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FITZ-ALL LADDER RACK RA-28 **INSTALLATION DIRECTIONS**

1. Insert TAB 1 into SLOT 1 and secure using **2 (short)** enclosed self tapping screws. Repeat this process on both halves of the ladder rack.
2. Take a measurement between the trailer rain gutters see TRAILER FIG.
3. Insert FIG 1 into FIG 2, FIG 1 may have to be cut, depending on trailer size (cut if trailer is 4 foot to 5 foot wide.) To get the overall measurement taken in STEP 2 between the 2 rain gutter mounts. Secure the 2 pieces together using **(Short)** enclosed self tapping screws.
4. Cut and fit the cover to fit on the exposed beam section of FIG. 1 and secure using 1 **(Short)** enclosed self tapping screw.
5. Rest the entire ladder rack assembly on the top of the trailer roof resting on the rain gutters. Secure the assembly to the trailer with 4 **(long)** enclosed self tapping screws on each side. You should pre-drill pilot holes for the self tapping screws. This way if you hit a weld it won't ruin the screw.
6. Repeat process for all additional ladder racks.

Please Note:

Long screws are for mounting only & Short screws are for assembly only

The long self tapping screws that mount the ladder rack to the side of your trailer just above the rain gutter are designed to go through not only the aluminum skin, but also the steel header on the inside of the trailer right behind the rain gutter. **If your trailer does not have a steel header then you must use a steel plate on the inside of the trailer and nuts and bolts instead of the self tapping screws to install the ladder racks. The trailer skin isn't strong enough to by its self to support the weight of the ladder rack.**

