



Ultimate 2K

Urethane Primer Surfacer

Mar-Hyde Ultimate 2K Urethane Primer Surfacer is formulated to provide a fast-drying, high-build film that has excellent adhesion, easy sanding properties and excellent color holdout. It is designed to be used on properly prepared steel, aluminum, iron, fiberglass and previously painted surfaces. This primer surfacer can be topcoated with any paint system. Offered in Gray and Buff (Yellow) colors. See why shops prefer ours.

Products:

- 5553 Primer Surfacer, Gallon - 4/case
- 5552 Primer Surfacer, Quart - 6/case
- 5563 Primer Surfacer, Gallon - 4/case
- 5556 Catalyst, Pint - 12/case
- 5557 Catalyst, Quart - 12/case

Features:

- Two Component
- Easy Sanding
- Tintable
- High Solids

Advantages:

- Excellent Adhesion and Color Holdout
- Greater Hiding, Less Basecoat Usage
- VOC Compliant

Benefits:

- No Comebacks
- Saves Material Costs
- Increases Productivity
- National Rule Compliant





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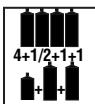
Urethane Primer Surfacer - Light Gray or Buff Colors

SURFACE PREPARATION



Clean all areas to be painted with Mar-Hyde® TOTAL PREP® to remove all dirt, wax, grease and other contaminants. Featheredge and sand original finish. Surface must be clean and dry. Bare galvanized steel and aluminum should be coated with Mar-Hyde® *Single Stage*® SELF-ETCHING PRETREATMENT PRIMER prior to applying Mar-Hyde® ULTIMATE 2K PRIMER SURFACER.

MIXING RATIO



Mix the components in the order and ratio indicated below. Stir thoroughly after adding each item.

	High Build Mixture	Extra-High Build Mixture	Tinting Mixture
Mar-Hyde® ULTIMATE 2K PRIMER SURFACER	4 Parts	4 Parts	4 Parts
MIXING BASE or TINTING BASE (Not Required)	-	-	1/2 Part
Mar-Hyde® URETHANE GRADE REDUCER	1 Part	-	1 Part
Mar-Hyde® ULTIMATE 2K PRIMER SURFACER CATALYST	1 Part	1 Part	1 Part

POT LIFE



Pot life of activated primer is approximately 3 hours. Some mixing bases may shorten the pot life. Test your system before proceeding.

BASECOATS



BASF, Dupont, ICI, PPG, Sherwin Williams, Sikkens, Spies Hecker, Valspar

GUN SET-UP



1.5 mm - 2.2 mm for Conventional and HVLP guns
35-45 psi at the gun for Conventional gun
28-35 psi at the gun for HVLP gun

APPLICATION & DRY TIMES



Apply 2 full wet coats at 40-50 psi to achieve 3 mils of film that can be sanded and topcoated in 3 hours. Sanding and cure time may be longer depending on thickness of application, tints used and/or temperature. Let each coat flash 5-10 minutes. Better appearance and holdout will be achieved by letting dry overnight prior to sanding and topcoating. It can also be force-dried for 30 minutes at 140°F (60°C) after allowing the final coat to flash 20 minutes. Films in excess of 3 mils should not be force-dried. Mar-Hyde® ULTIMATE 2K PRIMER SURFACER must always be sanded before topcoating.

CLEAN UP



Clean equipment immediately after use with URETHANE GRADE REDUCER or #10 VIRGIN LACQUER THINNER. Do not leave activated material in spray gun.

SAFETY & HANDLING

Read all directions and warnings before using this product.



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