

Chlorine setting in P.P.M. for center tube and cap

Hole #1 = 2 P.P.M.

Hole #2 = 8 P.P.M.

Hole #3 = 30 P.P.M.

Hole #A = 3.5 P.P.M.

Hole #B = 13 P.P.M.

Hole #C = 40 P.P.M.

All holes closed will deliver 60 P.P.M. per pump cycle.

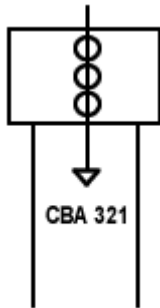


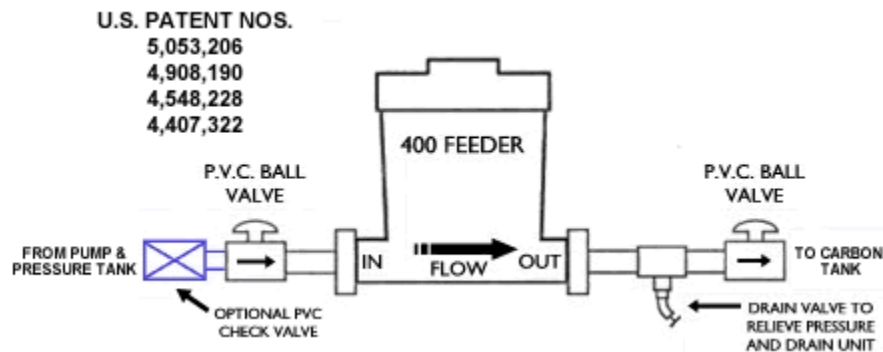
FIG. 1

This chart is for a 42 gallon or equivalent pressure tank. When using an 80 gallon pressure tank, the P.P.M. amount will be 50% less per pump cycle. A 20 gallon pressure tank will yield 2 times the amount.

Each number or letter will show a different hole in the cap. Line up the 3 holes in the cap with the proper number or letter directly under it (as per figure 1). The hole in the tube should show in the center of the hole in the cap.

UNITS MUST BE INSTALLED AFTER PRESSURE TANK

Install PVC check valve **BEFORE** the feeder if water is used after pressure tank and before feeder inlet.



USE CAUTION WHEN DRAINING CHLORINE:

Chlorine can bleach clothes and may burn eyes and skin. See manufacturer details for proper handling.

When removing center tube for cleaning, check hole setting in cap. After cleaning, be sure the setting is the same before replacing the cap.

Center tube **MUST BE REMOVED AND CLEANED** or replaced with the extra center tube and cap each time before refilling.

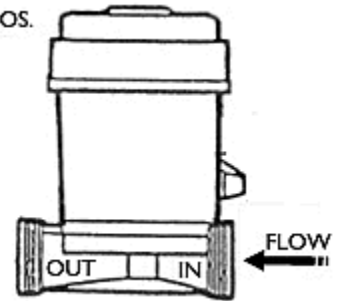
REMOVE CHEMICAL FROM "FEEDER" WHEN NOT BEING USED!

Refilling Information for Model 400

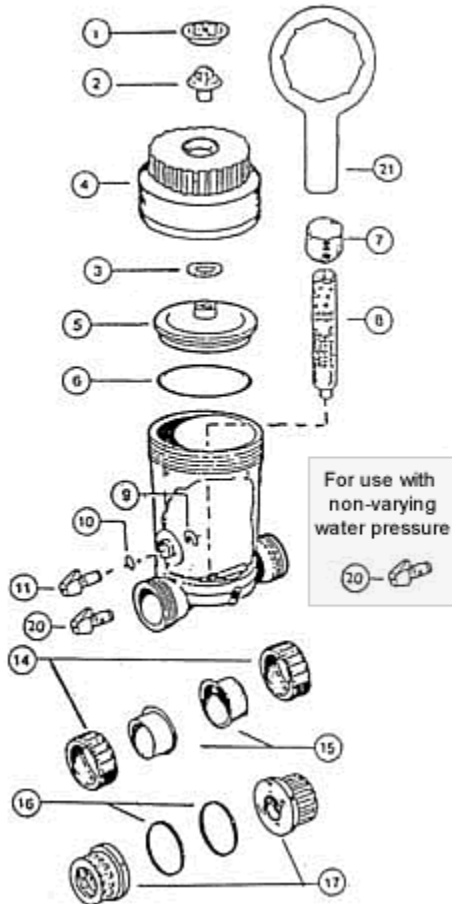
1. Shut off water ahead of feeder.
2. Open drain valve after feeder and relieve line pressure.
3. Unscrew top (No. 4) and remove adjustment tube (No. 8) to drain unit and replace with a clean tube and cap (No. 7). To clean the removed tube and cap, soak in a mixture of Muriatic Acid. One part Muriatic Acid to 5 parts water. Always pour the acid into the water. **ADHERE TO THE WARNINGS FOR HANDLING AND USE OF MURIATIC ACID.** Tube and Cap can also be cleaned by soaking in white vinegar over night or longer.
4. Unit Housing needs cleaning when center hole has built-up (under tube No. 8). Unscrew unions (No. 14), remove housing and soak in same mixture of Muriatic Acid as tube No. 8 until clean. Be sure flow arrow is in the same direction when reinstalling housing.
5. Fill with chlorine tablets to the bottom of cap (No. 7) and do not add water to the unit or operation will be inhibited. It may take a few pump cycles before chlorine is dispensed.
6. Replace top (No. 4) and close drain valve.
7. Turn on water.

U.S. PATENT NOS.

5,053,206
4,908,190
4,548,228
4,407,322



If unit is used for odor removal, do not refill until odor returns to minimize chemical use.



DANGER: DO NOT MIX DIFFERENT TYPES OR BRANDS OF CHLORINE AN EXPLOSION CAN OCCUR!

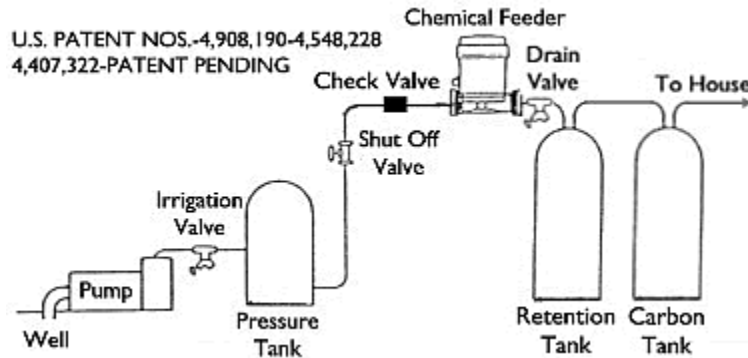
Part#	Description
1	Cover
2	Cap Screw
3	Spacer
4	Lid
5	Inner Lid
6	Lid O-Ring
7	Adjustable Cap
8	Flow Tube
9	Lock Clip
10	R.O.F. "Ring"
11	Non-Functional Valve
14	Union Nut - each
15	1 1/2 Socket Adaptor
16	Union O-Ring (2)
17	3/4 Adaptor - each
20	Functional "rate of feed" valve
21	Lid Wrench

INSTALLATION AND OPERATION INFORMATION

The **UNIVERSAL CHEMICAL FEEDER** will operate on a varying pressure such as a home well system or on a constant pressure such as a sprinkler or pool system. When used as a constant pressure system, the optional rate of feed valve (No. 20) must replace NO. 11 valve as received. A charcoal filter must follow the **CHEMICAL FEEDER** on a varying pressure system for proper operation. Tests have shown that one cube of coconut shell based activated carbon is the best carbon to use (grade 9/50, mesh 8/30). We recommend installing the **CHEMICAL FEEDER** and filter tank before or after the softener. If installed before the softener, the filter will need periodic back washing. There are seven positions for varying the amount of chemical feed. Rotate the top cap (No. 7) so there is a hole showing through the level desired. There are two hole selections for each hole in the cap (No. 7). The **smaller** hole will dispense the **greatest amount** and selecting a lower hole on the cap will increase the output. Approximate chlorine readings using a 42 gallon pressure tank out of the **CHEMICAL FEEDER** per pump cycle in PPM, for each hole are: 1=2, A=3.5, 2=8, B=13, 3=30, C=40 and with no holes showing, the off position is 60 plus.

These readings are obtained with no iron or hydrogen sulfide using the chlorine. Variables that will change the dilution are: pressure tank size, large volumes of water flow while pump is building pressure to shut off, horse power of the pump, and a water logged pressure tank or air pressure is low or high in the air bag. The **CHEMICAL FEEDER** will dispense the same amount of chemical for each cycle of the pump from maximum to minimum pressure. When used on a constant pressure and flow it is necessary to replace the valve (No. 11). Replace it with the optional adjustable valve (No. 20). It may be necessary to install the optional screen filters (No. 19) in the top inside hole of (No. 8) and screen (No. 18) in the adjustable inlet hole **when using chemicals other than chlorine**. When using the unit for constant pressure and flow such as a sprinkler system or pool; install the unit on the output to the sprinkler heads or on the return line to the pool. The adjustments for the varying pressure system should have no holes shown through in the off position. The amount of chemical dispensed is controlled with the adjustable valve on the outside of the unit. It may be necessary to adjust the unit if flow is increased or decreased.

(Actual size of the **CHEMICAL FEEDER** - 10.5" high X 11.5" long Empty weight - 6.5 lbs.) **Maximum tested pressure is 80 lbs.**



CAUTION: USE ONLY CALCIUM HYPOCHLORITE CHLORINE TABLETS FOR POTABLE WATER.

THEORY OF OPERATION

After filling the unit with chemical to no higher than the bottom of the adjustable cap or less and returning water flow, fluid will flow into the chemical container mixing with the chemical until the air trapped in the top of the unit is compressed to the same pressure as the line pressure. When the line pressure is reduced, compressed air in the air chamber will force fluid from the container down and up through the outside center tube and down the inside tube to the water line until pressure is equal or until the fluid level reaches the hole that is open in the outside tube. At that time, the compressed air will flow through the hole into the outside tube, down the inside tube and no more fluid will flow. This procedure will occur on each pump cycle. The outside tube has six (6) holes with three of them smaller.

The cap can be rotated to select either a large hole or a small hole in six different locations. During fluid flow, a small amount of fluid will flow through the hole selected thereby diluting the fluid flowing up through the outside tube. Most chemical solutions are heavier than water and the top of the fluid is not as heavily saturated as the bottom of the container. Selecting a small hole will increase the chemical concentration and selecting a lower hole increases the solution output. The unit can be used as a venturi operation for operations other than varying pressure. In this mode, the cap may be rotated so there is no hole through the outside tube or left with the hole through the outside tube to help dilute the fluid if needed. The chemical solution put out is controlled with the optional rate of feed valve on the outside of the unit.

WARNING: DO NOT MIX DIFFERENT TYPES OR BRANDS OF CHLORINE AN EXPLOSION CAN OCCUR.

MODEL 400 CHEMICAL FEEDER

To oxidize 1 PPM of Hydrogen Sulfide (H_2S), it takes 2.2 PPM of Chlorine (Cl_2).
To oxidize 1 PPM of Iron (Fe) it takes .64 PPM of (Cl_2).

Example: If you have a 4 PPM of Fe and 1 PPM of H_2S , look on the vertical portion of the graph labeled PPM and start at 4 and move horizontal to the line marked Iron - Fe x .64 Cl_2 and then down to the bottom of the graph marked Chlorine - Cl_2 PPM. It should intercept the bottom at about 2.6. This is the amount of Cl_2 needed to oxidize 4 PPM of Fe. Now look on the vertical portion of the graph labeled PPM and start at 1 and move horizontal to the line marked Hydrogen Sulfide - H_2S x 2.2 Cl_2 and then down to the bottom of the graph. It should intercept the bottom at about 2.2. This is the amount of Cl_2 needed to oxidize 1 PPM of H_2S .

Example in dotted lines:

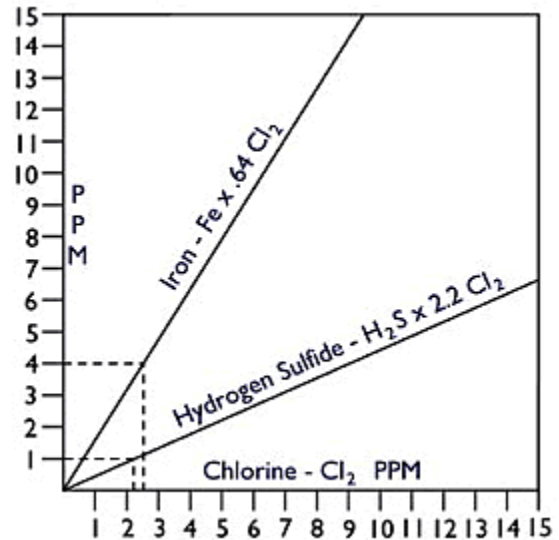
- 4 PPM Fe requires 2.6 PPM of Cl_2 .
- 1 PPM H_2S requires 2.2 PPM of Cl_2 .
- Total Cl_2 required is $2.6 + 2.2 = 4.8$ PPM Cl_2 .

Higher PPM than the graph can be calculated.

Example:

- 20 PPM H_2S x 2.2 $Cl_2 = 44$ PPM of Cl_2 .
- 20 PPM Fe x .64 $Cl_2 = 12.8$ PPM of Cl_2

Use with retention tank if iron or sulfide is 2 P.P.M. or more.



If using a 42 gallon pressure tank, the No. 2 hole on the chemical feeder should be used. This will dispense about 8PPM of Cl_2 , and a filter with 1 cube of activated carbon after the unit will eliminate the excess Cl_2 . If using the chemical feeder for iron removal or extremely high H_2S , it is necessary to use a retention tank and a back washing valve on the carbon filter.

The Chemical Feeder will hold about 4 lbs. of Cl_2 (1 gram tablets). If it is adjusted to the No. 1 hole, and using a 42 gallon pressure tank with 1 cube of activated carbon, the system should process approximately 20,000 gallons of water before the unit would need refilling.

MODEL 400 CHEMICAL FEEDER

LIMITED WARRANTY

AUTOMATED PURE WATER, INC. warrants its components and parts as follows:

For a period of three (3) years from the date of installation, Automated Pure Water, Inc. will repair or replace any part or component found to be defective in materials or workmanship, provided it was used in accordance with the printed instructions and all building codes in effect, and system did not exceed 80 pounds per square inch or different types of chlorine were mixed together.

Defective parts must be returned for inspection.

Automated Pure Water, Inc. will not be responsible for any charges or other costs, resulting from the removal or installation of repaired or replaced parts or components. THE DURATION OF ANY IMPLIED WARRANTY GRANTED BY STATE LAW, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, SHALL BE LIMITED TO THE SPECIFIC WARRANTY PERIODS STATED ABOVE. Some states do not allow limitation on how long an implied warranty lasts, so this may not apply to you.

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This warranty gives you specific legal rights, and you may have other rights, which vary from state to state.

AUTOMATED PURE WATER, INC.
4350 - 5th Street SW, Vero Beach, FL, 32968, (772) 567-2488, Fax (772) 567-2503

Should you have a problem obtaining chlorine, call for authorized dealer in your area