
Avg. Width	1 1/4	2	3	4	5	8	10	13	16	17 1/2	20
Stroke Width	3/16	1/4	3/8	1/2	5/8	1	1 3/8	1 11/16	1 1/2	2 13/16	2 3/4
Depth**	3/16	1/4	5/16	3/8	1/2	1/2	3/4	3/4	3/4	1	1

*Also available in 3/8, 1/2, 5/8, 3/4, 7/8, 1 1/4. **1 1/2, 2, 2 1/2 and 3 letters also available in 1/4 depths.
Specify thickness preferred when ordering.

GROUP 3 LETTER STYLES CONTINUED

Futura

ABCDEFGHIJKLMNOPQRSTUVWXYZ &
1234567890

Lower case not available.

S

Cap Height*	1	1 1/2	2	3	4	5	6	8	10	12
Avg. Width	3/4	1 1/8	1 1/2	2 1/4	3	4	4 1/2	6	8	9
Stroke Width	5/32	3/16	9/32	1/2	11/16	7/8	1	1 1/4	1 1/2	2
Depth**	5/32	3/16	9/32	1/2	11/16	7/8	1	1 1/4	1 1/2	2

*Also available in 3/8, 1/2, 5/8, 3/4, 7/8, 1 1/4. **1 1/2, 2, 2 1/2, and 3 letters also available in 1/4 depths. Specify thickness preferred when ordering.

GROUP 3 LETTER PRICING

SIZE Cap Height	BRONZE			ALUMINUM		
	Satin Bronze	Oxidized or Polished Bronze	Chrome-Plated Bronze	Satin Aluminum	Painted Aluminum	Polished Aluminum
1"	\$20	\$24	\$30	\$12	\$14	\$14
1 1/2"	22	26	32	14	16	16
2"	34	38	48	16	18	22
3"	44	50	62	20	22	—
4"	58	66	84	24	26	—
6"	86	98	122	36	40	—
8"	116	132	166	50	54	—
10"	152	174	218	62	68	—
12"	204	236	296	84	92	—
14"	304	—	—	100	110	—
16"	366	—	—	130	144	—

SMALL LETTER STYLES

All small letters are 3/8" thick and provided without hardware or templates. Lower case letters are only available for Helvetica and Sans Serif.

Clarendon Medium 3/8" 1/2" 5/8" 3/4"

Futura 3/8" 1/2" 5/8" 3/4" 7/8"

Helvetica Medium 3/8" 1/2" 5/8" 3/4"

Roman Classic 3/8" 1/2" 5/8" 3/4" 7/8"

Runic 3/8" 1/2" 5/8" 3/4" 7/8"

Sans Serif 3/4"

SIZE
Cap Height

3/8"

1/2"

5/8"

3/4"

7/8"

BRONZE

ALUMINUM

SIZE Cap Height	BRONZE		ALUMINUM
	Satin Bronze	Oxidized or Polished Bronze	Satin Aluminum
3/8"	\$10.50	\$11.40	\$5.80
1/2"	10.70	11.80	6.30
5/8"	11.30	12.20	6.90
3/4"	12.20	13.00	7.00
7/8"	13.10	20.70	10.00



SUBTRACT 25%
FOR LOWER CASE



SUBTRACT 75% FOR
PUNCTUATION

GROUP 4 LETTER STYLES

Prismatic



**A B C D E F G H I J K L M N O P Q R S T U V W X Y Z &
1 2 3 4 5 6 7 8 9 0**

Lower case not available.

Cap Height*	1 1/2	2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	12	14
Avg. Width	1 3/8	1 3/4	2 5/8	2 7/8	3 1/4	3 1/2	3 3/4	4 1/8	4 1/2	5 3/8	6	7	7 1/4	9 1/2	10 1/2
Stroke Width	9/32	3/8	7/16	7/16	1/2	9/16	5/8	11/16	3/4	13/16	1	1	1 1/8	1 1/4	1 3/8
Depth	1/4	1/4	5/16	5/16	5/16	3/8	3/8	3/8	3/8	3/8	7/16	7/16	7/16	5/8	5/8

*Also available in 1, 1 3/8, 1 3/4, 2 1/2

GROUP 4 LETTER PRICING

BRONZE

ALUMINUM

SIZE
Cap Height

1
1 3/8"
1 1/2"
1 3/4"
2"
2 1/2"
3"
3 1/2"
4"
4 1/2"
5"
5 1/2"
6"
7"
8"
9"
10"
12"
14"

	Satin Bronze	Oxidized or Polished Bronze	Chrome-Plated Bronze	Satin Aluminum	Painted Aluminum
1	50	58	74	32	36
1 3/8"	50	58	74	32	36
1 1/2"	52	60	76	32	38
1 3/4"	52	60	76	32	38
2"	58	66	82	34	38
2 1/2"	62	72	90	34	38
3"	68	78	98	34	38
3 1/2"	74	84	106	40	44
4"	78	88	110	44	48
4 1/2"	82	94	118	52	58
5"	88	100	126	62	68
5 1/2"	94	108	134	62	68
6"	102	118	148	64	70
7"	130	150	186	66	72
8"	154	176	220	68	76
9"	182	208	260	78	86
10"	204	234	294	90	98
12"	254	292	366	102	114
14"	342	—	—	138	152

CAST LETTER PRICING

3.2



SUBTRACT 25%
FOR LOWER CASE



SUBTRACT 75% FOR
PUNCTUATION

CUSTOM CAST LETTERS

Using digital files, Matthews can produce cast metal letters in virtually any letter style.

BRONZE

SIZE Cap Height	1/4" Depth		3/8" Depth		1/2" Depth		3/4" Depth		1 1/2" Depth		2" Depth	
	Satin	Oxidized or Polished	Satin	Oxidized or Polished	Satin	Oxidized or Polished	Satin	Oxidized or Polished	Satin	Oxidized or Polished	Satin	Oxidized or Polished
3"	\$56	\$66	\$58	\$68	\$60	\$74	\$72	\$82	\$74	\$88	\$78	\$92
4"	62	74	64	76	66	80	74	88	82	96	84	100
5"	80	92	82	96	84	100	92	110	100	120	104	124
6"	94	110	96	114	100	118	110	130	120	144	124	150
7"	112	132	118	142	128	150	142	164	156	180	176	186
8"	130	156	136	162	144	170	158	186	174	204	196	214
9"	144	170	150	178	158	186	174	204	188	224	218	234
10"	158	186	166	198	176	212	194	232	254	258	242	264
12"	184	222	196	234	210	250	230	274	266	300	288	312
14"	230	—	242	—	256	—	282	—	308	—	352	—
15"	248	—	262	—	278	—	306	—	332	—	382	—
16"	266	—	284	—	386	—	426	—	464	—	530	—
18"	366	—	386	—	404	—	446	—	486	—	558	—
20"	438	—	460	—	484	—	532	—	580	—	664	—
22"	512	—	536	—	560	—	614	—	670	—	770	—
24"	584	—	610	—	638	—	702	—	766	—	876	—

ALUMINUM

SIZE Cap Height	1/4" Depth		3/8" Depth		1/2" Depth		3/4" Depth		1 1/2" Depth		2" Depth	
	Satin	Baked Enamel	Satin	Baked Enamel	Satin	Baked Enamel	Satin	Baked Enamel	Satin	Baked Enamel	Satin	Baked Enamel
3"	\$34	\$36	\$36	\$36	\$36	\$40	\$40	\$44	\$44	\$48	\$46	\$50
4"	36	38	38	40	40	42	56	56	48	50	50	52
5"	42	44	44	48	48	48	58	60	58	58	60	60
6"	46	52	48	54	52	56	62	62	62	74	66	72
7"	54	60	56	62	60	66	74	74	74	82	78	84
8"	58	66	62	74	66	76	78	84	82	90	84	94
9"	66	76	74	82	78	86	86	94	94	102	98	108
10"	74	82	80	90	86	94	94	104	104	112	108	118
12"	86	96	96	106	102	112	112	122	122	134	128	142
14"	104	118	118	132	132	144	150	158	160	172	166	180
15"	114	130	128	146	140	156	154	172	168	186	174	214
16"	126	144	144	162	156	172	172	190	186	206	214	238
18"	158	180	182	204	194	220	216	242	234	262	268	302
20"	186	214	214	238	226	254	248	282	270	306	318	352
22"	216	246	242	272	256	288	284	316	308	346	354	396
24"	244	280	272	308	288	322	316	356	346	386	396	444