

When choosing the "**Drill Holes for Surface Mounting**" option or a surface mount address block **we will drill 1/4" dia. by 3/4" deep "blind" holes in the back of the address block** and include two threaded steel rods for mounting.

## Surface Mounting Instructions



BEFORE  
&  
AFTER



**You will need the following items to complete installation:**

1. Drill (Hammer Drill Recommended)
2. 1/4" Masonry Drill Bit
3. Tape Measure
4. 2-part Epoxy (quick setting recommended)
5. 2 1/2" threaded pins (included)
6. Level (optional)



**Step #1: Mixing Epoxy:** Mix approx. 1 tablespoon of the 2-part epoxy, following manufacturers instructions.



### **Step #2: Attaching Pins**

- Coat one end of each 2 1/2" threaded pin with epoxy.
- Insert the pins into the holes, making sure that there is adequate epoxy to anchor the pins securely.
- Insure that the pins are perpendicular to the surface of the address block.



### Step #3: Curing Epoxy

- Allow epoxy to cure according to manufacturers directions.



### Step #4: Removing Existing House Numbers

- Remove existing house numbers.

### Step #5: Determine New Address Block Location

- Determine New Address Block Location



### Step #6: Marking the First Hole

- While holding the address block in the desired position, mark the location of one of the mounting pins.

### Step #7: Drilling First Hole

- Using a hammer drill and 1/4" masonry bit, drill hole in the location marked previously (depth of approx. 1 1/2").



### Step #8: Measuring Distance Between Pins

- Using a tape measure, measure the distance center to center of the pins mounted in the address block.

### Step #9: Marking the Second Hole

- Using the measurement obtained in the previous step, mark the location for the second hole, insuring that the address block will be level.



### Step #10: Drilling Second Hole

- Using a hammer drill and 1/4" masonry bit, drill hole in the location marked previously (depth of approx. 1 1/2").

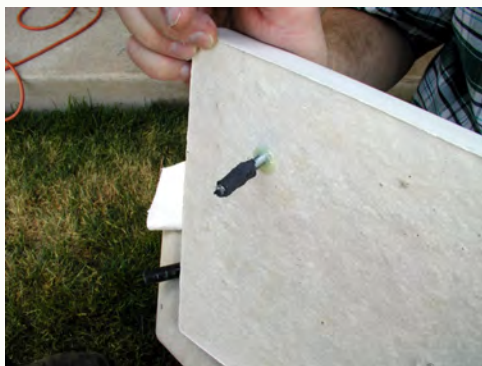
### Step #11: Check for Proper Alignment

- Hold address block to wall, and check for hole alignment with pins.
- If both pins cannot be inserted, and allow the address block to lie flat against the wall, elongate the holes to accommodate the pins.



### Step #12: Remove Dust From Holes

- Using an air blower or vacuum, remove the dust from the holes to ensure proper bonding.



### Step #13: Apply Epoxy to Pins

- Using either 2-part liquid or kneadable epoxy, apply liberally to the two pins.

### Step #14: Final Installation

- Put block in place, carefully aligning pins with the holes. Press firmly to insure the block is completely in contact with the wall.



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