



FORD SUPER DUTY DROP WINDSHIELD VISOR

INSTALLATION & PREPARATION GUIDE

IMPORTANT — PROFESSIONAL INSTALLATION RECOMMENDED

This is a hand-laid fiberglass aftermarket component. Test fitting, fiberglass preparation, painting, drilling and adhesive installation are part of the installation process. Professional body-shop preparation and installation are recommended.

BEFORE YOU BEGIN

Do not paint the visor before completing the test fit. The test fit establishes overall positioning and alignment, identifies any minor trimming that may be needed for fitment, and confirms windshield wiper clearance. Once painted, avoid repeatedly moving the visor around the vehicle because the finished surface can be scratched.

Because the visor is hand-laid fiberglass, minor surface imperfections and variations can occur. Sanding the gel coat, finishing minor imperfections, priming and final preparation should be expected before painting. Professional body-shop preparation is recommended.

TOOLS / MATERIALS

- Two people for initial test fitting
- Grease for the A-pillars to help the visor clip and slide into position
- Tape for marking the visor position
- Drill and appropriate bit(s) for mounting holes
- Supplied self-tapping screws
- Supplied BETASEAL urethane adhesive
- Normal fiberglass/bodywork preparation and paint materials

STEP 1 — TEST FIT & POSITION THE VISOR

1. With one person on each side, hold the drop visor at the top of the windshield.
2. Clip the passenger-side corner onto the A-pillar. Gently apply pressure toward the driver's side.
3. Pull the driver's side into position with even pressure and bring it down toward the pillar.
4. Use slight downward pressure with caution. Do not force the fiberglass or allow it to crack.
5. Slide the visor downward over the A-pillars until the bottom of the visor is approximately 22.75 inches from the edge of the fender. This is a reference position from the supplied installation instructions.
6. A small amount of grease on the pillars can help the visor clip and slide into position more easily.

STEP 2 — CHECK ALIGNMENT & WIPER CLEARANCE

1. Verify the overall position and alignment of the visor.
2. Check the fit around both A-pillars and identify whether minor trimming is needed for a tighter fitment.
3. Cycle the windshield wipers and confirm that the blades do not contact the visor's underside standoffs.
4. If the visor is installed slightly lower, a smaller 22-inch wiper blade may be needed to maintain clearance.
5. Once positioning and clearance are confirmed, use tape to mark the visor location on the A-pillars.

STEP 3 — MARK & DRILL THE MOUNTING HOLES

The visor uses mounting screws at the A-pillars. Drilling is required for the mounting holes.

1. With the visor positioned and marked, mark the mounting-hole locations on the A-pillars.
2. The supplied instructions call for approximately 3–4 holes per side.
3. Remove the visor from the vehicle before beginning fiberglass preparation and painting.

STEP 4 — FIBERGLASS PREPARATION & PAINT

Treat the visor similarly to a fiberglass body panel. Sand the gel coat, finish minor imperfections as needed, prime and complete final surface preparation before painting. Because this is hand-laid fiberglass, 100% uniformity should not be expected. Professional body-shop preparation is recommended.

Important: Complete the final test fit and all trimming before paint. Do not repeatedly reposition a finished/painted visor on the vehicle.

FINAL INSTALLATION

Complete these steps only after the visor has been properly test fitted, prepared and painted.

STEP 5 — CLEAN THE WINDSHIELD CONTACT AREA

Clean the windshield surface where the visor's center standoffs will contact the glass.

STEP 6 — APPLY BETASEAL

Apply the supplied BETASEAL urethane adhesive to the three standoffs that contact the windshield surface. The supplied installation instructions specify that the urethane bonds the visor to the glass without damaging the visor or glass and can be removed at a later date if needed.

STEP 7 — INSTALL THE VISOR

1. Position the painted visor back onto the vehicle using the locations established during the test fit.
2. Secure the A-pillar mounting points with the supplied self-tapping screws.
3. Confirm that the visor remains properly aligned and that the windshield wipers still have adequate clearance.

STEP 8 — ALLOW TO SETTLE

Allow the installation to settle for 24 hours before driving. This 24-hour settling period is specified in the supplied installation instructions.

INSTALLATION EXPECTATIONS

This visor is a custom aftermarket fiberglass component. Minor surface finishing and fitment adjustments may be necessary. Installation requires test fitting, possible minor trimming, drilling at the A-pillars, painting and adhesive installation. For the best result, use a professional installer with experience in fiberglass/bodywork.

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This guide summarizes the installation instructions supplied for the visor. Installation should be performed by a qualified professional familiar with fiberglass body components.