

Keystone Series® Double Deluxe Post (KDD) Assembly Instructions Addendum

Attach Beams to Post

- A. Install Bushings into the two holes on each side of the post. The long end of the bushing should be pushed into the post with the short end exposed.
- B. Position first Beam against the side of the post (left or right) with the holes aligned over the exposed bushings.
- C. Locate two washers, 5" bolt, and nut. Place one washer on bolt and insert Bolt through the top of the two mounting holes. The bolt should pass through the mounting face of the beam and all the way through the opposite side of the post.
- D. Match the same hole in the second Beam with the protruding bolt inserted in previous step.
- E. Place remaining washer and nut on bolt and thread the nut a couple of turns to loosely hold both Beams in place in preparation for installation of the second 5" bolt. Be careful not to move parts as excessive movement can damage paint finish.
- F. Beams should be positioned perpendicular with the main post. (Figure B)
- G. Using wrench and socket drive, securely tighten nuts on both bolts. **DO NOT OVERTIGHTEN.**
- H. Attach curved brace as per Step 3 of original instructions.
- I. Attach mailboxes as per Step 4 of original instructions.
- J. Attach finials to post as in Step 5 of original instructions.

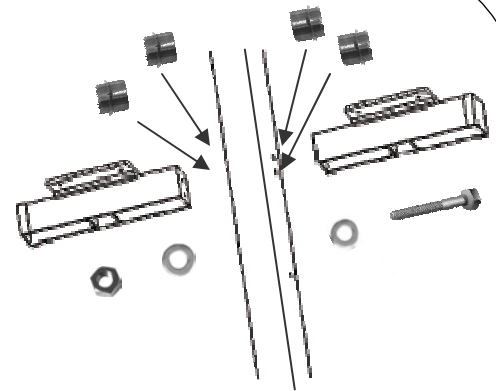


Figure A

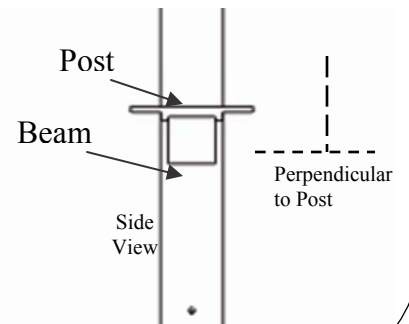


Figure B

